

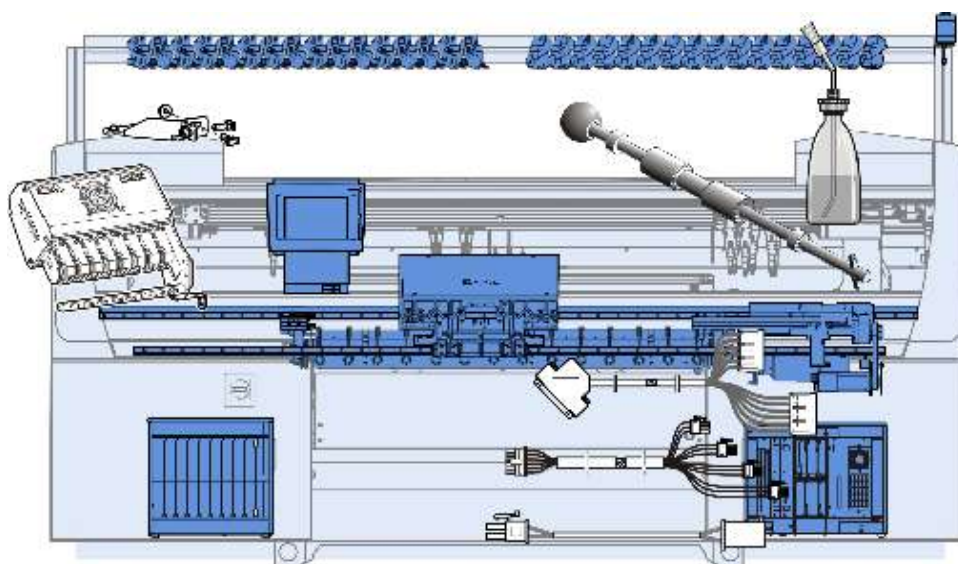
STOLL

Spare parts catalog

CMS ADF 16 (Type 683)

Component type 000

E5 | E7 | E2,5.2 | E2,5.2m.4L | E3,5.2 | E3,5.2m.4L



Document no. 272428_00_EN

Release 2017/02

1 Introduction

Imprint

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Our products are being developed further continuously. They are therefore subject to technical modifications.

The indications of this catalog are without liability.

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Notes for the order

This catalog serves to order spare parts.

It can only be applied to the machine type recorded on the title page.

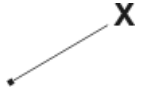
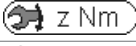
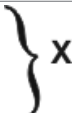
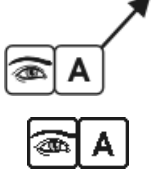
When ordering spare parts we imperatively ask for the following indications as otherwise a delivery of spare parts is not possible:

1. Type of machine, gauge, no. of machine.
2. Page no., designation, ID, quantity.

Only genuine STOLL spare parts may be used for repairs.

1.1 Search help

In order to make the search of the spare parts easier, the following elements will be used in the spare parts catalog:

Symbol	Meaning
	Indicates an assembly
	Position indicator with the position number (X).
	Indicates an element of another assembly.
	Indicates an assembly which is represented more detailed beside.
	Indicates an assembly which is represented on another page more detailed.
	Screw torques (z) deviating from the preferential row.
	Detail, represented enlarged in the direction of the arrow.
	Explosion representation, single elements enlarged.
	Indicates a group of parts.
	Indicates the left side or view.
	Indicates the right-hand side or view.
	Indicates a sectional drawing or a view in the viewing direction.

1.2 Torques

Preferential row of screw torques

- Torques are **valid** for:
Connection steel-steel, black, phosphatized, galvanized, rolled or cut thread as well as only for plain (head) supports.
- Torques are **not valid** for:
protected screws with: lock washers, rib heads, coated and clamping screws and nuts. They are also not used for self-cutting threads.
- Torques differing from this preferential row of torques must be taken from the corresponding location in the drawings.

Drehmomente Torques Couples Coppias Momentos de rotación [Nm] ± 10 % (für $\mu_{ges} = 0,12$)		Festigkeitsklassen Property class Classes de résistance Classi di resistenza Clases de resistencia		
		4,8	8,8	12,9
Regelgewinde Coarse-pitch thread Filetage à pas gros Filetto regolatore Filete regulador	M3	0,6	1,2	2,5
	M4	1,2	2,5	5
	M5	2,5	5	9
	M6	5	9	18
	M8		18	40
	M10		40	
	M12		80	

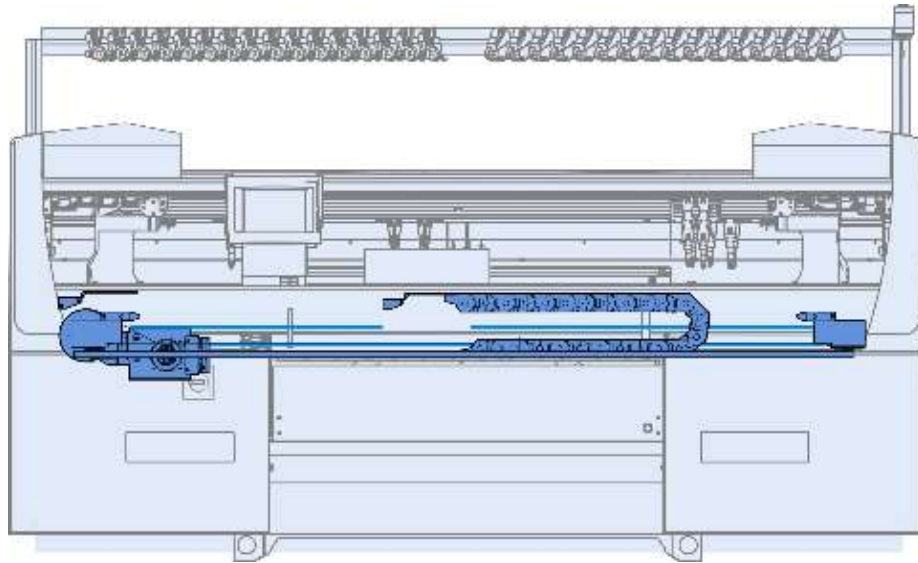
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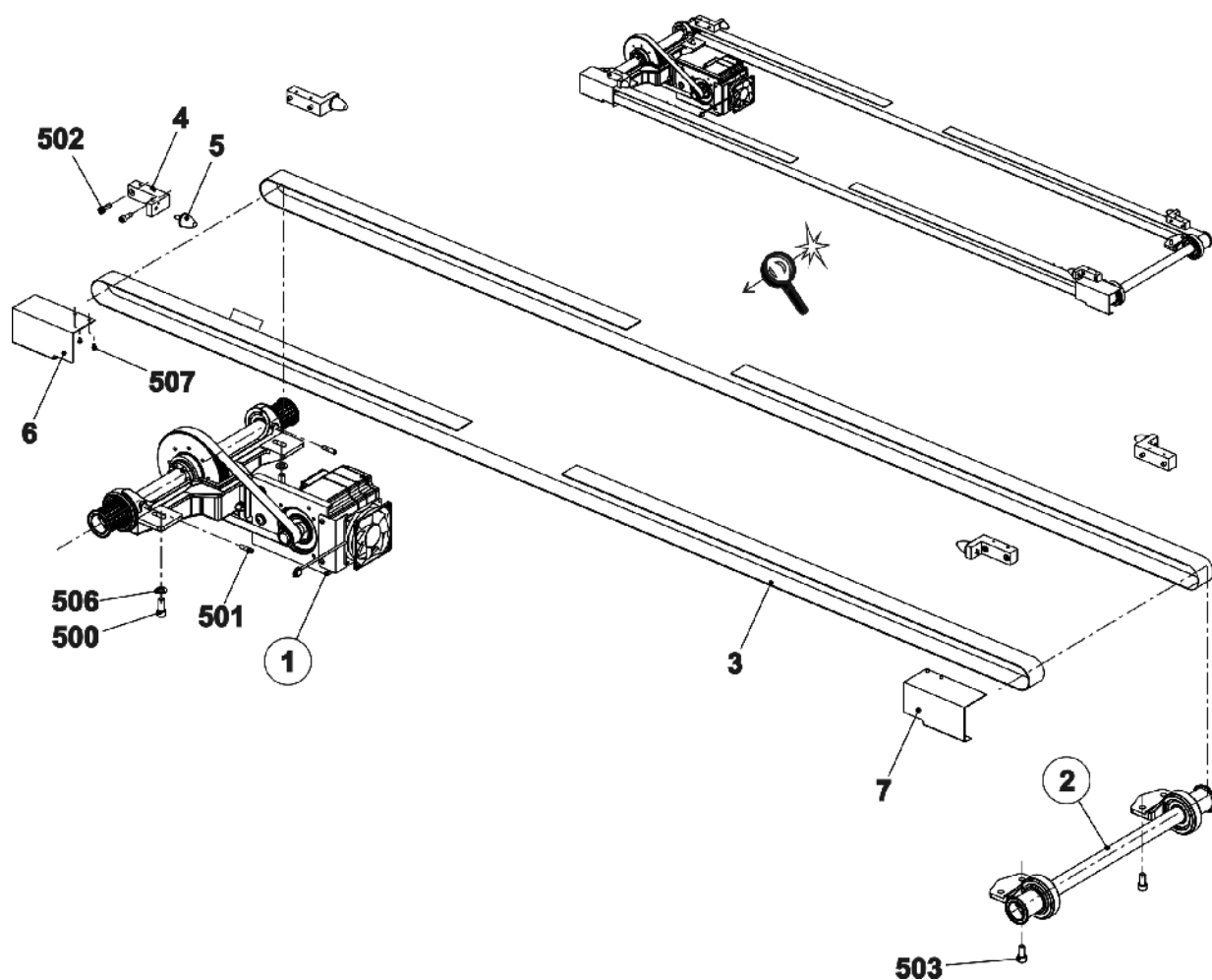
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2 Carriage drive



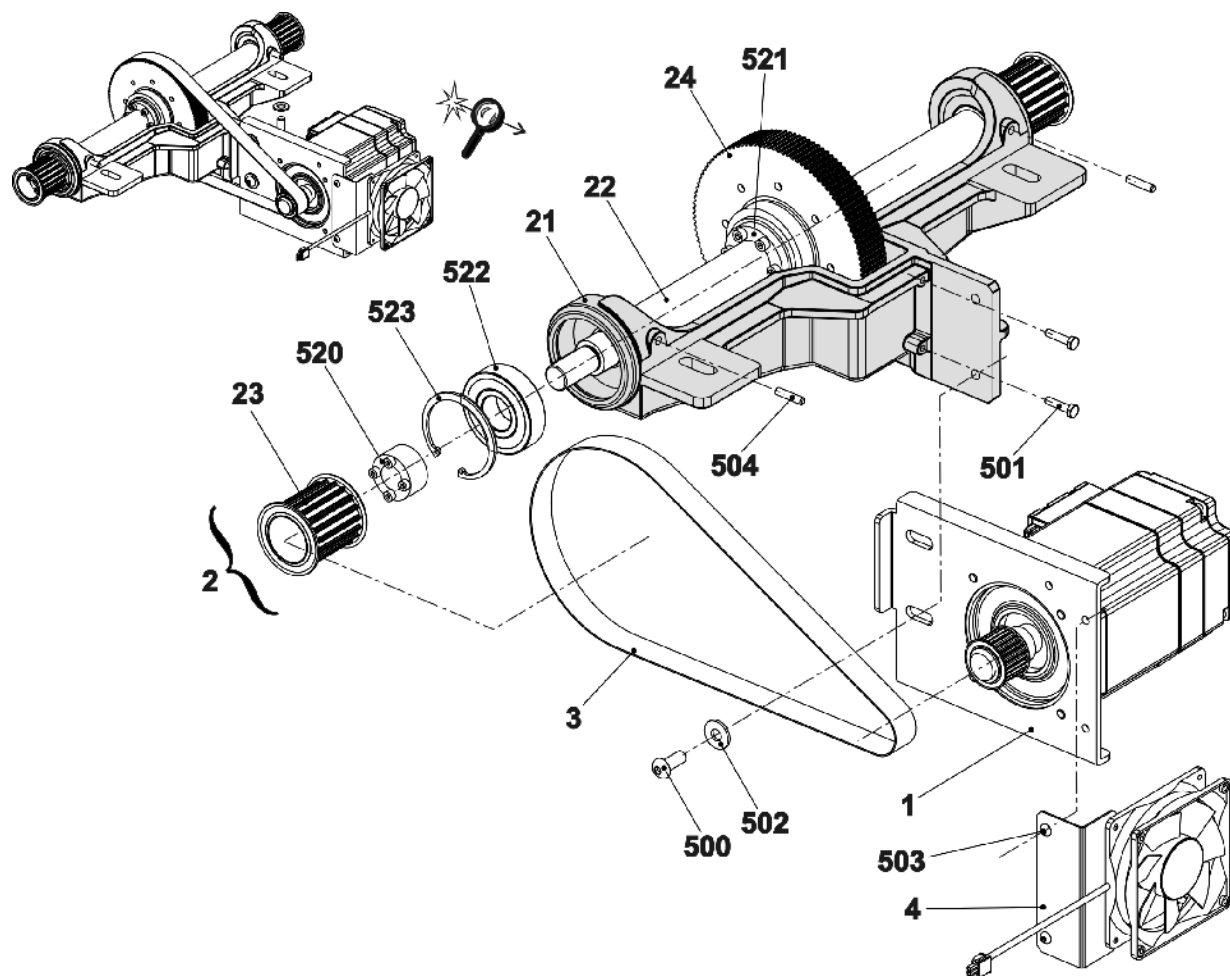
2.1 Main Drive

Pos	Designation	ID	Pos	Designation	ID
Σ	Main drive complete	270 850	7	Protective plate on the right	263 630
1	Drive unit complete	270 846	500	Cap screw M12x30	023 660
2	Bearing	265 339	501	Setscrew M8x35	257 945
3	Toothed belt 50AT10/5040	257 984	502	Cap screw M8x25	020 142
4	Support of buffer	257 947	503	Cap screw M12x25	023 383
5	Parabolic spring	258 009	506	Washer 12	020 875
6	Protective plate on the left	263 602	507	Pan head screw M5x8	239 408



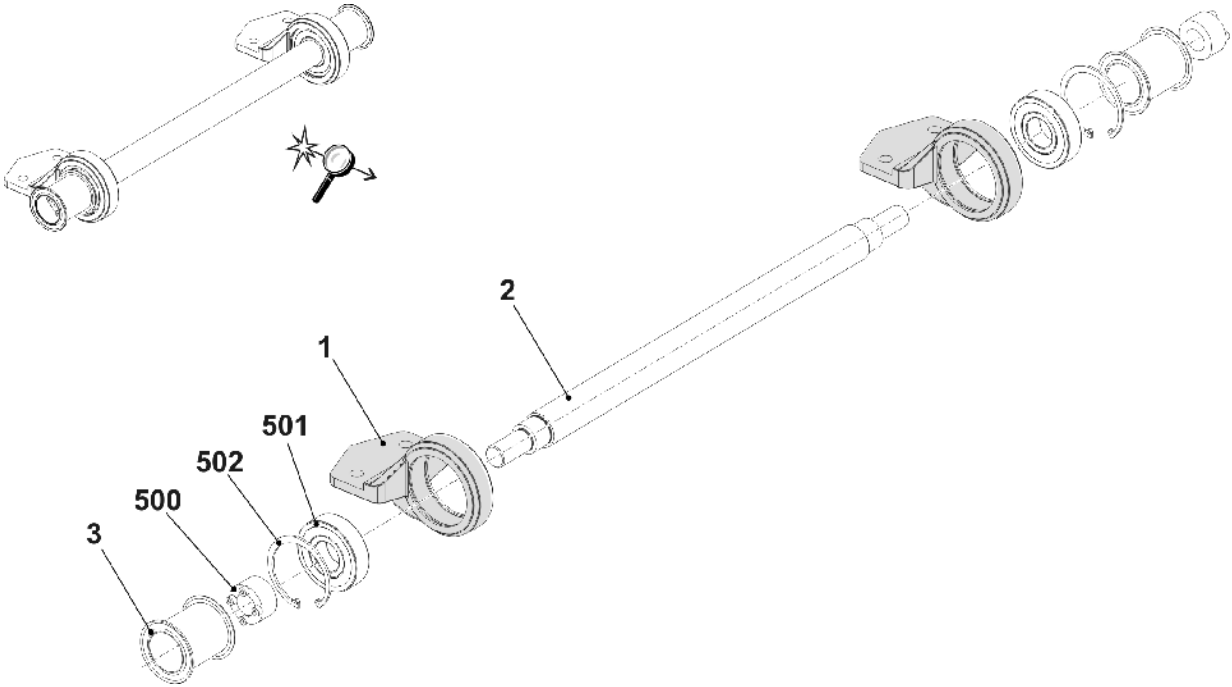
2.1.1 Motor and belt drive

Pos	Designation	Id	Pos	Designation	Id
Σ	Drive unit complete	270 846	522	Grooved ball bearing 6306-2RS	257 916
1	Drive unit	270 830	523	Retaining ring 68x2.5	022 914
2	Drive bearing	265 324	3	Toothed belt 250 HP-S5M 920 NG	258 010
21	Drive bearing	257 896	4	Fan complete	253 692
22	Drive shaft	265 321	500	Pan head screw M10X25	023 684
23	Pinion 57 AT10 18	265 430	501	Hexagon screw M6x25	257 917
24	Timing belt pulley	257 948	502	Disk 10,5X25X2,5	022 178
520	Tension set 22x40	258 040	503	Pan head screw M6X10	023 183
521	Tension set 35X60	258 039	504	Setscrew M8x35	257 945



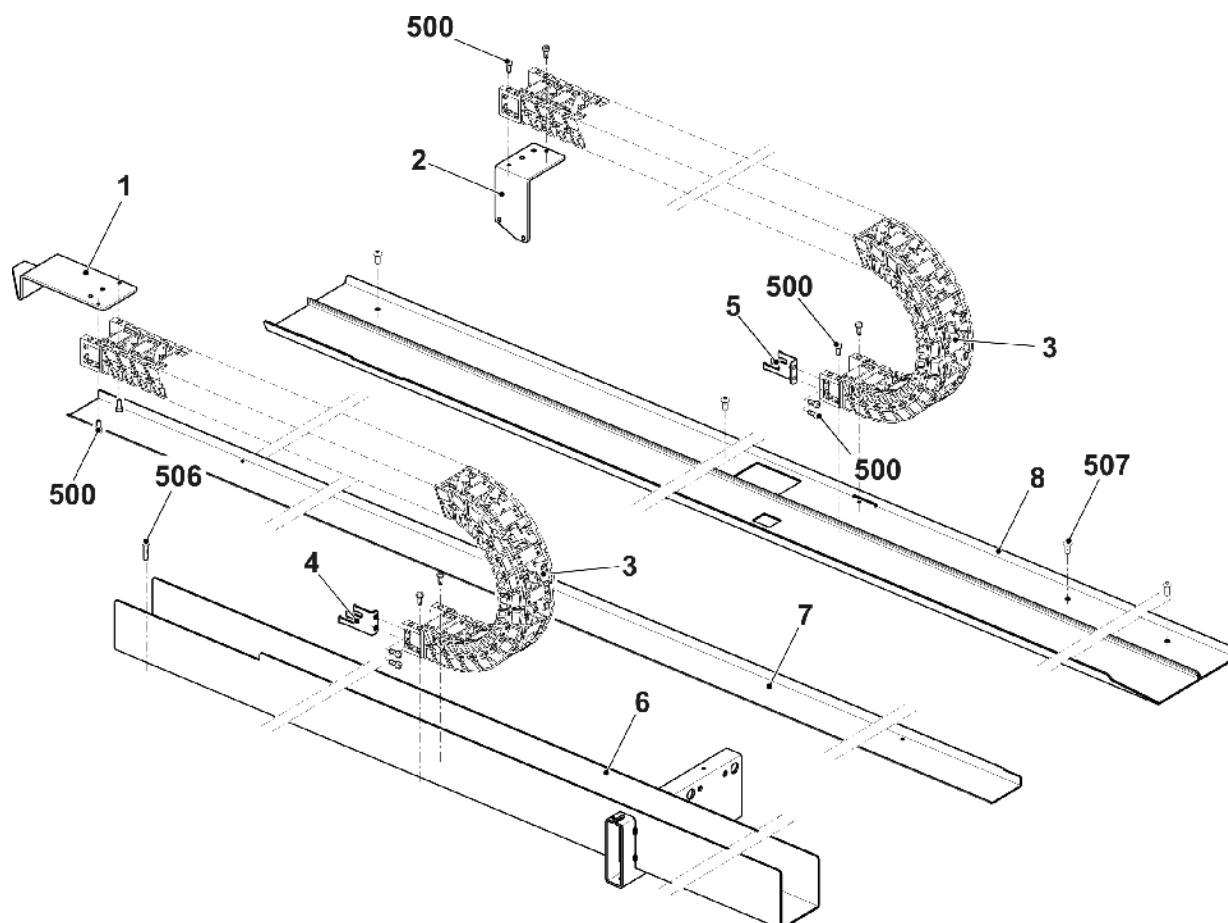
2.1.2 Bearing

Pos	Designation	Id	Pos	Designation	Id
Σ	Bearing	265 339			
1	Tension bearing	257 915	500	Tension set 22x40	258 040
2	Drive shaft	265 321	501	Grooved ball bearing 6306-2RS	257 916
3	Roll	265 322	502	Retaining ring 68x2,5	022 914

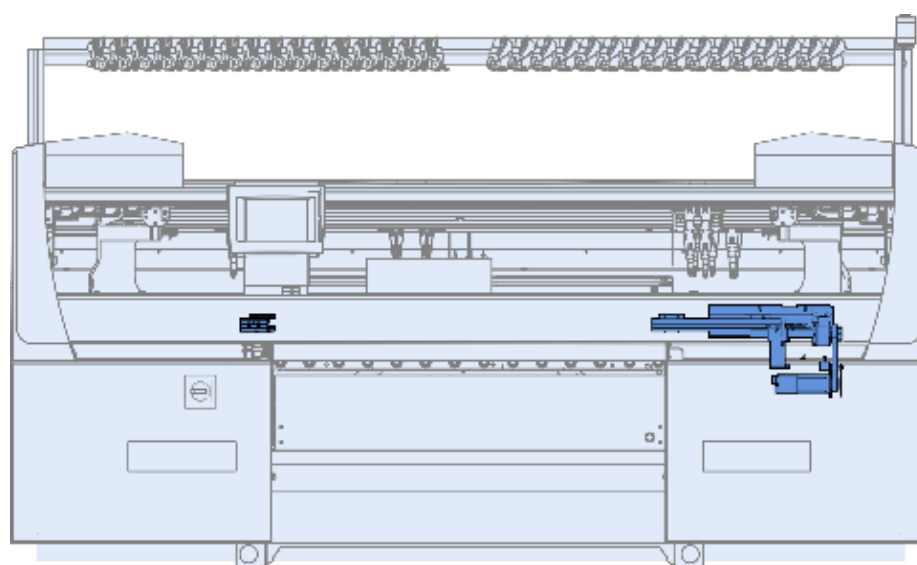


2.2 Energy chains

Pos	Designation	ID	Pos	Designation	ID
Σ	Energy chains		6	Front depositing gutter	265 577
1	Cable driver (front)	265 343	7	Deposit gutter	265 545
2	Cable driver (rear)	265 473	8	Rear depositing gutter	265 340
3	Energy chain E6.35.050.100.0	265 716	500	Cap screw M5x12	020 132
4	Cable holder front	266 666	506	Cap screw M6x25	020 137
5	Cable holder rear	266 667	507	Pan-head screw M6x10	023 183

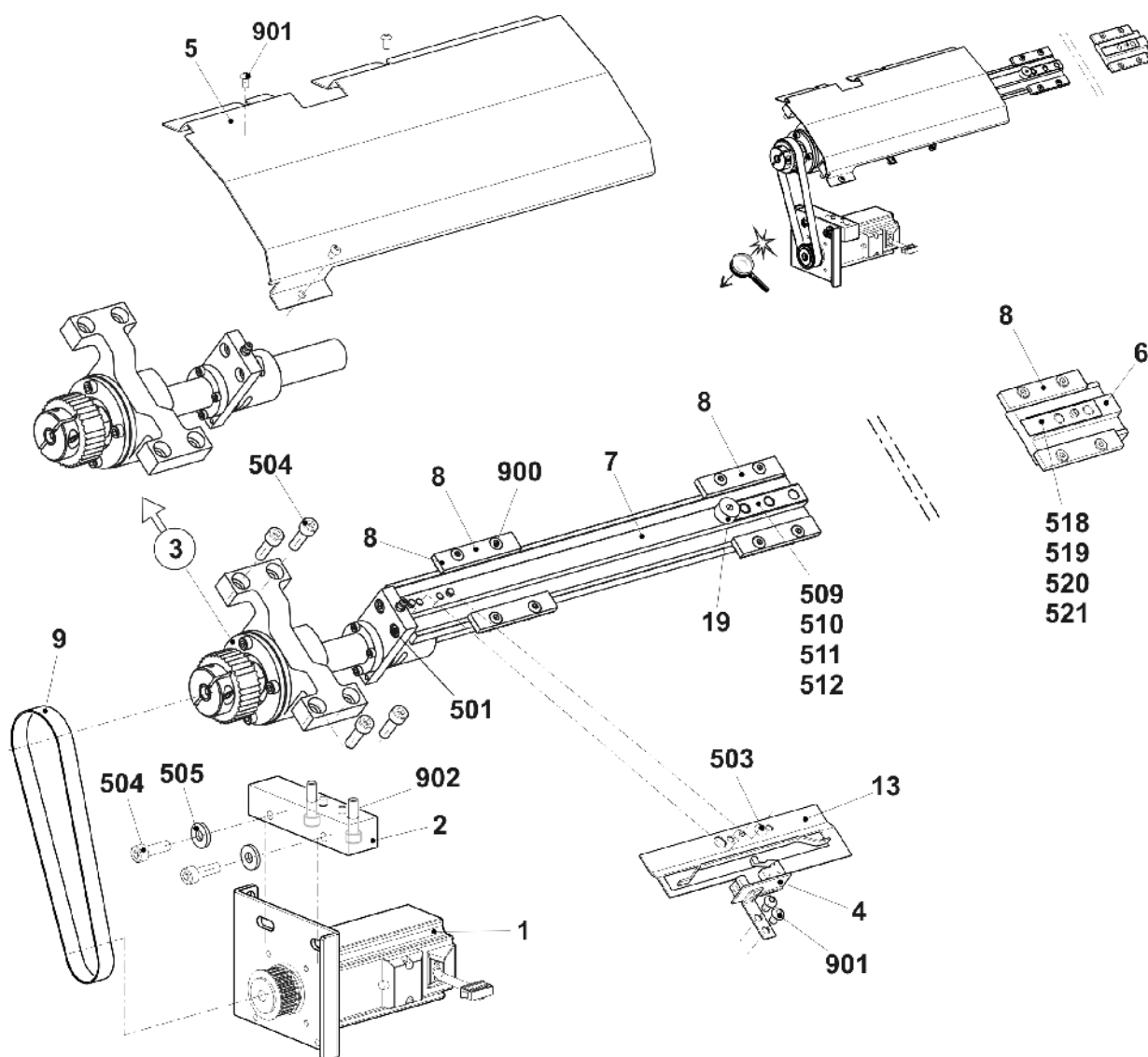


3 Racking

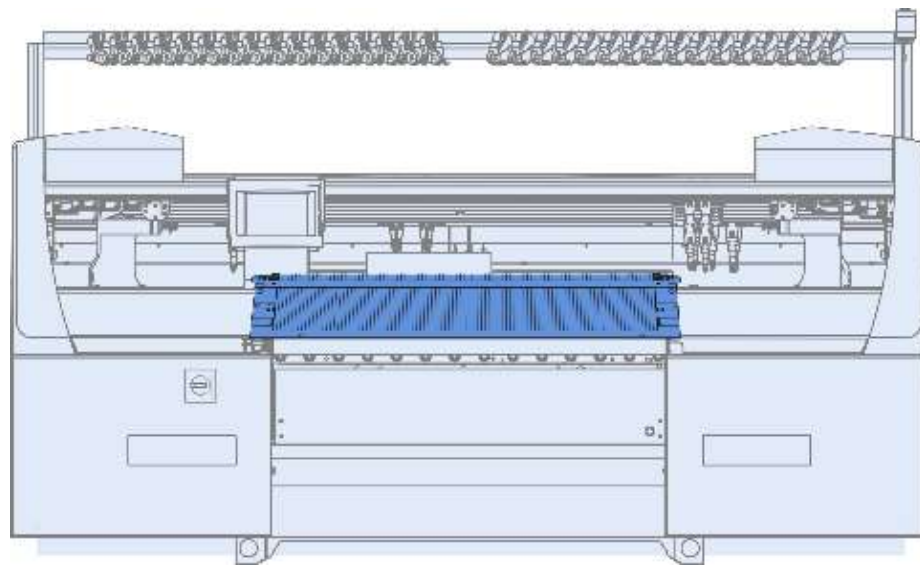


3.1 Racking

Pos	Designation	Id	Pos	Designation	Id
Σ	Racking				
1	Racking motor EKC complete	270 087	504	Cap screw M8x25	020 142
2	Bearing racking motor	264 630	505	Washer 8,4X20X3	022 175
3	Spindle bearing	253 262	509	Shim 0,03x15x85	023 162
4	Card racking limit switch	229 396	510	Shim 0,05x15x85	023 163
5	Racking cover plate	240 721	511	Shim 0,1x15x85	023 164
6	Racking strip on the left	240 696	512	Shim 0,2x15x85	023 170
7	Racking strip	240 690	518	Shim 0,03x15x75	023 395
8	Guide strip	206 382	519	Shim 0,05x15x75	023 396
9	Toothed belt 150 S 5M 490	229 281	520	Shim 0,1x15x75	023 397
13	Switch plate	240 722	521	Shim 0,2x15x75	023 398
19	Stop screw	221 386	900	Cap screw M6x12	022 795
501	Cap screw M6x16	271 322	901	Pan head screw M6x10	023 183
503	Pan head screw M6x10	023 183	902	Cap screw M8x30	020 143

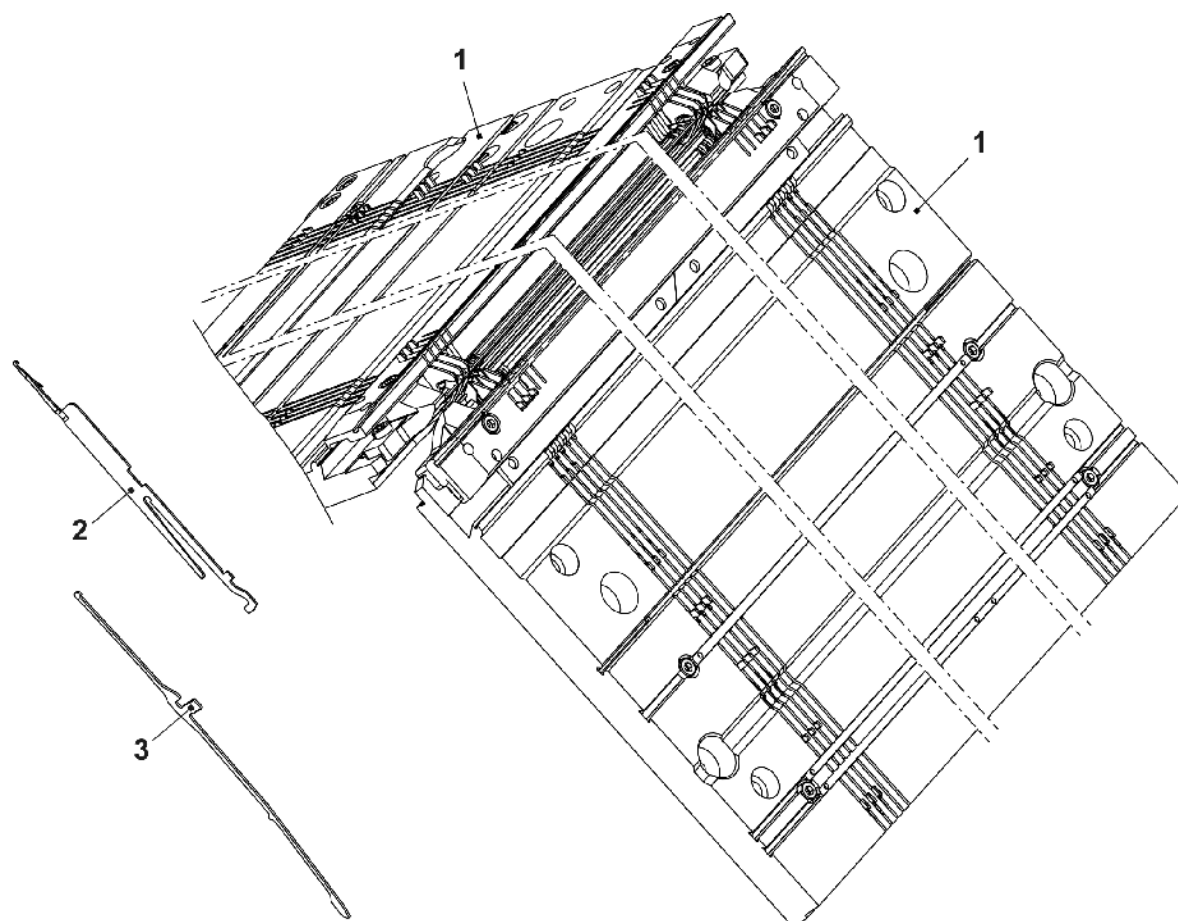


4 Needle beds



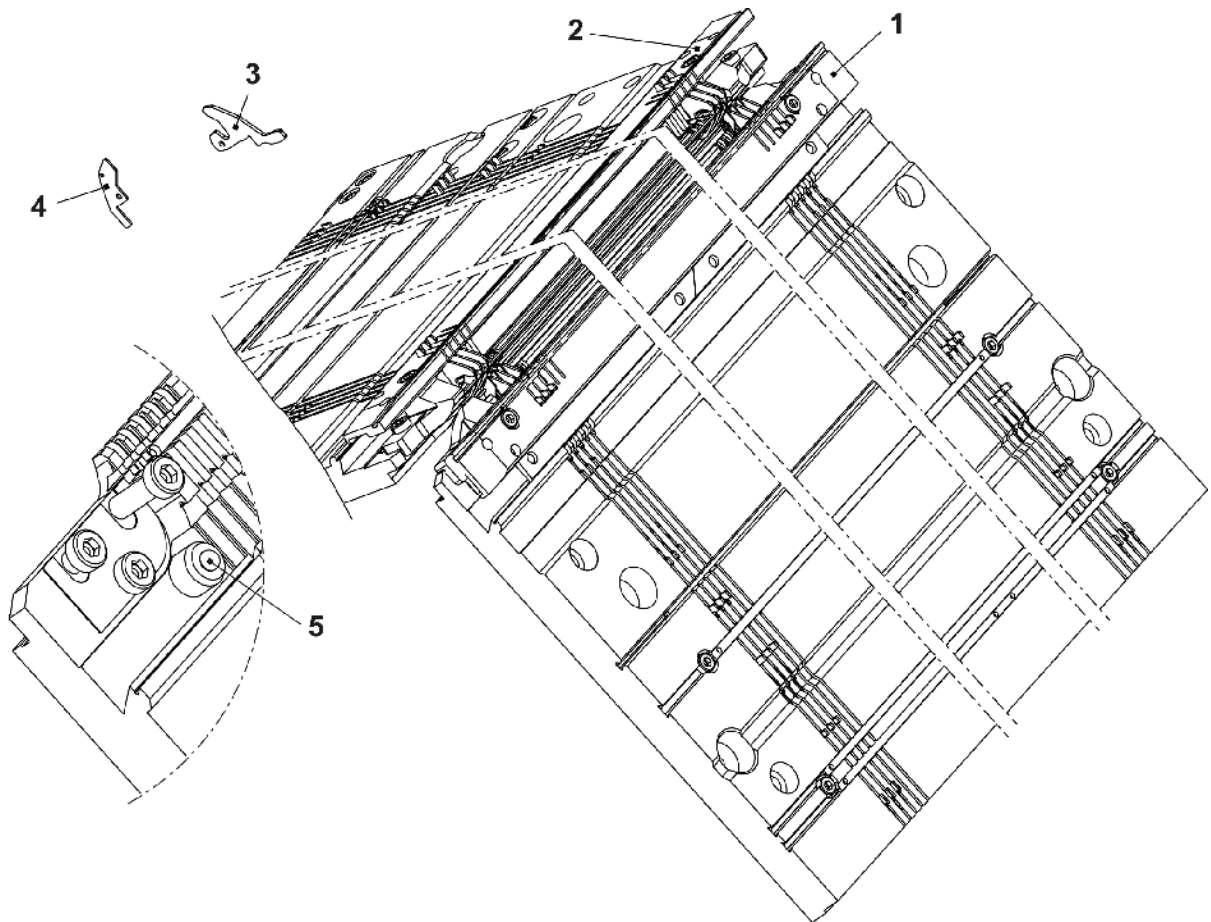
4.1 Needle bed E2,5.2 - E7, Part 1

	Designation			
	Needle bed complete at the front + rear	Needle bed at the front + rear (1)	Needle (2)	Coupling part (3)
E2,5.2	263 868	263 705	232 581	253 381
E2,5.2m.4L	263 869	263 705	258 694	253 381
E3,5.2	263 872	263 706	232 581	253 381
E3,5.2m.4L	263873	263 706	258 694	253 381
E5	263 856	263 705	205 396	253 381
E7	263 857	263 706	205 397	253 381



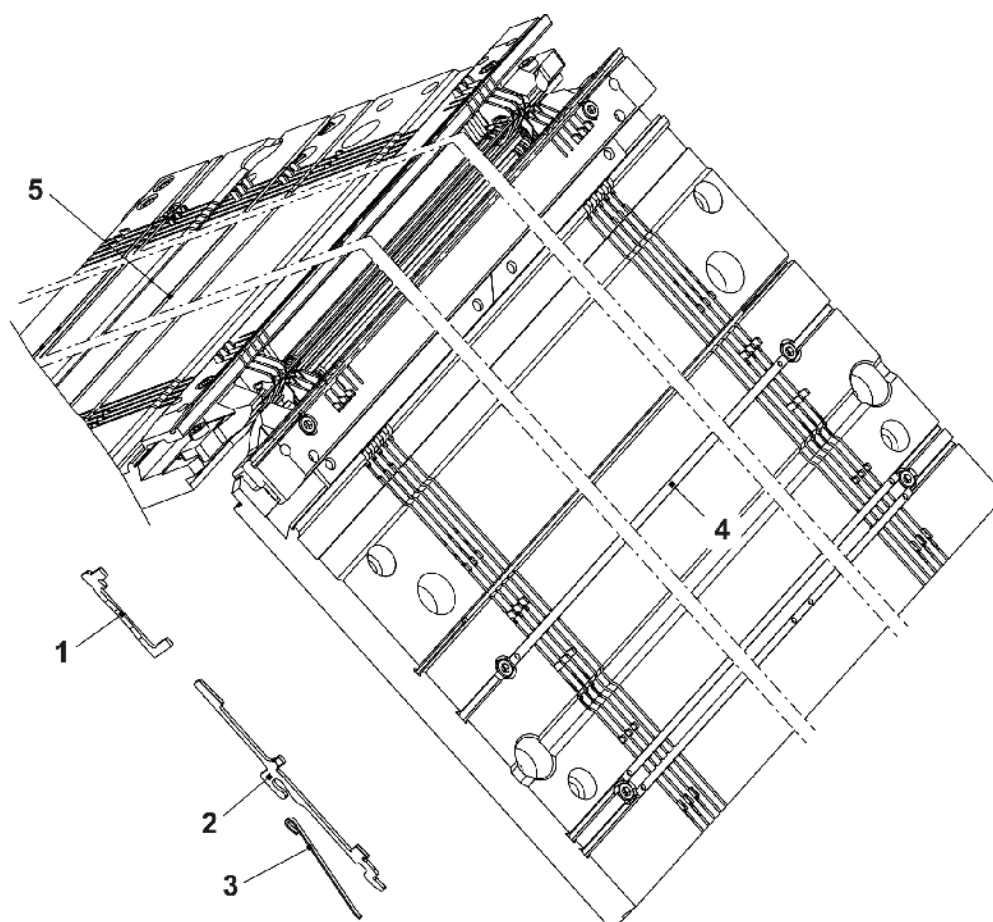
4.2 Needle bed E2,5.2 - E7, Part 2

	Designation		Holding-down jack (3)	Knock-over bit (4)	Springy thrust piece (5)
	Holding-down jack bed at the front (1)	at the rear (2)			
E2,5.2	240 435	240 452	205 031	204 996	023 177
E2,5.2m.4L	240 435	240 452	205 031	204 996	023 177
E3,5.2	240 436	240 453	205 032	207 055	023 177
E3,5.2m.4L	240 436	240 453	205 032	207 055	023 177
E5	240 427	240 444	205 031	204 996	023 177
E7	240 428	240 445	205 032	207 055	023 177



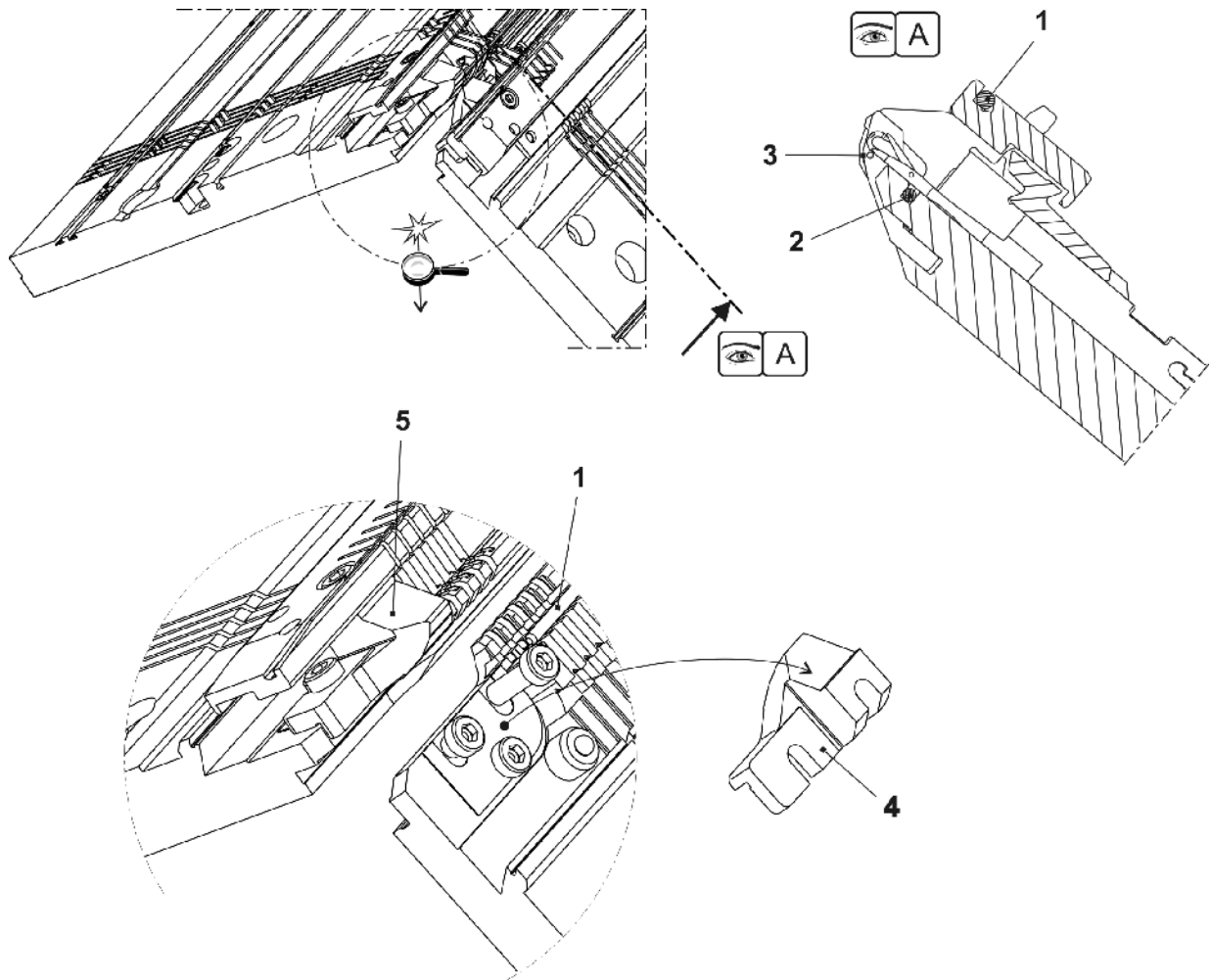
4.3 Needle bed E2,5.2 - E7, Part 3

Pos	Designation	E2,5.2 E2,5.2m.4L E5	E3,5.2 E3,5.2m.4L E7
1	Intermediate slider	237 323	237 323
2	Selection jack	200 687	200 687
3	Selector spring	200 690	200 690
4	Cover rail at the front	214 033	214 034
5	Cover rail at the rear	213 981	213 981



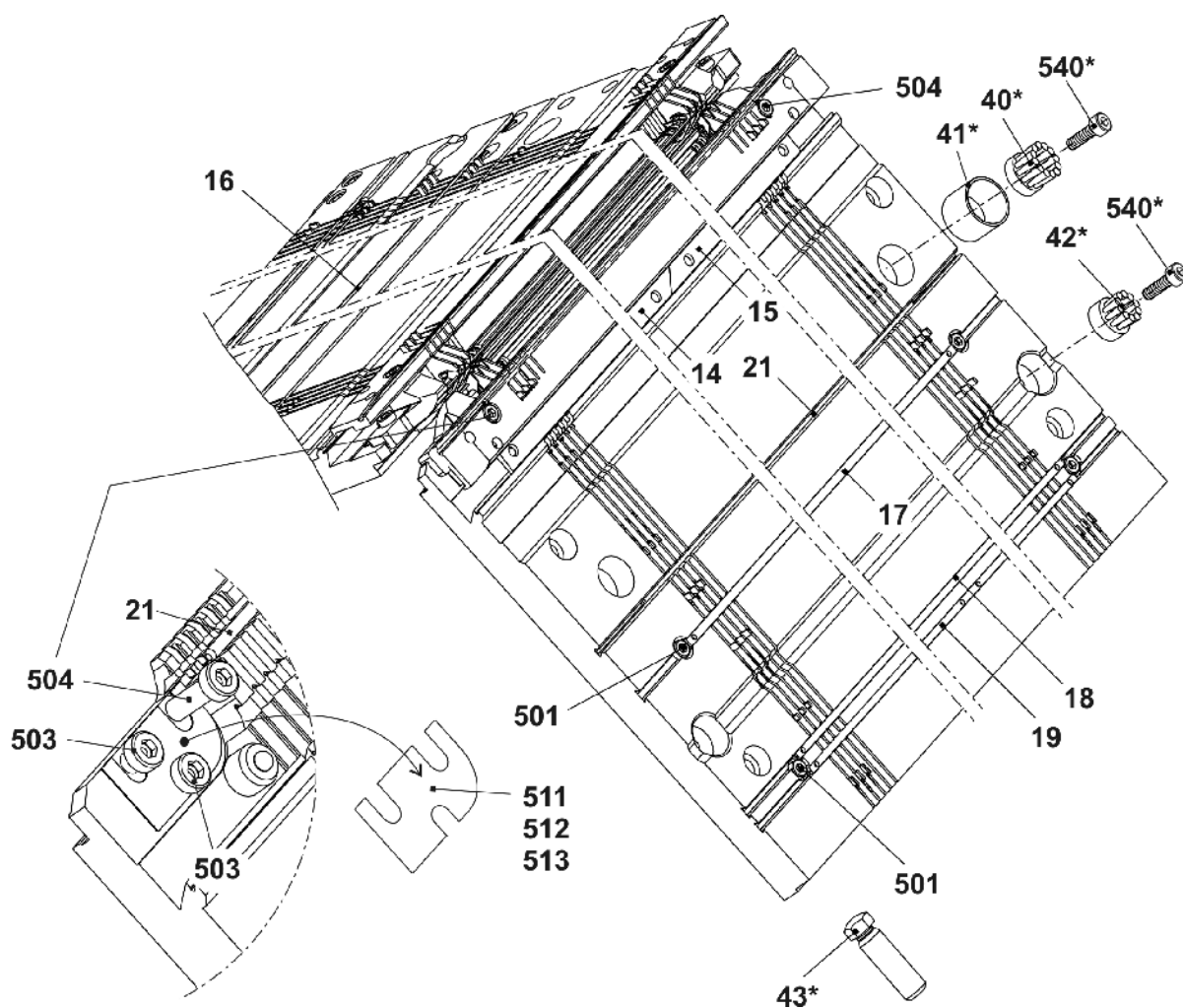
4.4 Needle bed E2,5.2 - E7, Part 4

Pos	Designation	E2,5.2 E2,5.2m.4L E5	E3,5.2 E3,5.2m.4L E7
1	Locating wire $\varnothing 2,8$	213 983	213 983
2	Locating wire $\varnothing 2,0$	213 996	213 996
3	Spring steel wire $\varnothing 1,0$	213 988	-
	Spring steel wire $\varnothing 0,8$	-	213 989
4	Limiter on the left	205 343	205 343
5	Limiter on the right	205 344	205 344



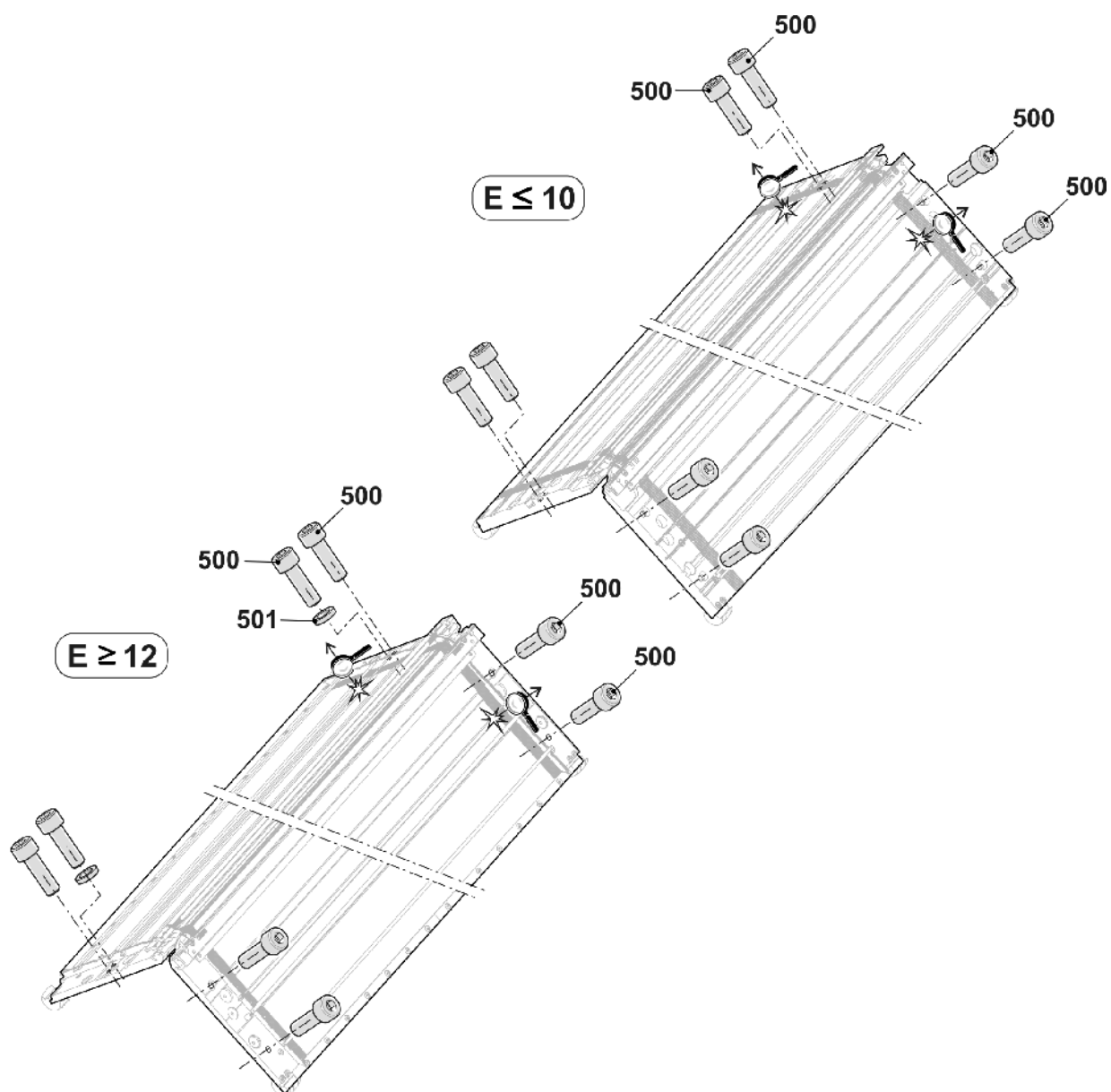
4.5 Needle bed E2,5.2 - E7, Part 5

Pos	Designation	ID	Pos	Designation	ID
14	Needle bar on the left	213 998	501	Cap screw M5x10	022 918
15	Needle bar on the right	213 999	503	Cap screw M5x8	023 154
16	Cover rail at the rear	213 981	504	Cap screw M5x22	023 193
17	Cover rail at the front	214 033	511	Shim 0,05x18,5x34	023 196
18	Cover rail	213 762	512	Shim 0,1x18,5x34	023 197
19	Cover rail	213 763	513	Shim 0,2x18,5x34	023 253
21	Spring steel wire ø2,8	213 983	40*	Disk brush	235 612
			41*	Container disk brush	233 012
			42*	Disk brush	202 600
			43*	Adjusting bolt	251 772
			540*	Cap screw M5x12	020 032



4.6 Needle beds, fixing elements

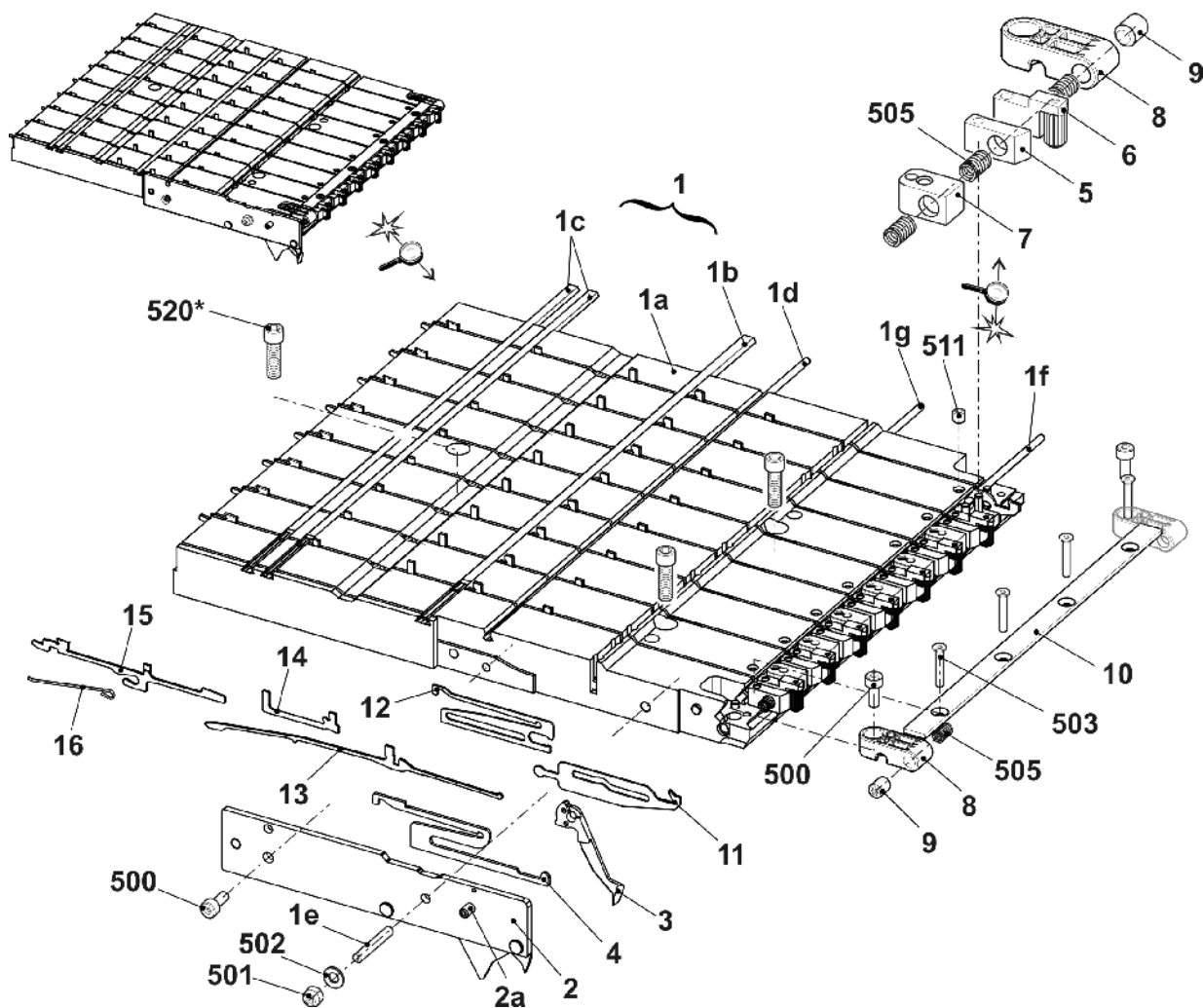
Pos	Designation	ID	Pos	Designation	ID
Σ	Fixing elements				
500	Cap screw M8x25	020 142	501	Washer	214 040



4.7 Left clamping and cutting bed

E5 | E7 | E2,5.2 | E3,5.2 | E2,5.2m4L | E3,5.2m4L

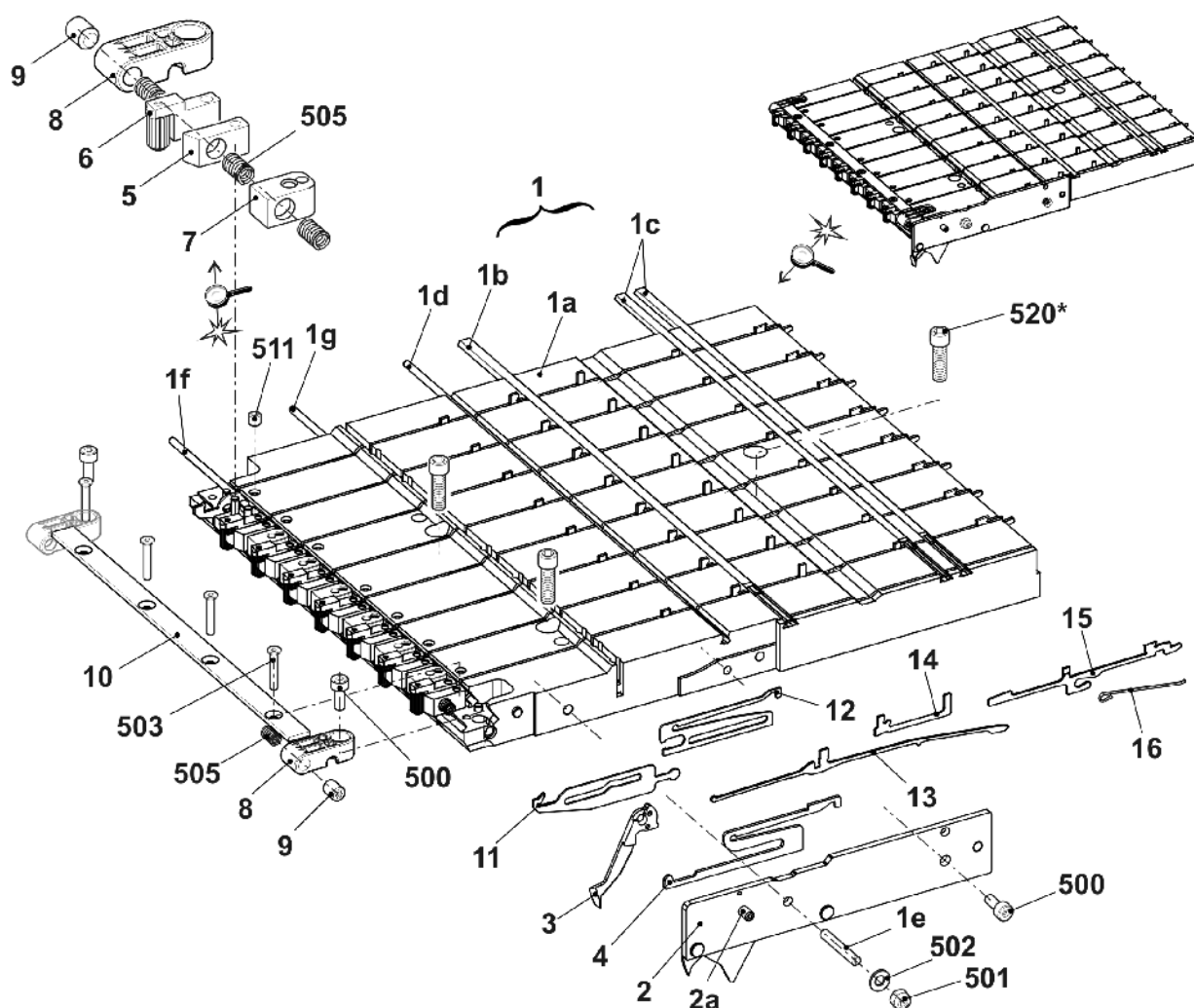
Pos	Designation	Id. no.	Pos	Designation	Id. no.
Σ	Left clamping and cutting bed E2,5.2m.4L	270 261	7	Intermediate piece	255 719
1	Guide plate EPT on the left E5-14	270 267	8	Spring holder	255 724
	1a Guide plate on the left E5-14	269 926	9	Threaded bolt	255 723
	1b Cover rail	253 173	10	Holding strip	253 176
	1c Cover rail	253 174	11	Catch needle on the left E2,5.2m.4L	260 510
	1d Locating wire	253 172	12	Intermediate part E10-14	244 591
	1e Guide pin	211 351	13	Coupling part E5-8	253 381
	1f Locating wire	253 171	14	Intermediate slider with brake E5-8	237 323
	1g Locating wire	215 927	15	Selection jack E4-8	200 687
	511 Setscrew M5x5	236 061	16	Selector spring E4-8	200 690
2	Cover on the left complete E5-14	260 967	500	Cap screw M4x10	023 136
2a	Springy thrust piece	260 235	501	Hexagon nut M4	023 046
3	Catch hook on the left E5-14	260 969	502	Washer 4	020 870
4	Slider E5-14	258 050	503	Pan-head screw M3x18	242 728
5	Blade	260 509	505	Compression spring 07x4,3x12,1	023 521
6	Clamp on the left complete	260 513	520*	Cap screw M6x20	244 824



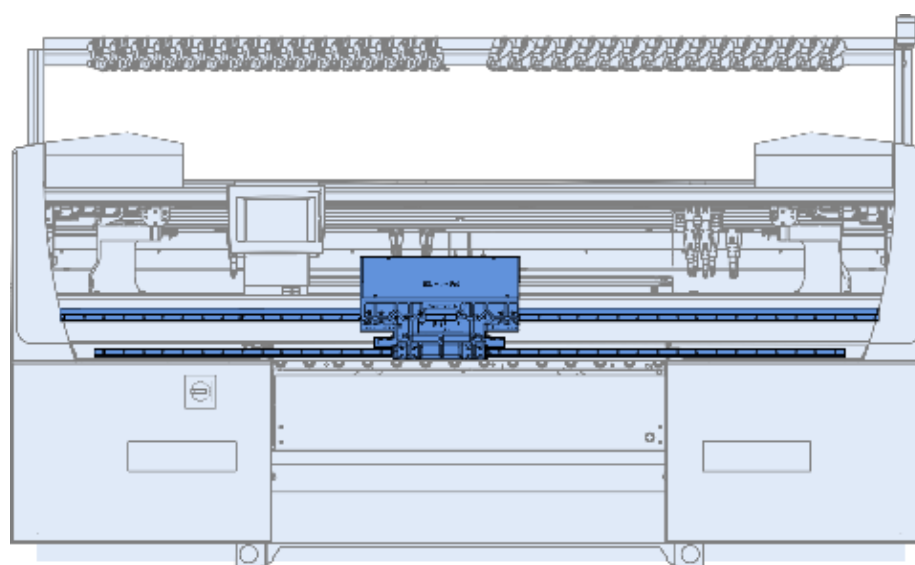
4.8 Right clamping and cutting bed

E5 | E7 | E2,5.2 | E3,5.2 | E2,5.2m4L | E3,5.2m4L

Pos	Designation	ID	Pos	Designation	ID
Σ	Clamping and cutting bed on the right E2,5.2m.4L	270 260	7	Intermediate piece	255 719
1	Guide plate EPT on the right E5-14	270 266	8	Spring holder	255 724
1a	Guide plate on the right E5-14	269 925	9	Threaded bolt	255 723
1b	Cover rail	253 173	10	Holding strip	253 176
1c	Cover rail	253 174	11	Catch needle on the right E2,5.2m.4L	260 512
1d	Locating wire	253 172	12	Intermediate part E10-14	244 591
1e	Guide pin	211 351	13	Coupling part E5-8	253 381
1f	Locating wire	253 171	14	Intermediate slider with brake E5-8	237 323
1g	Locating wire	215 927	15	Selection jack E4-8	200 687
511	Setscrew M5x5	236 061	16	Selector spring E4-8	200 690
2	Cover on the right complete E5-14	260 966	500	Cap screw M4x10	023 136
2a	Springy thrust piece	260 235	501	Hexagon nut M4	023 046
3	Catch hook on the right E5-14	260 968	502	Washer 4	020 870
4	Slider E5-14	258 050	503	Pan-head screw M3x18	242 728
5	Blade	260 509	505	Compression spring 07x4,3x12,1	023 521
6	Clamp on the right complete	260 514	520*	Cap screw M6x20	244 824

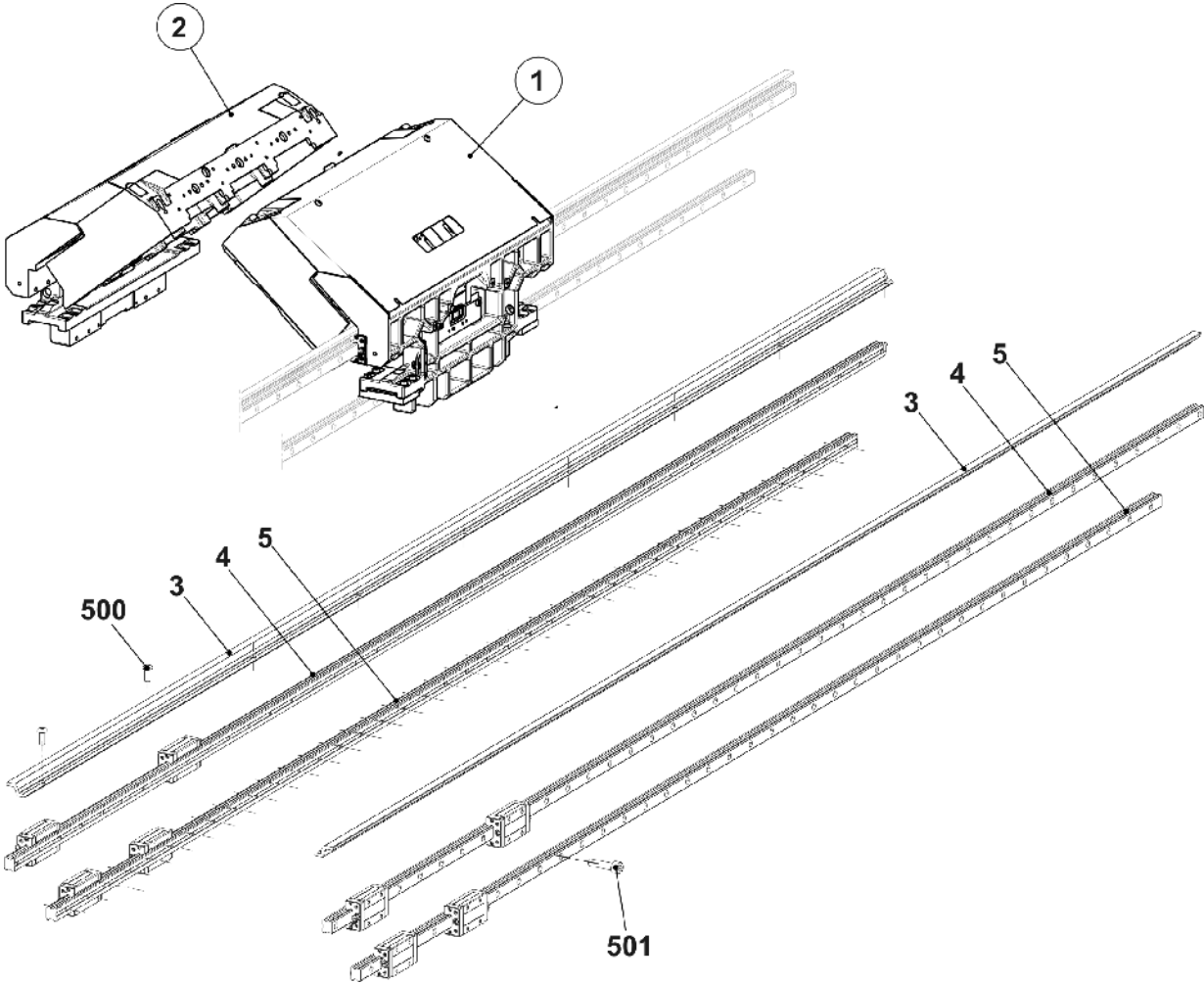


5 Carriage



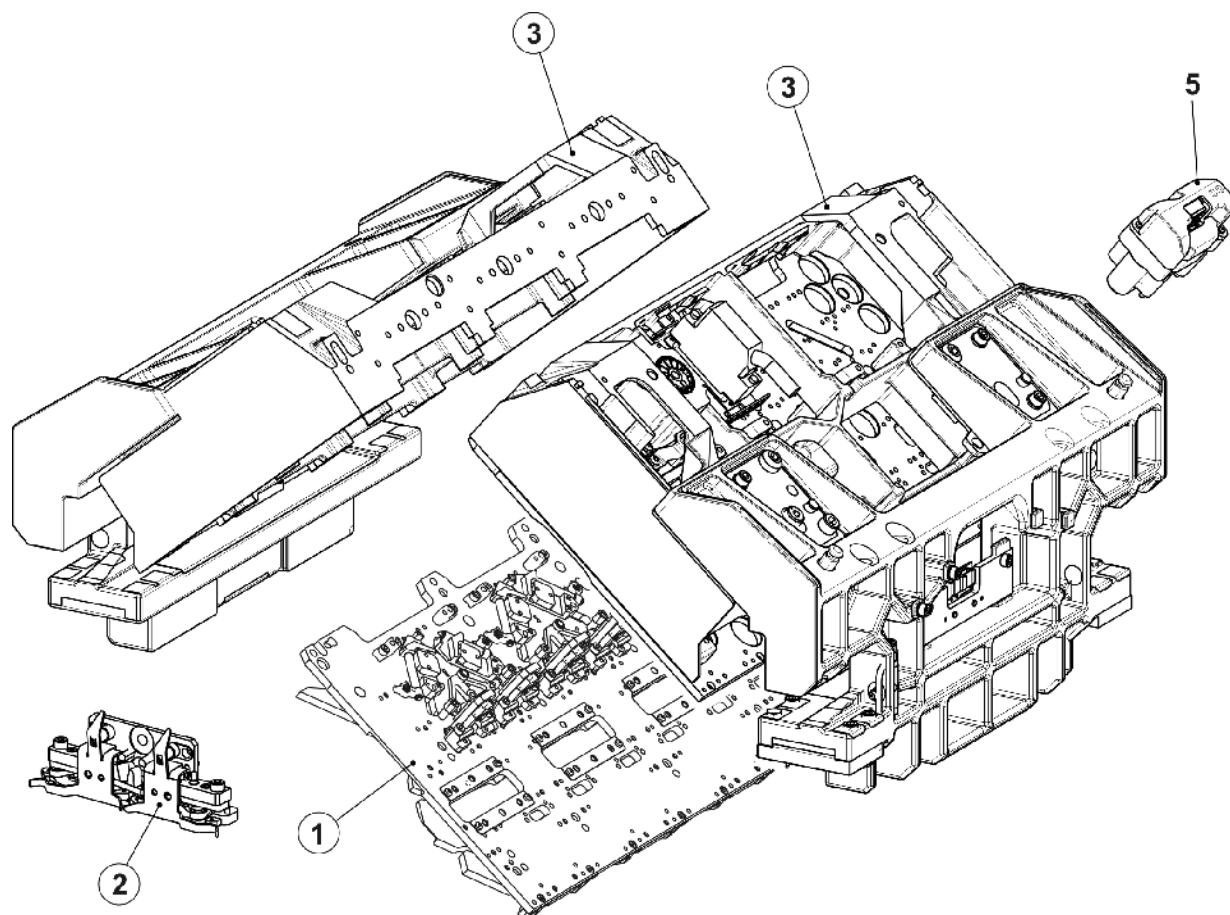
5.1 Carriage and linear guidance

Pos	Designation	ID	Pos	Designation	ID
1	Front carriage complete		2	Rear carriage complete	
	E5 E2,5.2 E3,5.2	267 610		E5 E2,5.2 E3,5.2	267 611
	E2,5.2m.4L E3,5.2m.4L	271 070		E2,5.2m.4L E3,5.2m.4L	271 071
	E7	267 612		E7	267 613
3	Cover strip for linear guidance	262 985	500	Pan head screw M4x10	023 450
4	Linear guidance LG = 2480	258 045	501	Cap screw M5x20	258 909
5	Linear guidance LG = 2280	258 044			



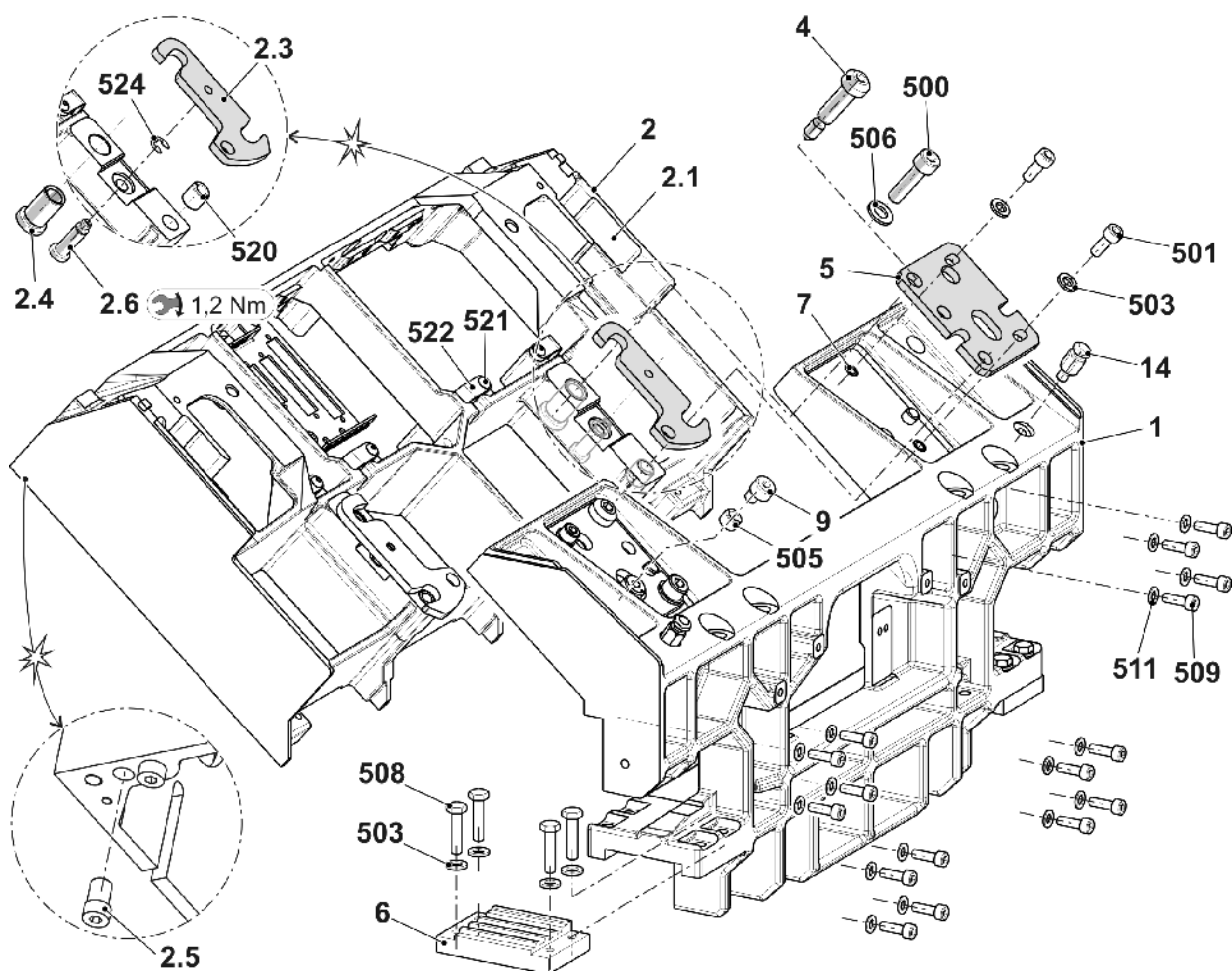
5.2 Carriage front and rear

Pos	Designation	ID	Pos	Designation	ID
1	Cam box complete		2	Holding-down jack control complete	241 515
	E2,5.2 E5 E3,5.2	241 566	3	Front and rear carriage assembly complete	267 136
	E2,5.2m.4L E3,5.2m.4L	260 071	5	Selection system complete E2-8	216 218
	E7	241 567			



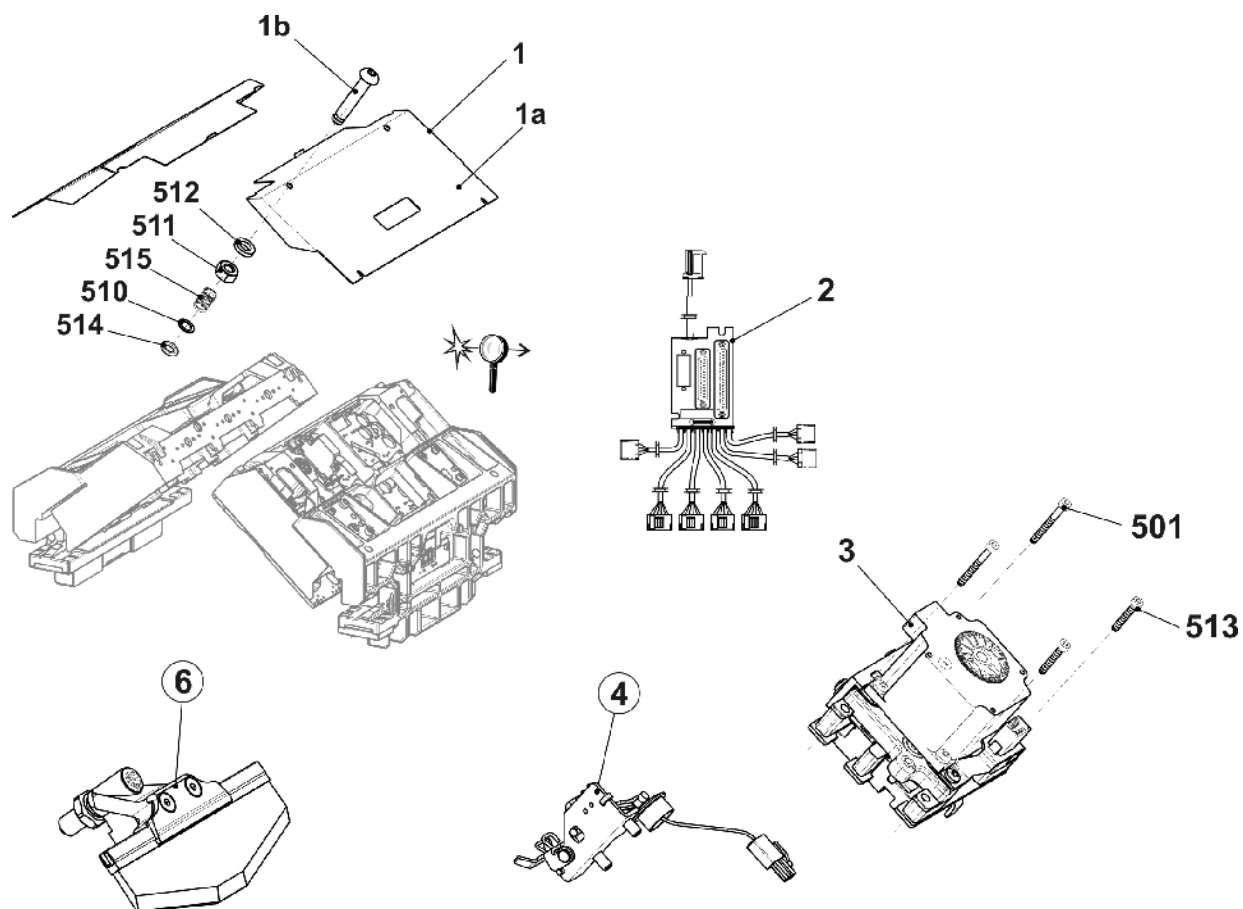
5.3 Carriage parts

Pos	Designation	ID	Pos	Designation	ID
Σ	Front and rear carriage assembly 3 cam boxes complete	267 136	5	Plate AFF carriage adjustment	267 142
1	Carriage support	267 084	6	Clamping plate	257 959
2	Carriage part complete	266 978	7	Threaded insert M6x9	257 973
2.1	Carriage part	266 977	9	Adjusting eccentric AFDF carriage	257 985
2.3	Shim	267 092	14	Bolt for carriage cover	259 668
2.4	Bushing	209 275	500	Cap screw M8x30	020 143
2.5	Eccentric	222 983	501	Cap screw M6x16	020 135
2.6	Locating bolt linking spot	244 179	503	Washer 6	020 872
520	Threaded insert	268 593	505	Threaded bush M12x8	259 705
521	Pan-head screw M4x10	023 450	506	Washer 8	020 873
522	Fastening clip	008 323	508	Hexagon screw M6x25	257 917
524	Circlip 6	021 022	509	Cap screw M5x16	022 726
4	Shoulder screw	211 750	511	Washer 5	020 871



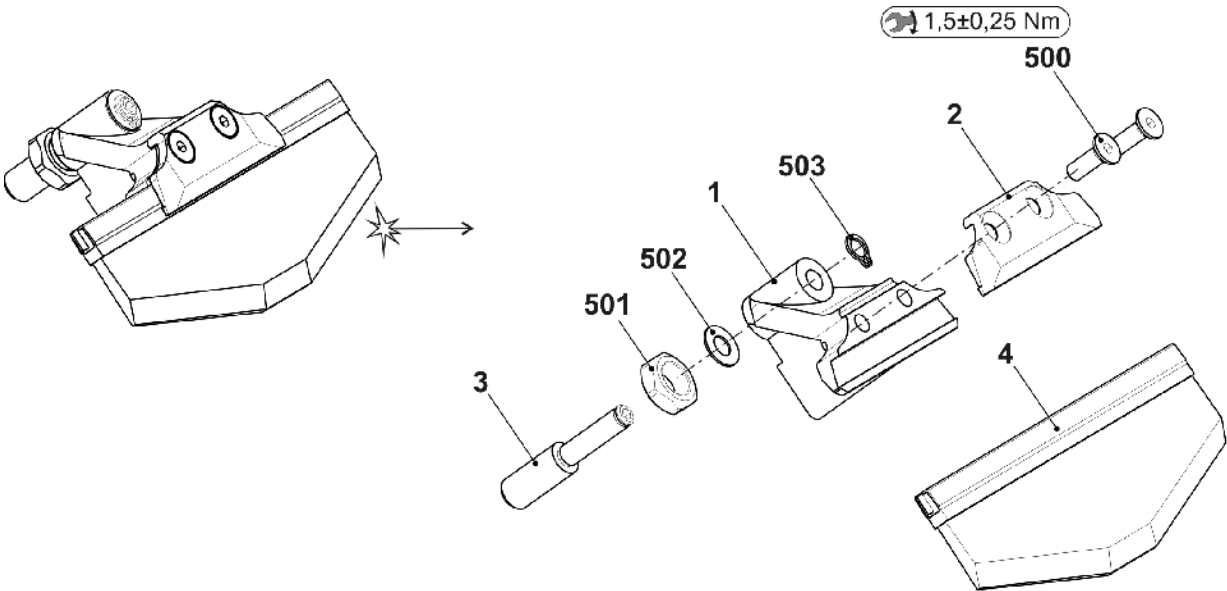
5.4 Continuation of carriage parts

Pos	Designation	ID	Pos	Designation	ID
1	Front and rear carriage cover complete	267 167	2	Distributor 3S 6Z ADF	268 026
1a	Carriage cover	267 085	3	Motor unit ATM complete	253 531
1b	Locating bolt ADF	259 667	4	Needle detector	221 238
510	Washer 6,1x9x0,5	023 554	6	Brush holder complete E5-8	265 553
511	Hexagon nut M6	022 899	501	Cap screw M4x35	023 550
512	Serrated lock washer J 6,4	022 385	513	Cap screw M4x20	023 171
514	O-ring 3x2	242 420			
515	Compression spring 0,48x7,02x17,29	023 654			



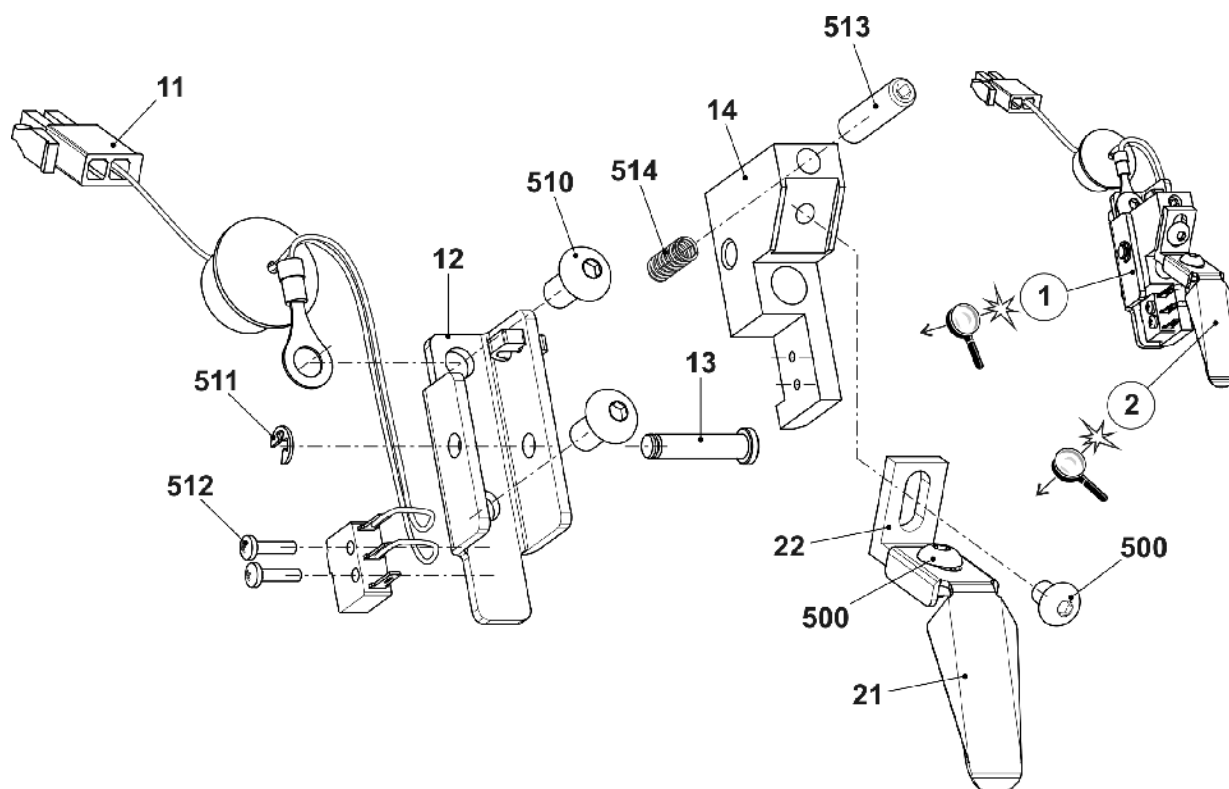
5.5 Brush holder

Pos	Designation	ID	Pos	Designation	ID
Σ	Brush holder complete E5-8	265 553			
1	Brush holder	213 009	500	Countersunk head screw M4x12	023 062
2	Brush clamp	265 439	501	Hexagon nut M8-04	020 856
3	Threaded rod	209 740	502	Shim ring 5x10x0,5	023 348
4	Brush	268 924	503	Retaining ring 5x0,6	023 347



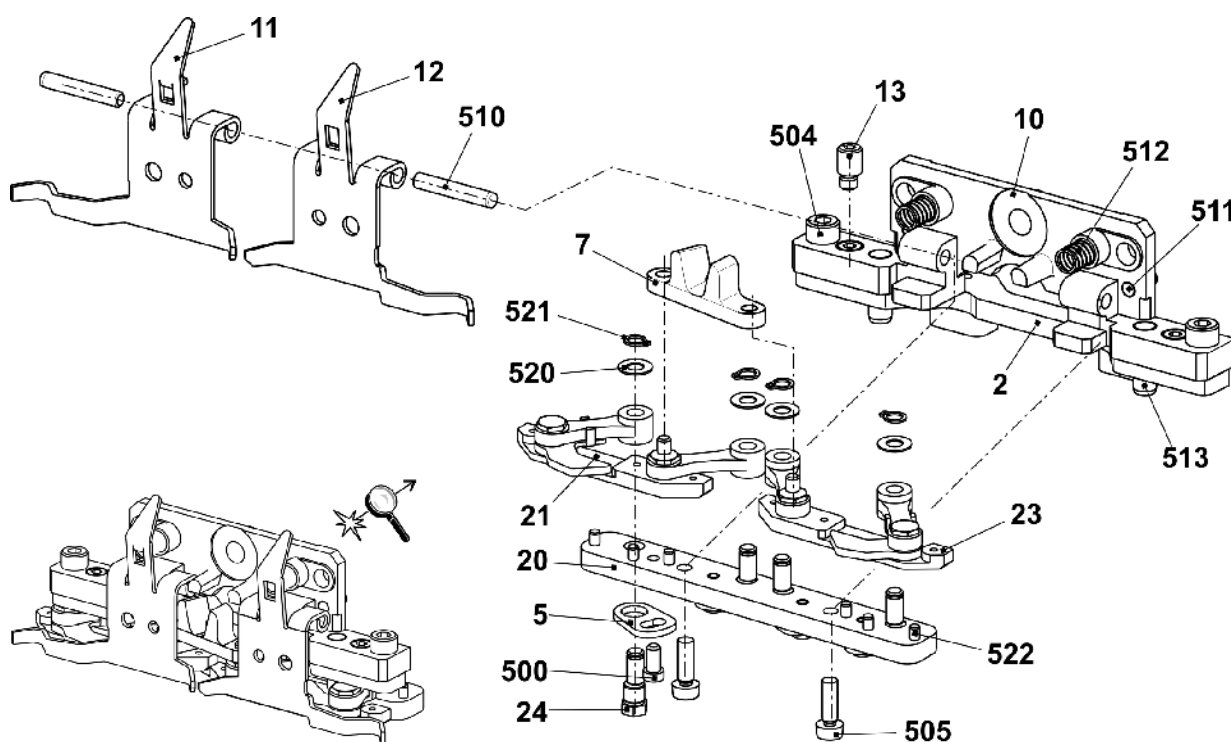
5.6 Needle detector

Pos	Designation	Id	Pos	Designation	Id
Σ	Needle detector	221 238		512 Pan-head screw M2x8	258 310
1	Needle detector pre-assembled	221 773		513 Setscrew M5x20	023 526
	11 Cable of needle detector complete	221 207		514 Compression spring 4,3x0,45x10	021 398
	12 Retainer	220 464	2	Sensor pre-assembled	221 758
	13 Bolts	258 390		21 Sensor	220 839
	14 Switch rocker	220 637		22 Angle	221 175
	510 Pan-head screw M5x10	023 247		500 Pan-head screw M4x6	023 427
	511 Circlip	021 018	500	Pan-head screw M4x8	023 579



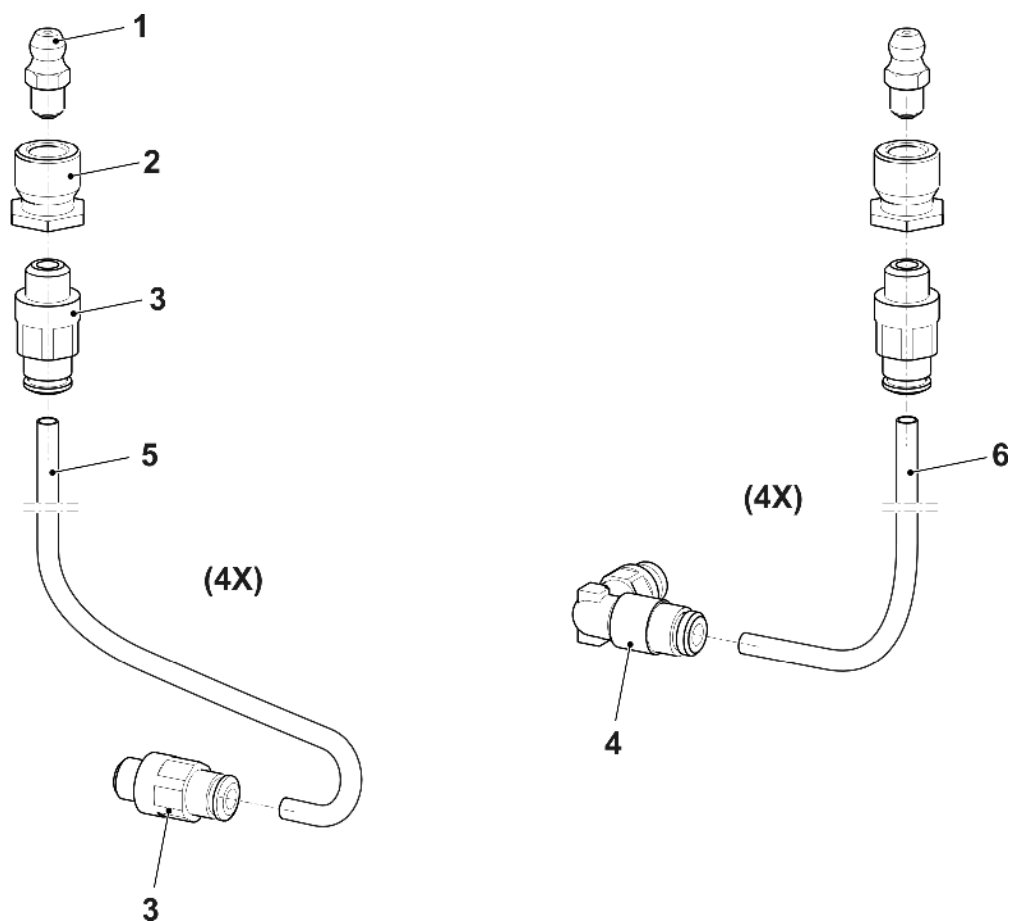
5.7 Holding-down jack control

Pos	Designation	ID	Pos	Designation	ID
Σ	Holding-down jack control complete	241 515			
2	Connection plate	241 326	24	Bolts	209 722
5	Adjusting plate	211 507	500	Pan head screw M4x8	023 579
7	Plunger	210 559	504	Cap screw M5x12	020 132
10	Assembly plate	241 281	505	Cap screw M4x12-5.8	241 859
11	Set-out plate on the right	212 382	510	Dowel pin 4x24	020 664
12	Set-out plate on the left	212 396	511	Dowel pin 4x10	020 657
13	Eccentric	251 152	512	Compression spring 0,68x5,10x19,00	238 702
20	Holding-down cam plate	241 349	513	Dowel pin 6x18	020 678
21	Slider on the right complete	212 610	520	Shim ring 5x10x0.5	023 348
23	Slider on the left complete	212 611	521	Retaining ring 5x0,6	023 347
			522	Dowel pin 3x10	020 645



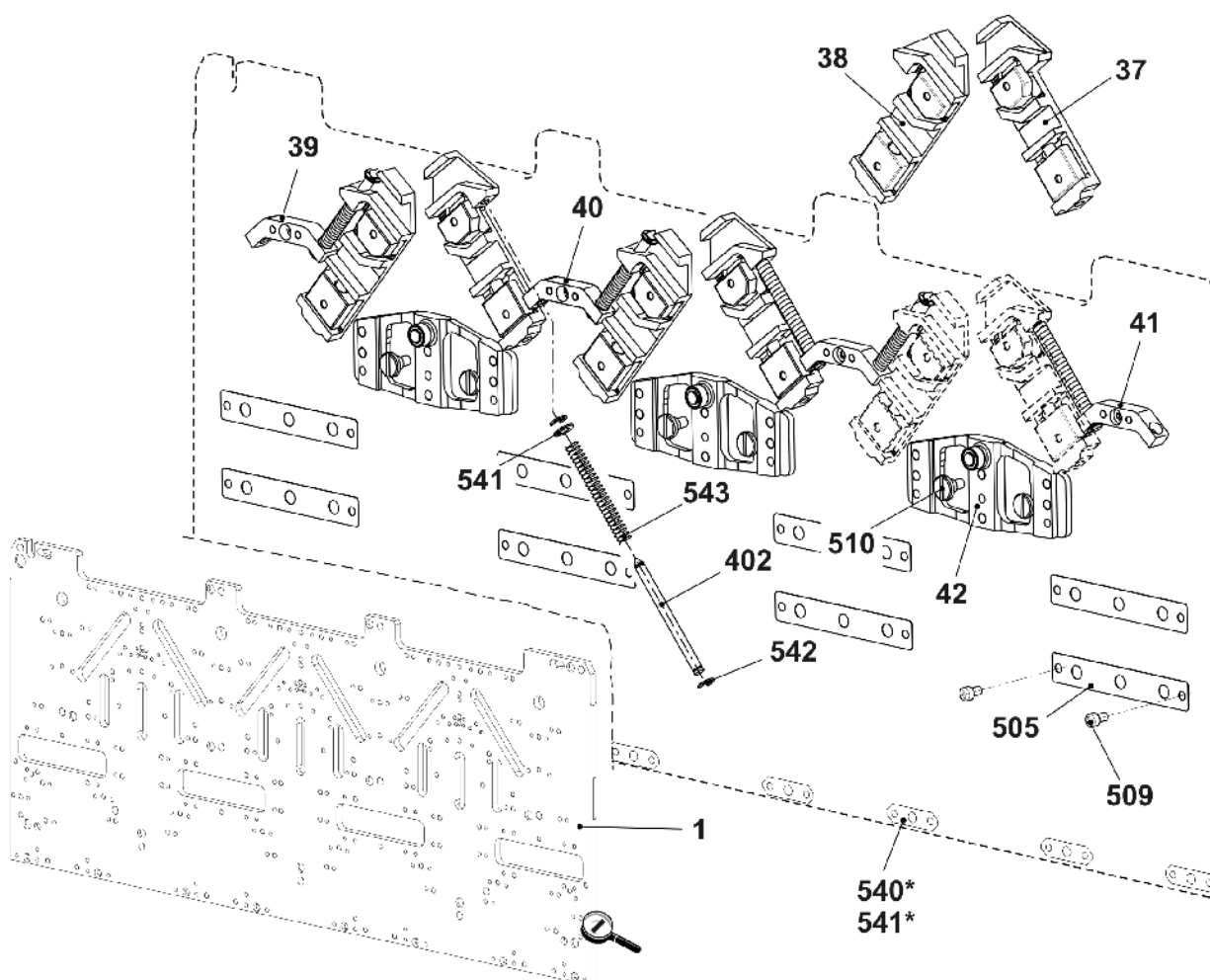
5.8 Grease supply

Pos	Designation	ID	Pos	Designation	ID
Σ	Grease supply				
1	Hydraulic-type lubricating nipple AM6	021 813	4	Swivelling connection	240 789
2	Adaptor	265 493	5	Tubular D4, 200 mm	240 788
3	Straight plug connectors D4	235 051	6	Tubular D4, 90 mm	265 403



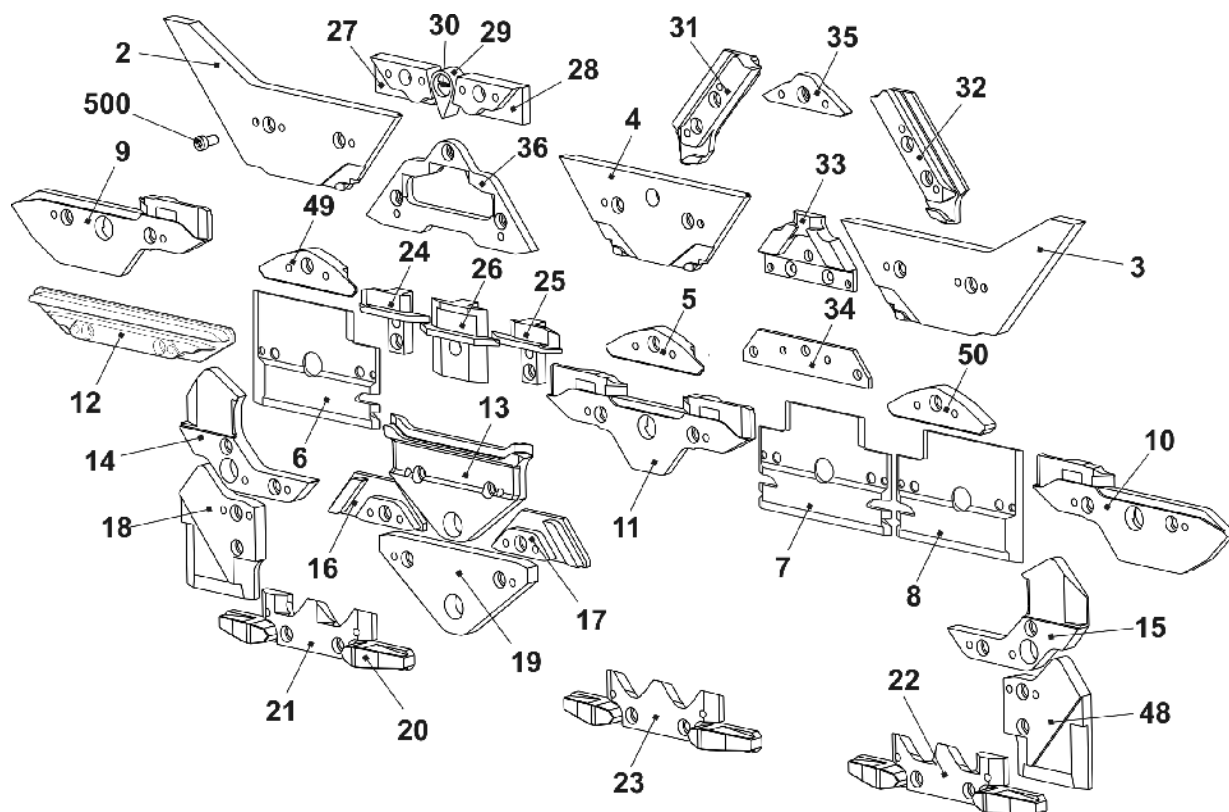
5.9 Cam box E5 | E2,5.2 | E3,5.2 | E5.2 | E5m.4 | E7m.5

Pos	Designation	Id	Pos	Designation	Id
Σ	Cam box complete E5	241 566			
1	Cam plate	240 371	41	542 Circlip 3,2	021 019
37	Loop sinking cam on the right completeE5 – E10	211 163		543 Compression spring	250 515
38	Loop sinking cam on the left completeE5 - E10	211 164	42	Switching piece	240 281
39	Rod guide element on the left	211 165	505	Shim0,5x12x75	236 654
40	Rod guide element in the middle	211 166	540*	Shim0,3x8x28	023 452
41	Rod guide element on the right	211 168	541*	Shim0,5x8x28	023 020
	402 Spring rod	209 791	509	Pan head screw M3x4	023 142
	541 Disk4,1x6x0,5	022 893	510	Shoulder screw	239 626



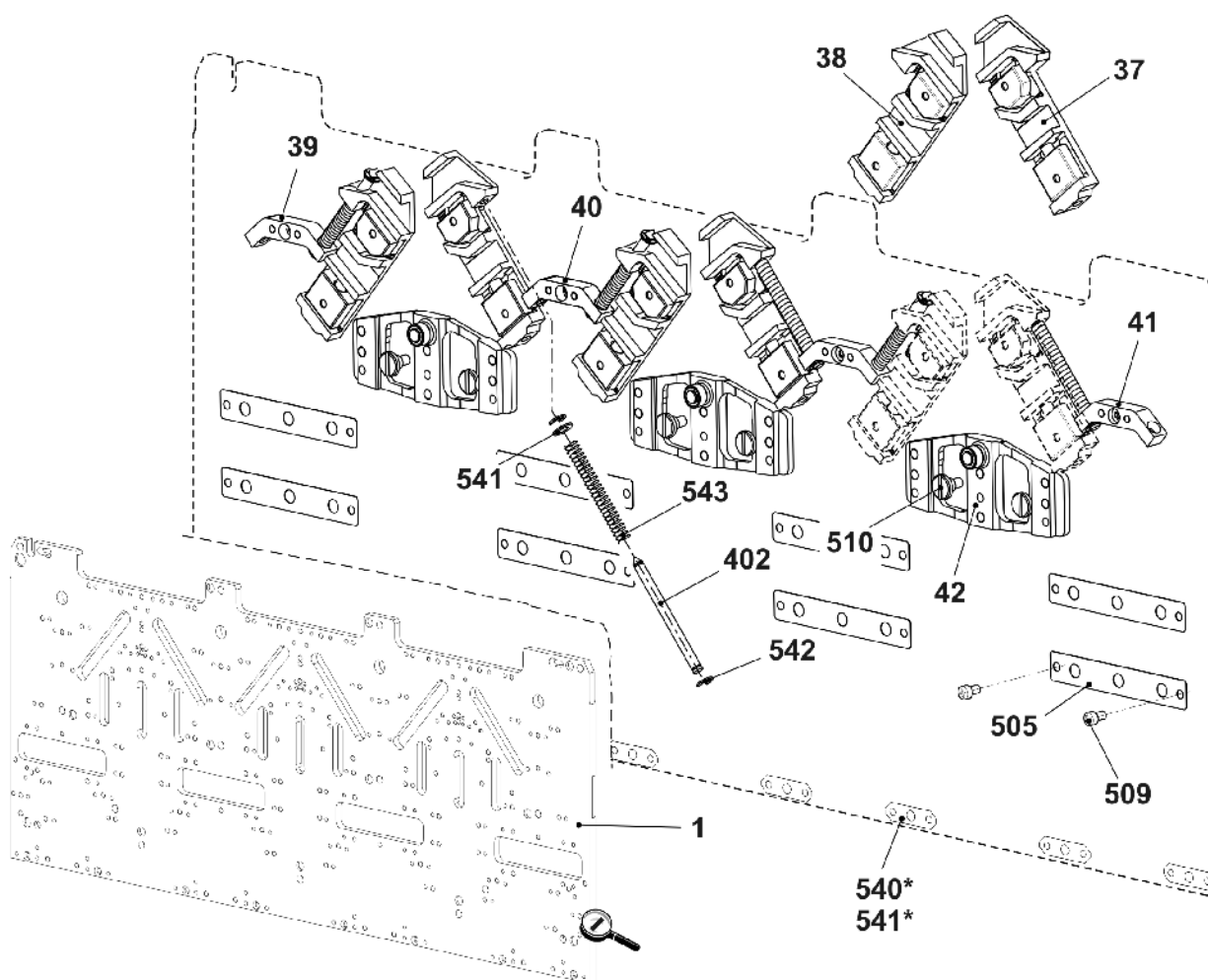
5.9.1 Cams E5 | E2,5.2 | E3,5.2 | E5.2 | E5m.4 | E7m.5

Pos	Designation	Id	Pos	Designation	Id
2	Entry cam on the left	266 676	22	Selection cam on the right	212 947
3	Entry cam on the right	266 679	23	Selection cam	212 946
4	Entry cam at the top	266 639	24	Pressure cam receiving on the left	239 848
5	Entry cam in the middle bottom E2,5.2 E3,5.2	235 719	25	Pressure cam receiving on the right	239 849
6	Plate on the left	260 605	26	Tuck pressure cam	239 621
7	Plate in the middle	260 604	27	Limiting cam on the left E5	210 289
8	Plate on the right	260 606	28	Limiting cam on the right E5	210 290
9	Cam on the left	231 039	29	Pointer E2,5.2 E3,5.2	229 505
10	Cam part at the right	231 041	30	Screw	210 335
11	Cam part at the center	231 040	31	Stitch cam on the left E2,5.2 E3,5.2	235 712
12	Cam part	260 592	32	Stitch cam on the right E2,5.2 E3,5.2	235 713
13	Cam part	266 659	33	Tuck limiting cam E5	214 051
14	Cam on the left E5-14	266 668	34	Raising cam plate E4-12	204 372
15	Cam at the right E5-14	266 675	35	Receiving cam E5	210 386
16	Cam on the left	236 192	36	Raising cam without split-stitch E5	213 302
17	Cam part at the right	236 193		Raising cam with split-stitch E5 Accessories	213 294
18	Cam on the left E5-14	259 766	48	Cam at the right E5-14	259 767
19	Cam part	210 252	49	Entry cam at the bottom on the left E5-8	235 718
20	Offering cam	210 185	50	Entry cam at the bottom on the right E5-8	235 720
21	Selection cam on the left	212 944	500	Cap screw M4x8	020 091



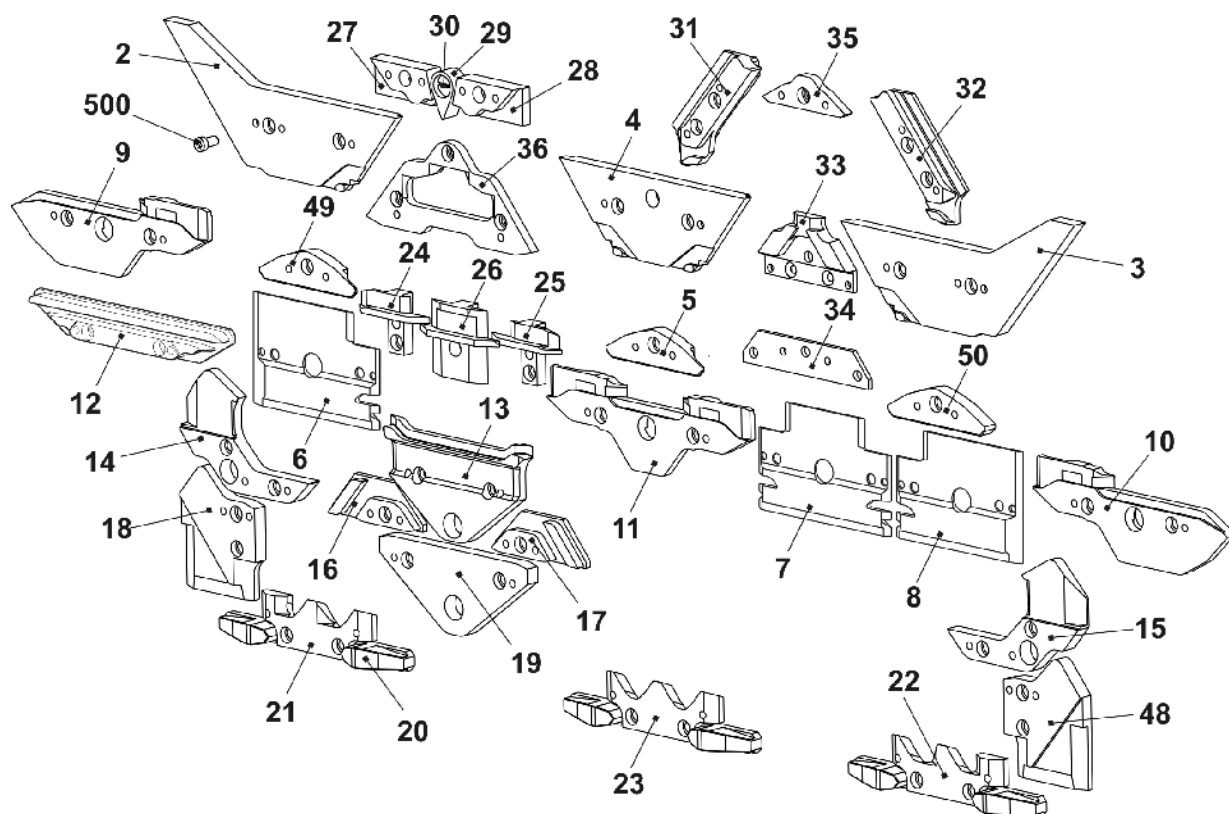
5.10 Cam box E7 | E8

Pos	Designation	Id	Pos	Designation	Id
Σ	Cam box complete E7-8	241 567			
1	Cam plate	240 371	41	542 Circlip 3,2	021 019
37	Loop sinking cam on the right complete E5 – E10	211 163		543 Compression spring	250 515
38	Loop sinking cam on the left complete E5 – E10	211 164	42	Switching piece	240 281
39	Rod guide element on the left	211 165	505	Shim 0,5x12x75	236 654
40	Rod guide element in the middle	211 166	540*	Shim 0,3x8x28	023 452
41	Rod guide element on the right	211 168	541*	Shim 0,5x8x28	023 020
	402 Spring rod	209 791	509	Pan head screw M3x4	023 142
	541 Disk 4,1x6x0,5	022 893	510	Shoulder screw	239 626



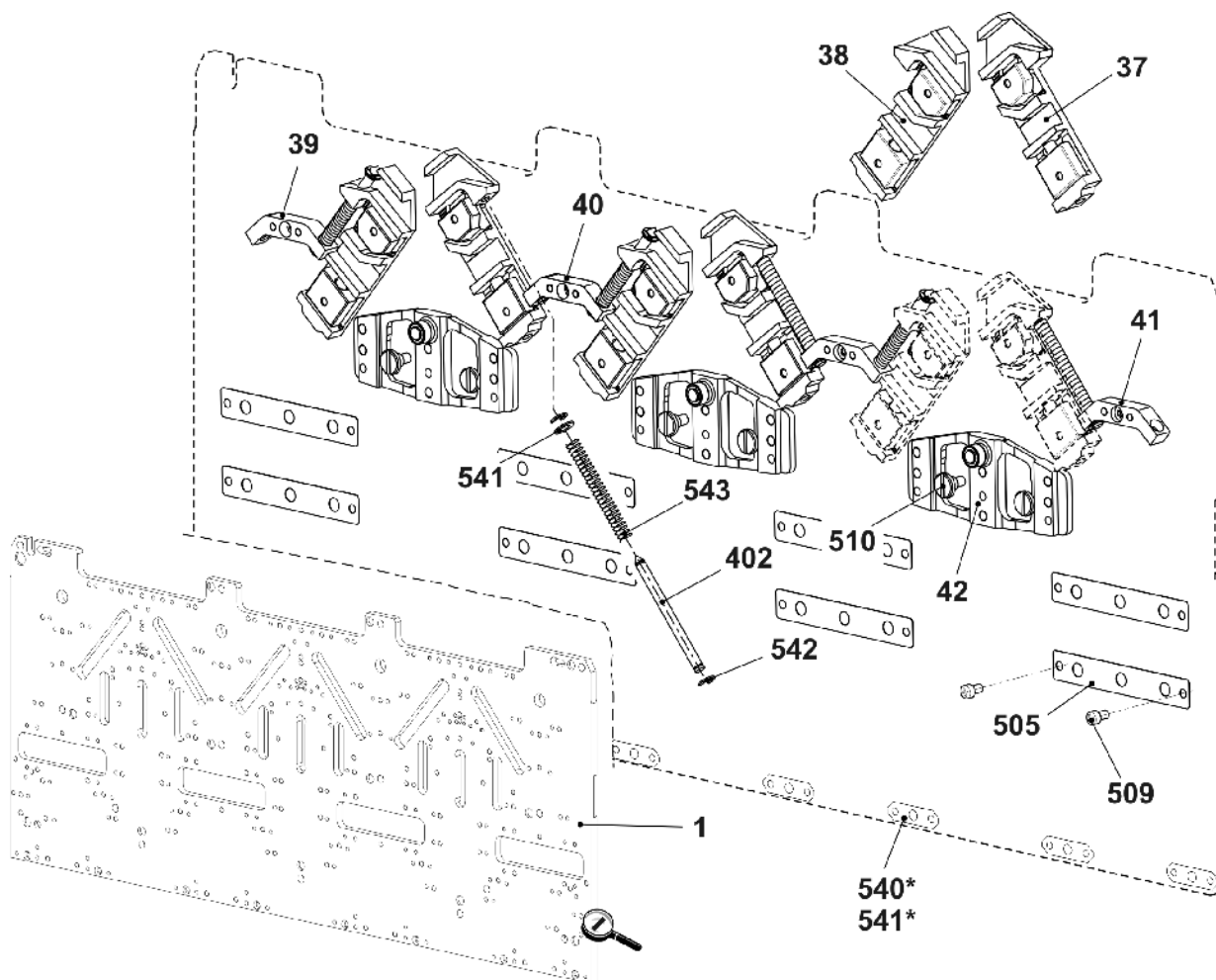
5.10.1 Cams E7 – E8

Pos	Designation	Id	Pos	Designation	Id
2	Entry cam on the left	266 676	22	Selection cam on the right	212 947
3	Entry cam on the right	266 679	23	Selection cam	212 946
4	Entry cam at the top	266 639	24	Pressure cam receiving on the left	239 848
5	Entry cam at the bottom E5-8	212 395	25	Pressure cam receiving on the right	239 849
6	Plate on the left	260 605	26	Tuck pressure cam	239 621
7	Plate in the middle	260 604	27	Limiting cam on the left E7-8	210 291
8	Plate on the right	260 606	28	Limiting cam on the right E7-8	210 292
9	Cam on the left	231 039	29	Pointer E5-8	210 336
10	Cam part at the right	231 041	30	Screw	210 335
11	Cam part at the center	231 040	31	Stitch cam on the left E7-8	210 324
12	Cam part	260 592	32	Stitch cam on the right E7-8	210 323
13	Cam part	266 659	33	Tuck limiting cam E7-8	255 056
14	Cam on the left E5-14	266 668	34	Raising cam plate E4-12	204 372
15	Cam at the right E5-14	266 675	35	Receiving cam E7-8	210 339
16	Cam on the left	236 192	36	Raising cam without split-stitch E7-8	255 055
17	Cam part at the right	236 193		Raising cam with split-stitch E7-8 Accessories	255 192
18	Cam on the left	259 766	48	Cam part at the right	259 767
19	Cam part	210 252	49	Entry cam on the left E5-8	213 161
20	Offering cam	210 185	50	Entry cam on the right E5-8	213 162
21	Selection cam on the left	212 944	500	Cap screw M4x8	020 091



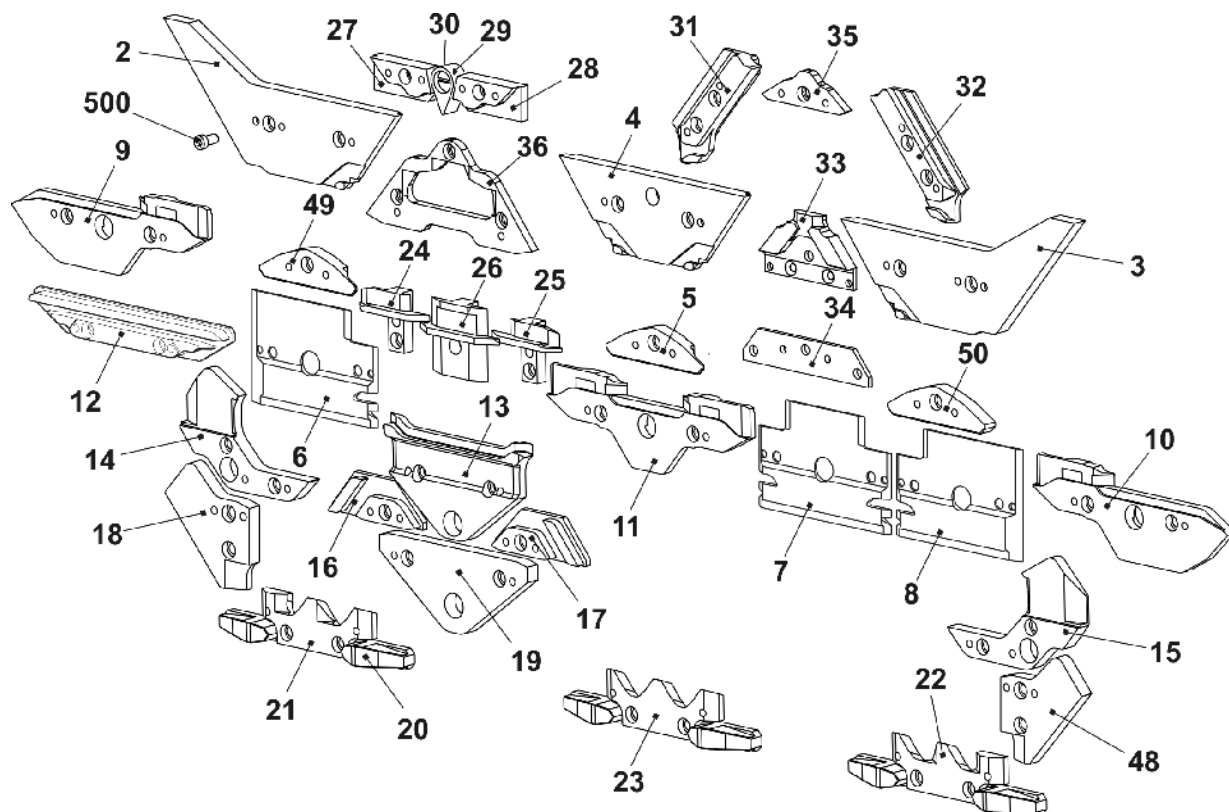
5.11 Cam box E2,5.2m.4L | E3,5.2m.4L

Pos	Designation	Id	Pos	Designation	Id
Σ	Cam box complete E2,5.2+3,5.2m.4L	260 071			
1	Cam plate	240 371	41	542 Circlip 3,2	021 019
37	Loop sinking cam on the right completeE5 – E10	211 163		543 Compression spring	250 515
38	Loop sinking cam on the left completeE5 – E10	211 164	42	Switching piece	240 281
39	Rod guide element on the left	211 165	505	Shim0,5x12x75	236 654
40	Rod guide element in the middle	211 166	540*	Shim0,3x8x28	023 452
41	Rod guide element on the right	211 168	541*	Shim0,5x8x28	023 020
	402 Spring rod	209 791	509	Pan head screw M3x4	023 142
	541 Disk4,1x6x0,5	022 893	510	Shoulder screw	239 626

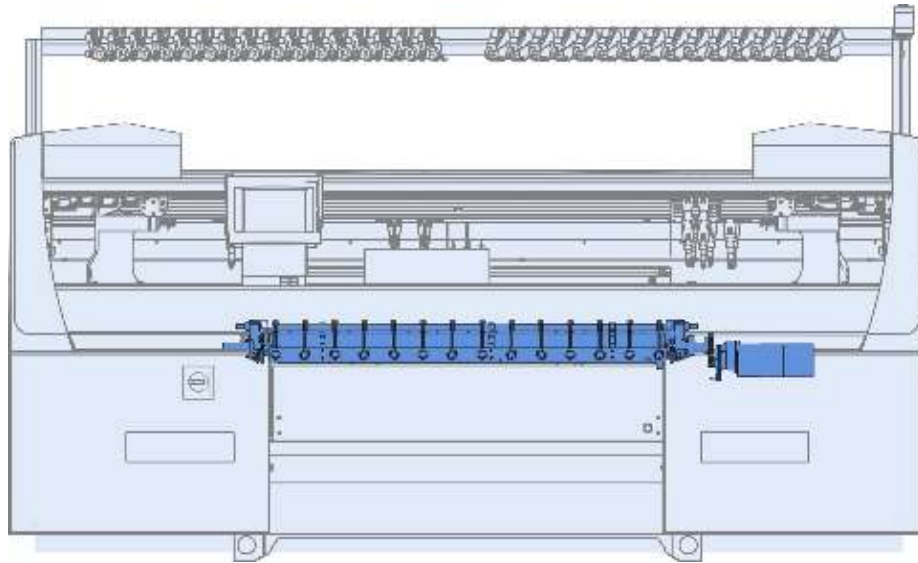


5.11.1 Cams E2,5.2m.4L | E3,5.2m.4L

Pos	Designation	Id	Pos	Designation	Id
2	Entry cam on the left	266 676	22	Selection cam on the right	212 947
3	Entry cam on the right	266 679	23	Selection cam	212 946
4	Entry cam at the top	266 639	24	Pressure cam receiving on the left	239 848
5	Entry cam in the middle bottom E2,5.2 E3,5.2	235 719	25	Pressure cam receiving on the right	239 849
6	Plate on the left	260 605	26	Tuck pressure cam	239 621
7	Plate in the middle	260 604	27	Limiting cam on the left E2,5.2m.4L +E3,5.2m.4L	259 006
8	Plate on the right	260 606	28	Limiting cam on the right E2,5.2m.4L +E3,5.2m.4L	259 007
9	Cam on the left	231 039	29	Pointer E2,5.2 E3,5.2	229 505
10	Cam part at the right	231 041	30	Screw	210 335
11	Cam part at the center	231 040	31	Stitch cam on the left E2,5.2 E3,5.2	235 712
12	Cam part	260 592	32	Stitch cam on the right E2,5.2 E3,5.2	235 713
13	Cam part	266 659	33	Tuck limiting cam E2,5.2m.4L+E3,5.2m.4L	259 010
14	Cam on the left E5-14	266 668	34	Raising cam plate E4-12	204 372
15	Cam at the right E5-14	266 675	35	Receiving cam E5	259 008
16	Cam on the left	236 192	36	Raising cam without split-stitch E2,5.2m.4L+E3,5.2m.4L	259 009
17	Cam part at the right	236 193		Raising cam with split-stitch E2,5.2m.4L +E3,5.2m.4L Accessories	259 011
18	Cam on the left	259 766	48	Cam part at the right	259 767
19	Cam part	210 252	49	Entry cam at the bottom on the left E5-8	235 718
20	Offering cam	210 185	50	Entry cam at the bottom on the right E5-8	235 720
21	Selection cam on the left	212 944	500	Cap screw M4x8	020 091

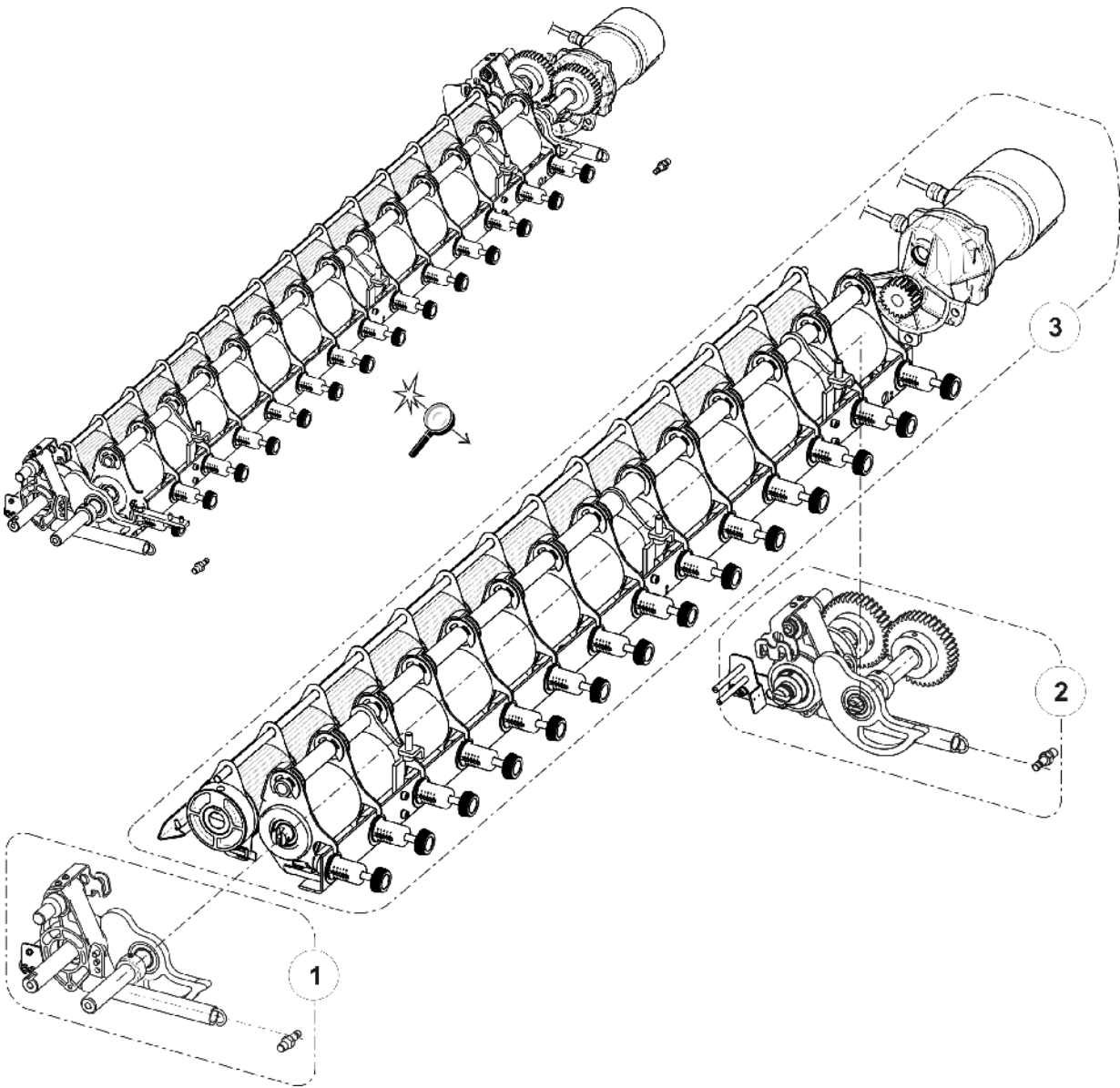


6 Main take-down



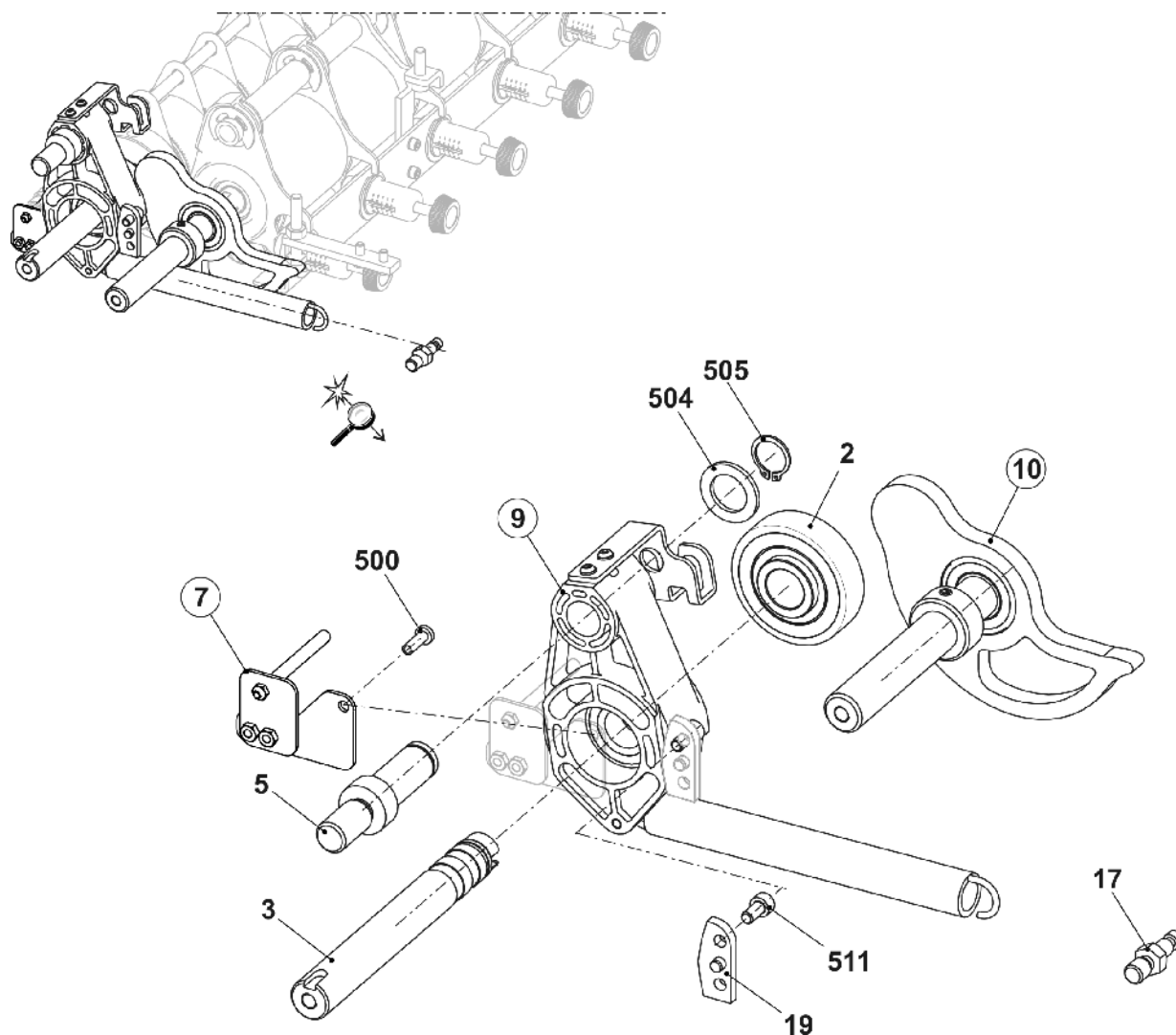
6.1 Main take-down

Pos	Designation	ID	Pos	Designation	ID
Σ	Main take-down		2	Main take-down on the right	267 097
1	Main take-down on the left	267 098	3	Main take-down in the middle	265 823



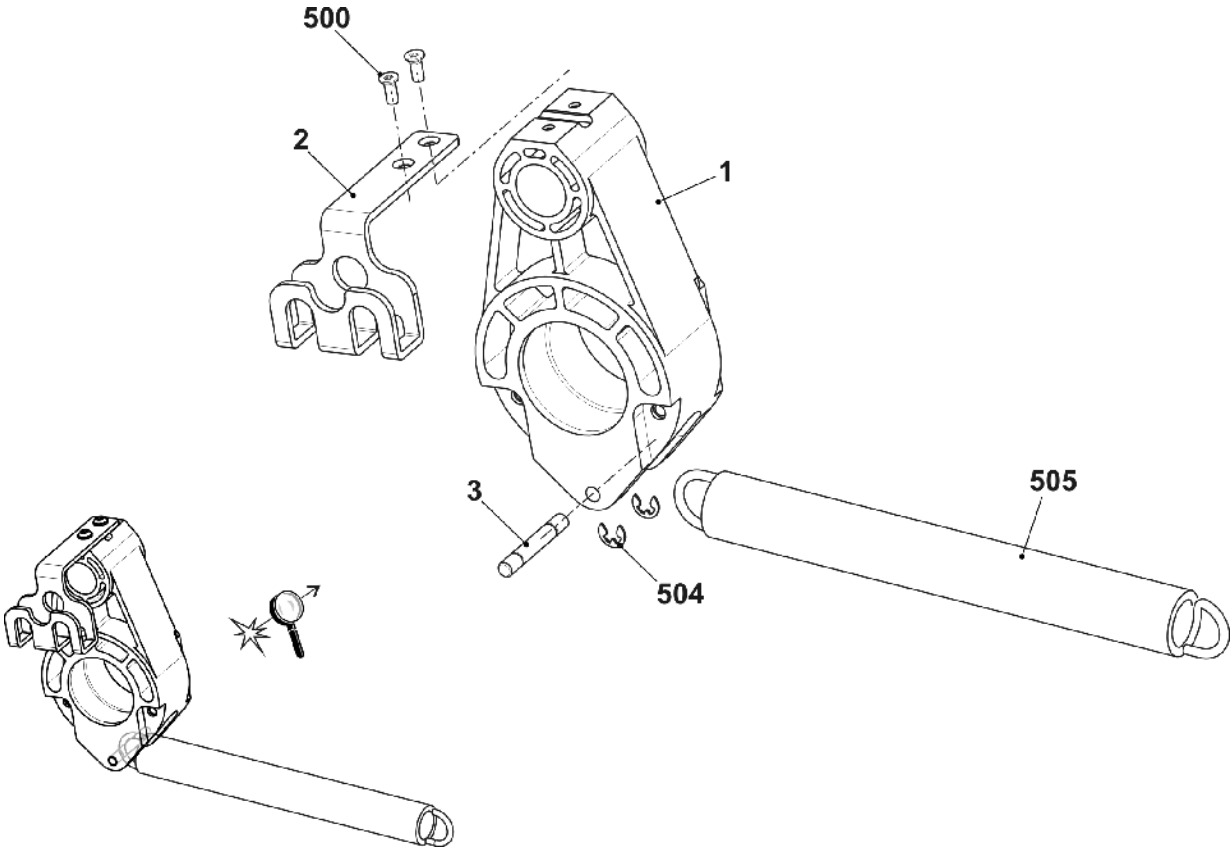
6.1.1 Main take-down on the left

Pos	Designation	Id	Pos	Designation	Id
Σ	Main take-down on the left	267 098			
2	Bearing race complete	244 459	17	Spring bolt	221 143
3	Shaft on the left at the rear	221 012	19	Stop point	252 503
5	Bolts	208 538	500	Screw 50x15	251 728
7	Mounting plate on the left complete	267 031	504	Washer	023 295
9	Swivel-mounted bearing on the left	273 231	505	Retaining ring 18x1,2	020 955
10	Full floating axle on the left	251 984	511	Cap screw M6x12	020 134



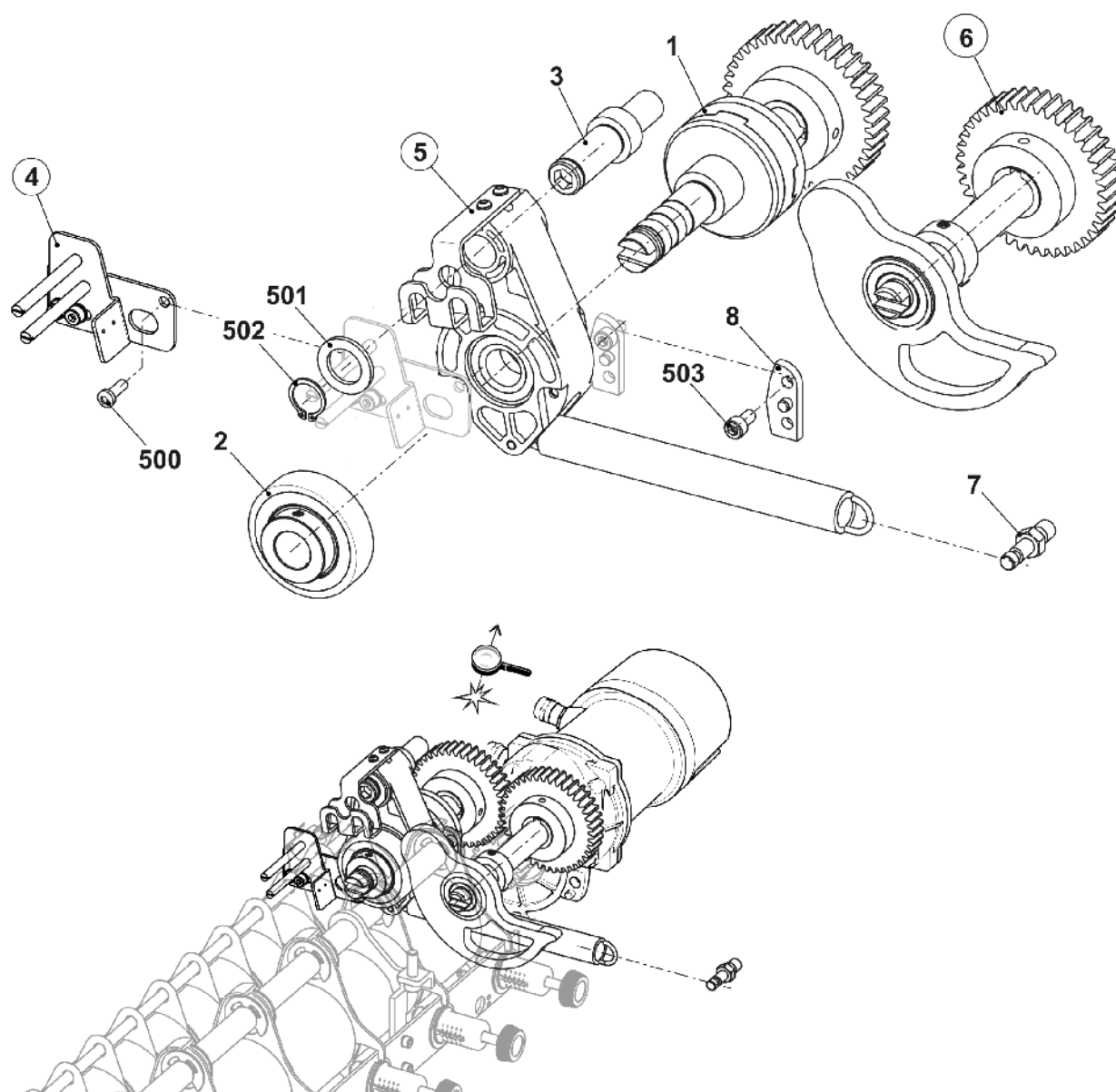
6.1.1.1 Swivel-mounted bearing

Pos	Designation	Id	Pos	Designation	Id
Σ	Swivel-mounted bearing	273 231			
1	Swivel-mounted bearing	241 996	500	Screw M35x10	259 102
2	Sheet metal support	251 749	504	Circlip 4	021 020
3	Axle	251 758	505	Tension spring 21x3,0x192	240 217



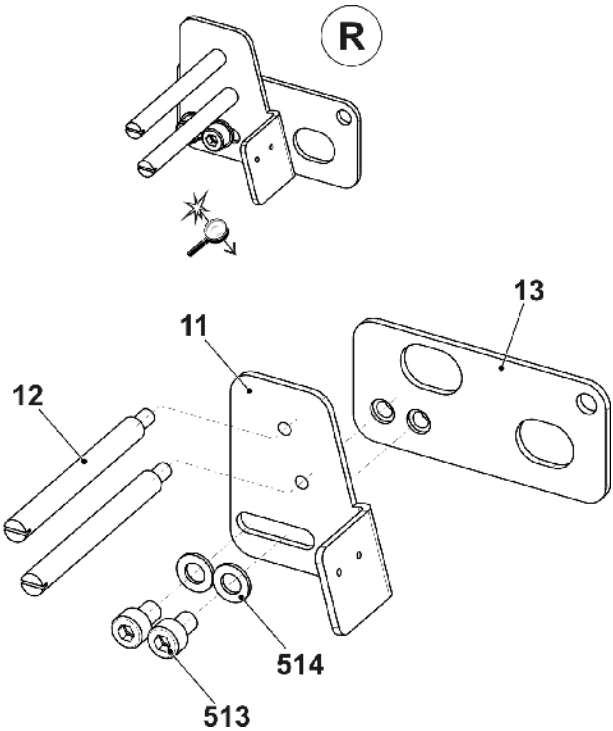
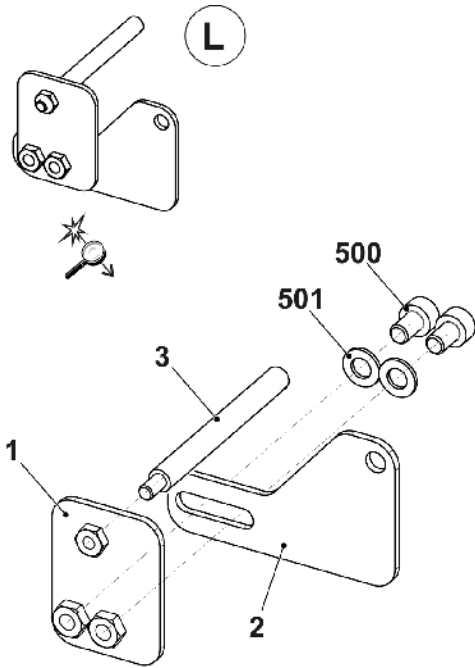
6.1.2 Main take-down on the right

Pos	Designation	Id	Pos	Designation	Id
Σ	Main take-down on the right	267 097			
1	Clutch set	251 677	7	Spring bolt	221 143
2	Bearing race complete	244 459	8	Stop point	252 503
3	Bolts	208 538	500	Screw 50x15	251 728
4	Mounting plate on the right complete	267 032	501	Washer	023 295
5	Swivel-mounted bearing on the right	251 761	502	Retaining ring 18x1,2	020 955
6	Full floating axle on the right	251 985	503	Cap screw M6x12	020 134



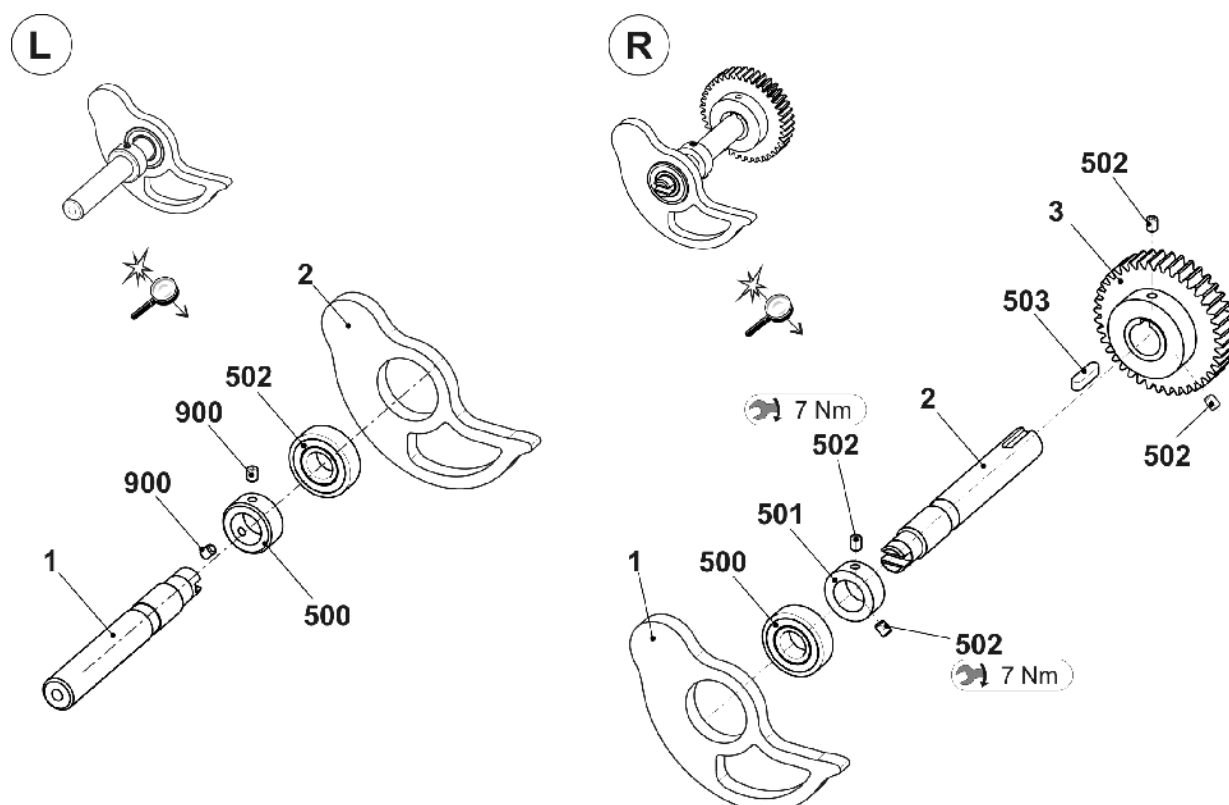
6.1.2.1 Mounting plate on the left and right

Pos	Designation	ID	Pos	Designation	ID
Σ L	Mounting plate on the left complete	267 031	Σ R	Mounting plate on the right complete	267 032
1	Mounting plate on the left	265 868	11	Mounting plate on the right	265 757
2	Retaining plate on the left	231 539	12	Shoulder screw	240 067
3	Shoulder screw	240 067	13	Retaining plate on the right	265 867
500	Cap screw M5x8	244 278	513	Cap screw M5x8	244 278
501	Washer 5-200	020 871	514	Washer 5-200	020 871



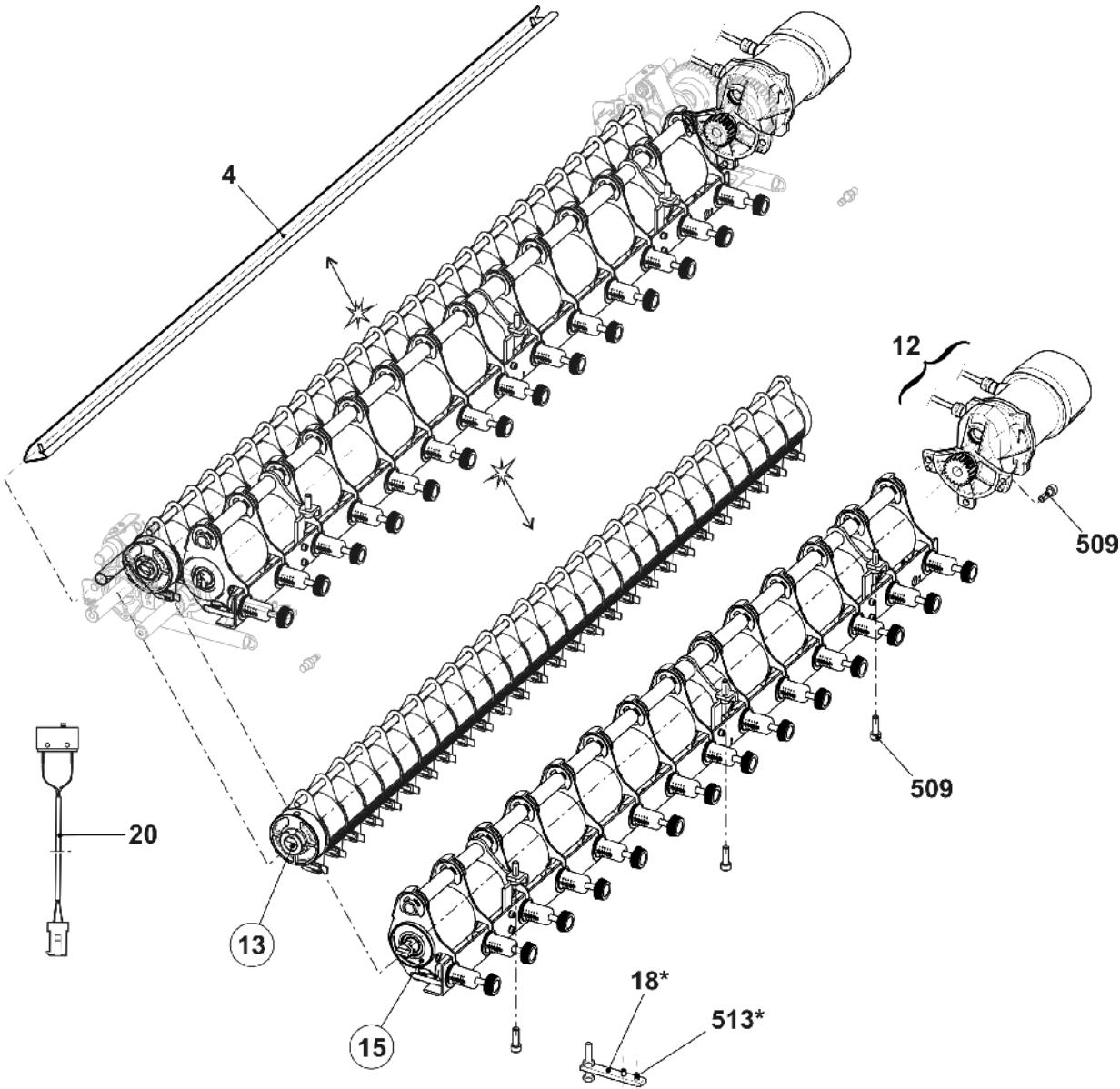
6.1.2.2 Full floating axle on the left and the right

Pos	Designation	Id	Pos	Designation	Id
Σ L	Full floating axle on the left	251 984	Σ R	Full floating axle on the right	251 985
1	Shaft on the left at the front	221 013	1	Eccentric	251 959
2	Eccentric	251 959	2	Shaft on the right	223 393
500	Set collar	020 938	3	Gear wheel Z=40, M=2	213 744
502	Fitting freewheel ZZ6203L	023 294	500	Fitting freewheel ZZ6203L	023 294
900	Setscrew M6x8	022 684	501	Set collar	020 938
			502	Setscrew M6x8	022 684
			503	Feather key A 6x6x25	023 017



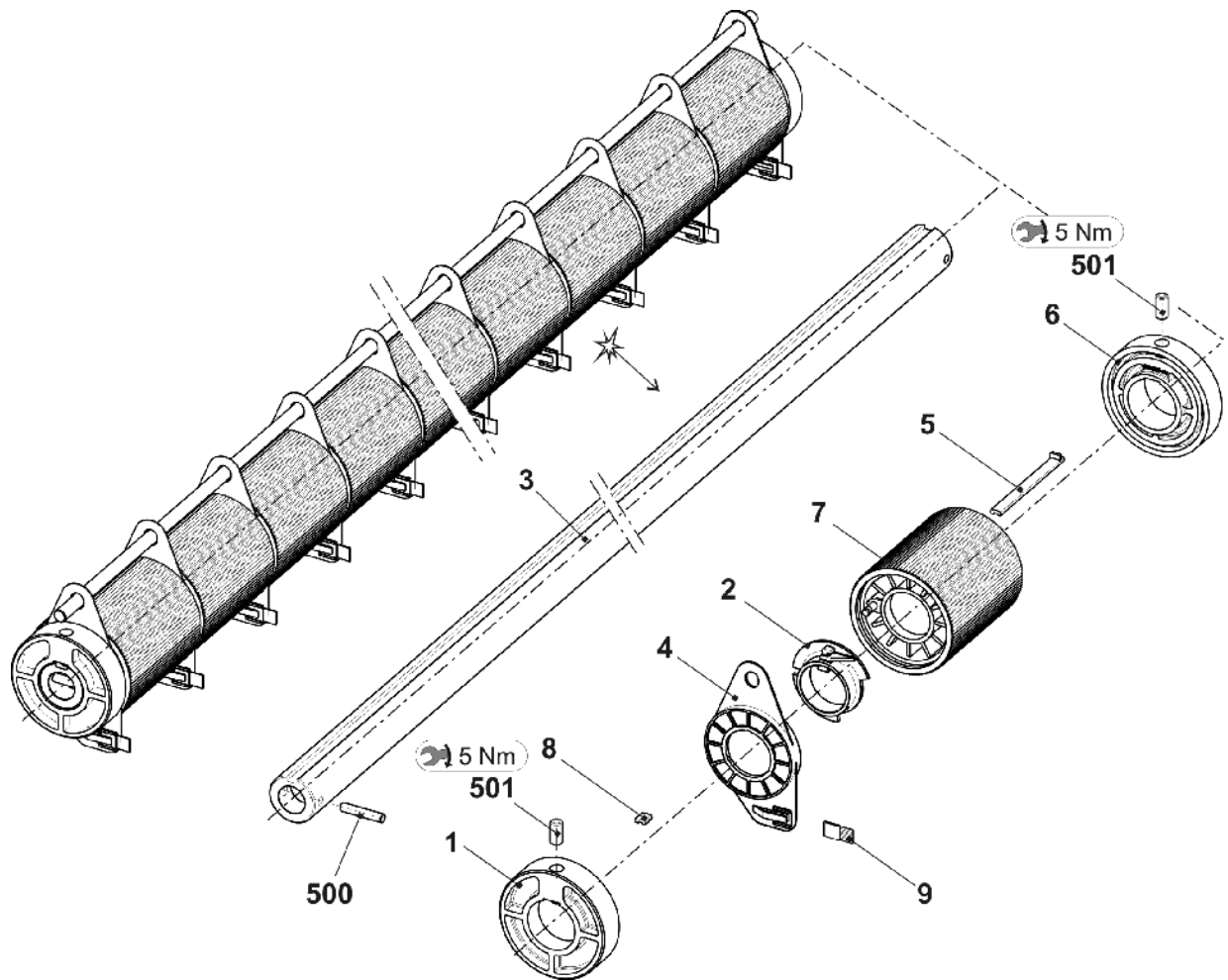
6.1.3 Main take-down in the middle

Pos	Designation	ID	Pos	Designation	ID
Σ	Main take-down in the middle	265 823			
4	Stripper angle	266 995	13	Take-down roller at the rear complete	253 853
12	Three phase servo motor	259 655	509	Cap screw M8x25	020 142
15	Take-down roller at the front complete	241 426	18*	Stop point	253 432
20	Connection cable winding plate OKC5	267 012	513*	Pan head screw M6x16	023 124



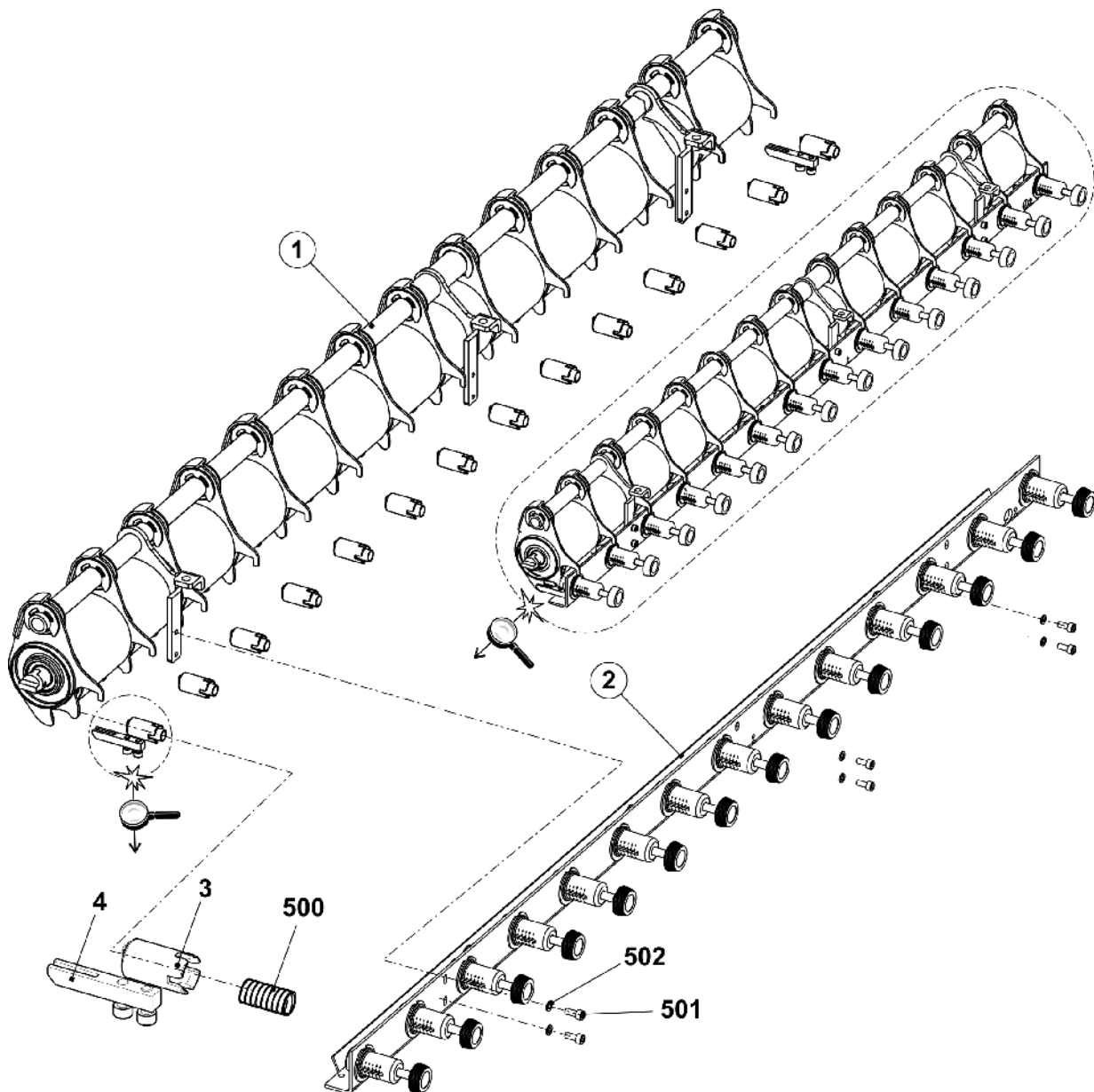
6.1.3.1 Rear take-down roller

Pos	Designation	ID	Pos	Designation	ID
Σ	Take-down roller at the rear complete	253 853			
1	Ring on the left	255 830	7	Roller (E5-14)	264 624
2	Stop ring on the left	204 369	8	Spacer slide	222 062
3	Shaft	221 011	9	Brush	225 819
4	Stripper	241 612	12	Rod	253 301
5	Spacer slide	264 669	500	Dowel pin 6x32	020 685
6	Ring on the right	255 831	501	Setscrew M8x16	258 910



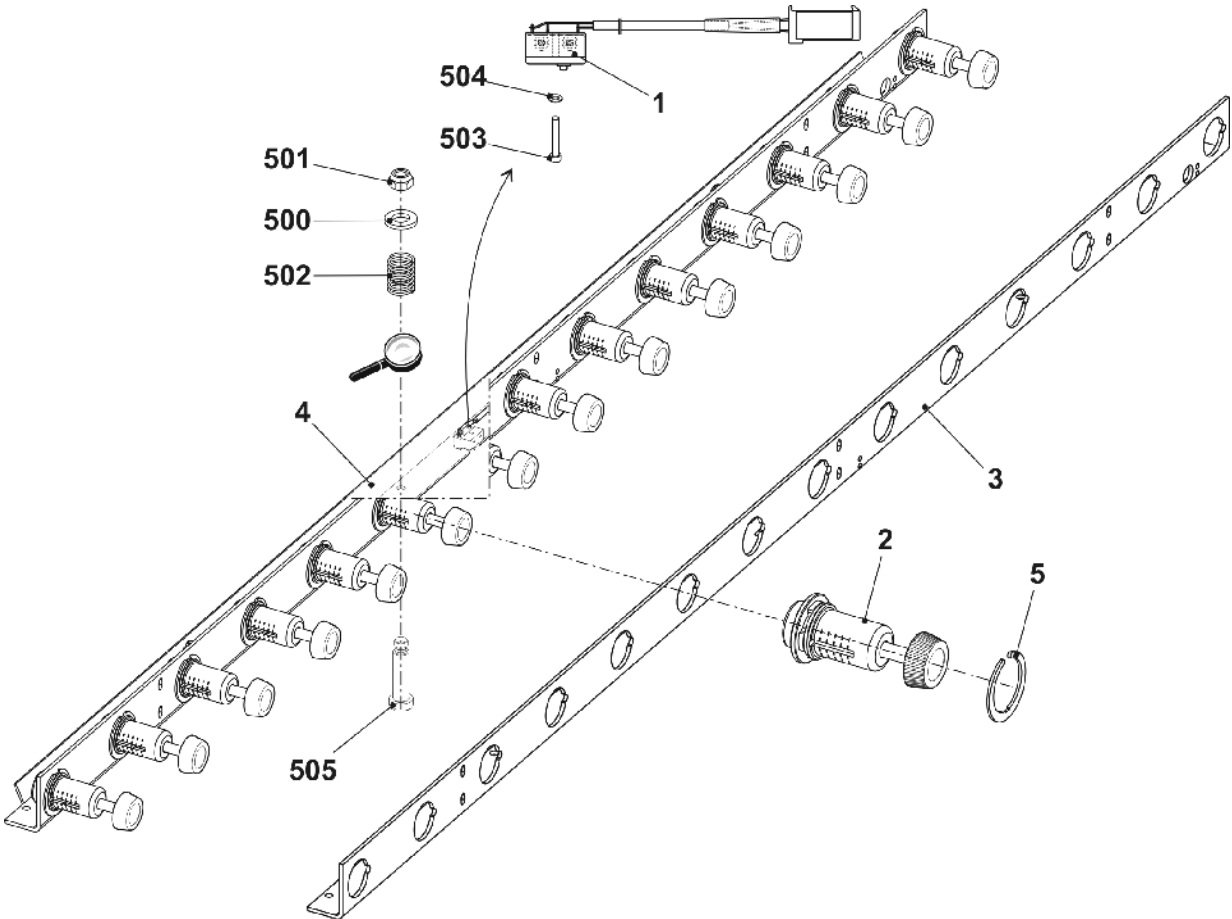
6.1.3.2 Front take-down roller

Pos	Designation	Id	Pos	Designation	Id
Σ	Take-down roller at the front complete	241 426	4	Locating piece	221 935
1	Take-down roller at the front	221 243	500	Compression spring 1x10x30	023 741
2	Angle rail complete	241 425	501	Cap screw M5x12	020 132
3	Pressure sleeve	220 911	502	Washer 5-200	020 880

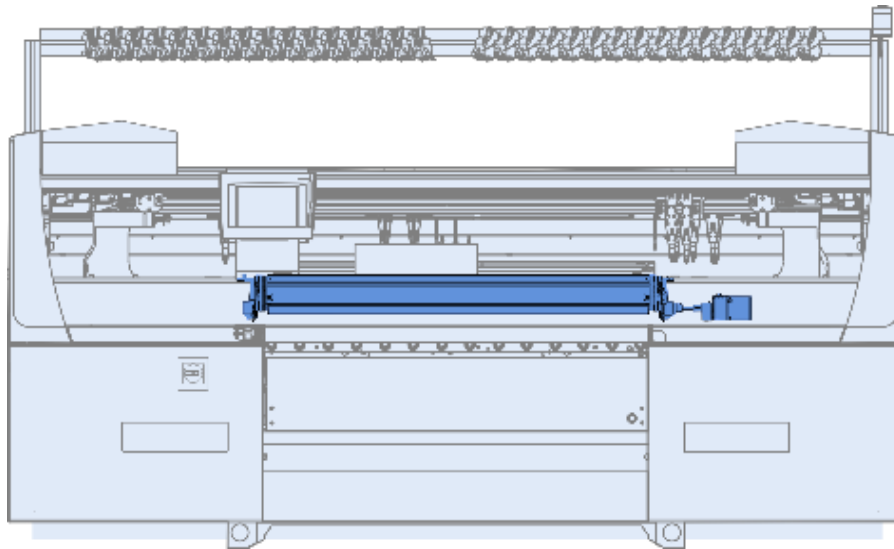


6.1.3.4 Pressure angle rail

Pos	Designation	Id	Pos	Designation	Id
Σ	Angle rail complete	241 425	500	Washer 6-200	022 431
1	Switch complete with cable	221 265	501	Hexagon nut M5-8	023 541
2	Spring flange	242 327	502	Compression spring 0,8x9,2x27,5	023 537
3	Angle rail	241 773	503	Cap screw M2x12	023 522
4	Winding plate	221 101	504	Washer 2-200	022 908
5	Retaining ring	242 325	505	Shoulder screw M5x20x5	023 675

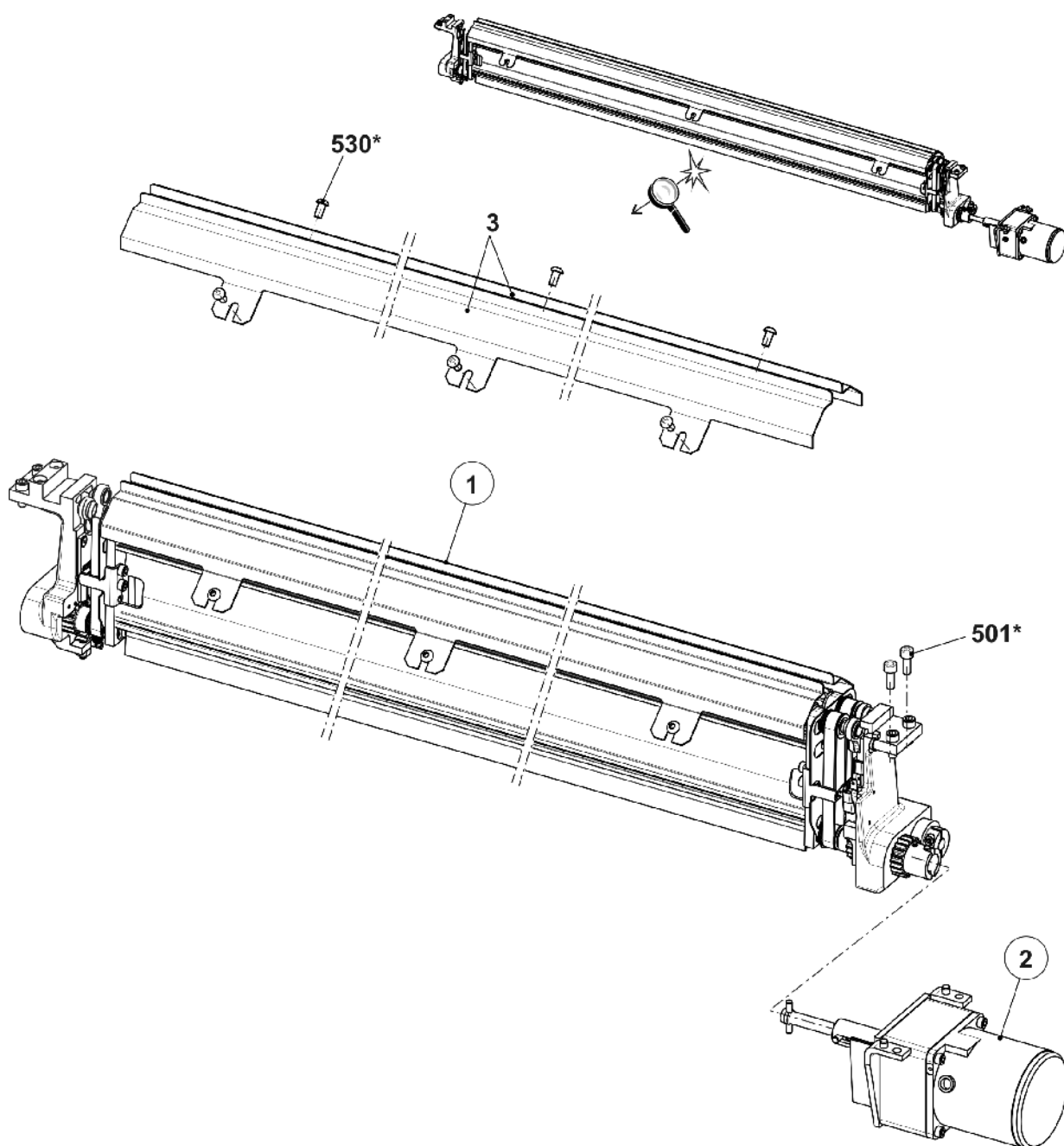


7 Auxiliary Take-down



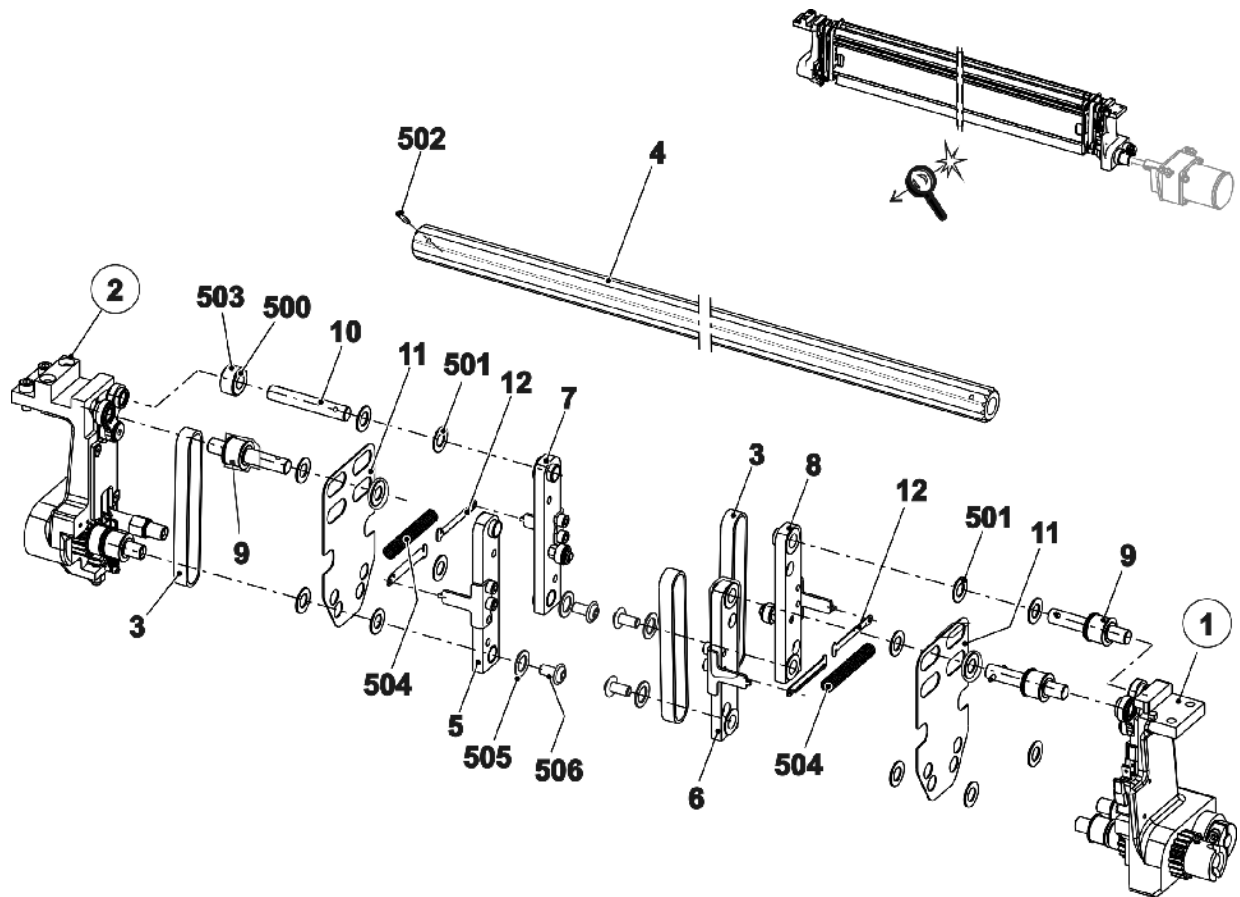
7.1 Auxiliary Take-down

Pos	Designation	ID	Pos	Designation	ID
1	Auxiliary take-down pre-assembled 50"	268 623	501*	Cap screw M6x16	020 135
2	Take-down motor complete auxiliary take-down	265 820	530*	Pan head screw M6x12	235 935
3	Sheet metal guide	225 890			



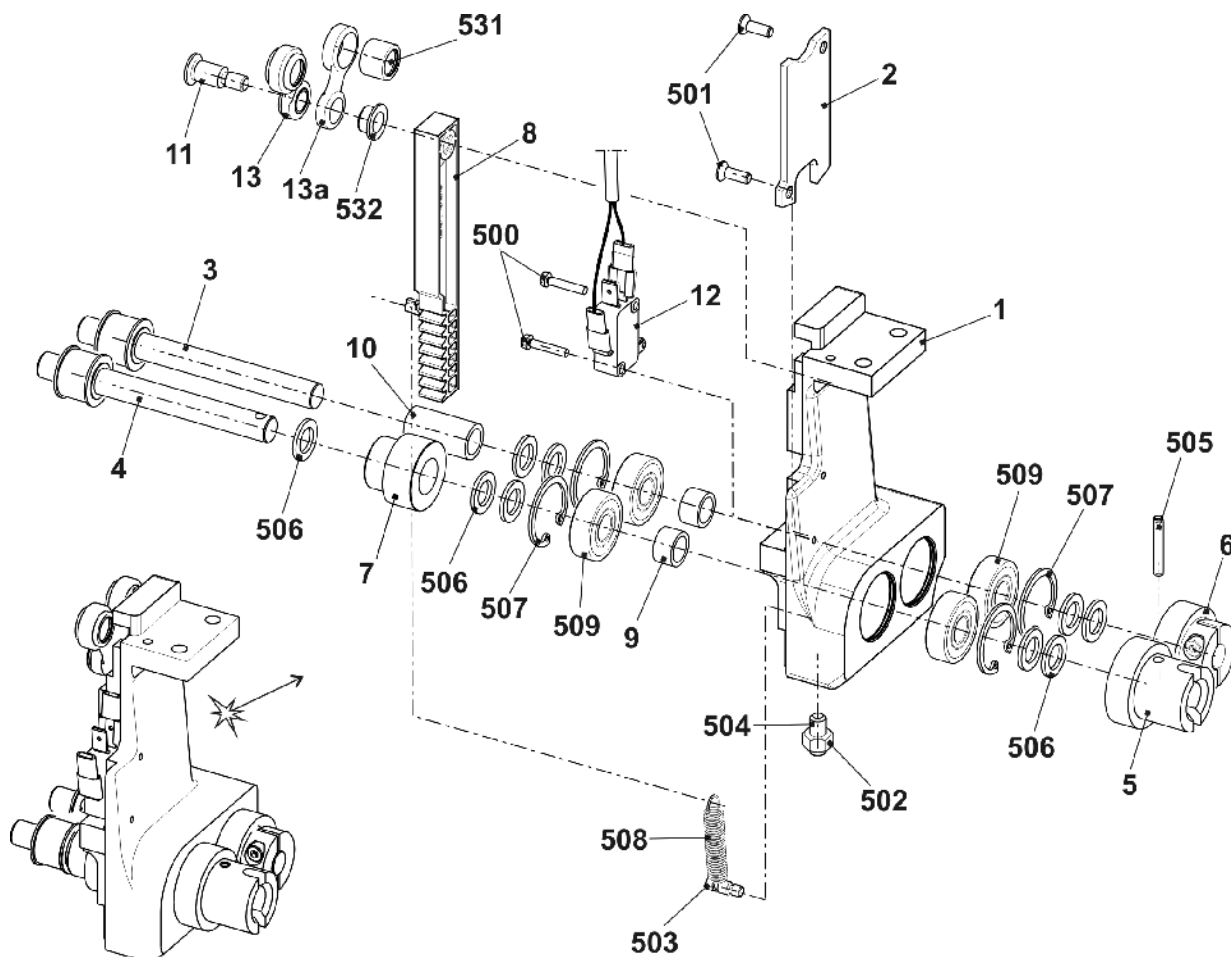
7.2 Auxiliary take-down pre-assembled

Pos	Designation	Id	Pos	Designation	Id
Σ	Auxiliary take-down pre-assembled	268 623	10	Bolts	227 914
1	Bearing on the right complete	268 631	11	Protective plate	264 958
2	Bearing on the left complete	268 632	12	Support spring	264 961
3	Toothed belt 10T5/260	208 832	500	Set collar	020 934
4	Take-down roller	224 891	501	Stop disk	023 646
5	Lever at the front on the left	264 036	502	Spring dowel sleeve 3x20	020 776
6	Lever at the front on the right	264 035	503	Setscrew M5x6	023 391
7	Lever at the rear on the left	264 034	504	Compression spring 1,0x8x59	264 966
8	Lever at the rear on the right	264 033	505	Shim ring 10x16x1	023 260
9	Timing belt pulley complete	226 708	506	Pan head screw M6x12	259 811



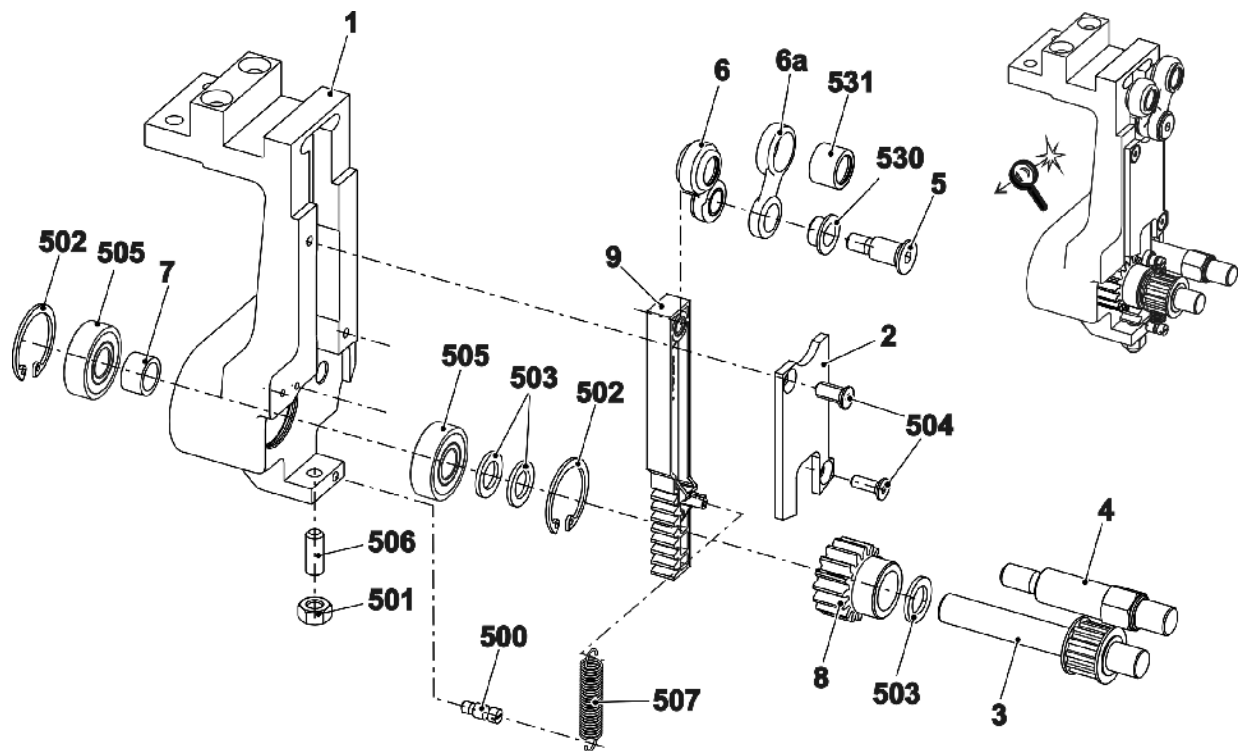
7.2.1 Right bearing of the auxiliary take-down

Pos	Designation	Id	Pos	Designation	Id
Σ	Bearing on the right complete	268 631			
1	Bearing block on the right	258 913	13a	Connecting rod	255 696
2	Cover	257 466	531	Needle roller bearing HK1010	023 664
3	Drive shaft complete	268 611	532	Slide bearing GFM-081014-06	023 358
4	Drive shaft complete	268 610	500	Cap screw M3x16	022 560
5	Gear wheel M=1,5, Z=20	213 880	501	Countersunk head screw M4x12	023 062
6	Gear wheel M=1,5, Z=20	210 504	502	Hexagon nut M6-6	020 836
7	Gear wheel on the right complete	218 524	503	Shoulder screw M4x9x14	020 602
8	Gear rack on the right	253 487	504	Setscrew M6x16-45	023 092
9	Threaded spacer	229 683	505	Spiral pin 4x24	023 544
10	Sleeve	227 257	506	Shim ring 10x16x1,5	023 261
11	Collar bolt	210 551	507	Retaining ring 26x1,2	023 359
12	Cable with switch auxiliary take-down okc	243 142	508	Tension spring 7,5x0,7x28	023 595
13	Connecting rod complete	226 710	509	Grooved ball bearing 6000-2Z	022 599



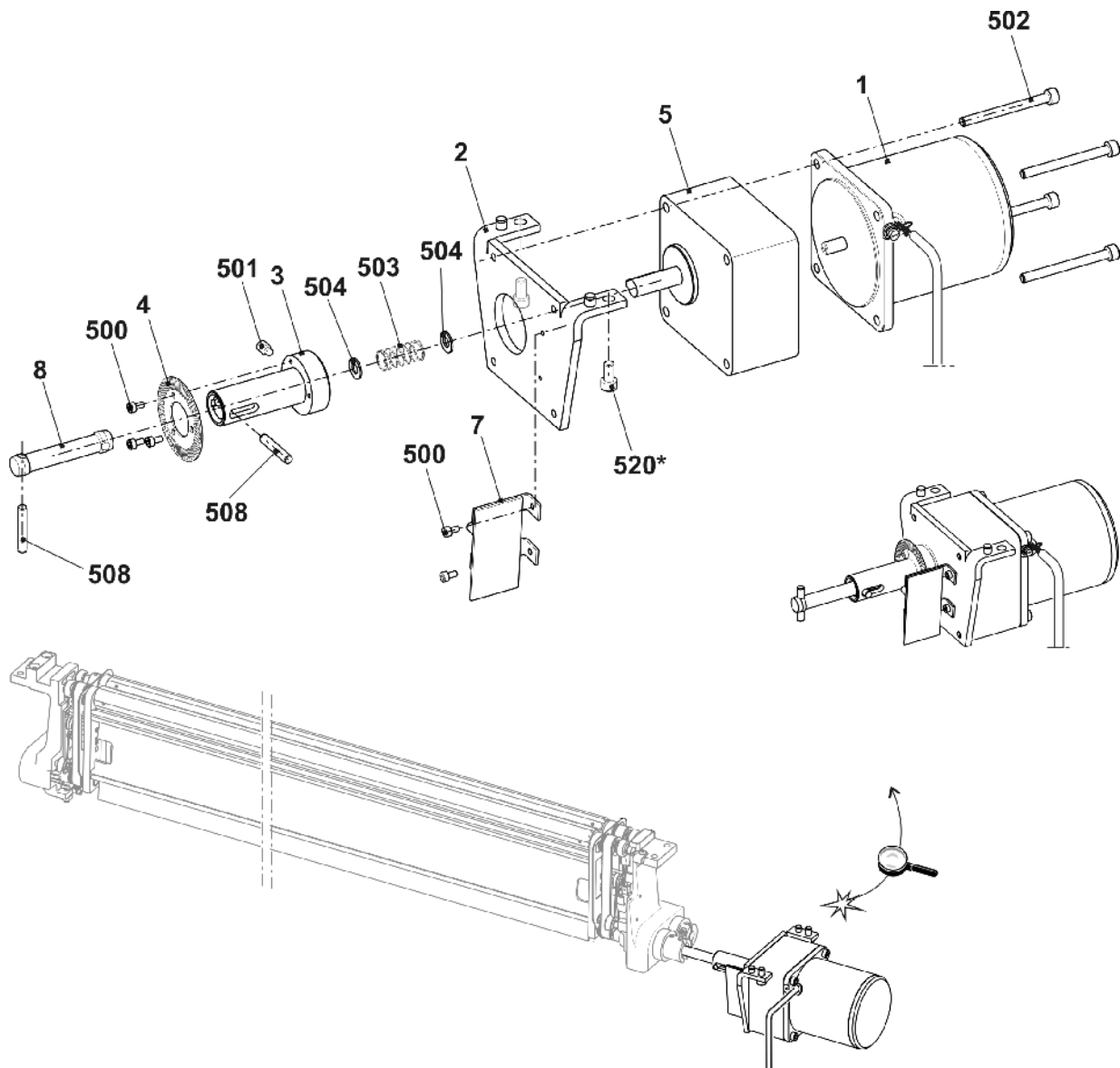
7.2.2 Left bearing of the auxiliary take-down

Pos	Designation	Id	Pos	Designation	Id
Σ	Bearing on the left	268 632			
1	Bearing block on the left	258 914	8	Gear wheel on the left complete	218 523
2	Cover	257 466	9	Gear rack on the left	253 488
3	Drive shaft complete	268 612	500	Shoulder screw M4x9x14	020 602
4	Bolts	268 609	501	Hexagon nut M6-6	020 836
5	Collar bolt	210 551	502	Retaining ring 26x1,2	023 359
6	Connecting rod complete	226 710	503	Shim ring 10x16x1,5	023 261
6a	Connecting rod	255 696	504	Countersunk head screw M4x12	023 062
530	Slide bearing GFM-081014-06	023 358	505	Grooved ball bearing 6000-2Z	022 599
531	Needle roller bearing HK1010	023 664	506	Setscrew M6x16-45	023 092
7	Threaded spacer	229 683	507	Tension spring 7,5x0,7x28	023 595



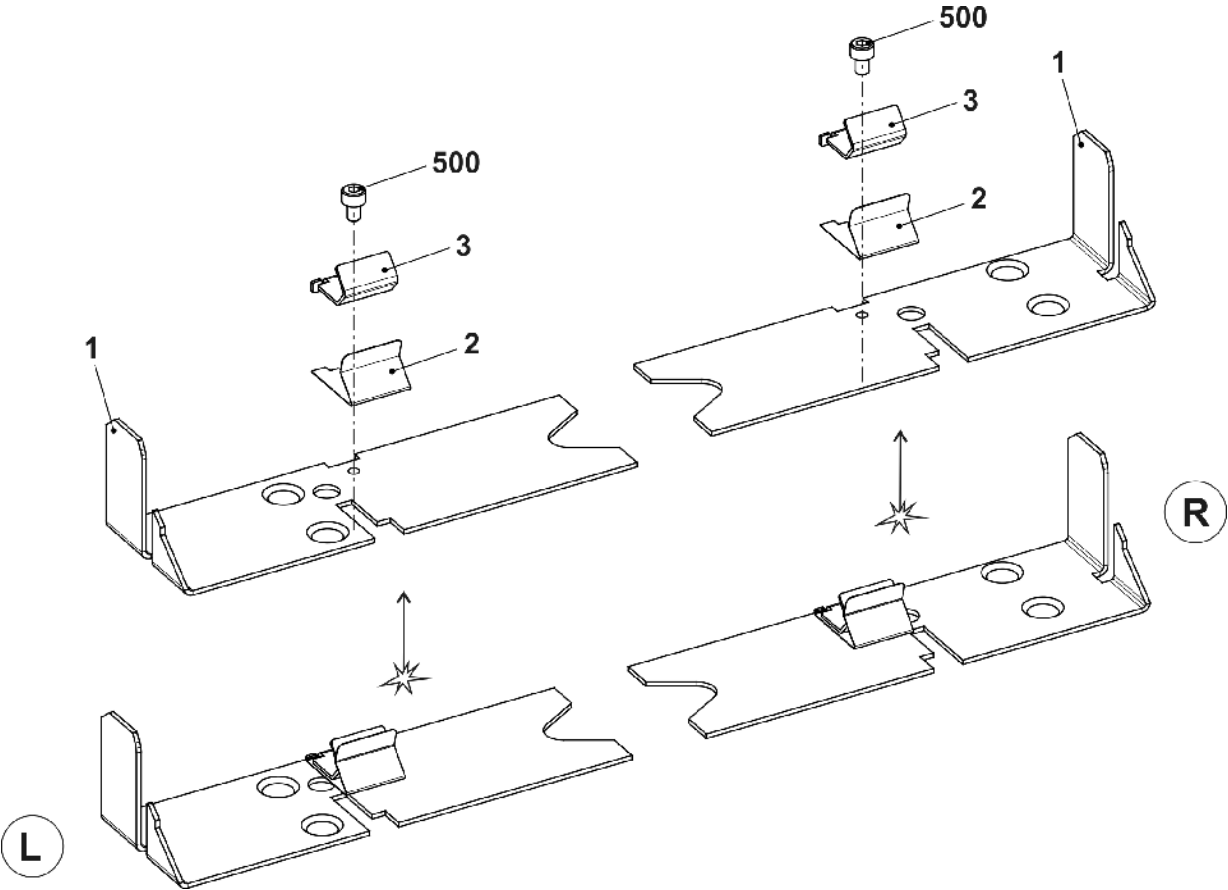
7.3 Motor

Pos	Designation	Id	Pos	Designation	Id
Σ	Motor auxiliary take-down complete	265 820			
1	Motor auxiliary take-down	266 528	500	Cap screw M3x6	022 589
2	Motor bracket	218 040	501	Setscrew M6x10	023 543
3	Drive sleeve	219 024	502	Cap screw M5x55	023 321
4	Impulse disc	218 449	503	Compression spring 0,63x10,97x40	023 500
5	Gear unit 4GN36K	220 353	504	Shim ring 6x12x1	023 444
7	Light barrier Auxiliary take-down	217 462	508	Dowel pin5x28	241 686
8	Shaft	219 025	520*	Cap screw M6x12	020 134

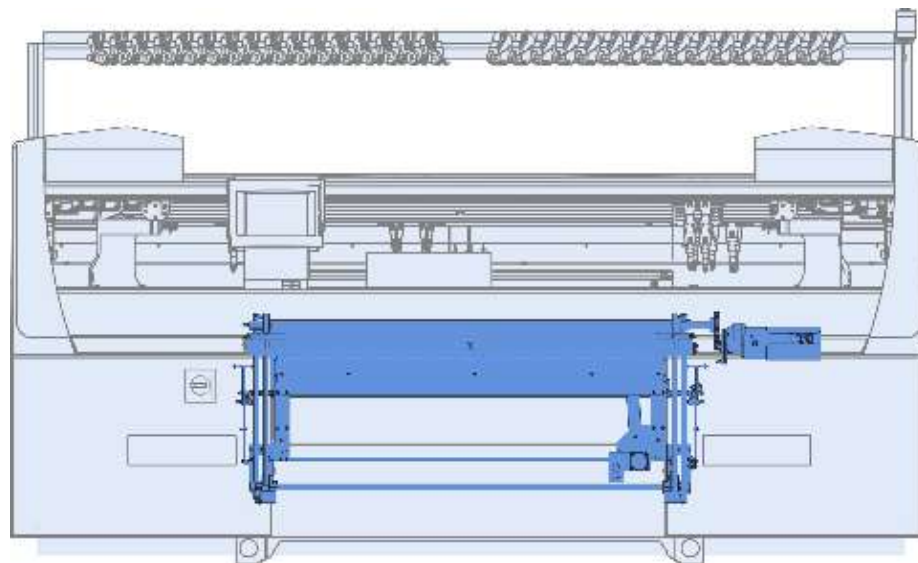


7.4 Yarn brake at clamping and cutting bed

Pos	Designation	Id	Pos	Designation	Id
Σ L	Yarn brake on the left	256 740	Σ R	Yarn brake on the right	256 715
1	Cover on the left	256 739	3	Cover on the right	256 714
2	Leaf spring	256 712	1	Leaf spring	256 712
3	Test clamping plate	256 713	2	Test clamping plate	256 713
500	Cap screw M4x6	023 067	500	Cap screw M4x6	023 067

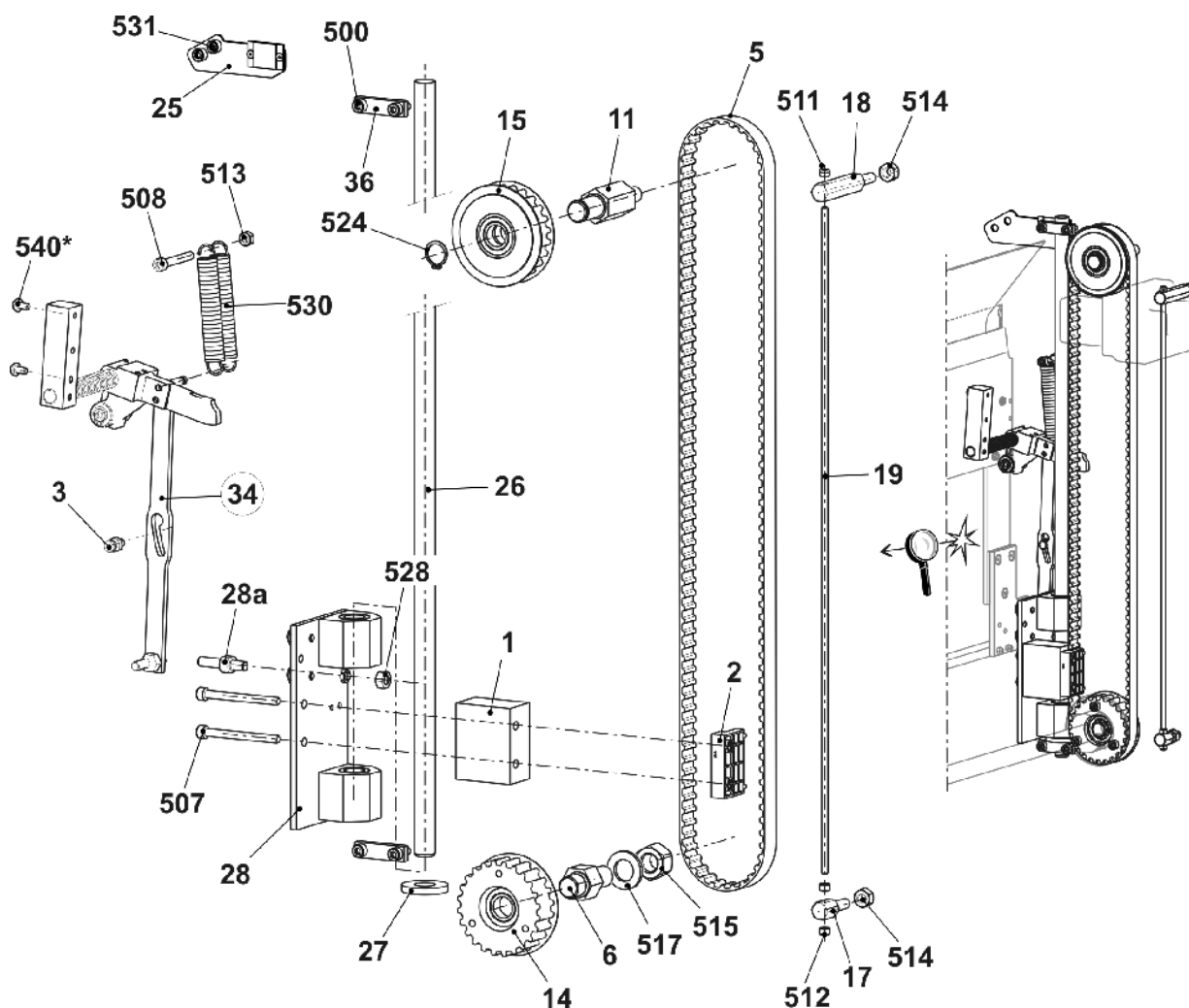


8 Comb Take-down



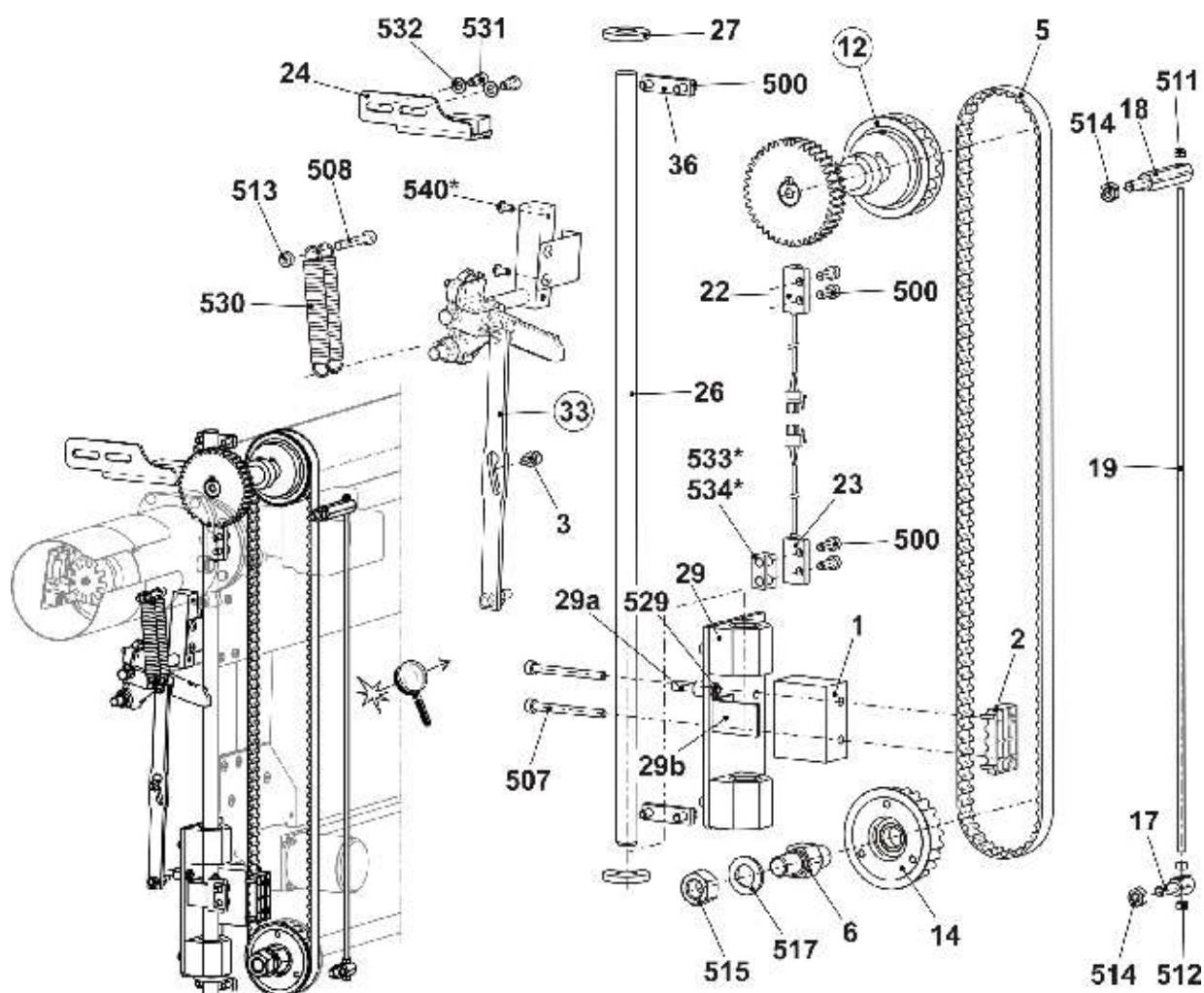
8.1 Comb take-down on the left

Pos	Designation	Id	Pos	Designation	Id
Σ	Comb take-down on the left	256 834			
1	Clamping piece	209 379	528	Hexagon nut M8-6	020 838
2	Pressure plate	241 967	34	Swivel lever on the left	252 859
3	Bolts	222 152	36	Clamping plate	227 159
5	Toothed belt 16T10/1300	240 065	500	Cap screw M6x16	020 135
6	Eccentric pin	222 320	507	Cap screw M6x65	240 162
11	Bolts	207 689	508	Cap screw M6x45	022 689
14	Toothed lock washer at the bottom complete	211 822	511	Hexagon nut M5-8	023 541
15	Toothed lock washer at the top complete	211 823	512	Hexagon nut M5-6	020 835
17	Stay bolt	222 315	513	Hexagon nut M6-6	020 836
18	Stay bolt	240 056	514	Hexagon nut M8-6	020 838
19	Threaded rod M5	240 057	515	Hexagon nut M16-6	020 845
25	Reflector complete	256 826	517	Washer 16	020 876
26	Guide bar C35	206 560	524	Retaining ring 17x1	023 299
27	Rubber buffer	206 561	530	Tension spring Din2097 15x1,50x70,94	251 614
28	Comb guide on the left	255 425	531	Cap screw M6x12	020 134
28a	Driving bolt	255 427	540*	Pan head screw M5x10	023 247



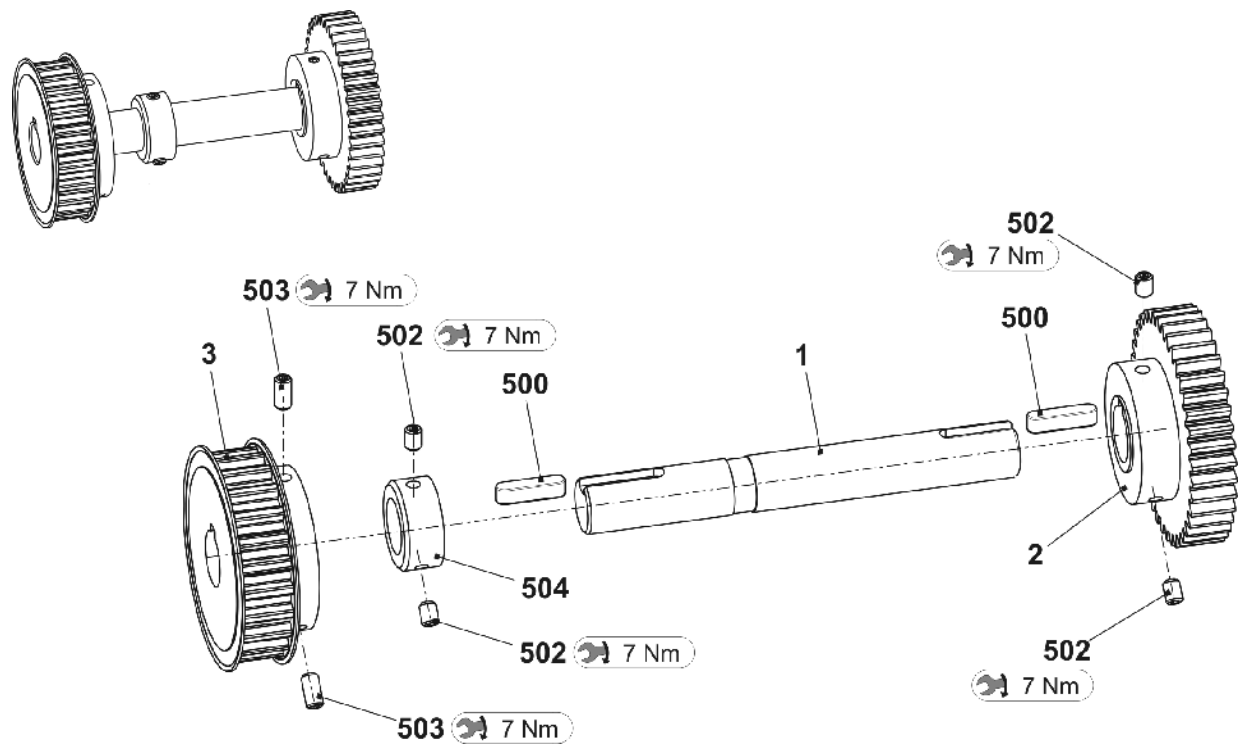
8.2 Comb take-down on the right

Pos	Designation	Id	Pos	Designation	Id
Σ	Comb take-down on the right	256 835			
1	Clamping piece	209 379	529	Hexagon nut M8-6	020 838
2	Pressure plate	241 967	33	Swivel lever on the right	252 858
3	Bolts	222 152	36	Clamping plate	227 159
5	Toothed belt 16T10/1300	240 065	500	Cap screw M6x16	020 135
6	Eccentric pin	222 320	507	Cap screw M6x65	240 162
12	Drive shaft comb complete	214 583	508	Cap screw M6x45	022 689
14	Toothed lock washer at the bottom complete	211 822	511	Hexagon nut M5-8	023 541
17	Stay bolt	222 315	512	Hexagon nut M5-6	020 835
18	Stay bolt	240 056	513	Hexagon nut M6-6	020 836
19	Threaded rod M5	240 057	514	Hexagon nut M8-6	020 838
22	Proximity switch inductive at the top	231 516	515	Hexagon nut M16-6	020 845
23	Proximity switch inductive at the bottom	231 520	517	Washer 16	020 876
24	Light barrier complete	256 825	530	Tension spring 15x1,50x70,94	251 614
26	Guide bar C35	206 560	531	Cap screw M6x12	020 134
27	Rubber buffer	206 561	532	Washer 6	020 872
29	Comb guide on the right	255 424	533*	Shim 0,2x12x27	023 735
29a	Driving bolt	255 427	534*	Shim 0,5x12x27	023 736
29b	Angle	240 112	540*	Pan-head screw M5x10	023 247



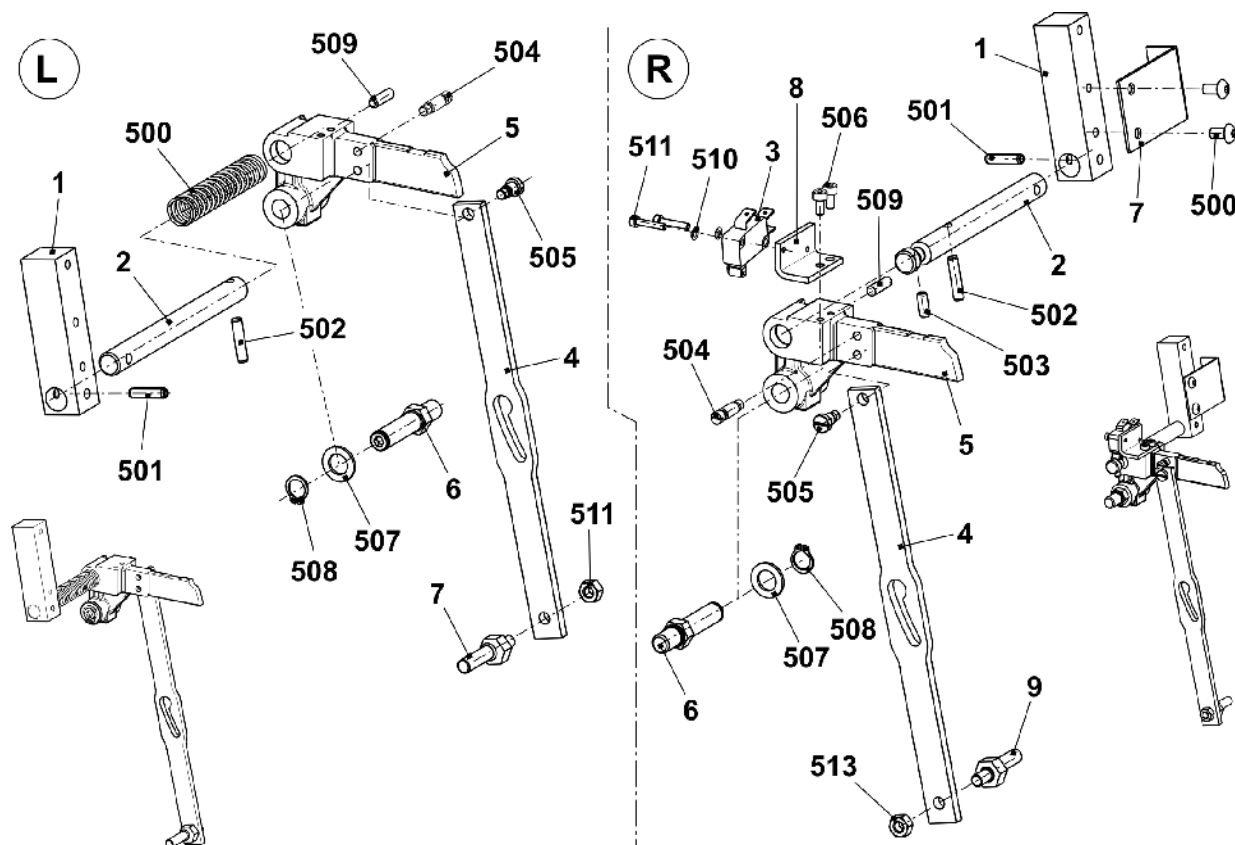
8.2.1 Drive shaft of comb

Pos	Designation	Id	Pos	Designation	Id
Σ	Drive shaft comb complete	214 583			
1	Shaft	213 969	500	Feather key A 6x6x25	023 017
2	Gear wheel Z=40, M=2	213 744	502	Setscrew M6x8	022 684
	Always order position 502 additionally		503	Setscrew M6x12	023 898
3	Toothed belt pulley at the top	206 394	504	Set collar	020 938
	Always order position 503 additionally				



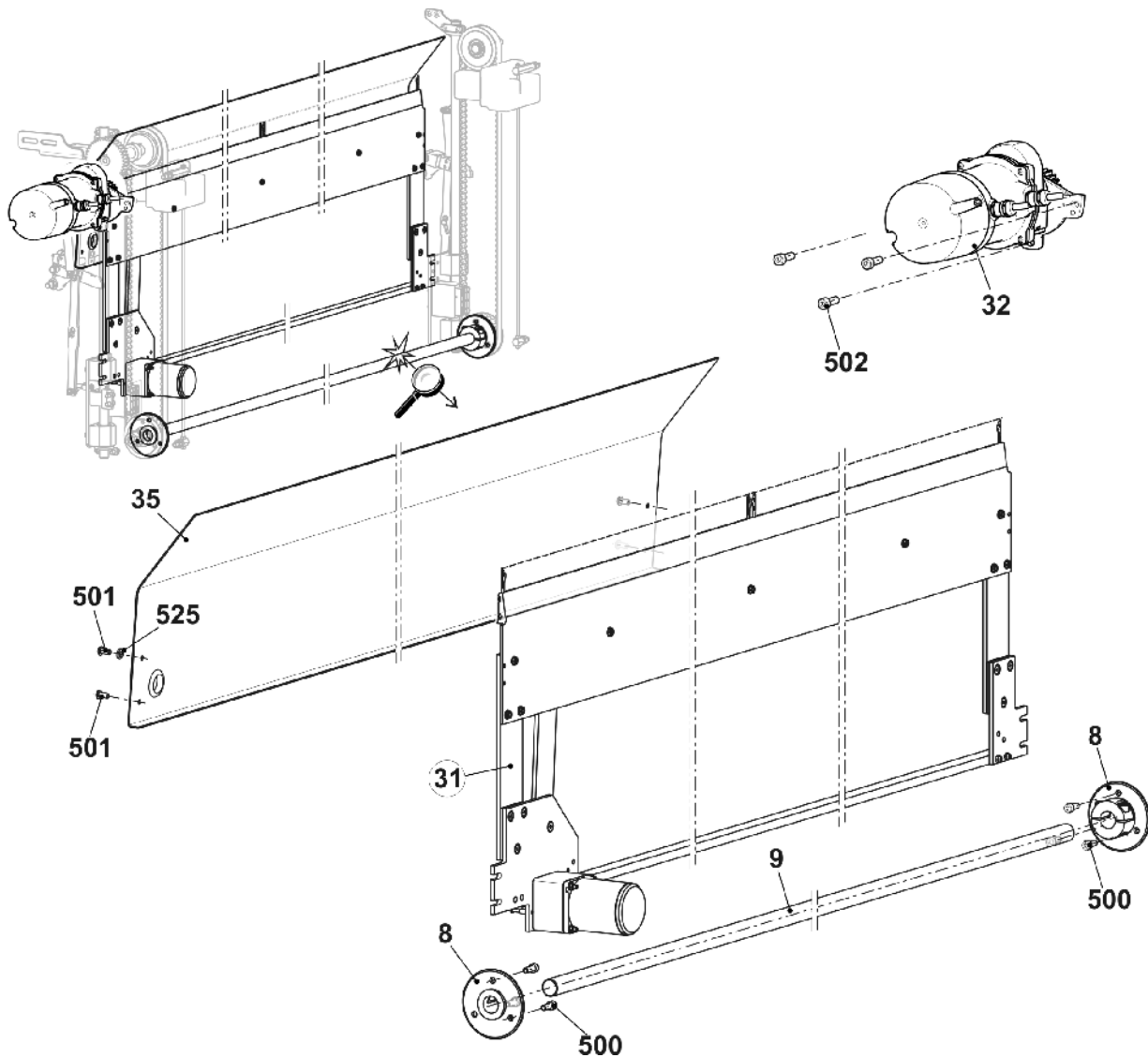
8.2.2 Swivel lever comb take-down

Pos	Designation	Id	Pos	Designation	Id
Σ L	Swivel lever on the left	252 859	3	Microswitch	026 259
1	Support	252 780	4	Plunger	255 650
2	Shaft	223 994	5	Swivel lever	239 248
4	Plunger	255 650	6	Bolts	214 053
5	Swivel lever	239 248	7	Angle	224 009
6	Bolts	214 053	8	Angle	238 304
7	Eccentric bolt	255 651	9	Eccentric bolt	255 651
500	Compression spring 1,4x13,6x93	023 572	500	Pan-head screw M5x10	023 247
501	Spring dowel sleeve Iso8752-5x20	020 794	501	Spring dowel sleeve 5x20	020 794
502	Dowel pin5x22	023 716	502	Dowel pin5x22	023 716
504	Shoulder screwM5x29x35	251 618	503	Spring dowel sleeve 5x12	020 793
505	Shoulder screw M5x5,8x6,2	023 365	504	Shoulder screwM5x29x35	251 618
507	Washer 10	020 884	505	Shoulder screw M5X5,8X6,2	023 365
508	Retaining ring	020 950	506	Cap screw M4x8	022 501
509	Shoulder screw M5x12x18	020 539	507	Washer 10	020 884
511	Hexagon nut M8-6	020 838	508	Retaining ring10x1	020 950
Σ R	Swivel lever on the right	252 858	509	Shoulder screwM5X12X18	020 539
1	Support	252 780	510	Cap screw M3x16	022 583
2	Shaft	238 339	511	Washer 3	020 877
			513	Hexagon nut M8-6	020 838



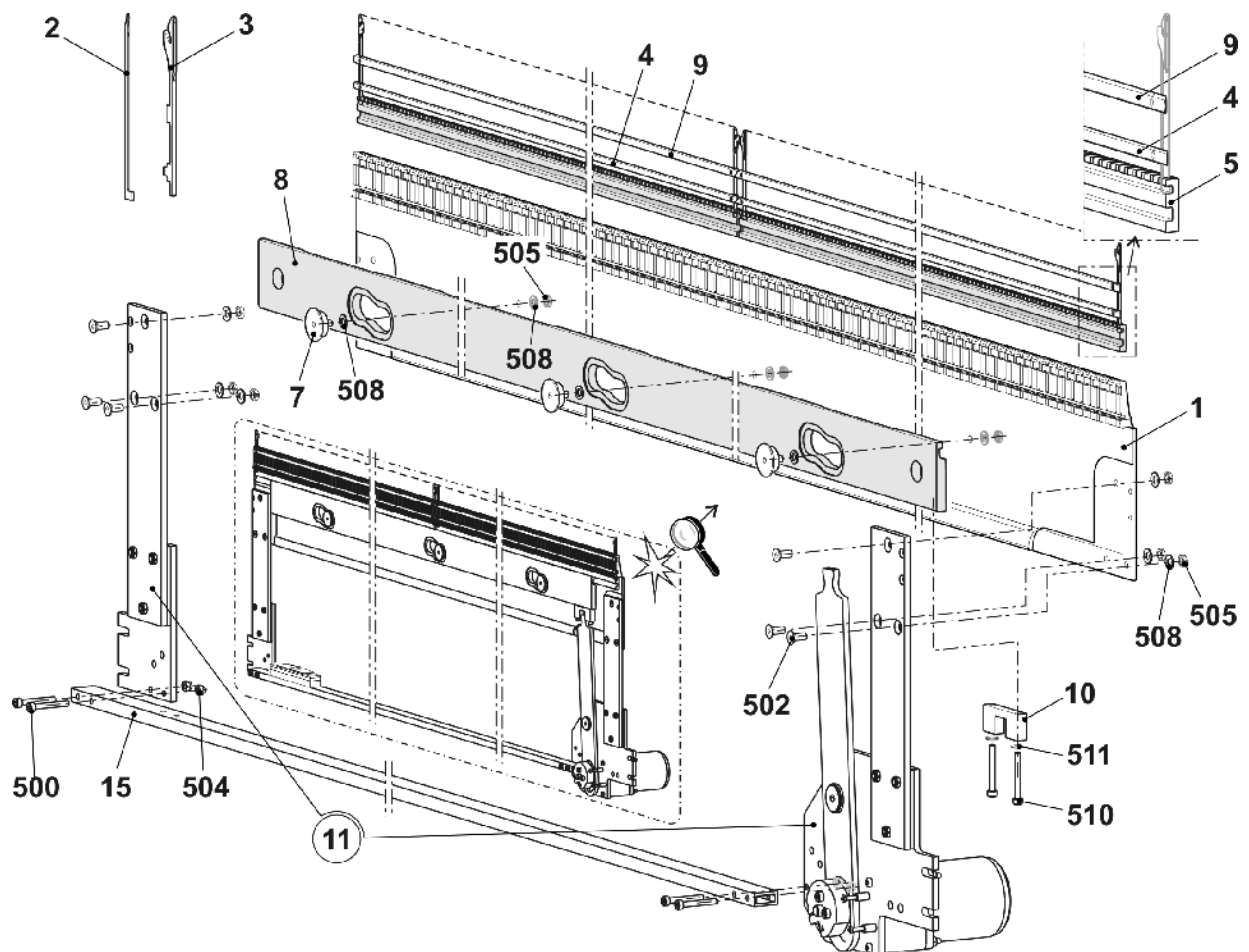
8.3 Comb take-down in the middle

Pos	Designation	Id	Pos	Designation	Id
Σ	Comb take-down in the middle		31	Comb unit	
	E5 E5m.4 E2,5.2 E2,5.2m.4L	267 139		E5 E5m.4 E2,5.2 E2,5.2m.4L	267 140
	E7 E7m.5 E3,5.2 E3,5.2m.4L	265 829		E7 E7m.5 E3,5.2 E3,5.2m.4L	265 828
	E8	267 143		E8	267 144
	E5.2	267 076		E5.2	267 077
8	Flange	207 695	32	Three phase servo motor of take-down	259 655
9	Shaft long	213 968	35	Marking plate	259 237
500	Cap screw M6x16	020 135	502	Cap screw M8x25	020 142
501	Pan head screw M5x10	023 247	525	Serrated lock washer J5,3	022 489



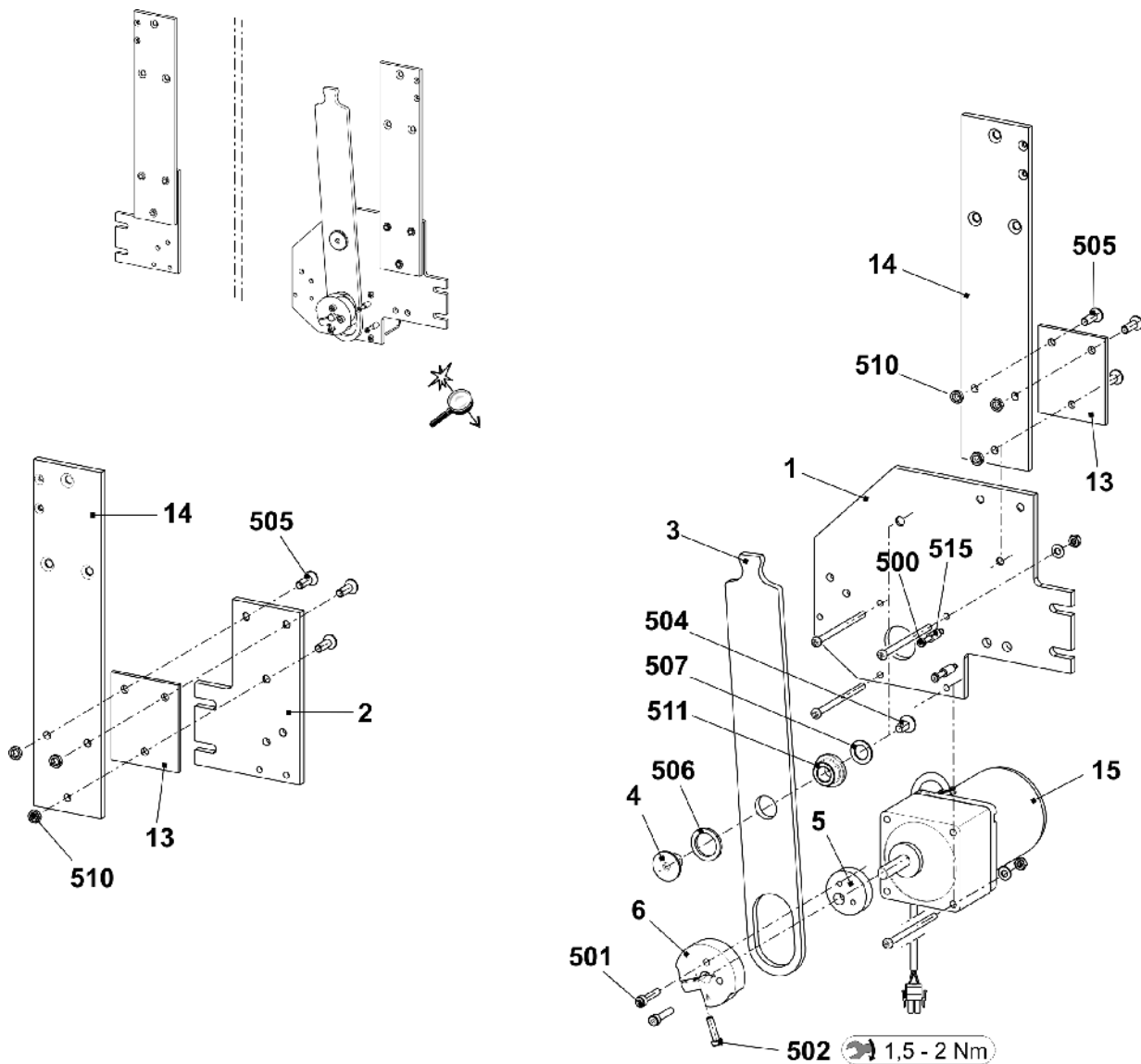
8.3.1 Comb unit

Pos	Designation	Id. no.	Pos	Designation	Id. no.
Σ	Comb unit		5	Hook slider	
	E5 E5m.4	267 140		E5 E5m.4	220 995
	E7 7m.5 E3,5.2	265 828		E7 7m.5 E3,5.2	220 993
	E8	267 144		E8	220 994
	E5.2	267 077		E5.2	220 996
1	Hook bed		7	Collar bolt complete	211 036
	E5 E5m.4	267 316	8	Cross slider	213 429
	E7 7m.5 E3,5.2	267 317	9	Cover rail	222 866
	E8	267 318	10	Plunger	205 678
	E5.2	267 319	11	Switching lever complete	265 827
2	Closer		15	Stabilizer	215 253
	E5 E8 E7 E5m.4 7m.5 E3,5.2	230 105	500	Cap screw M4x30	023 290
	E5.2	230 106	502	Countersunk head screw M5x12	023 340
3	Body		504	Hexagon nut M4-8	023 046
	E5 E8 E7 E5m.4 7m.5 E3,5.2	230 093	505	Hexagon nut M5-04	020 854
	E5.2	230 094	508	Washer 5	020 871
4	Cover rail	213 428	510	Cap screw M4x35	023 550
			511	Circlip	022 774

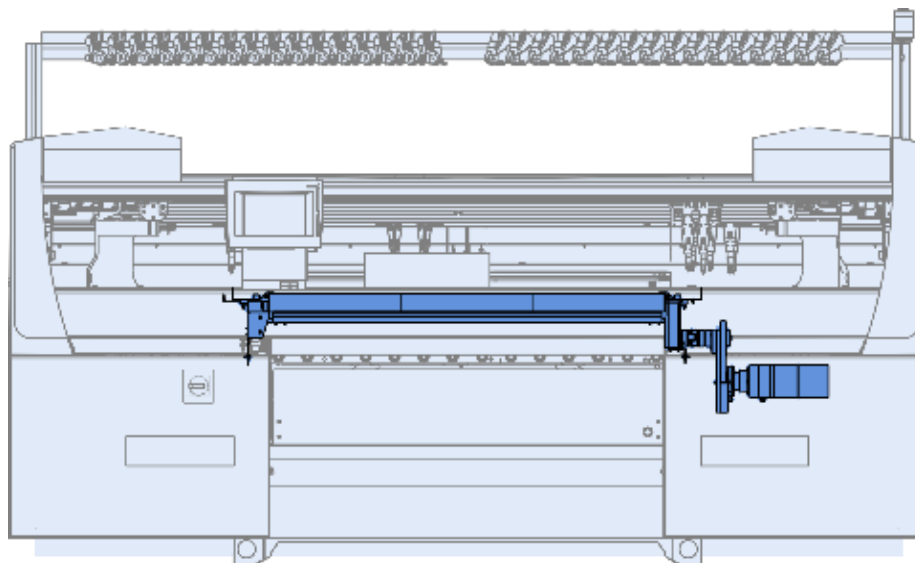


8.3.2 Switching lever comb take-down

Pos	Designation	Id	Pos	Designation	Id
Σ	Switching lever complete	265 827	500	Cap screw M3x25	023 093
1	Screw-on plate on the right	240 058	501	Cap screw M4x20	023 171
2	Screw-on plate on the left	240 059	502	Cap screw M4x16	023 123
3	Lever	215 228	504	Pan-head screw M6x12	023 435
4	Bearing bolt	215 675	505	Pan-head screw M5x16	023 417
5	Eccentric	205 681	506	Shim ring 16x22x2	023 449
6	Tension cam	215 287	507	Shim ring 10x16x1	023 260
13	Intermediate plate	213 980	510	Hexagon nut M5	020 854
14	Holding plate	218 977	511	Collar bearing 10x16x22	022 841
15	Motor Comb hook with gear	267 420	515	Threaded spacer	210 488

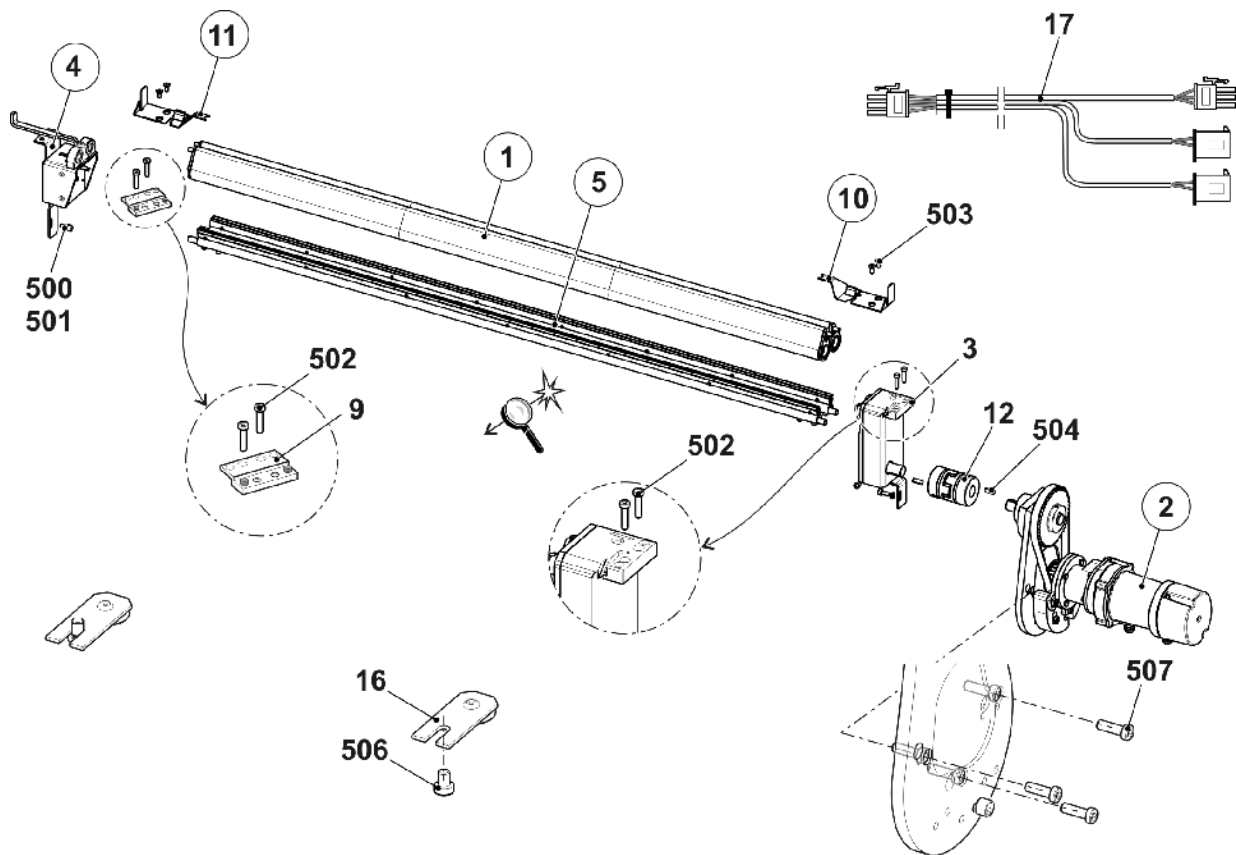


9 Belt Take-Down



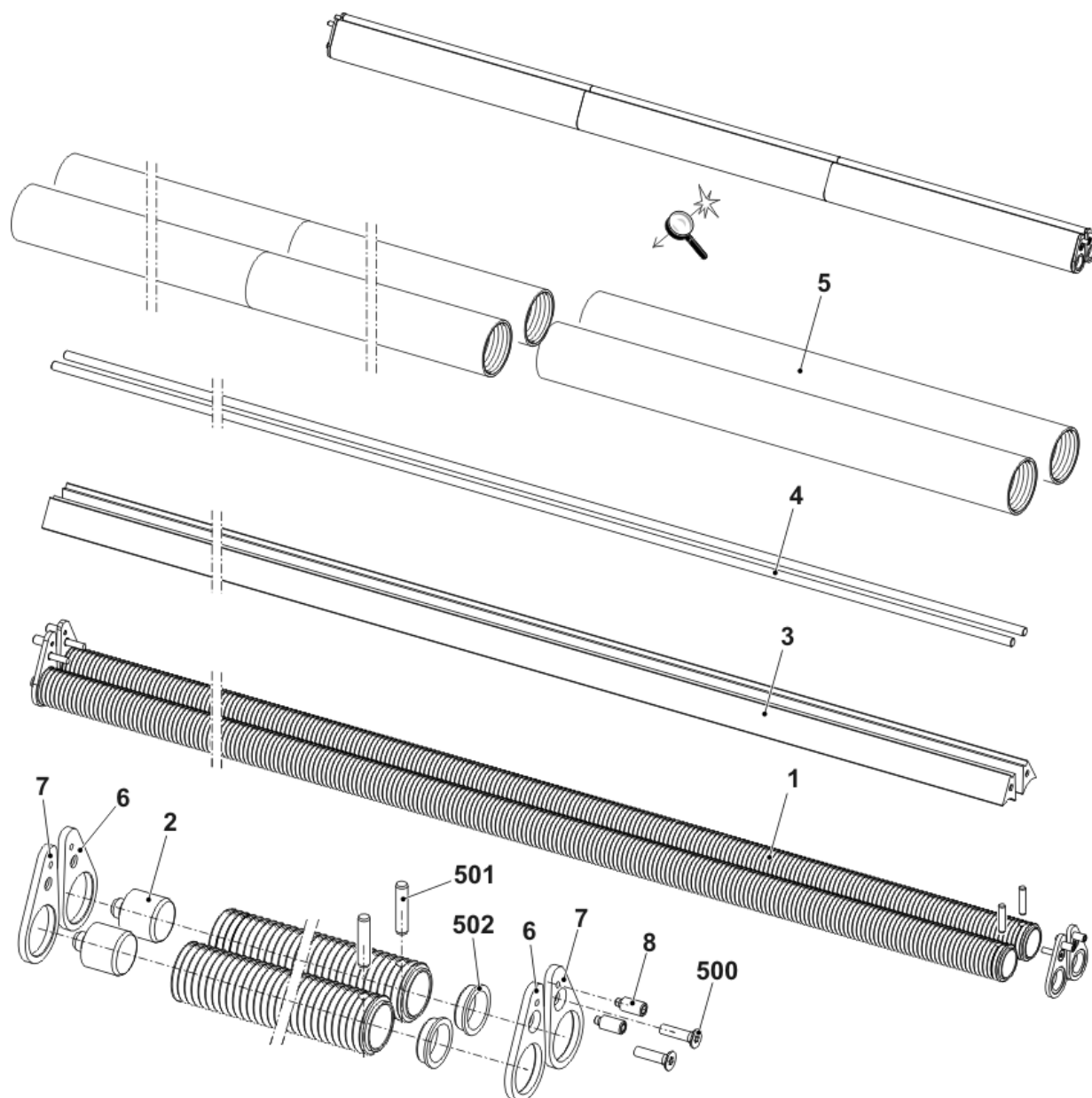
9.1 Belt Take-Down

Pos	Designation	Id	Pos	Designation	Id
Σ	Belt take-down				
1	Belt complete	265 973	16	Thread clamp	267 514
2	Drive unit complete	267 963	17	Cable between switch and winding plate BA	266 560
3	Gear unit complete	265 979	500	Cap screw M6x16	020 135
4	Left support complete	265 982	501	Washer 6	020 872
5	Winding guard complete	265 985	502	Cap screw M6x25	023 335
9	Adapter yarn brake	236 177	503	Countersunk screw M6x14	266 777
10	Yarn brake on the right E12-18	265 657	504	Feather key 6x6x20	265 788
11	Yarn brake on the left E12-18	265 691	506	Cap screw M6x8	023 532
12	Coupling	265 693	507	Cap screw M8x25	023 563



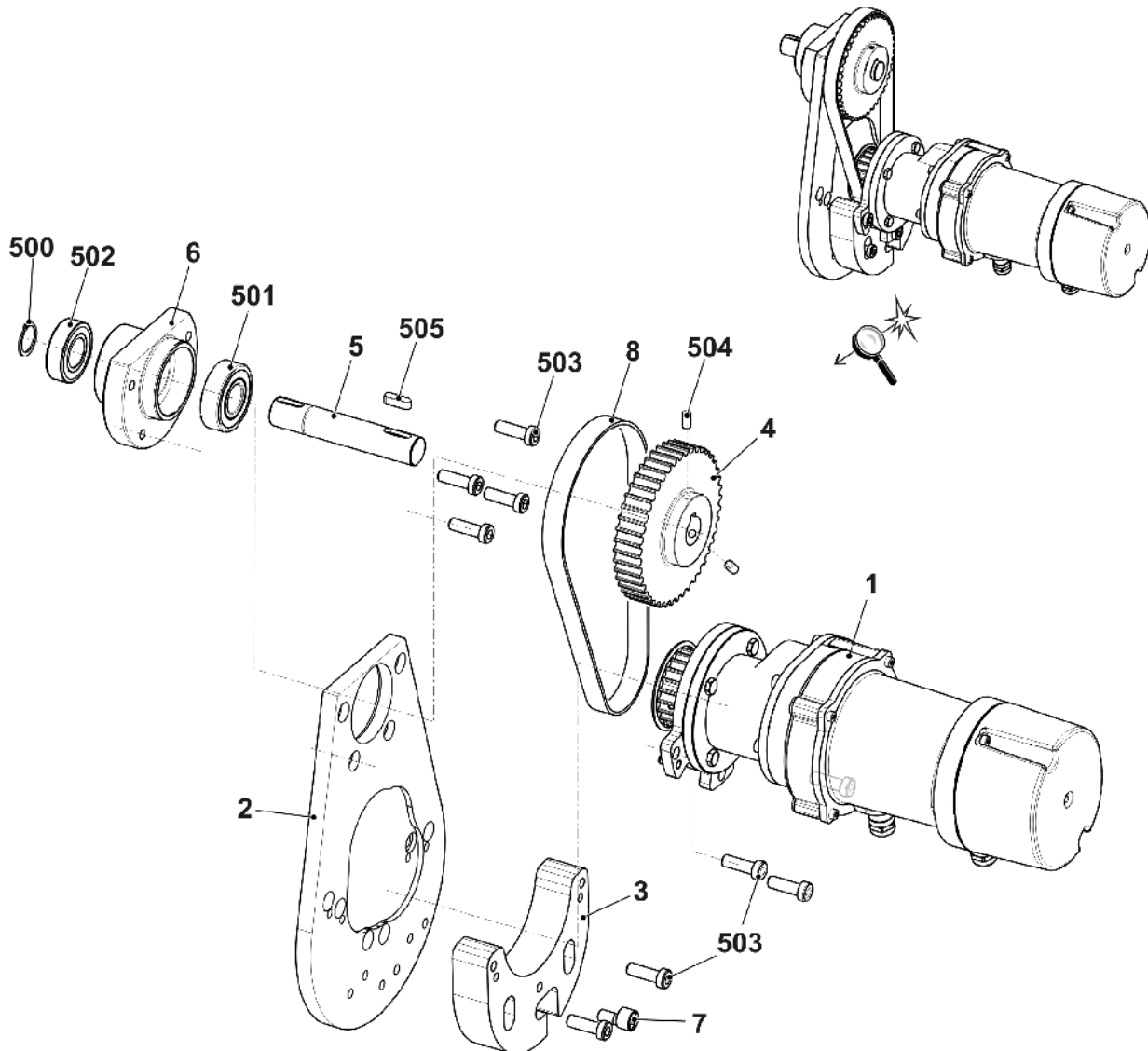
9.2 Belt

Pos	Designation	Id	Pos	Designation	Id
Σ	Belt complete	265 973	6	Casing cap at the right	266 382
1	Drive shaft	265 607	7	Casing cap at the left	266 383
2	Bolts	265 633	8	Support	265 630
3	Support body	265 608	500	Screw 50x20	263 540
4	Deflection rod	265 609	501	Dowel pin 6x28	265 784
5	Belt	265 582	502	Slide bearing	266 772



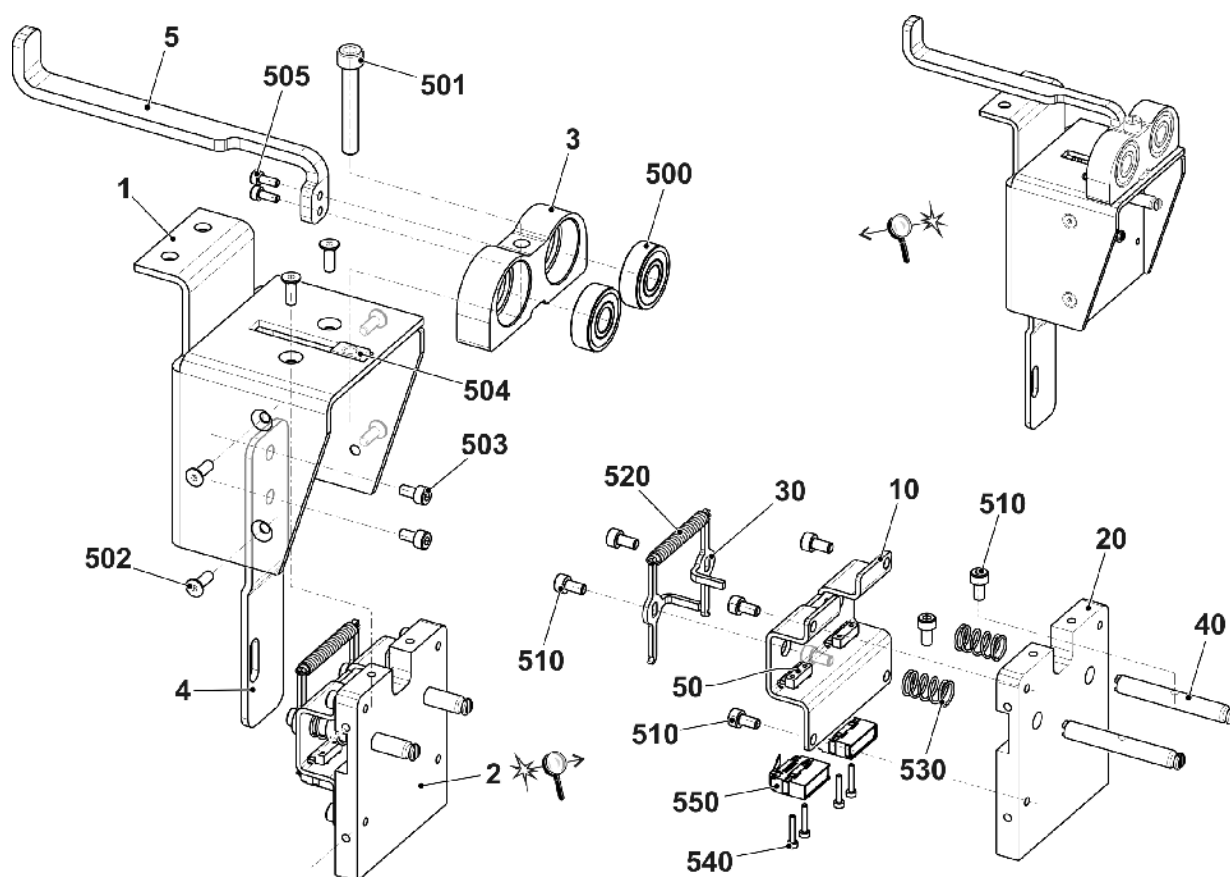
9.3 Drive unit

Pos	Designation	Id	Pos	Designation	Id
Σ	Drive unit complete	267 963			
1	Motor complete	268 034	8	Toothed belt 560	265 738
2	Plate at the top	266 818	500	Retaining ring 20x1,2	020 956
3	Motor support	266 819	501	Grooved ball bearing 6204-2RS	022 848
4	Timing belt pulley 44-HTD8M	265 624	502	Grooved ball bearing 6004-2RS	236 089
5	Shaft	265 634	503	Cap screw M8x25	023 563
6	Flange	266 820	504	Setscrew M16x12	023 898
7	Eccentric	266 612	505	Feather key 6x6x20	265 788



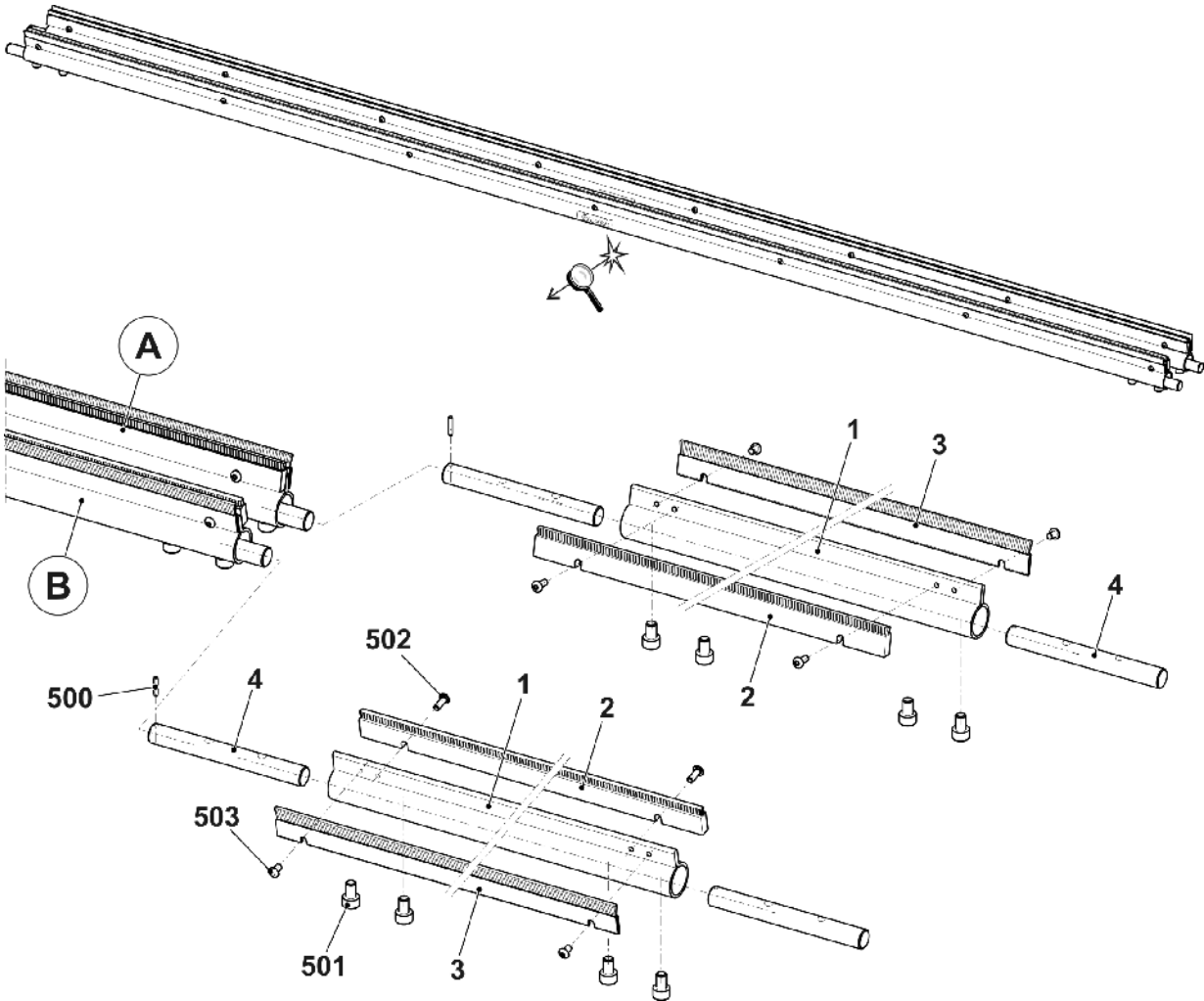
9.4 Support on the left

Pos	Designation	Id	Pos	Designation	Id
Σ	Left support complete	265 982			
1	Support angle	266 417	540	Cap screw M2x12	023 522
2	Switch component complete	265 981	550	Switch of Winding PlateBA	266 613
10	Support on the left	266 821	3	Support	266 418
20	Screw-on plate	266 419	4	Holding angle at the left	265 704
30	Switch plate	266 822	5	Bearing strip at the top complete	266 825
40	Operating shaft	266 823	500	Grooved ball bearing 6000-2Z	022 599
50	Tension bar	266 824	501	Cap screw M6x40	020 140
510	Cap screw M4x8	022 501	502	Countersunk screw M4x12	023 062
520	Tension spring	023 308	503	Cap screw M5x8	023 319
530	Compression spring	023 464	504	NutM6x8	265 785
			505	Cap screw M3x8	022 582



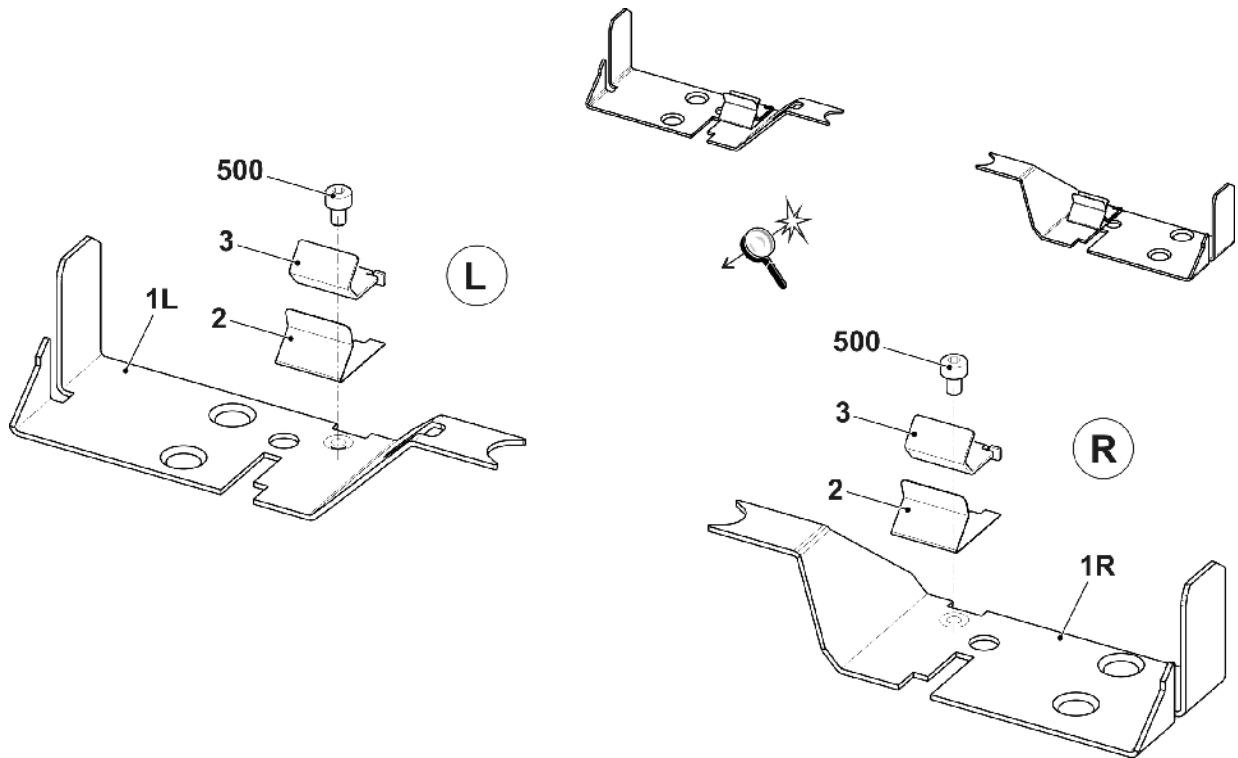
9.5
Winding guard

Pos	Designation	Id	Pos	Designation	Id
Σ	Winding guard complete	265 985			
A	Stripping angle at the rear complete	265 983	4	Shaft	265 697
B	Stripping angle at the front complete	265 984	500	Dowel pin 2x10	266 722
1	Stripping angle	266 826	501	Cap screw M5x8	023 319
2	Stripping brush	265 639	502	Pan head screw M3x5	023 530
3	Brush antistatic	265 645	503	Pan head screw M3x5	235 966

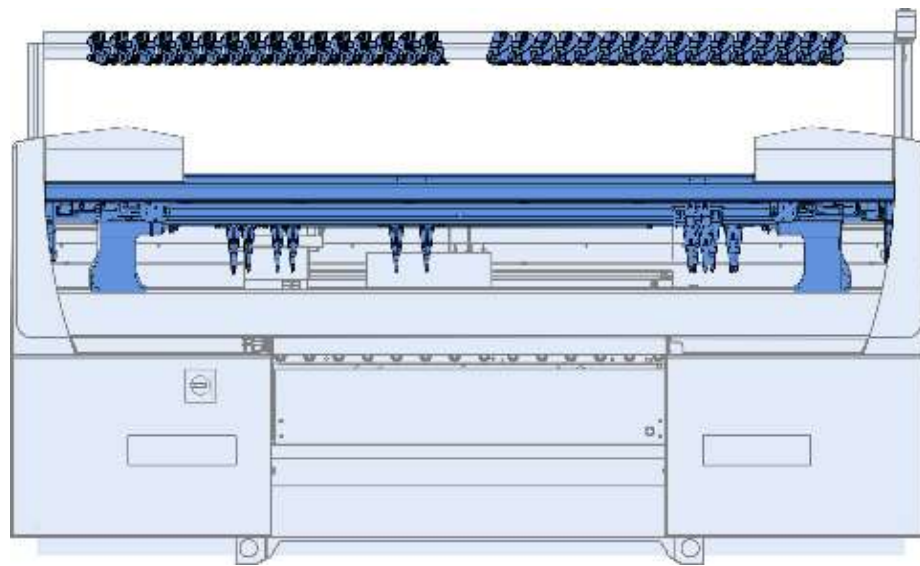


9.6 Yarn brakes

Pos	Designation	Id	Pos	Designation	Id
Σ L	Yarn brake on the left	265 691			
Σ R	Yarn brake on the right	265 657	2	Leaf spring	256 712
1L	Cover on the left	265 690	3	Test clamping plate	256 713
1R	Cover on the right	265 656	500	Cap screw M4x6	023 067

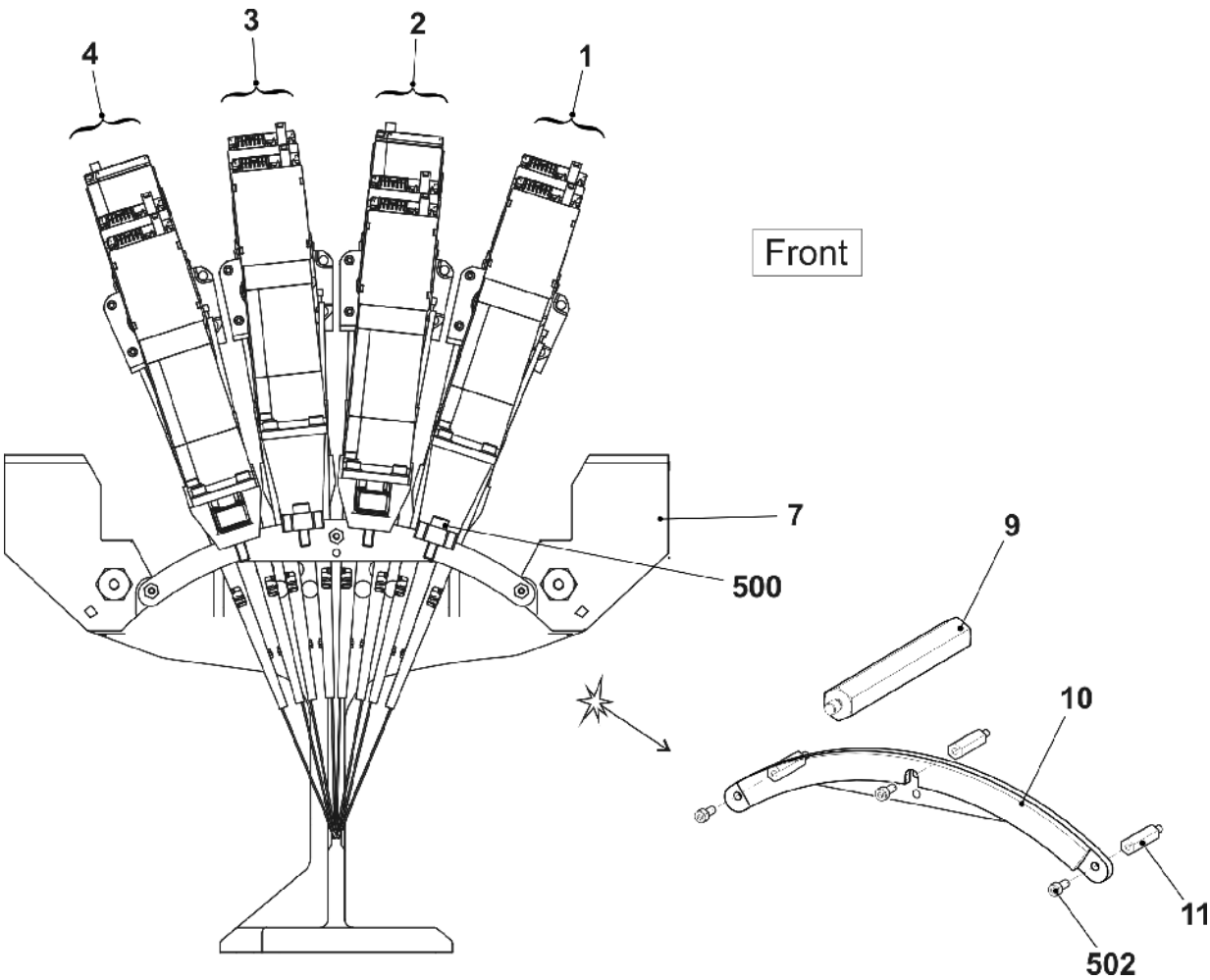


10 Yarn delivery device



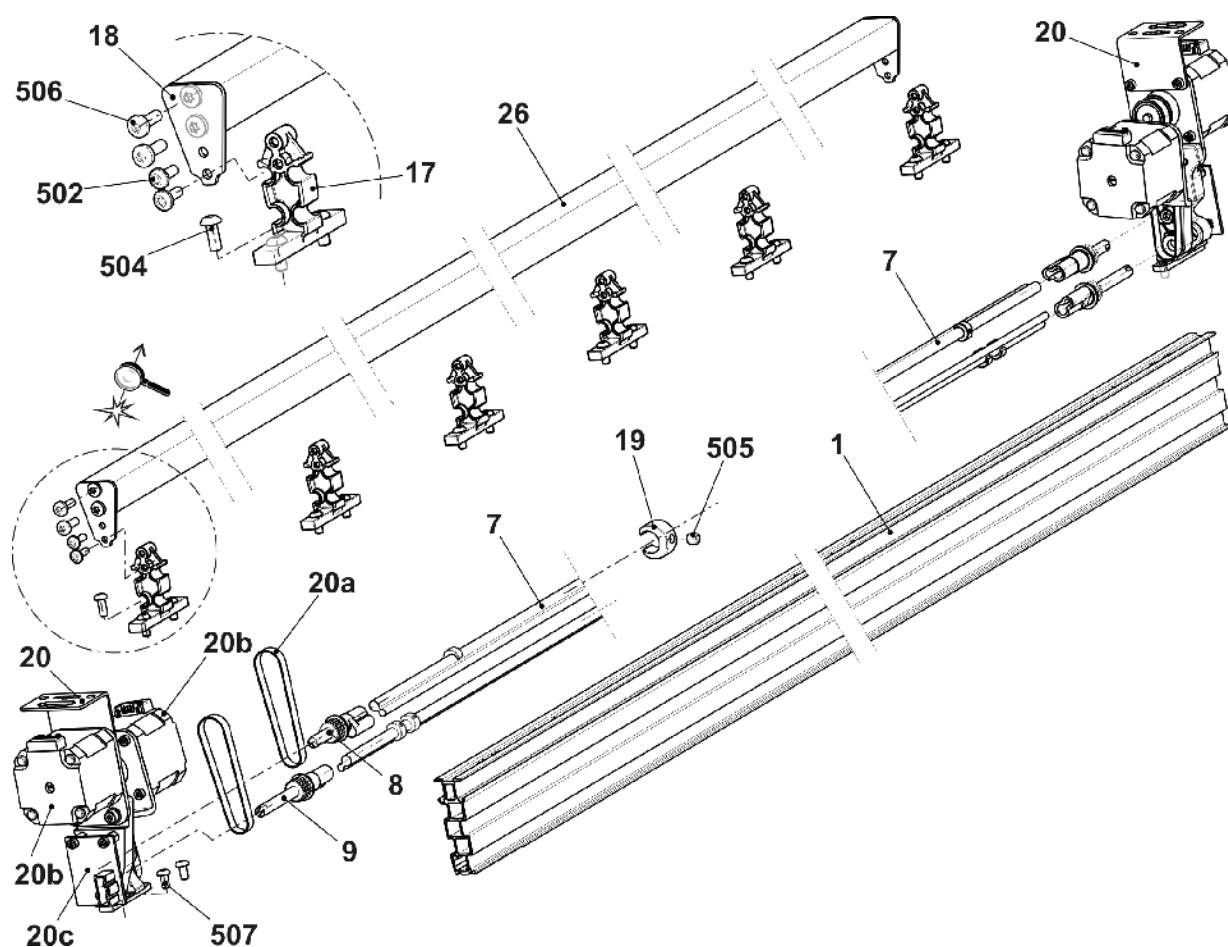
10.1 Drive unit yarn carrier complete

Pos	Designation	ID	Pos	Designation	ID
Σ	Drive unit yarn carrier complete		7	YC support	267 024
	E2,5.2-E5	267 282	9	Stay bolt	261 767
	E7 E8	271 079	10	Stop point complete	260 346
1	YC-Rail 1, equipped (E2,5.2-E5)	267 278	11	Stop bolt	259 818
	YC-Rail 1, equipped (E7 E8)	271 085	500	Cap screw M6x20	020 136
2	YC-Rail 2, equipped (E2,5.2-E5)	267 279	502	Cap screw M4x10	023 136
	YC-Rail 2, equipped (E7 E8)	271 086			
3	YC-Rail 3, equipped (E2,5.2-E5)	267 280			
	YC-Rail 3, equipped (E7 E8)	271 087			
4	YC-Rail 4, equipped (E2,5.2-E5)	267 281			
	YC-Rail 4, equipped (E7 E8)	271 088			



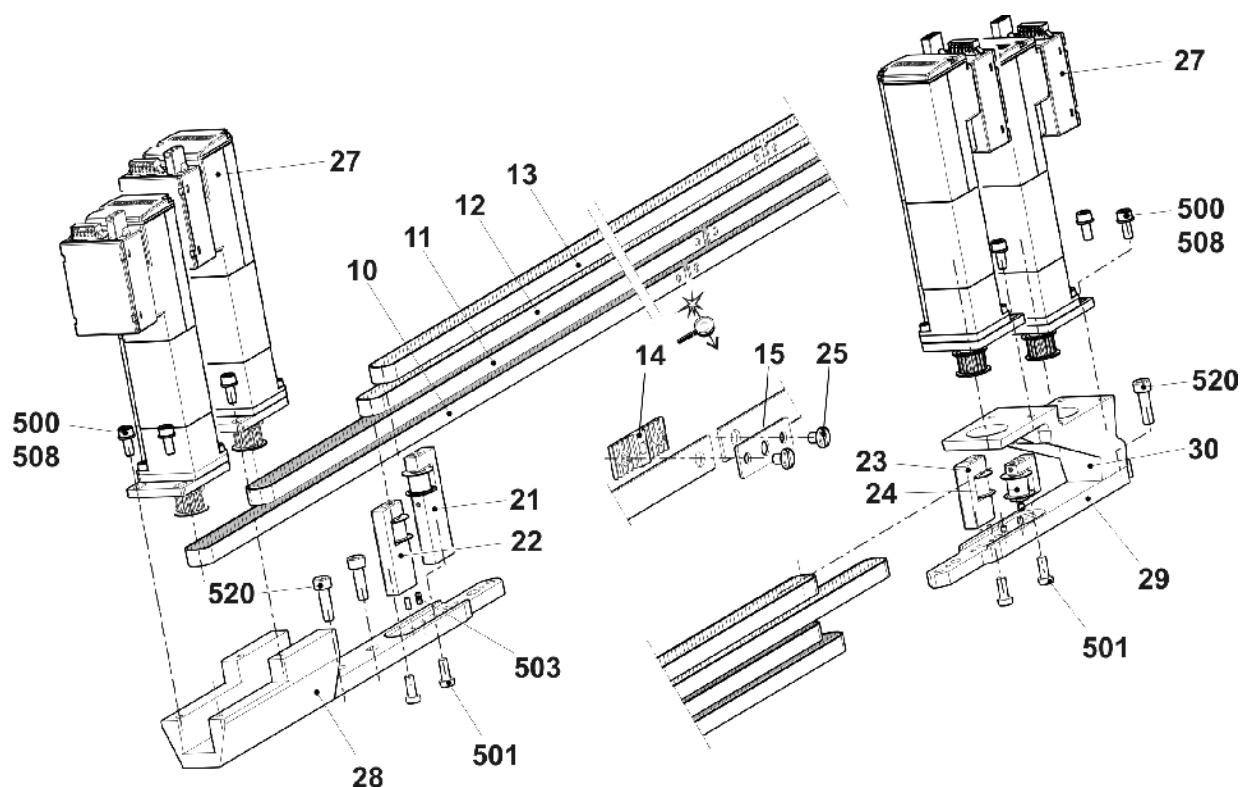
10.2 YC rail, drive of operating shaft

Pos	Designation	ID	Pos	Designation	ID
1	Yarn carrier rail	266 605	20	Bearing block	265 253
7	Operating shaft	257 754	20a	Toothed belt	258 003
8	Short coupling complete	257 839	20b	Step motor	263 404
9	Long coupling complete	257 838	20c	Card	257 358
17	Support	257 813	26	Yarn guide rod	264 209
18	Support sheet	264 226	502	Screw 35x10	251 729
19	Fixing ring	257 811	504	Pan head screw M4x10	023 450
			505	Setscrew M3x3	263 507
			506	Screw M4x12	023 367
			507	Pan head screw M4x8	254 971



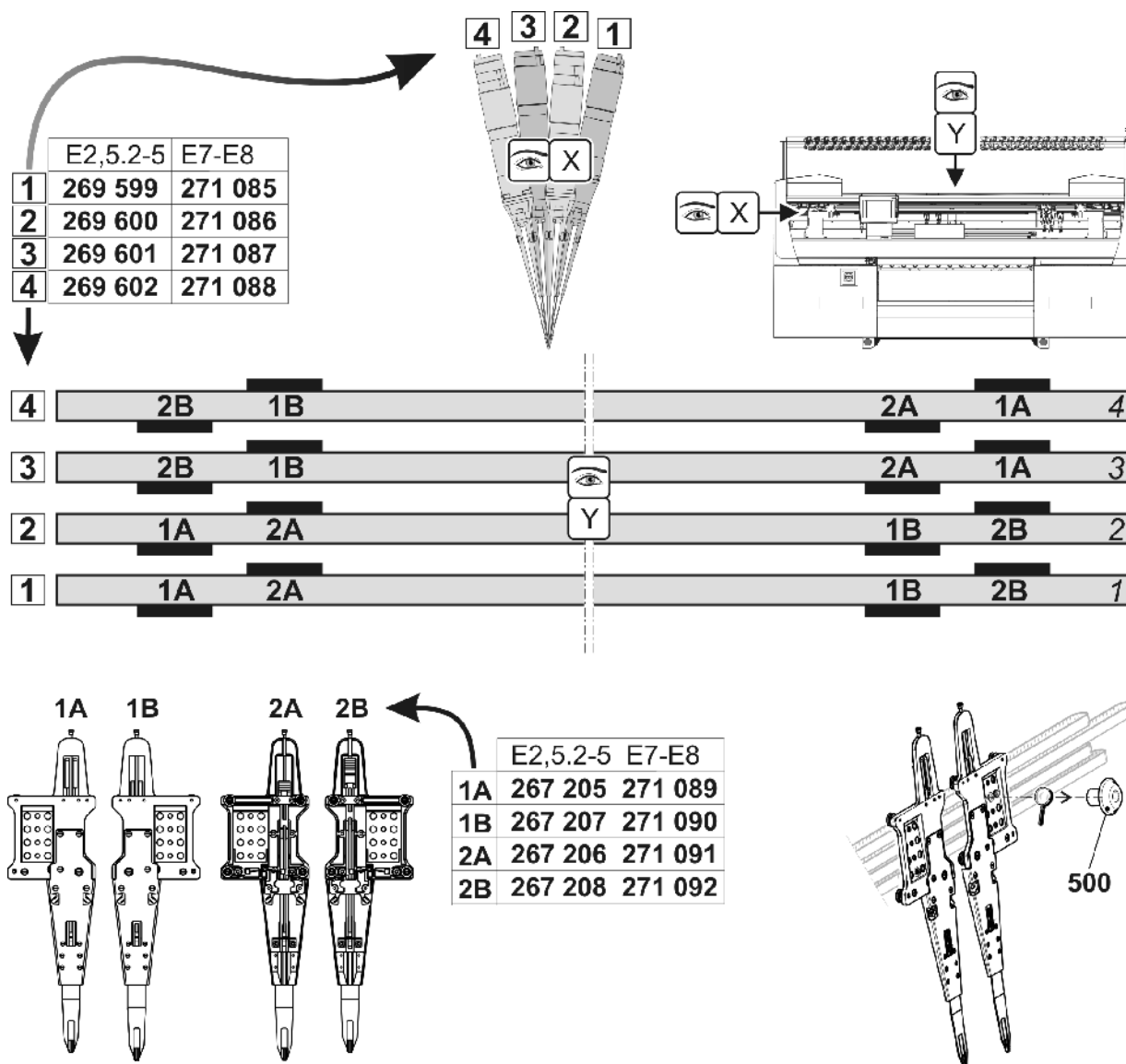
10.3 YC rail, drive

Pos	Designation	ID	Pos	Designation	ID
10	Toothed belt 3M HP 5058	257 874	27	Drive unit pre-assembled	257 998
11	Toothed belt 3M HP 4860	257 873	28	Bearing plate (1+3)	265 164
12	Toothed belt 3M HP 4758	257 872		Bearing plate (2+4)	265 165
13	Toothed belt 3M HP 4563	257 871	29	Bearing at the Bottom (1+3)	265 166
14	Support	261 904		Bearing at the Bottom (2+4)	265 167
15	Clamping plate	269 579	30	Bearing at the top (1+3)	261 884
21	Bearing of deflection roller track 1	265 154		Bearing at the top (2+4)	261 886
22	Bearing of deflection roller track 2	265 155	500	Cap screw M5x12	265 244
23	Bearing of deflection roller track 3	265 156	501	Cap screw M5x12-8.8	022 943
24	Bearing of deflection roller track 4	265 157	503	Dowel pin 3x6	245 292
25	Adjusting screw	020 005	508	Washer 5	023 306



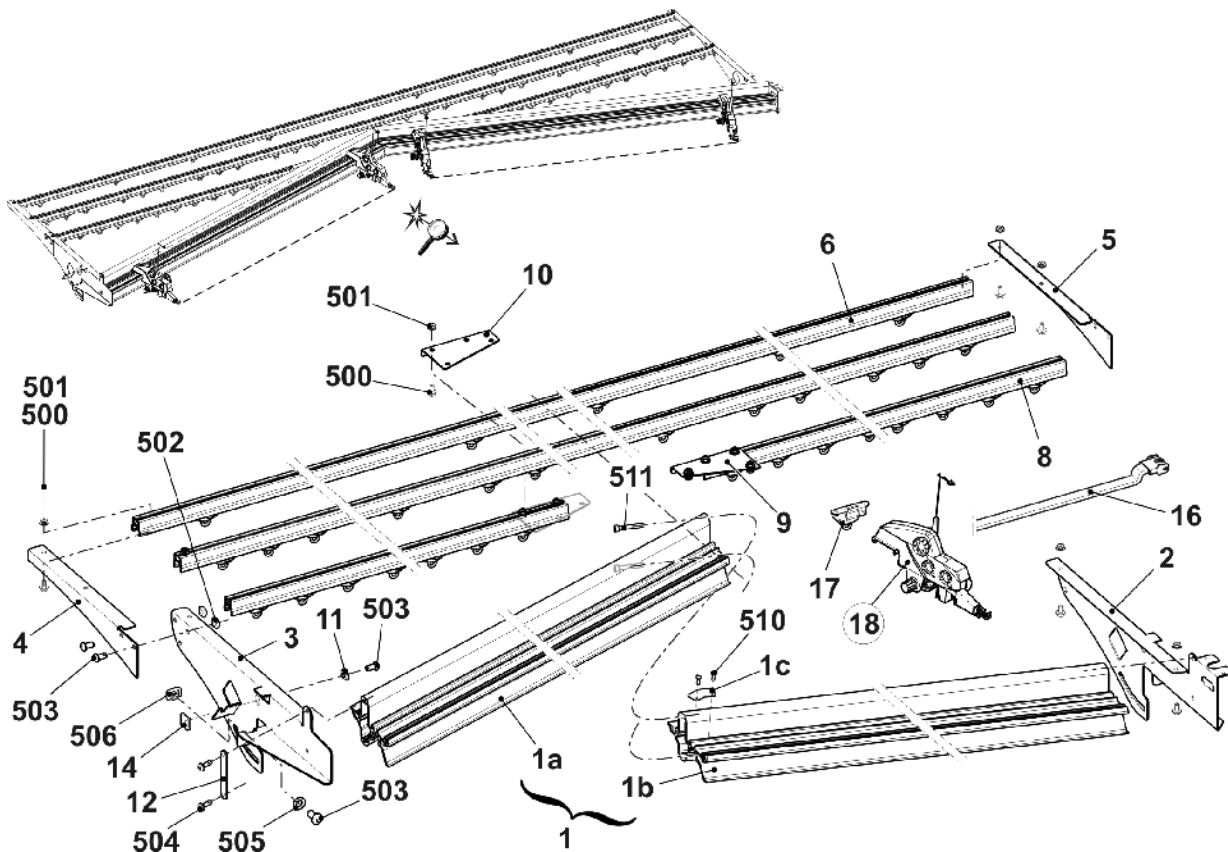
10.4 Yarn carrier rails and carriages

Pos	Designation	Pos	Designation	ID
1, 2, 3, 4	Yarn carrier rail complete	500	Pan head screw M4x5	262 043
1A, 2A, 1B, 2B	Carriage of yarn carrier			



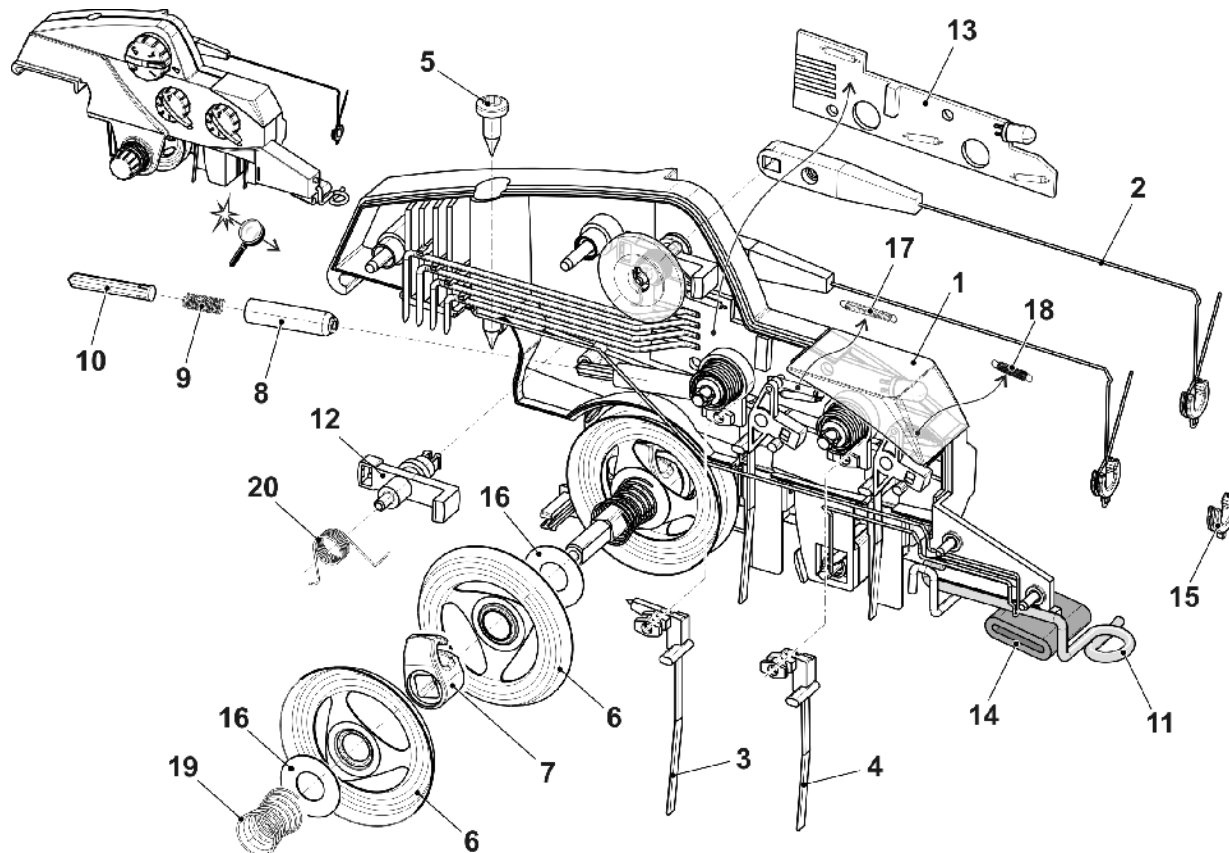
10.5 Yarn guide system with 16 FKE ADF

Pos	Designation	ID	Pos	Designation	ID
Σ	Yarn guide system 16 FKE ADF E3- 7	271 263	10	Support on the left	265 350
1	Profile complete	266 219	11	Sleeve	263 525
1a	Support ADF	266 216	12	Wedge	265 353
1b	Support ADF	266 218	14	Slot nut	228 851
1c	Cover plate	266 217	16	Connection cable FKE ADF	264 206
510	Screw 4x12	253 153	17	Yarn guide bracket complete	241 581
511	Screw M6x40	266 246	18	Yarn control device ADF E3,5.2	270 467
2	Support on the right	263 508	500	Self-locking screw M6x12	023 415
3	Support on the left	263 506	501	Serrated nut M6-10	023 414
4	Rear left support	263 509	502	Square nut M8	023 269
5	Rear right support	263 510	503	Pan-head screw M8x16	023 113
6	Yarn guide bar	263 417	504	Screw M6x20	023 721
8	Yarn guide bar	265 352	505	Washer 8	020 873
9	Support right	265 351	506	Hammer-head nut M8	261 845

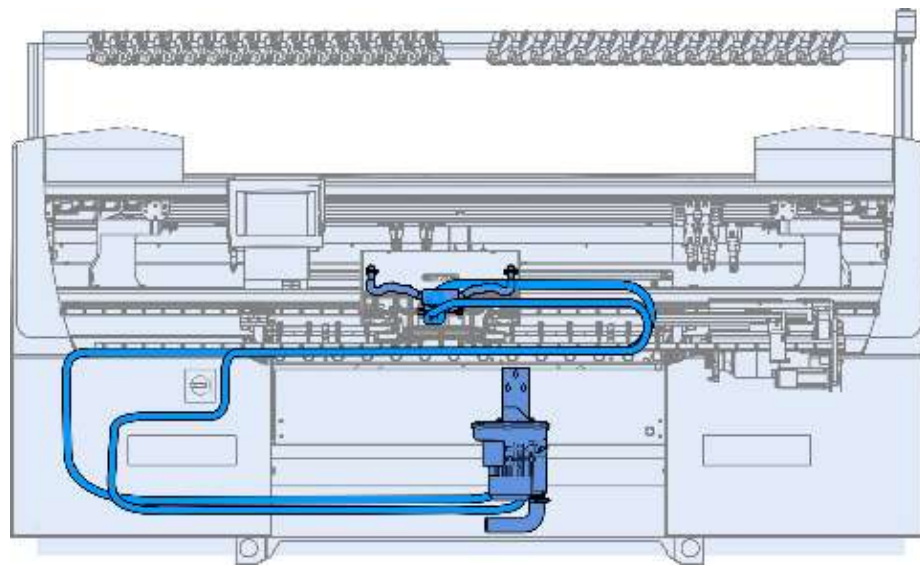


10.5.1 Yarn control unit ADF

Pos	Designation	ID	Pos	Designation	ID
Σ	Yarn control unit ADF E3,5.2	270 467			
1	Lamp cap	265 525	11	Wire with eyelet	265 533
2	Tension arm	270 989	12	Rocker	265 532
3	Knot detector for large knots	251 168	13	Jack	265 527
4	Knot detector for mall knots	251 169	14	Damper	265 528
5	Screw	251 170	15	Ceramic eyelet	230 741
6	Yarn brake disc	216 365	16	Disk	216 372
7	Yarn holder for yarn brake	244 407	17	Tension spring	253 038
8	Sleeve	253 034	18	Tension spring	265 531
9	Compression spring	253 035	19	Compression spring of brake disk	253 055
10	Pencil	253 036	20	Leg spring	270 991

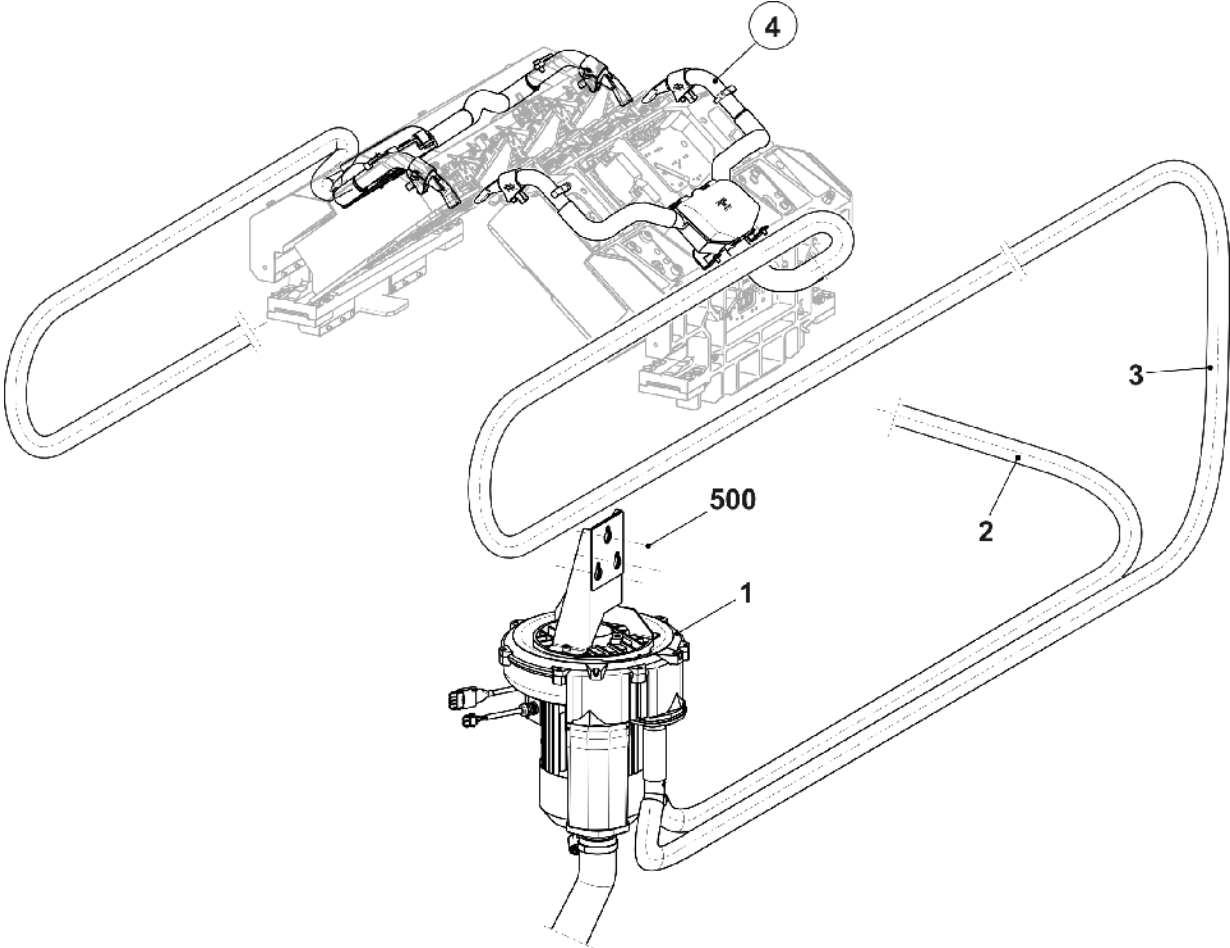


11 Fluff absorption



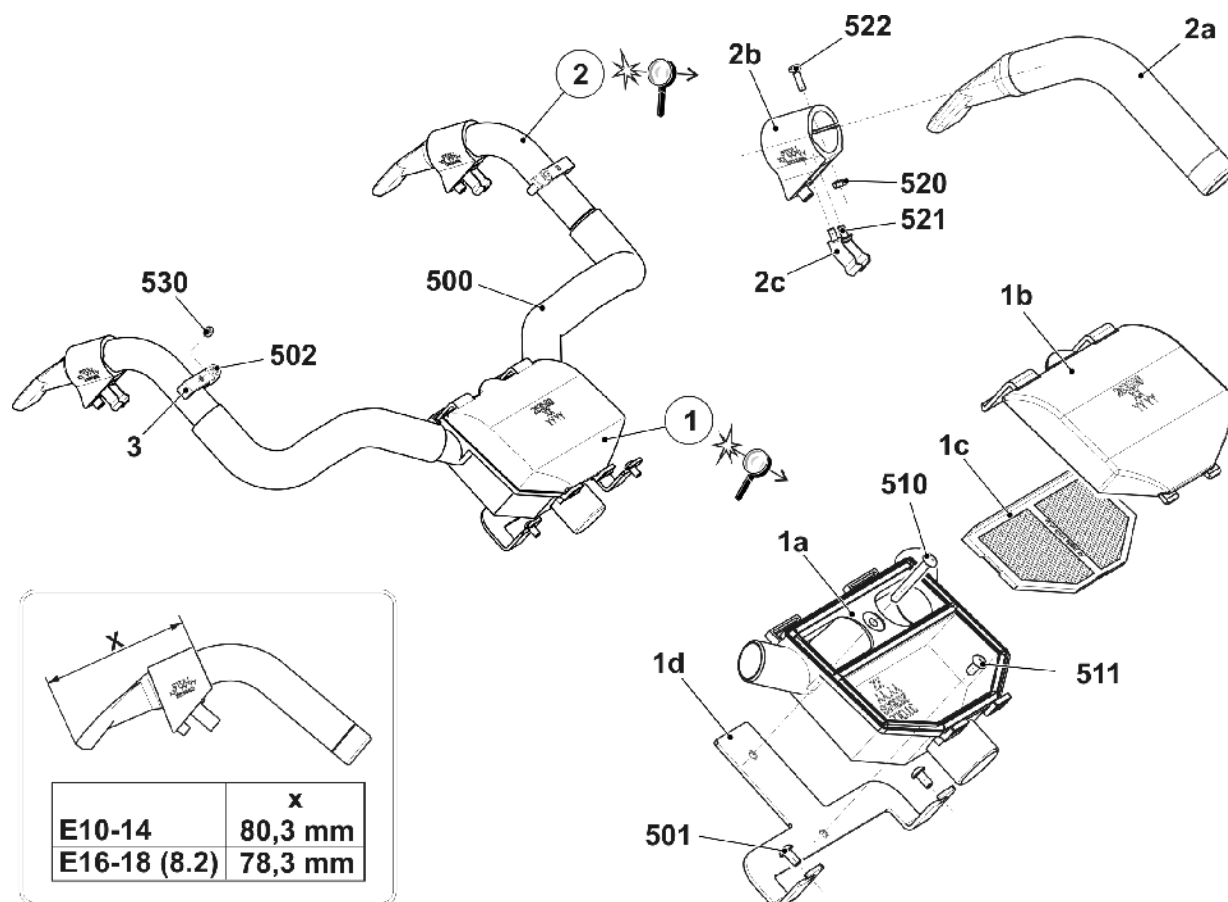
11.1 Fluff absorption

Pos	Designation	ID	Pos	Designation	ID
Σ	Fluff absorption				
1	Suction fan complete	268 290	4	Suction device complete E5-8	267 215
2	Suction hose 29x25x5200	266 267	500	Cap screw M6x12	265 565
3	Suction hose 29x25x	263 572			

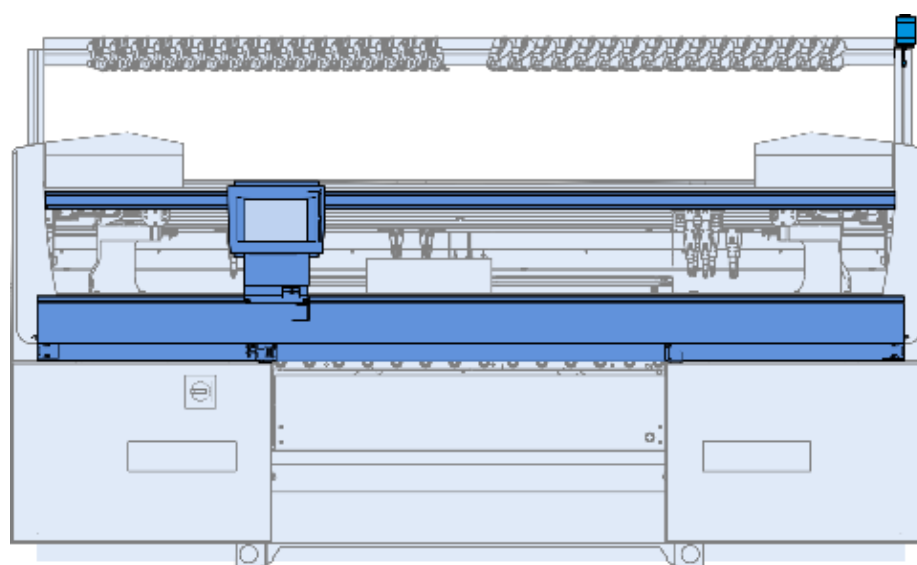


11.2 Fluff absorption, carriage parts

Pos	Designation		ID	Pos	Designation		ID
Σ	Fluff absorption						
1	Lint container complete		263 568		2b	Suction tube support	263 563
	1a	Lint container	263 559		2c	Bracket	255 627
	1b	Cover lint container	263 560		520	Hexagon nut M3	020 831
	1c	Filter of lint container	263 561		521	Screw KB30x6	241 424
	1d	Support of lint container	259 832		522	Pan head screw M3x10	023 032
	510	Pan head screw M4x30	023 681	3	Suction tube bar		263 181
	511	Pan head screw M4x8	254 971		530	Setscrew M4x6	023 277
2	Suction tube complete E10-14		263 565	500	Suction hose 25x20x220		263 567
	2a	Suction tube complete	263 569	501	Pan head screw M5x8		239 408
				502	Cap screw M5x12		263 572

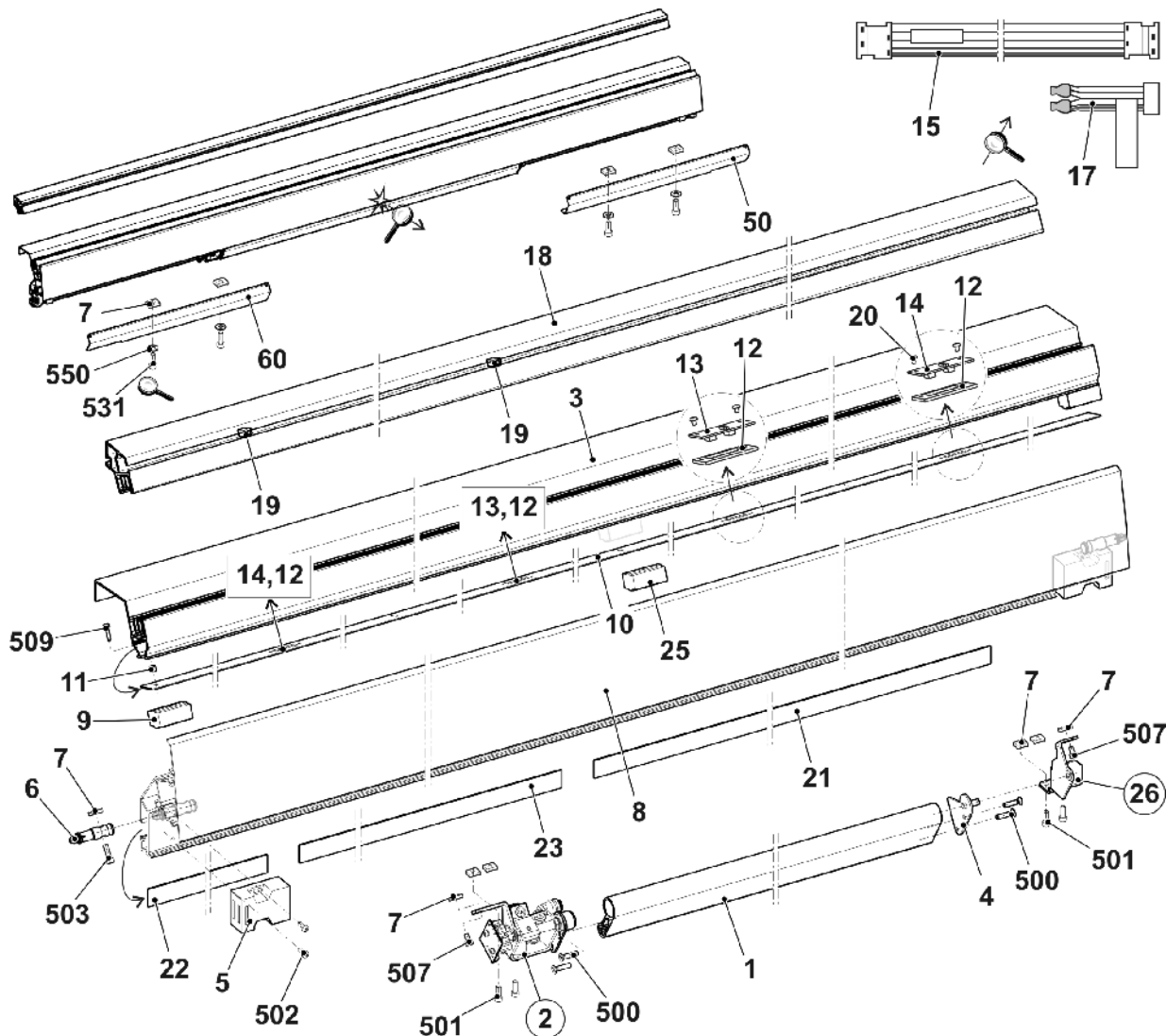


12 Operation and control



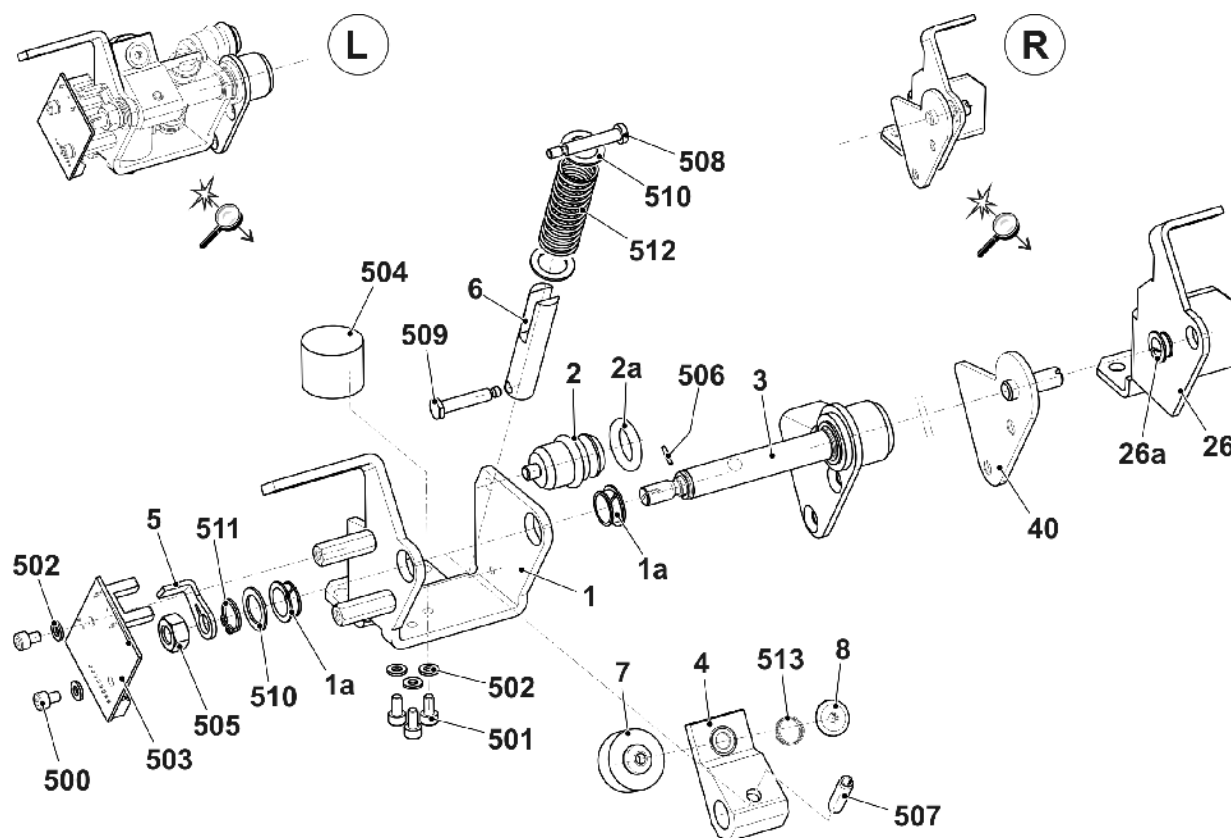
12.1 Starting device

Pos	Designation	Id	Pos	Designation	Id
Σ	Starting device complete	262 163	16	Connection cable of covers	264 128
1	Engaging rod	262 164	17	Termination plug of covers	256 896
2	Bearing on the left complete	262 165	18	Guide rail at the top complete	264 126
3	Guide rail at the bottom complete	264 140	19	Slot nut	264 280
4	Bearing on the right complete	265 444	20	Snap rivet	256 684
5	Switch with cable to safety doors	223 350	21	Cover strip	264 246
6	Locating bolt	219 107	22	Cover strip	264 247
7	Slot nut	225 099	23	Cover strip	264 248
8	Front profile at the bottom	264 137	25	Slot nut for front profile	265 373
9	Slot nut for front profile	262 204	26	Bearing on the right	265 402
10	Bar for switches	264 170	500	Screw M6x25	023 510
11	Threaded spacer	261 782	501	Cap screw M6x16	020 135
12	Shim for switch	256 861	502	Pan-head screw M5x14	023 588
13	Card safety door switch middle	256 666	503	Cap screw M6x20	020 136
14	Card safety door switch outside	256 667	507	Cap screw M6x10	023 690
15	Cable of cover ADF	264 181	509	Cap screw M4x16	020 131



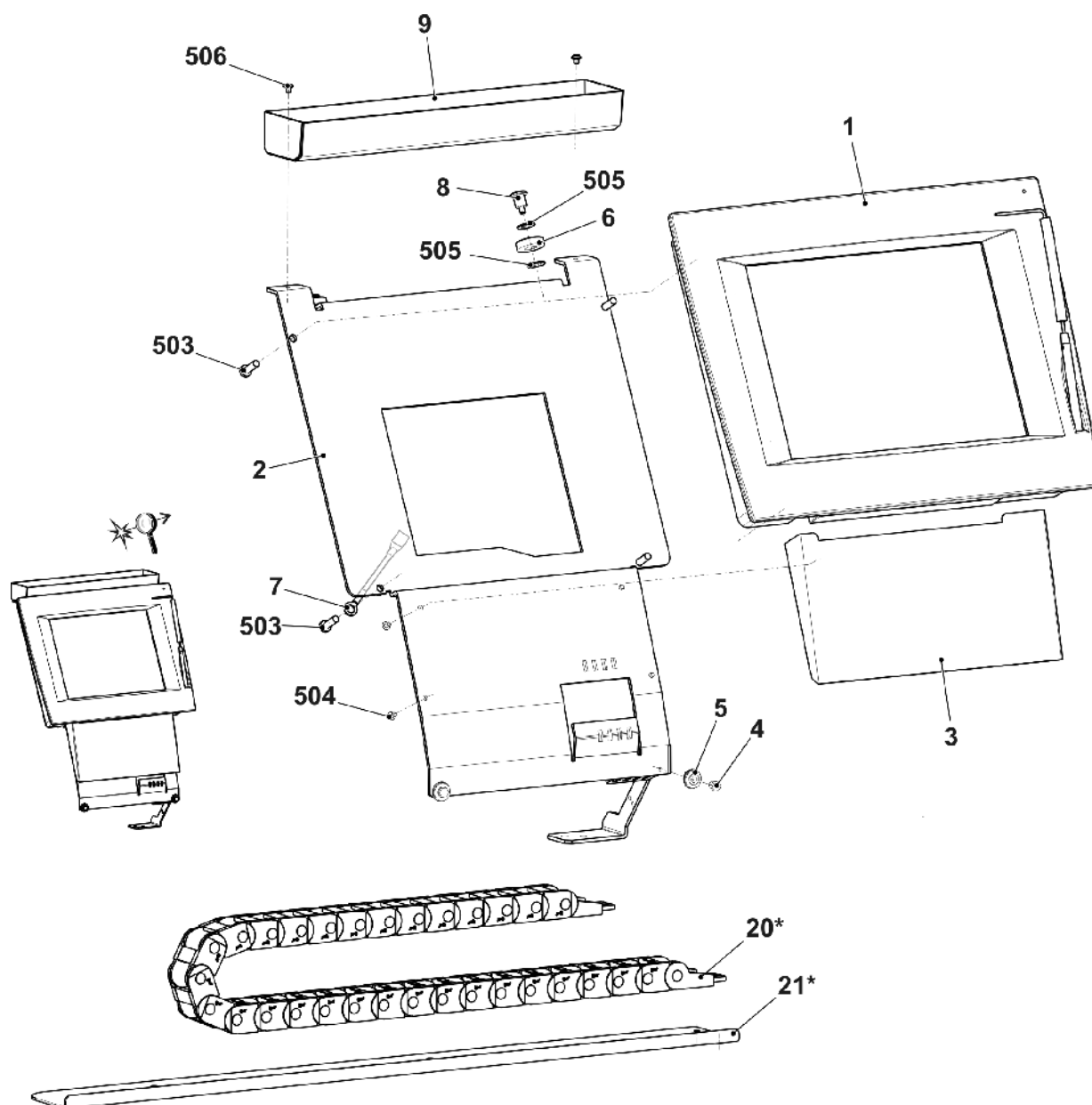
12.1.1 Bearing of the engaging rod

Pos	Designation	ID	Pos	Designation	ID
L	Bearing on the left complete	262 165	504	Adhesive magnet direct current	026 233
1	Bearing on the left	262 167	505	Hexagon nut M8-6	020 838
1a	Clip bearing MCM 12-04	023 639	506	Dowel pin 1,5x8	236 923
2	Support of buffer	220 561	507	Spring dowel sleeve 6x20	023 719
2a	O-ring 14x4	023 237	508	Shoulder screw M4x24,8x7,7	240 299
3	Shaft on the left	245 219	509	Shoulder screw	251 316
4	Anchor	253 776	510	Shim ring 12x18x1	023 315
5	Switch flag	245 220	511	Retaining ring 12x1	020 951
6	Spring mandrel	251 340	512	Compression spring 1,25x15x98,2	023 609
7	Disk	245 222	513	Compression spring 0,5x11x12	251 369
8	Shoulder screw	254 528			
500	Cap screw M4x6	023 067	R	Bearing on the right complete	
501	Cap screw M4x8	022 501	26	Bearing on the right	265 402
502	Shim ring 4x8x1	023 369	26a	Clip bearing MCM 12-04	023 639
503	Card engaging	259 000	40	Bearing on the right complete	265 444



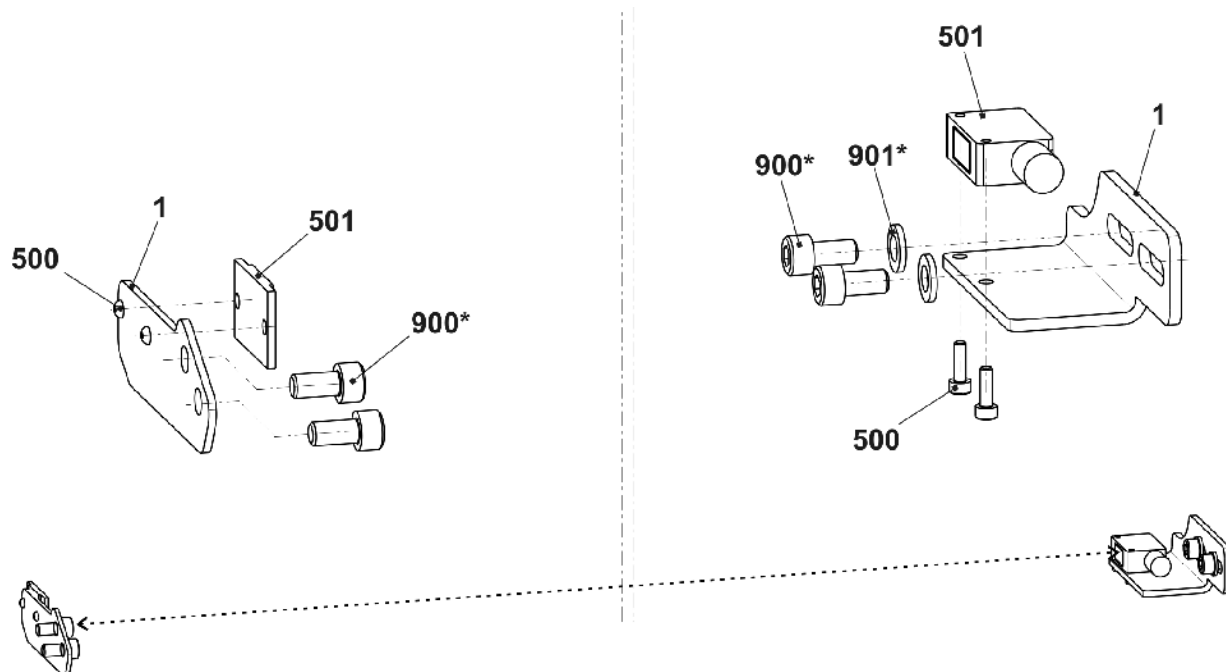
12.2 Input unit

Pos	Designation	Id	Pos	Designation	Id
Σ	Input unit complete	268 272	8	Shoulder screw	264 179
1	Display casing	268 275	9	Depositing shell	264 197
2	Sheet metal guiding	264 166	503	Screw 60x20-Z	243 625
3	Sheet metal at the front	264 141	504	Pan-head screw M4x6	023 427
4	Collar bolt	220 468	505	Shim ring 10x16x1	023 260
5	Roll	220 463	506	Oval flange head screw M4x5	262 043
6	Roll	264 180	20*	Energy chain display	263 640
7	Earth cable of display	262 487	21*	Depositing gutter of display chain	265 576



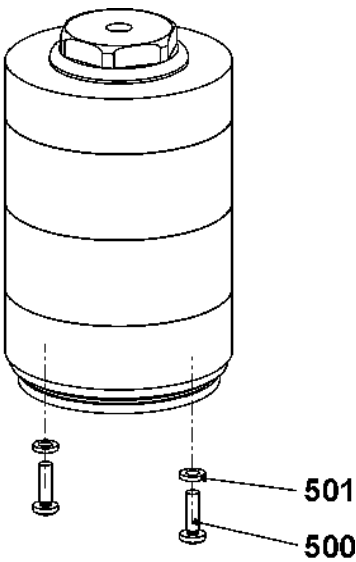
12.3 Control of Collecting Area

Pos	Designation	Id	Pos	Designation	Id
Σ	Reflector complete	256 826	Σ	Light barrier complete	256 825
1	Mounting plate reflector	256 675	1	Holding angle light barrier	256 674
500	Blind rivet A3x8-Al	023 158	500	Cap screw M3x10	022 991
501	Reflector 20x20 mm	243 356	501	Light Barrier	243 355
900*	Cap screw M6x12	020 134	900*	Cap screw M6x12	020 134
			901*	Washer 6	020 872



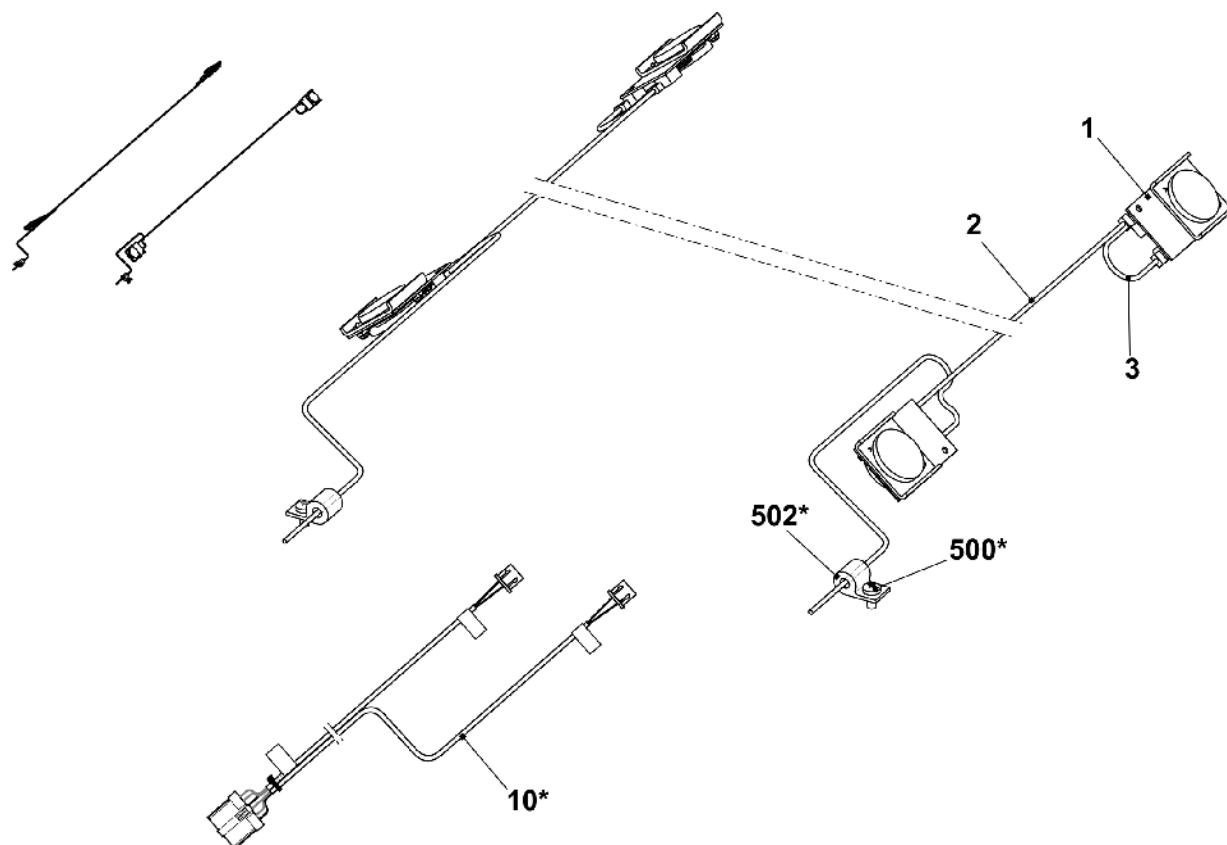
12.4 Signal light

Pos	Designation		Id	Pos	Designation		Id
Σ	Signal light LED		240 395				
	500	Pan head screw M4x14	023 037				
	501	Serrated lock washer A4,3-FS	022 482				



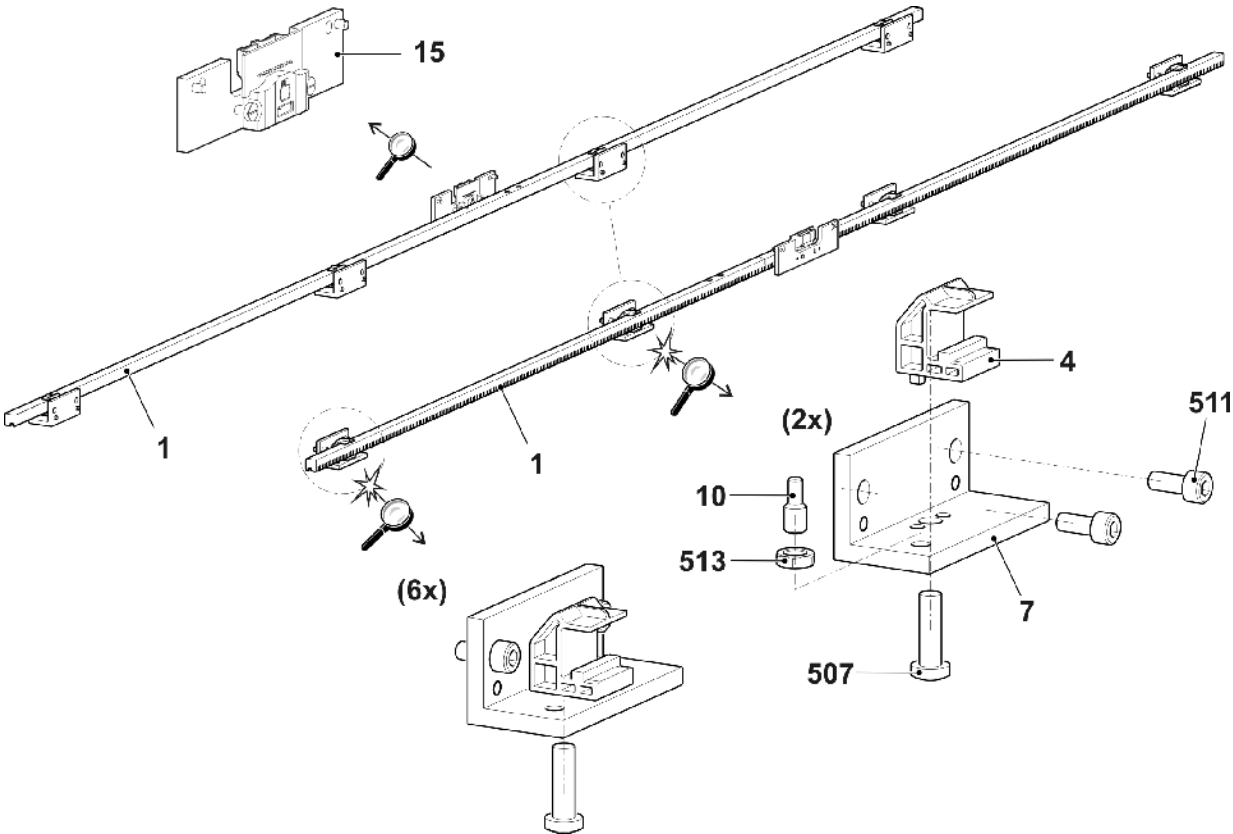
12.5 Shock stop motion E10 | E12 | E14 | E6.2 | E7.2

Pos	Designation	ID	Pos	Designation	ID
Σ	Shock stop motion complete E3	241 819			
1	Shock stop motion (Piezo)	220 011	10*	Cable piezo NB OKC	240 518
2	Connecting cable piezo sensor	220 061	500*	Pan head screw M4x8	023 036
3	End plug piezo sensor	220 053	502*	Cable clip N-3B, 5 mm	210 729

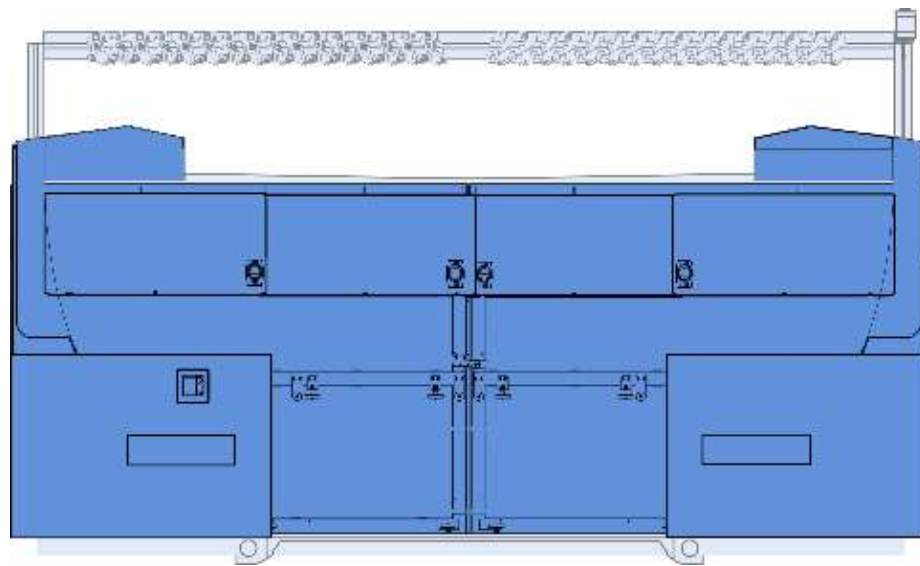


12.6 Measuring device

Pos	Designation	Id	Pos	Designation	Id
Σ	Measuring device		15	Impulse sensor GLM OH complete	264 314
1	Measuring bar	264 957	507	Screw 60x20	243 625
4	Guide outside	251 605	511	Cap screw M5x10	022 918
7	Support of measuring bar	258 000	513	Hexagon nut M6-04	257 088
10	Setscrew	230 803	530	Setscrew	230 803

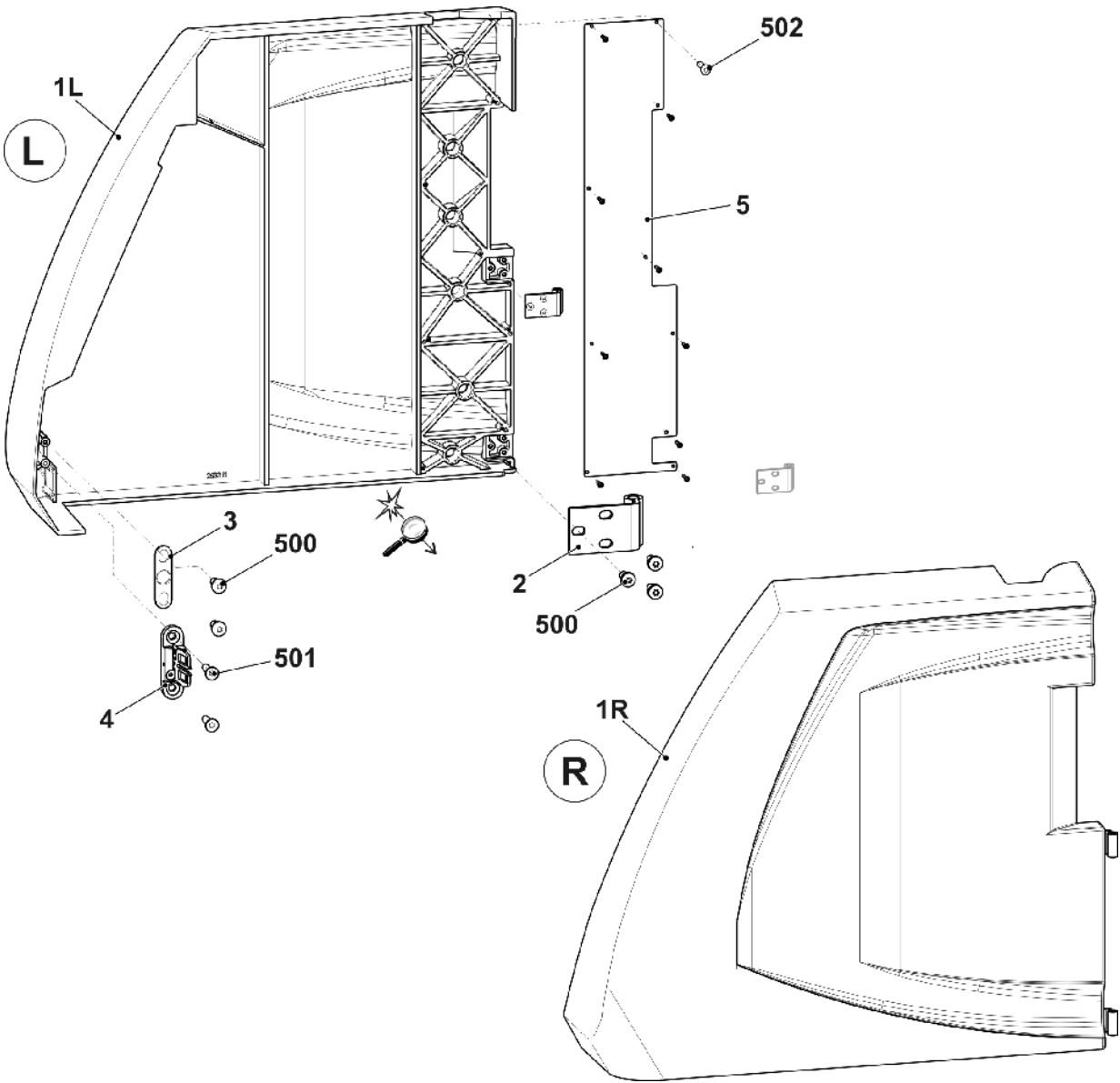


13 Protective devices



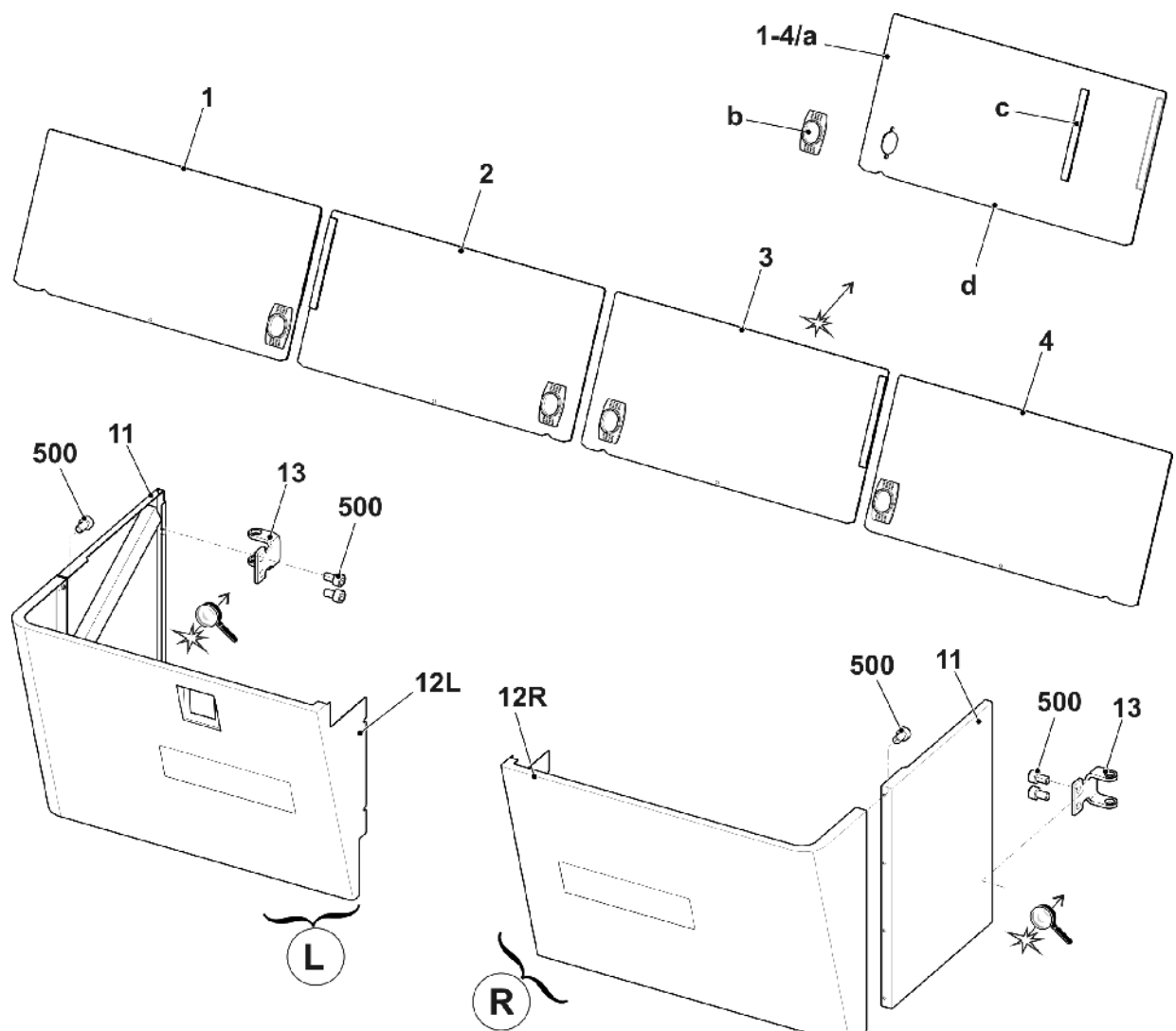
13.1 Lateral safety doors

Pos	Designation	Id	Pos	Designation	Id
ΣL	Safety door on the left complete	263 318			
1L	Safety door on the left	263 311	4	Actuator	263 217
ΣR	Safety door on the right complete.	263 319	5	Cover plate	263 980
1R	Safety door on the right	263 312	500	Screw 6x12	263 996
2	Hinge	263 216	501	Screw 50x20	263 540
3	Locking plate	219 748	502	Screw 4x16	263 995



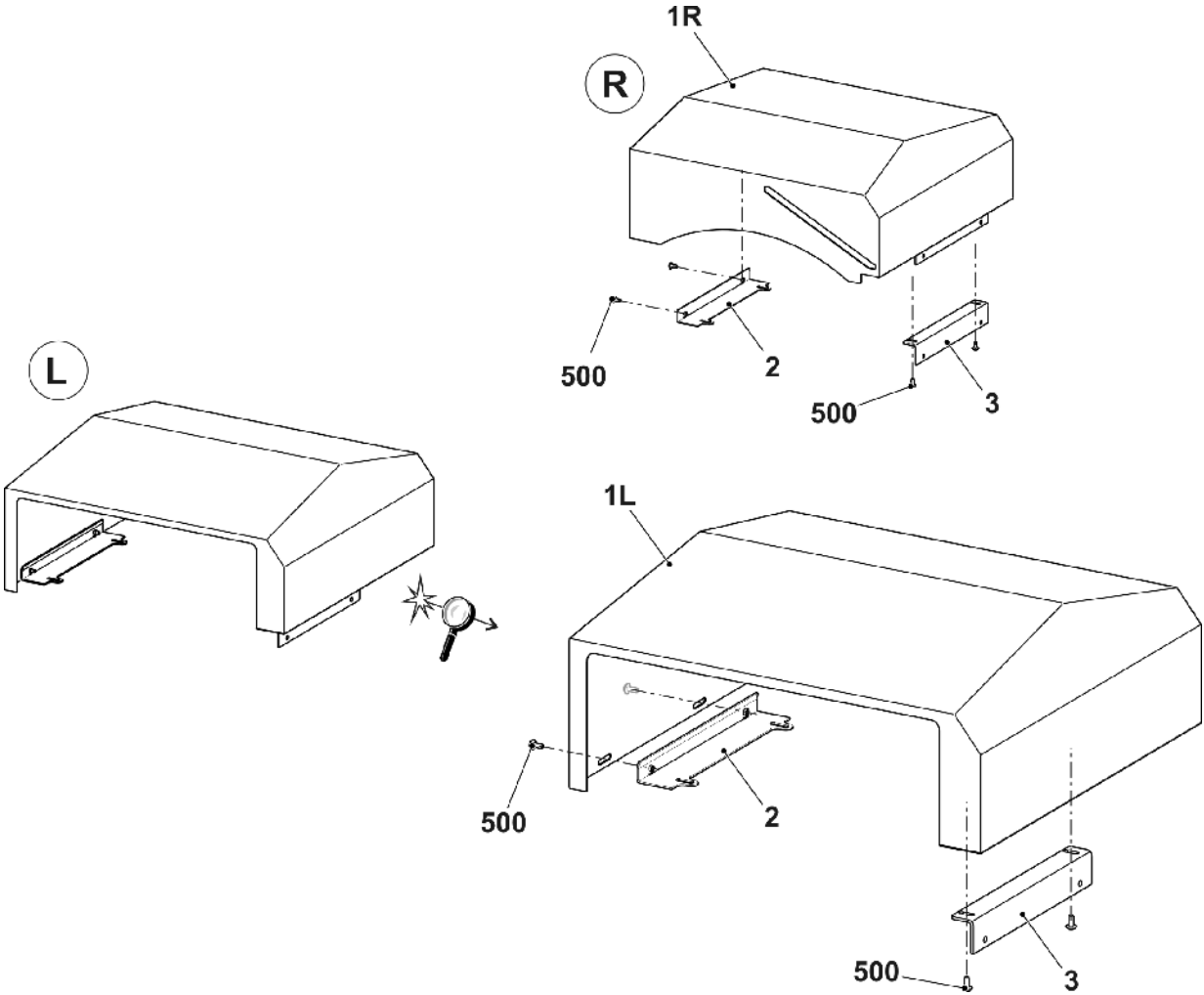
13.2 Panelling

Pos	Designation		Id	Pos	Designation		Id
1	Cover 1 complete		264 145	ΣL	Control unit panelling on the left complete		267 864
	1a	Cover 1+4	264 143		11	Side part	263 825
2	Cover 2 complete		264 146		12L	Control unit panelling on the left	267 862
	2a	Cover 2+3	264 144		13	Hinge	263 814
3	Cover 3 complete		264 147		500	Cap screw M6x10	023 690
	3a	Cover 2+3	264 144				
4	Cover 4 complete		264 148	ΣR	Control unit panelling on the right complete		267 865
	4a	Cover 1+4	264 143		11	Side part	263 825
b	Inlet type handle		251 376		12R	Control unit panelling on the right	267 863
c	Stripper		264 142		13	Hinge	263 814
d	Magnet		256 801		500	Cap screw M6x10	023 690



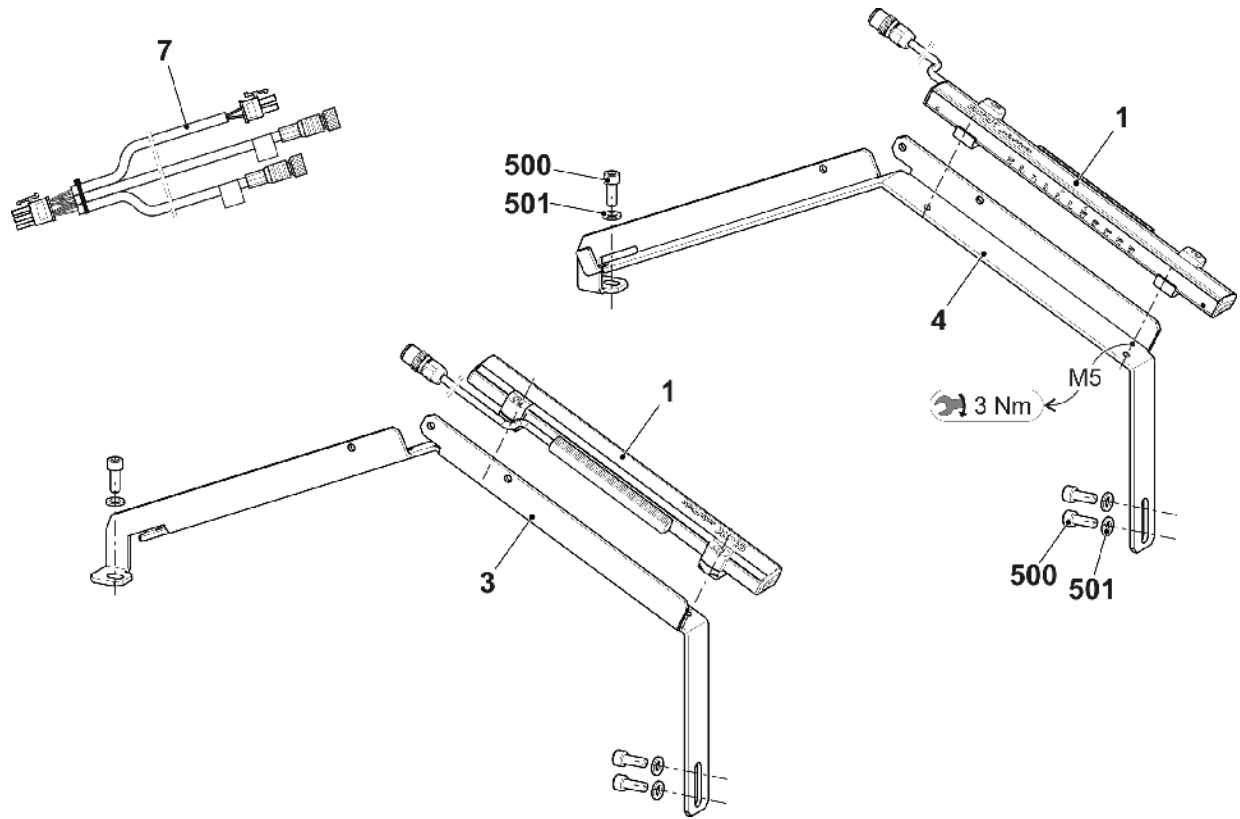
13.3 Covers

Pos	Designation	Id	Pos	Designation	Id
ΣL	Cover on the left complete	268 071	ΣR	Cover on the right complete	268 072
1L	Cover on the left	267 112	1R	Cover on the right	267 113
2	Rear sheet metal support	263 224	2	Rear sheet metal support	263 224
3	Front sheet metal support	263 759	3	Front sheet metal support	263 759
500	Pan-head screw M5x12	023 262	500	Pan-head screw M5x12	023 262



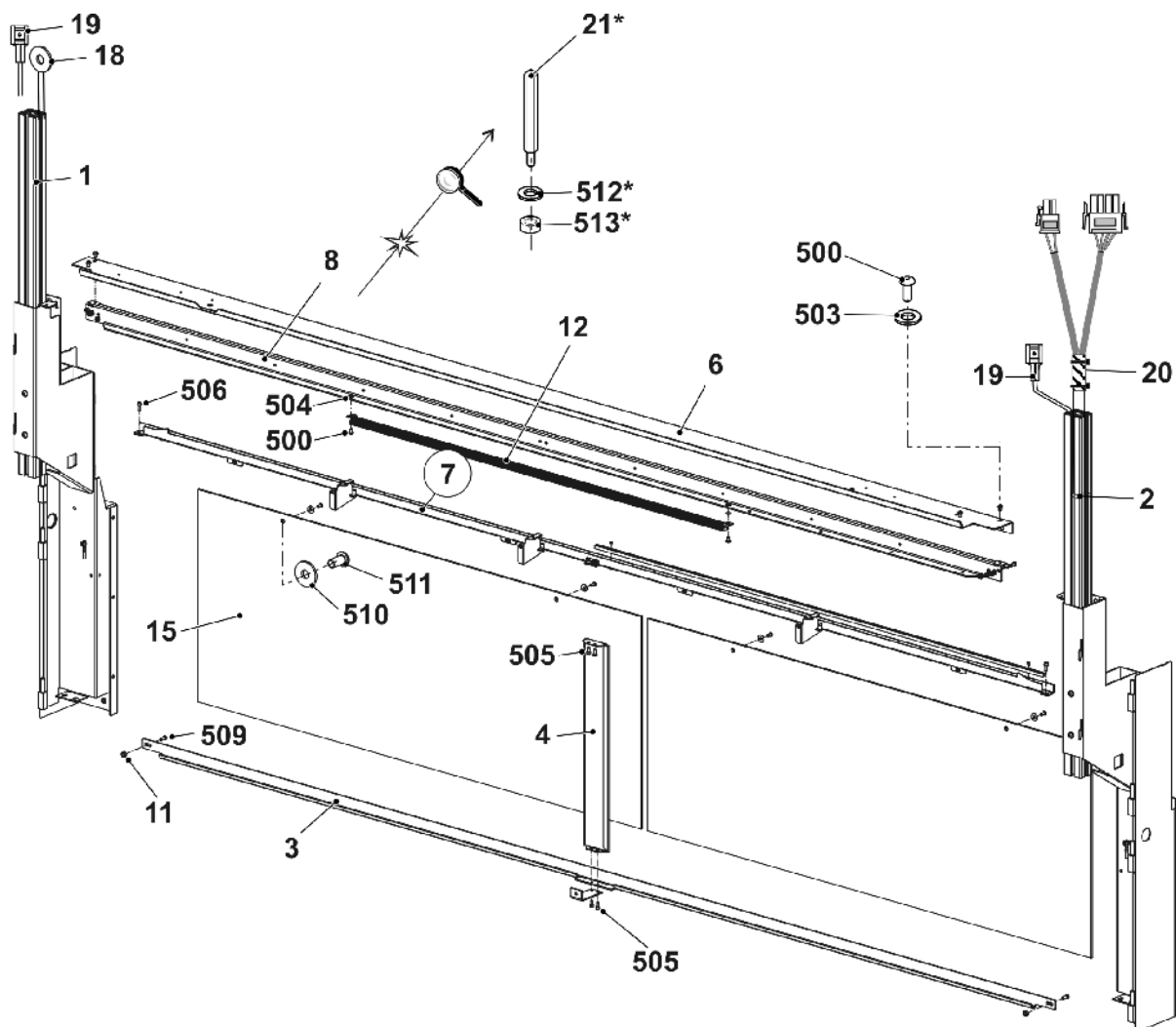
13.4 Light Curtain

Pos	Designation	ID	Pos	Designation	ID
Σ	Safety light curtain complete	268 070			
1	Safety light curtain ending device	264 267	7	Connection cable of light curtain ADF	264 271
3	Yoke on the Left	267 110	500	Cap screw M6x16	020 135
4	Right yoke	267 111	501	Washer 6	022 431



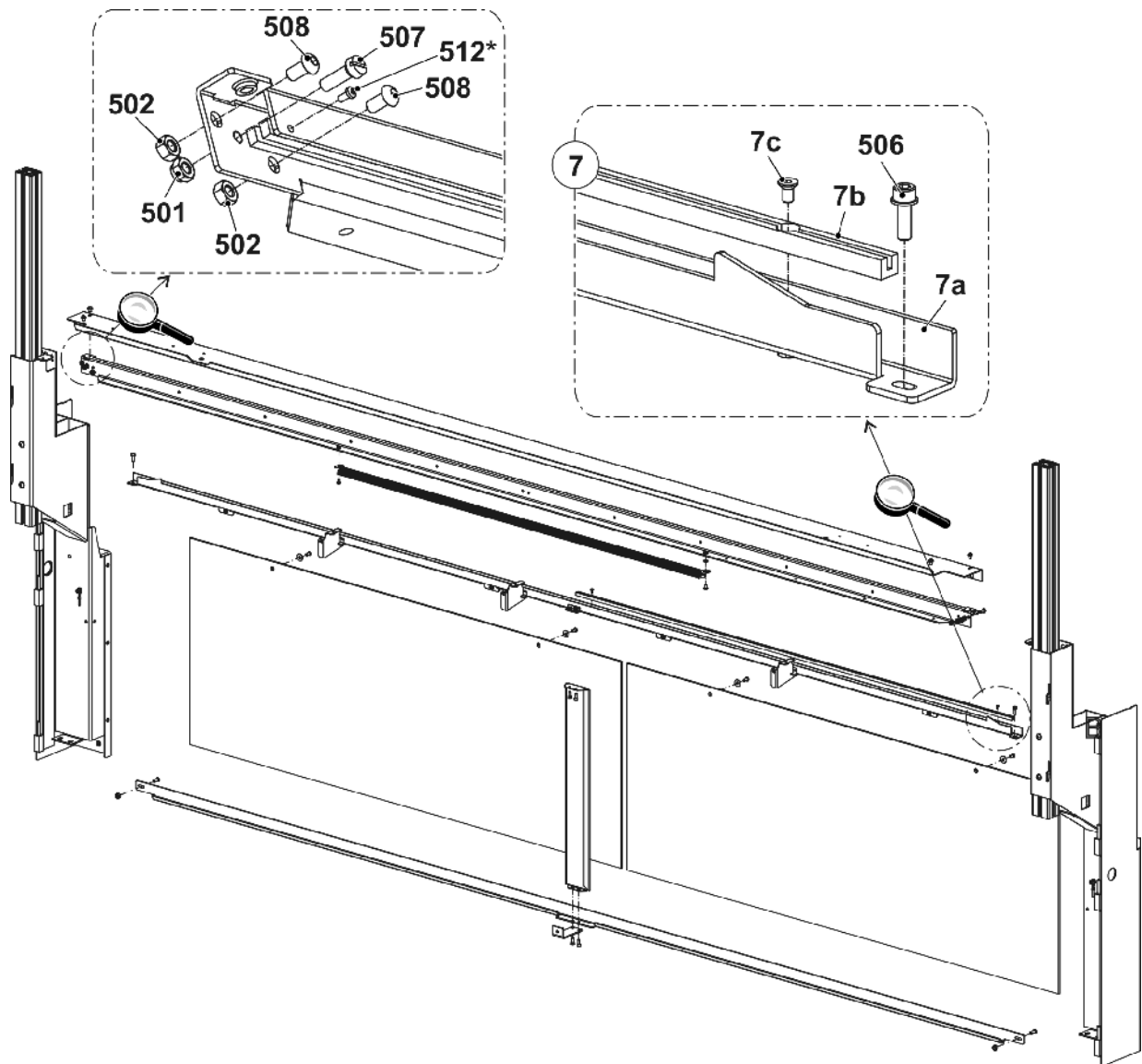
13.5 Table, Part 1

Pos	Designation	Id	Pos	Designation	Id
Σ	Table complete ADF	268 038			
1	Frame on the right complete	267 634	18	Ground cable yarn control unit	228 925
2	Frame on the left complete	267 636	19	Ground cable	264 752
3	End profile	267 637	20	Connection cable of yarn control unit, signal light	266 411
4	Spacer sheet	267 639	21*	Positioning pin	202 777
6	Frame at the top	267 641	500	Pan head screw M6x10	023 183
7	Guide rail in the middle complete	267 647	503	Washer 6	020 872
8	Guide rail at the top complete	267 649	504	Washer 5	259 666
11	Threaded spacer	268 494	505	Cap screw M5x12	020 132
12	Lamp LED complete	264 759	509	Pan head screw M6x16	023 124
13	Spacer disk	268 494	510	Disk	022 537
14	Support on the left	268 973	511	Pan head screw M6x12	235 935
15	Panelling	267 638	512*	Washer	023 556
			513*	Pan head screw M4x8	023 579



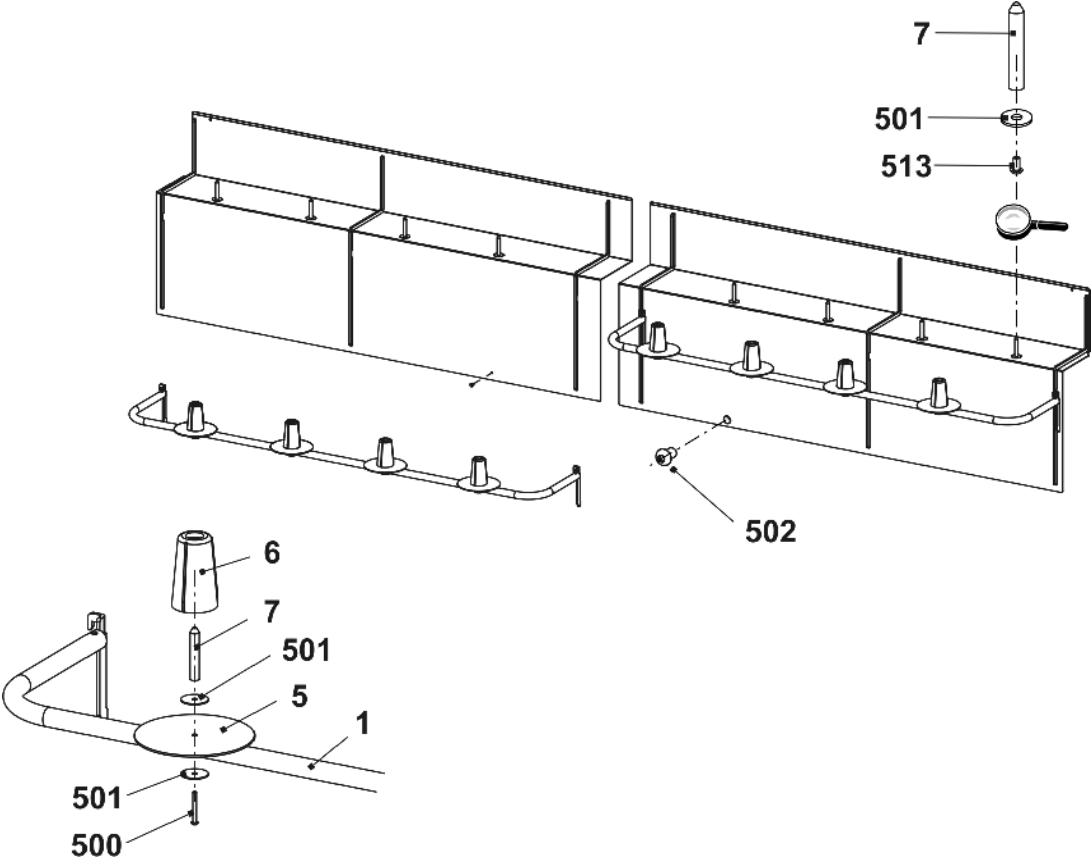
13.6 Table, Part 2

Pos	Designation	Id	Pos	Designation	Id
Σ	Table complete ADF	268 038			
7	Guide rail in the middle complete	267 647	501	Hexagon nut M6-8	020 868
7a	Guide	267 645	502	Hexagon nut M6-6	022 899
7b	Guide	269 152	506	Cap screw M5x16	022 726
7c	Countersunk screw M4x8	251 011	507	Cap screw M6x18	020 049
			508	Pan head screw M6x12	235 935
			512*	Screw M3x6	269 361

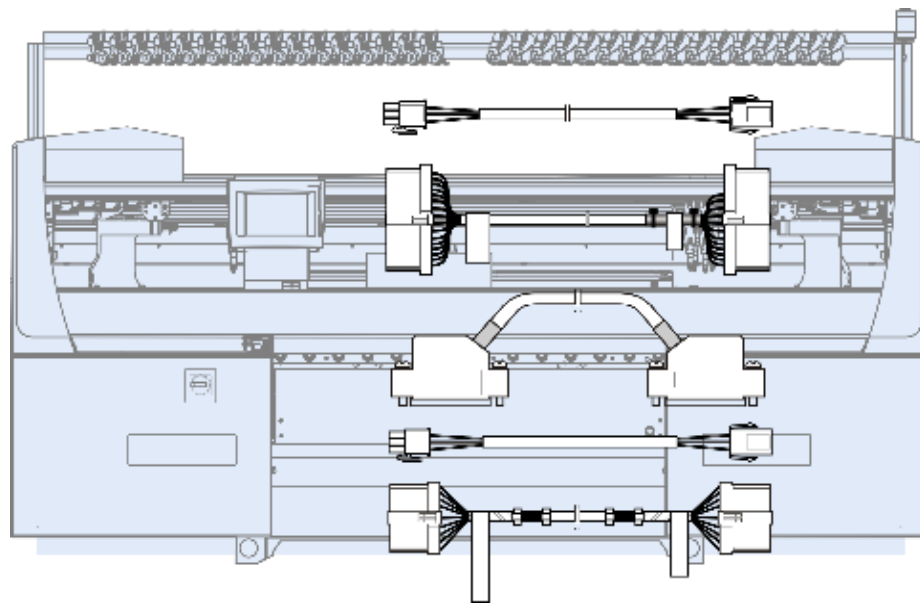


13.7 Additional bobbin board

Pos	Designation	ID	Pos	Designation	ID
Σ	Additional bobbin board ADF	268 056			
1	Additional bobbin board	267 644	500	Pan-head screw M4x35	266 663
5	Disk D=130	062 385	501	Washer 5,3x30x1,25	023 556
6	Bobbin support	200 363	502	Pan-head screw M6x10	023 183
7	Positioning pin	202 777	513	Pan head screw M4x8	023 579



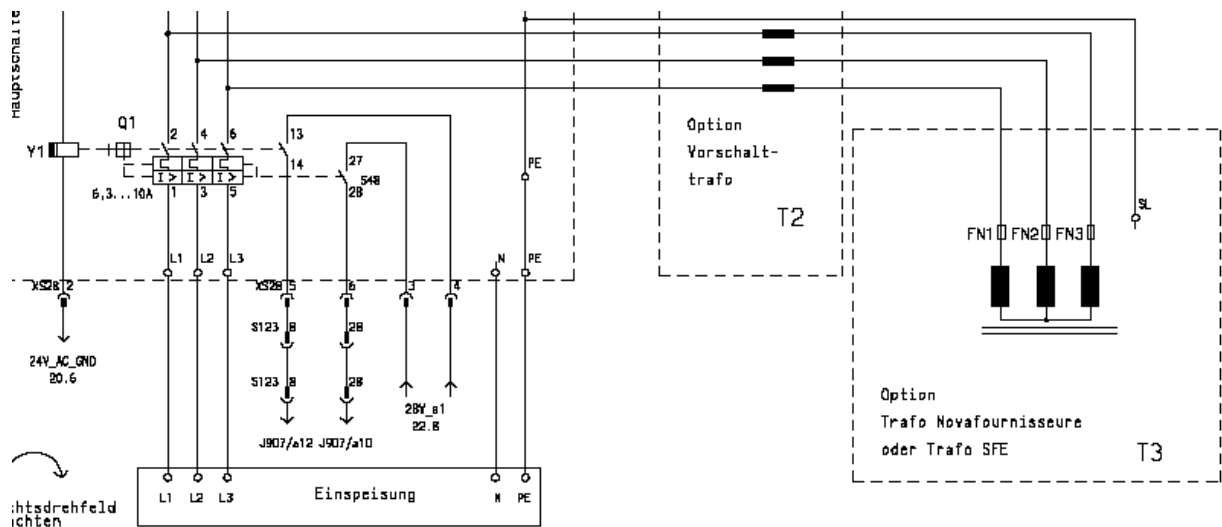
14 Electrical equipment



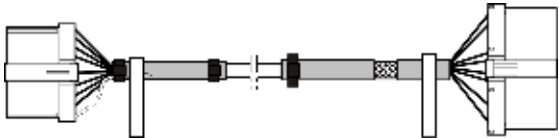
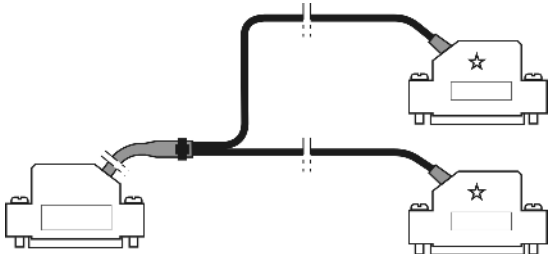
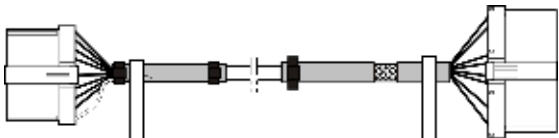
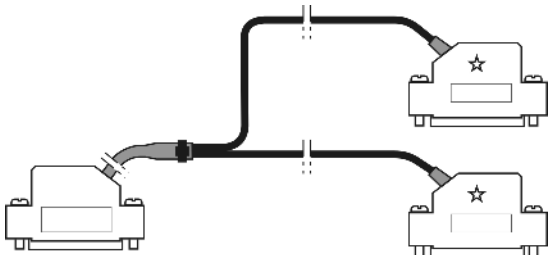
14.1 Circuit diagram (223) as PDF

Designation	ID	Marking
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Circuit diagram 223_01 English	267 956	_GB
Circuit diagram 223_01 Chinese	267 956	_CN

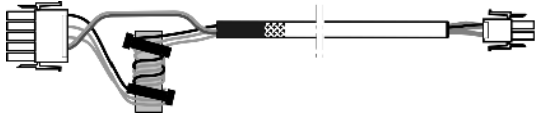
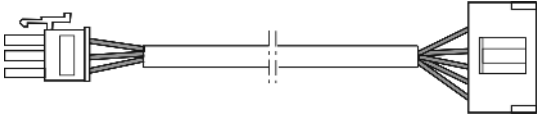
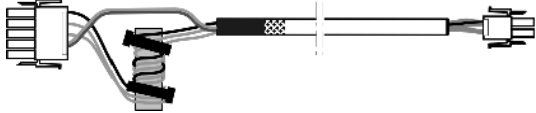
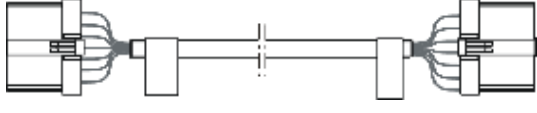
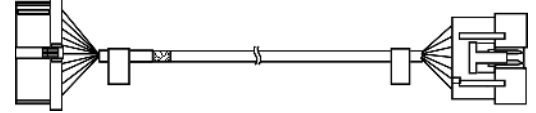
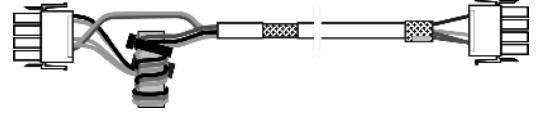
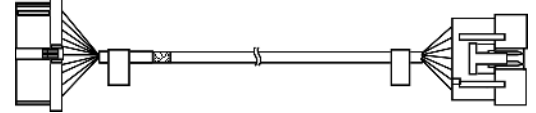
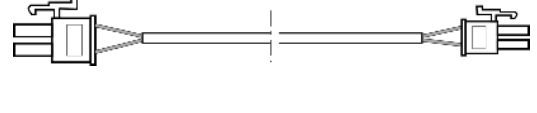
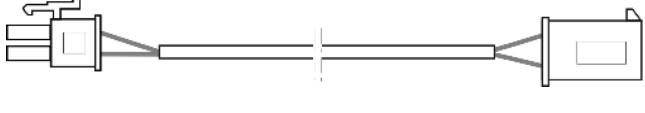
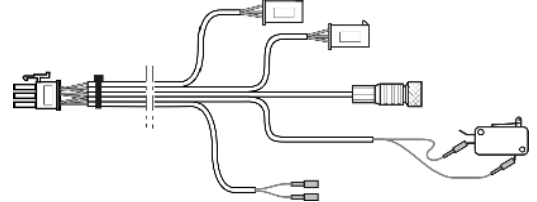
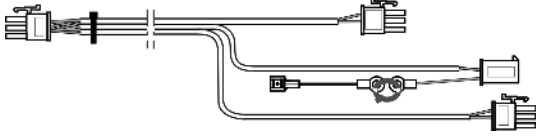
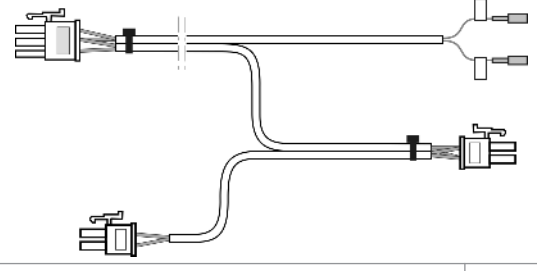
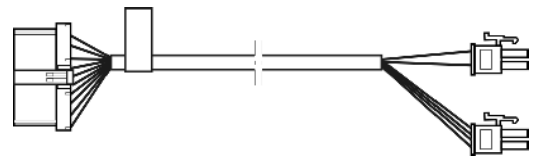
You will find the circuit diagram 223_01 on the CMS documentation DVD with the ID no. 257 157



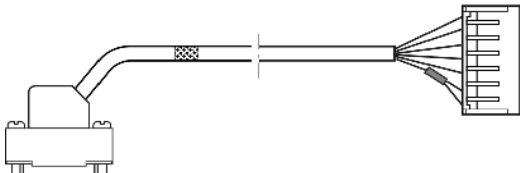
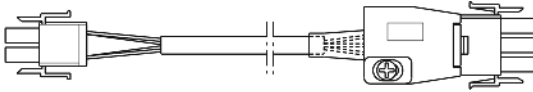
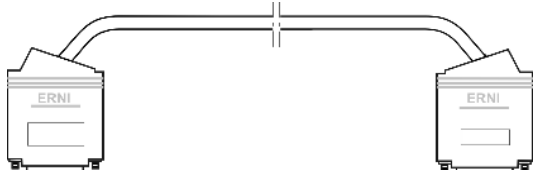
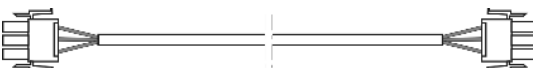
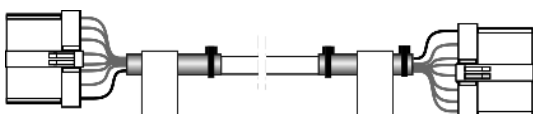
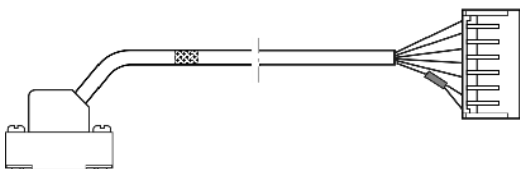
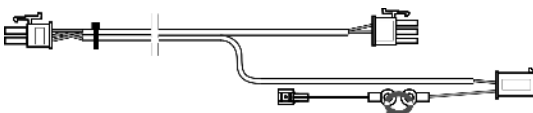
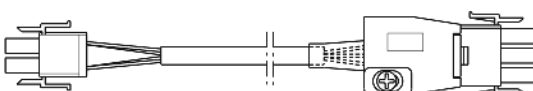
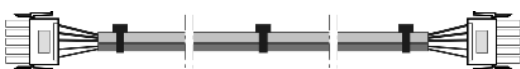
14.2 Cable guide front and rear ADF

Designation	ID	Designation	ID
Σ Front cable guide complete ADF	258 279		
1 Cable impulse sensor 2 at the front XR137 ADF	265 522	2 Cable carriage at the front XR333 ADF	265 520
			
Σ Rear cable guide complete ADF	258 280		
1 Cable impulse sensor 2 at the rear XR136 ADF	265 521	2 Cable carriage at the rear XR332 ADF	265 519
			

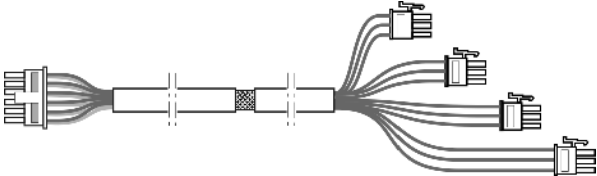
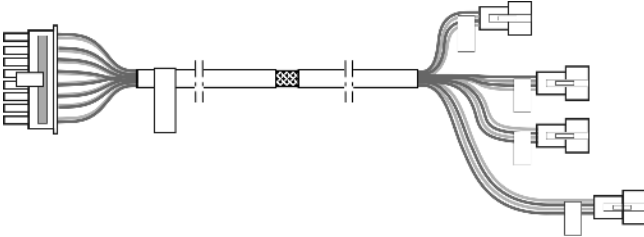
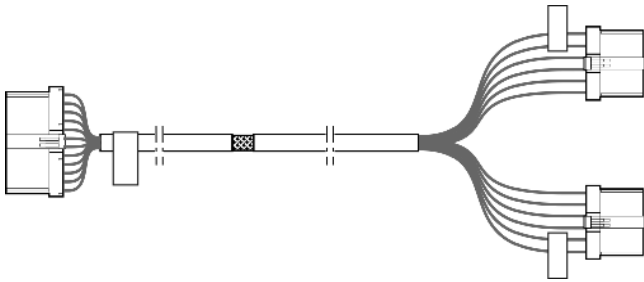
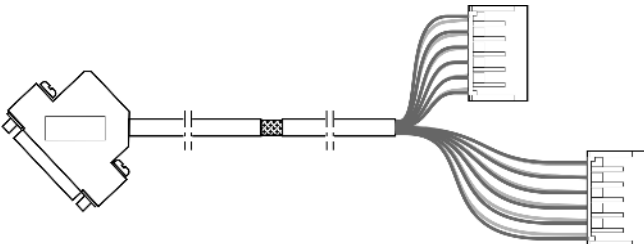
14.3 Cable set installation part 1

Designation	ID	Designation	ID
Σ Cable set installation	270 856		
1 Cable drive motor ADF OKC5	268 281	8 Cable racking limit switch OKC 3XX	240 292
			
2 Cable racking motor GA	262 237	9 Cable Engaging rod ECO2	252 538
			
3 Cable resolver racking EKC	270 037	10 Transformer cable XT7 servo	261 350
			
4 Cable resolver drive ADF EKC	270 244	11 Cable switch auxiliary take-down OKC5	265 677
			
5 Fan cable of Main Drive Motor AFDF	261 712	12 Cable switch comb OKC5	262 241
			
6 Cable protective device on the right 5XX	264 751	13 Cable switch main take-down OKC5	262 240
			
7 Cable lighting LED OKC5	265 675	14 Cable sensor HIAB OKC5	265 698
			

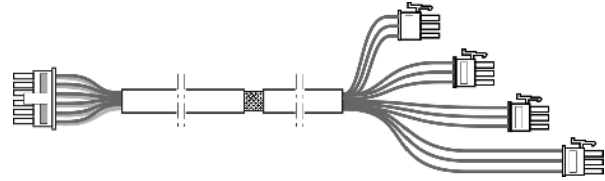
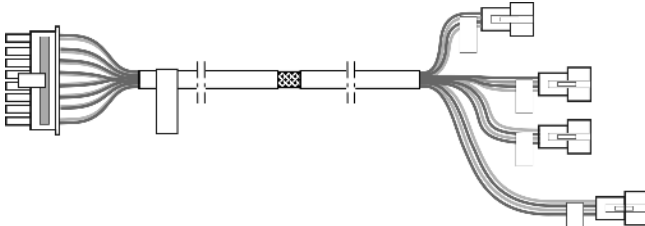
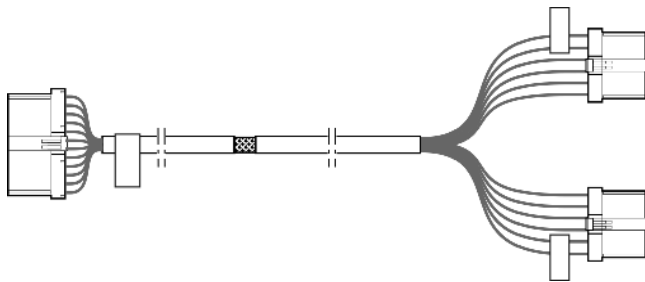
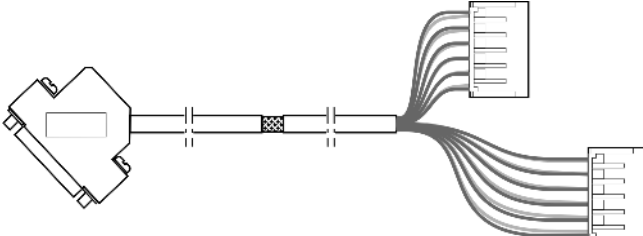
14.4 Cable set installation part 2

Designation	Id	Designation	Id
Σ Cable set installation	270 856		
15 Cable resolver comb	260 327	23 Cable feed wheel on the left 50" OKC	240 464
			
16 Cable power comb	260 326	24 Cable CAN 72" OKC	240 460
			
17 Cable power auxiliary take-down OKC5	265 676	25 Cable +40V servo AFDF	259 107
			
18 Cable power HAAB	260 324	26 Cable data servo AFDF	259 108
			
19 Cable resolver HAAB	260 325	27 Cable protective device on the left 5XX	264 750
			
20 Cable power comb hook	260 328	28 Cable supply FKE lamp OKC5	266 268
			
21 Cable of comb hook switch OKC5	262 239	29 Cable Feed wheel on the right OKC 3XX	240 294
			
22 Transformer cable XT9 power supply unit	261 351		
			

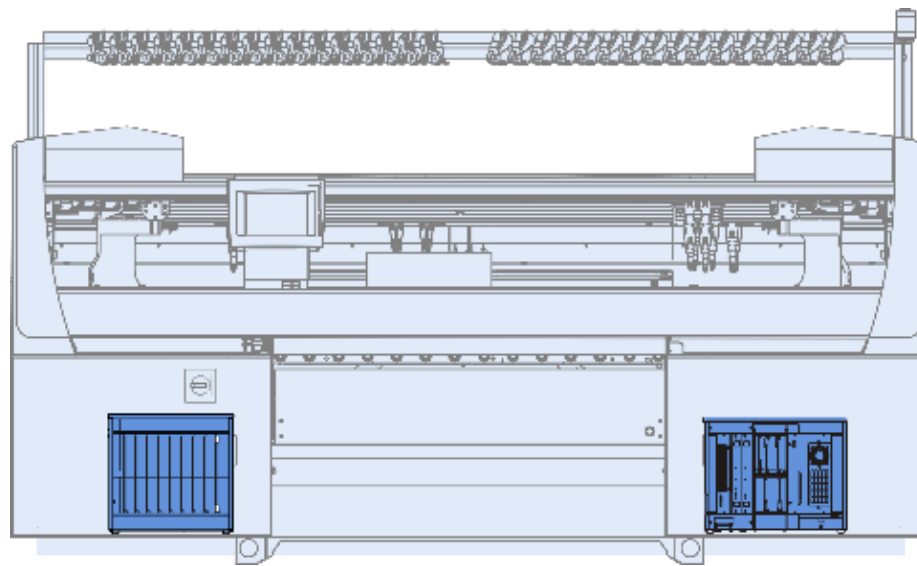
14.5 Loom of cables servo AFDF left 16-fold

Designation		Id	Designation		Id
Σ	Loom of cables servo AFDF left 16-fold	259 351			
1	Cable left servo motor AFDF in the middle front 12	259 179	7	Cable SM left AFDF in the middle front 2	259 196
2	Cable left servo motor AFDF in the middle rear 3	259 180	8	Cable SM left AFDF in the middle rear 3	259 197
					
3	Cable resolver left AFDF in the middle front 2/1	259 188	9	Cable angle sensor left AFDF in the middle front 2	259 204
4	Cable resolver left AFDF in the middle front 2/2	259 344	10	Cable angle sensor left AFDF in the middle rear 3	259 205
5	Cable resolver left AFDF in the middle rear 3/1	259 189			
6	Cable resolver left AFDF in the middle rear 3/2	259 345			
					

14.6 Loom of cables ADF right 16-fold

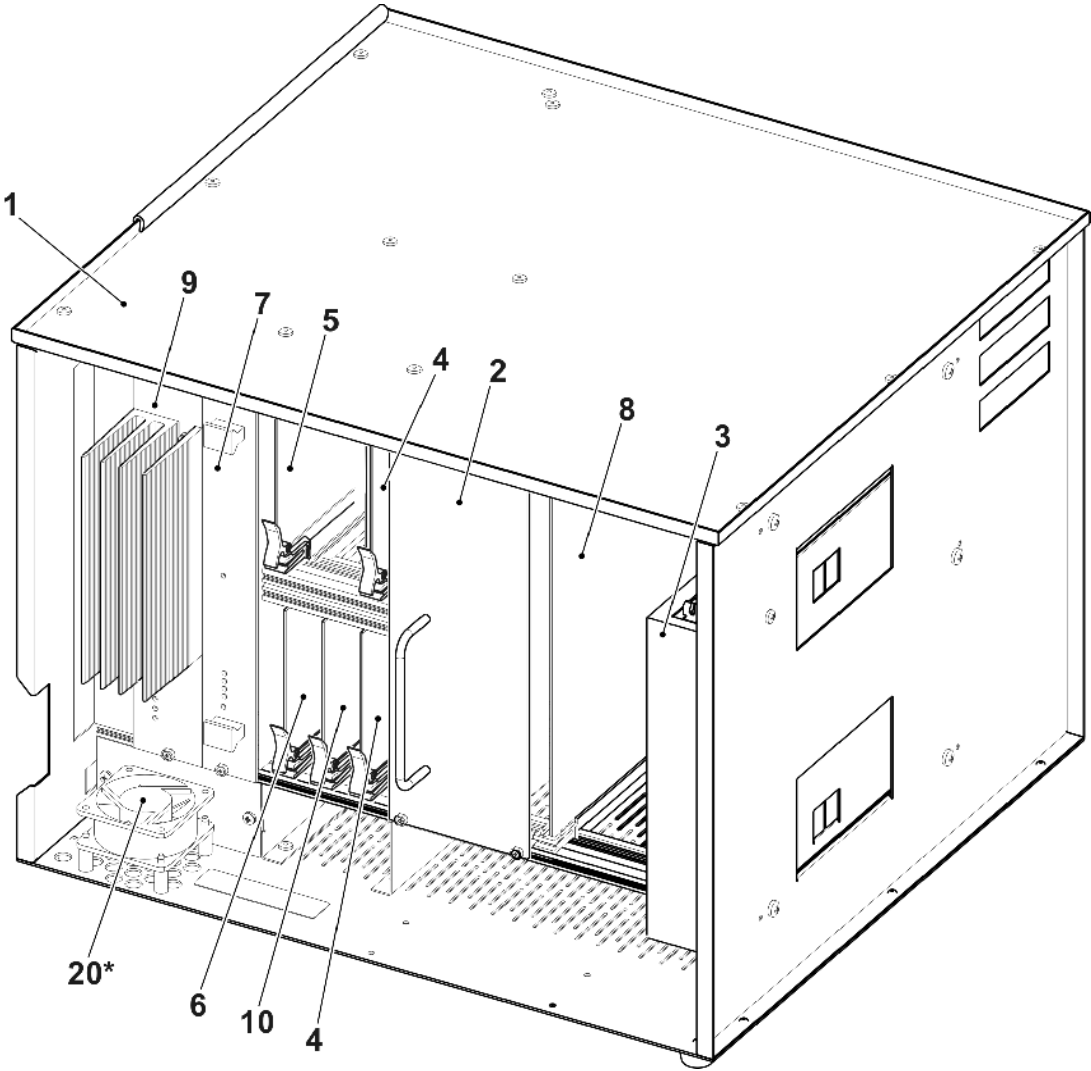
Designation	Id	Designation	Id
Σ Loom of cables ADF right 16-fold	268 077		
1 Cable power supply ADF OKC5	268 078		
			
2 Cable right servo motor AFDF in the middle front 2	259 184	8 Cable SM right AFDF in the middle front 2	259 200
3 Cable right servo motor AFDF in the middle rear 3	259 185	9 Cable SM right AFDF in the middle rear 3	259 201
			
4 Cable resolver right AFDF in the middle front 2/1	259 192	10 Cable angle sensor right AFDF in the middle front 2	259 208
5 Cable resolver right AFDF in the middle front 2/2	259 348	11 Cable angle sensor right AFDF in the middle rear 3	259 209
6 Cable resolver right AFDF in the middle rear 3/1	259 193		
7 Cable resolver right AFDF in the middle rear 3/2	259 349		
			

15 Control electronics



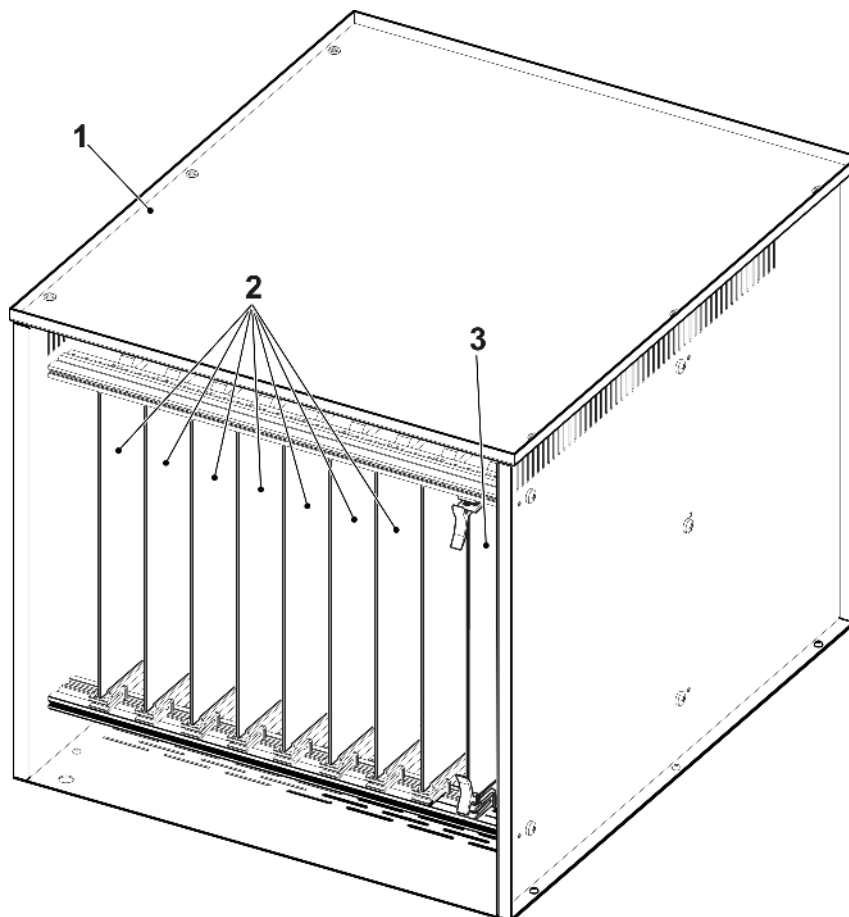
15.1 Right control cabinet

Pos	Designation	Id	Pos	Designation	Id
Σ	Control unit complete	267 153	6	Card Power CPU B	301 009
1	Control unit on the right without equip- ment	271 050	7	I/O card	301 023
2	Power supply unit JSE10	301 020	8	Card WASERVO	301 018
3	Battery plug-in unit complete	301 027	9	Card Servo 7 HUV	301 041
4	Card final stages 6SM	301 040	10	Card N-CPU 432	301 014
5	Card IPC P12 XP	301 039	20*	Axial blower Servo	229 059



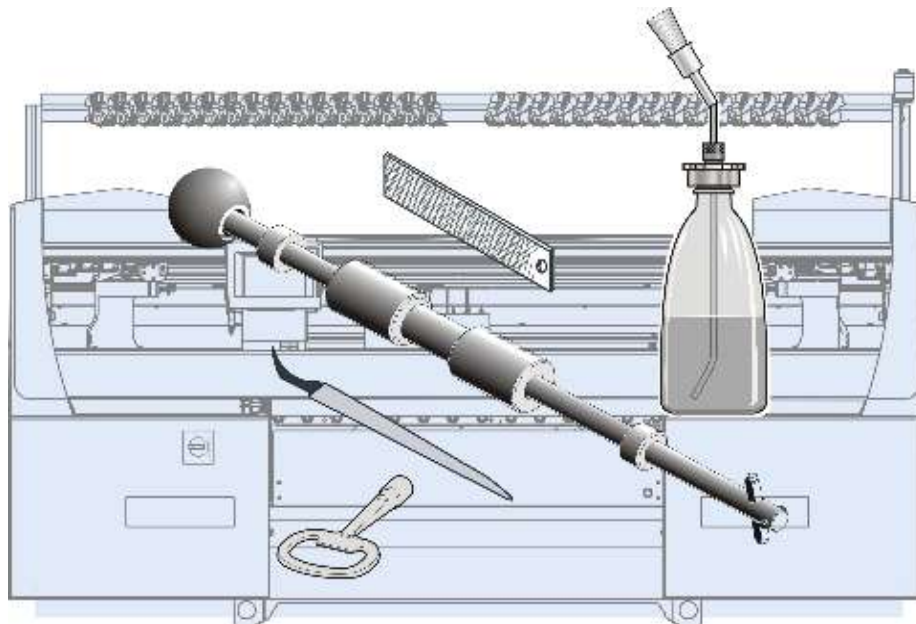
15.2 Left control cabinet

Pos	Designation	Id	Pos	Designation	Id
Σ	Control unit on the left complete ADF	259 166	2	Card servo FF	301 013
1	Control unit on the left without equipment AFDF	259 046	3	Power supply card AFDF	301 015



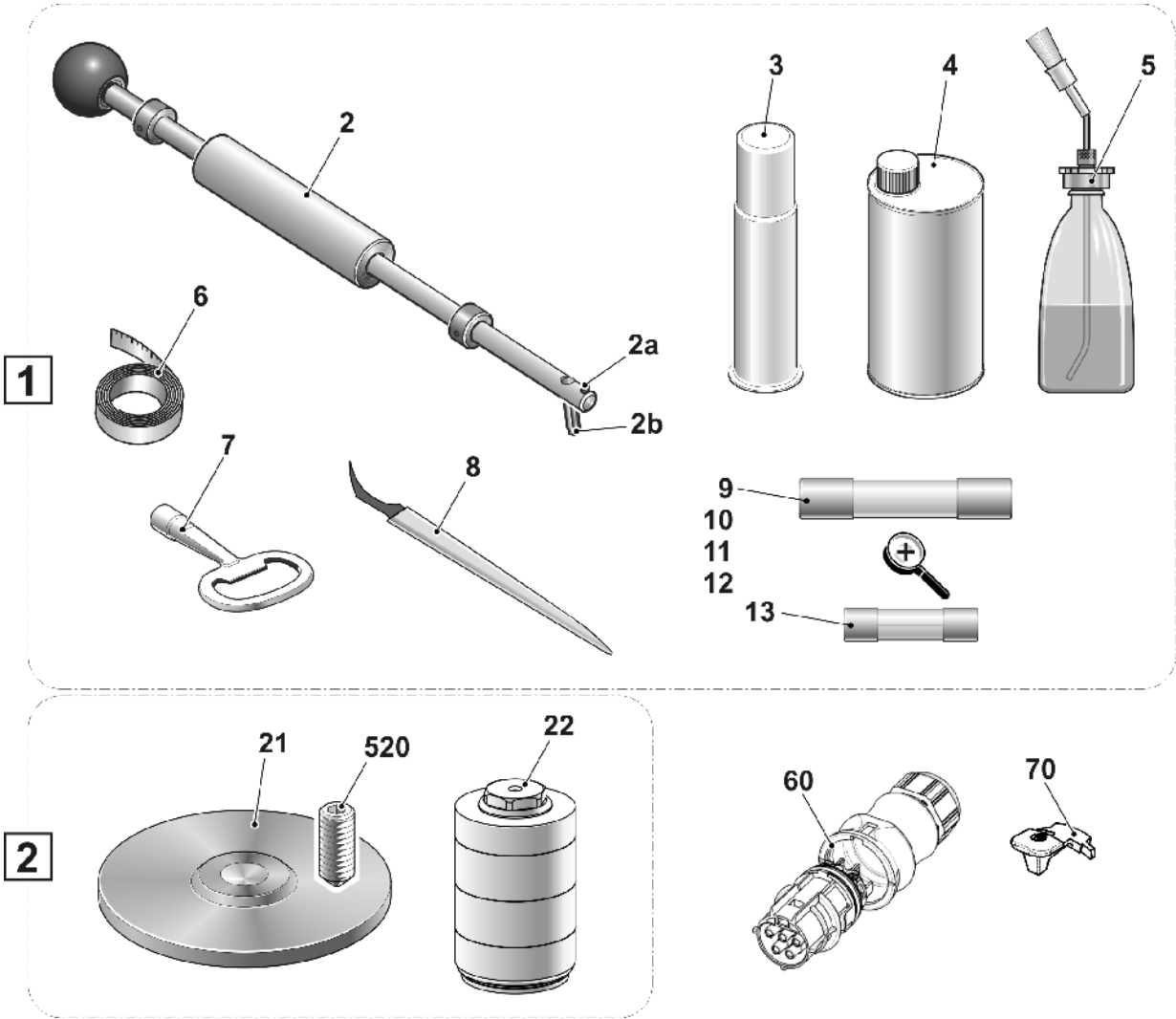
16 Deliverable accessories

You can order the following tools, lubricants and expendables. The following list does not correspond to the scope of delivery of the knitting machine.



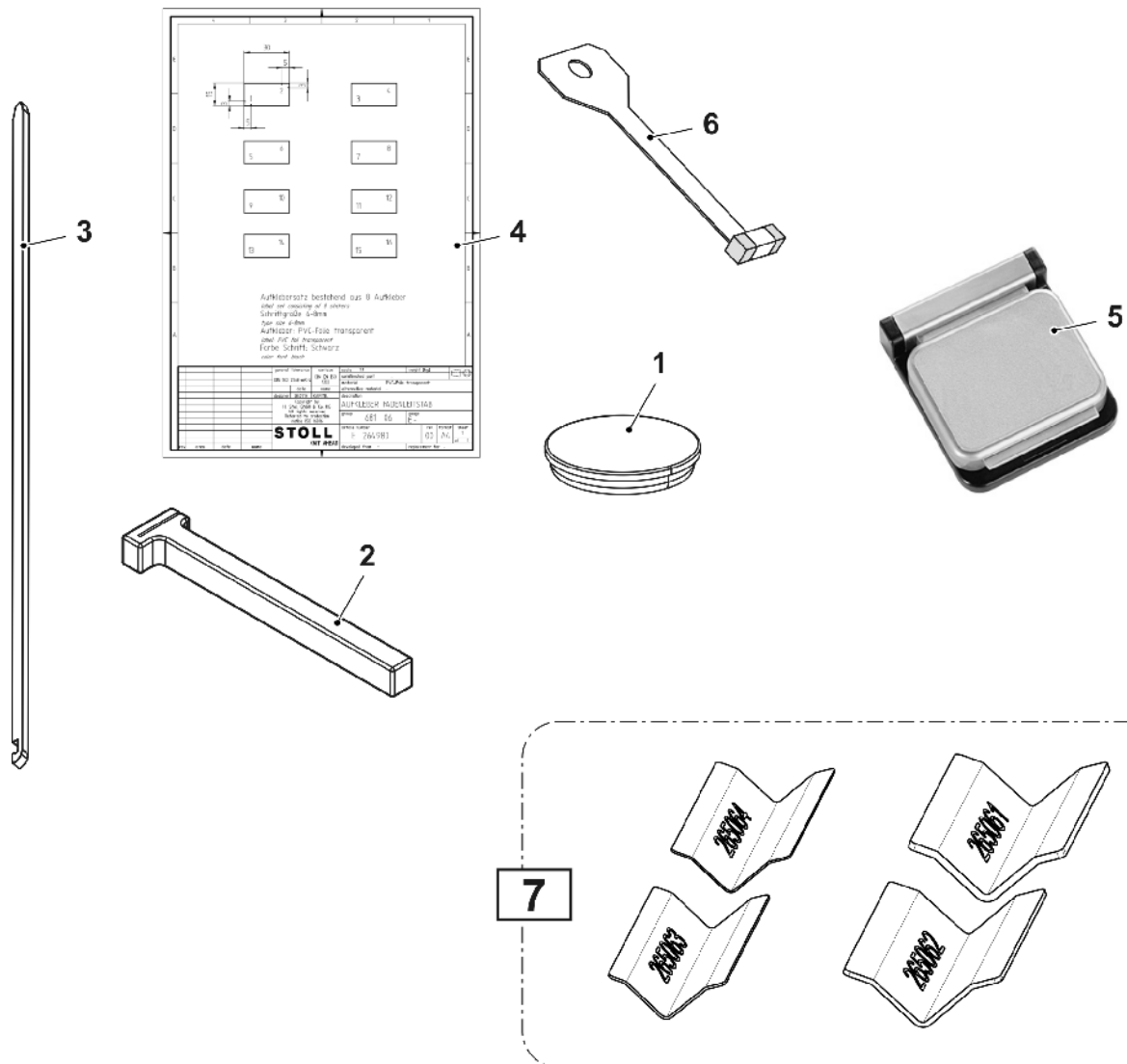
16.1 Accessories standard E5-14

Pos	Designation	Id	Pos	Designation	Id
Σ1	Accessories standard part 1	268 413			
2	Extraction hook	232 027	10	Fuse 8A T 440V 6,3x32	241 866
2a	Small pin	202 843	11	Fuse FKS 20A/80V	267 336
2b	Pencil	232 022	12	Fuse 1A T 440V 6,3x32	209 321
3	Grease Stoll Grease 0475, 150g	270 721	13	Fuse F1, 0A	008 748
4	Textile machine oil Stolltex T 46, 1l	268 621	Σ2	Accessories standard part 2	265 183
5	Oil combifix	216 732	21	Shim	056 569
6	Measuring tape L=150cm	228 180	22	Signal light LED	240 395
7	Key of switch cabinet	009 346	520	Setscrew M16x40	244 061
8	Working hook	227 249	60	Socket adapter RST20I5S	267 003
9	Fuse 1,6A T 440V 6,3x32	236 229	70	Accessories opener RST20	267 017

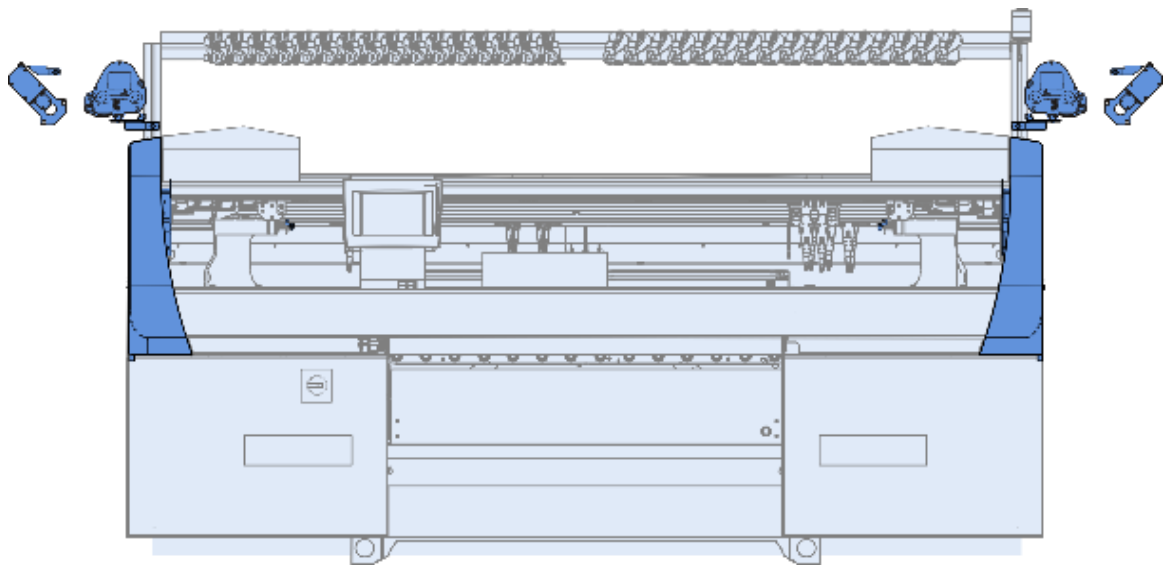


16.2 Accessories ADF

Pos	Designation	Id	Pos	Designation	Id
Σ	Accessories ADF	264 335			
1	Stopper	264 333	7	Adjusting plate	
2	Adjusting lever yarn carrier	262 882		E3-4	265 061
3	Threading rod	266 399		E2,5.2-8	265 062
4	Label yarn guide rod	264 980		E10-14	265 063
5	Magnetic clamp	201 483		E16-18	265 064
6	Oiler yarn carrier rail ADF	270 198			

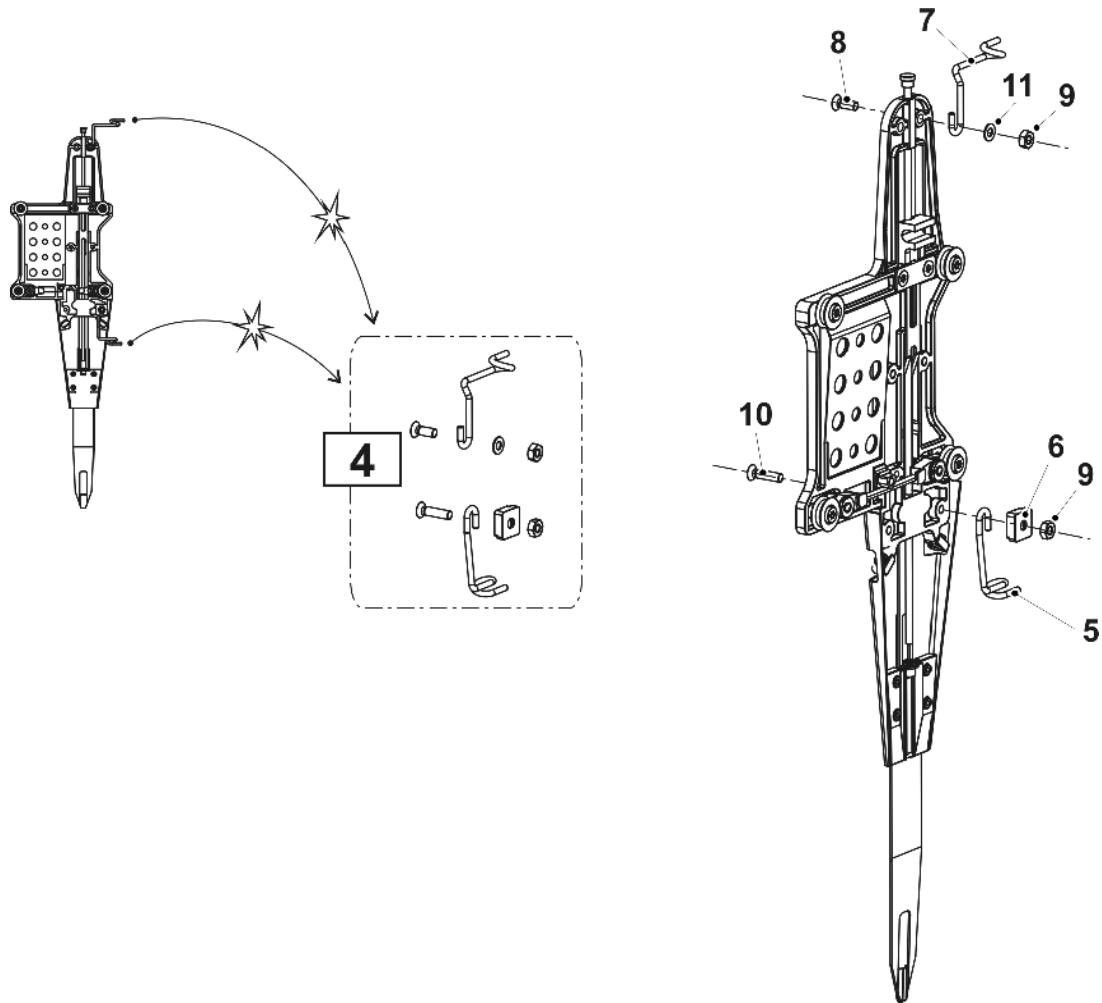


17 Special attachments



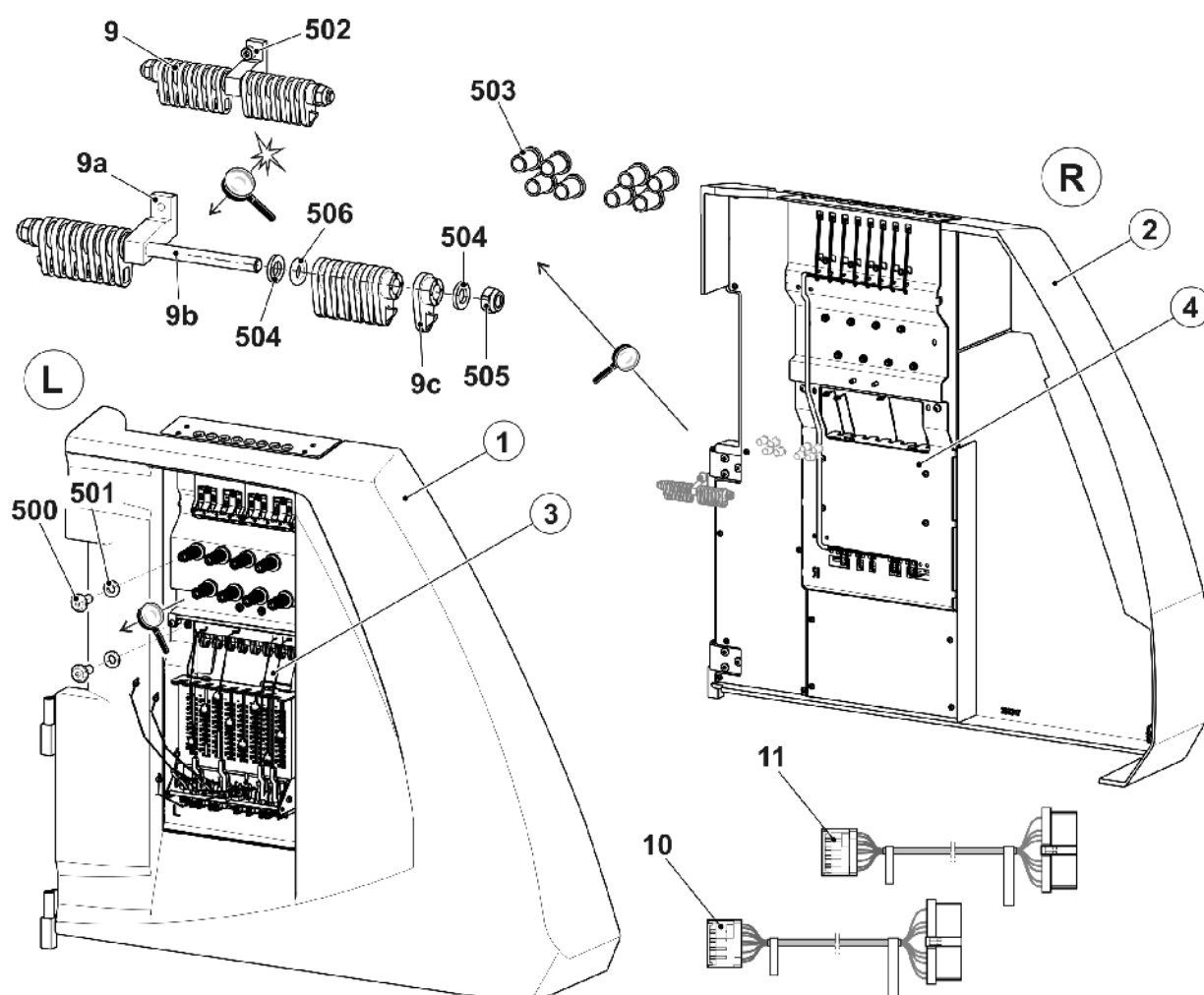
17.1 Assembly kit Bypass

Pos	Designation	ID	Pos	Designation	ID
4	Assembly kit Bypass on the right (1B, 2A)	270 470	4	Assembly kit Bypass on the left (1A, 2B)	270 469
5	Yarn guide bracket bottom on the right	270 334	5	Yarn guide bracket bottom on the left	270 333
6	Clamp on the right	270 336	6	Clamp on the left	270 335
7	Yarn guide on the right superior	270 385	7	Yarn guide on the left superior	270 384
8	Countersunk screw M3x8	020 287	8	Countersunk screw M3x8	020 287
9	Hexagon nut M3-6	020 831	9	Hexagon nut M3-6	020 831
10	Countersunk screw M3x10	265 375	10	Countersunk screw M3x10	265 375
11	Shim ring 3x6x0,5	238 366	11	Shim ring 3x6x0,5	238 366



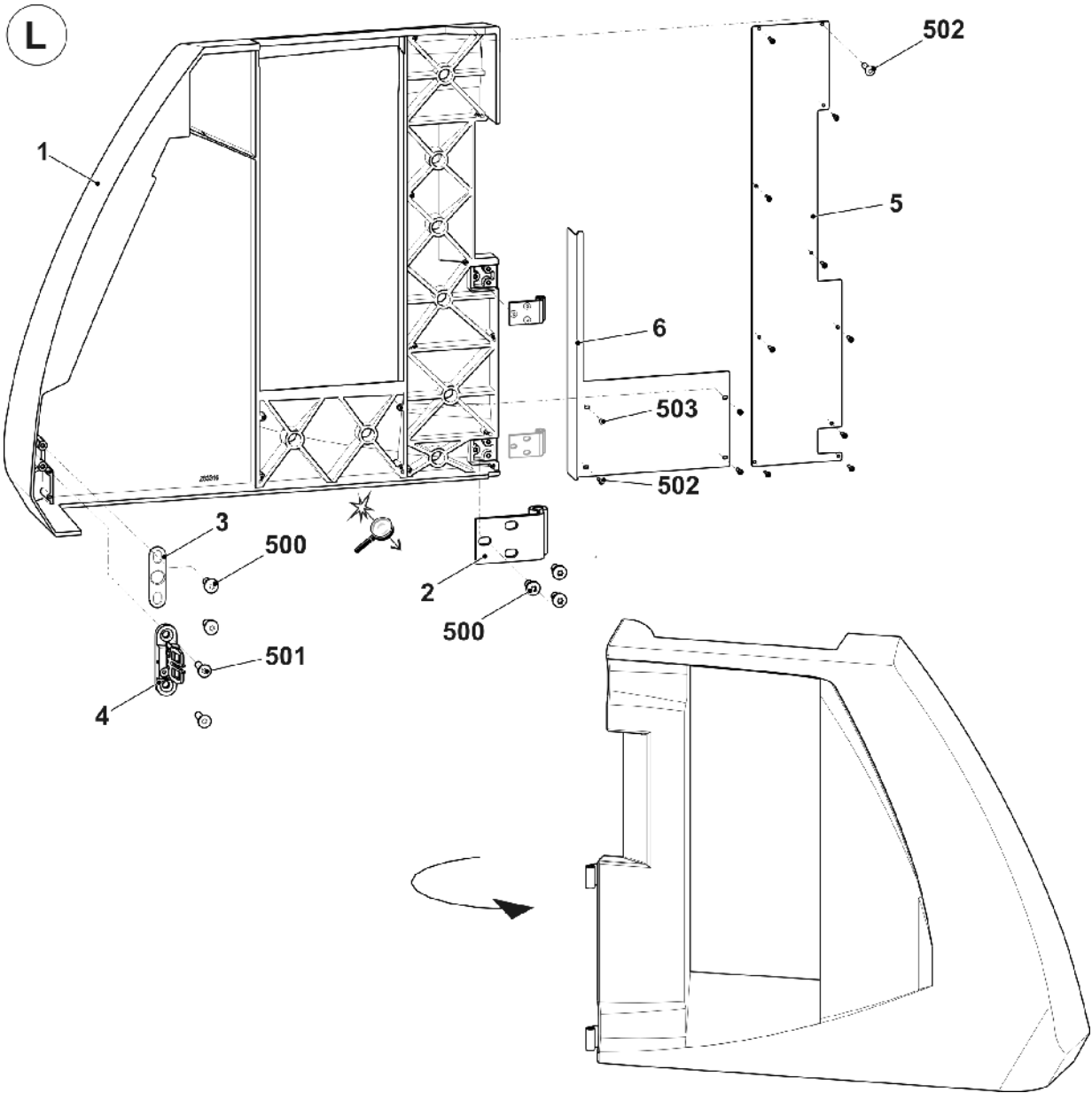
17.2 Lateral yarn feeding

Pos	Designation	ID	Pos	Designation	ID
Σ	Lateral yarn feeding on the left complete				
	E10–E18	264 319	9	Yarn deflector	264 545
	E7 E8 E6.2	270 426	9a	Support	264 456
	E5	270 425	9b	Axle	264 457
Σ	Lateral yarn feeding on the right complete		9c	Yarn Carriers MH 6	200 127
	E10–E18	266 239	10	Cable AKF ADF XR161 left	264 028
	E7 E8 E6.2	270 427	11	Cable AKF ADF XR162 right	264 029
	E5	270 424	500	Pan head screw M5x12	023 262
1	Safety door on the left complete	263 320	501	Serrated lock washer J 5,3	022 489
2	Safety door on the right complete	263 321	502	Cap screw M4x10	023 136
3	Left support complete		503	Eyelet	265 176
	E10–E18	263 305	504	Washer 4	258 495
	E7 E8 E6.2	268 502	505	Hexagon nut M6	020 835
	E5	268 491	506	O-ring 6x3	022 856
4	Holder on the right complete				
	E10–E18	263 306			
	E7 E8 E6.2	268 503			
	E5	268 492			



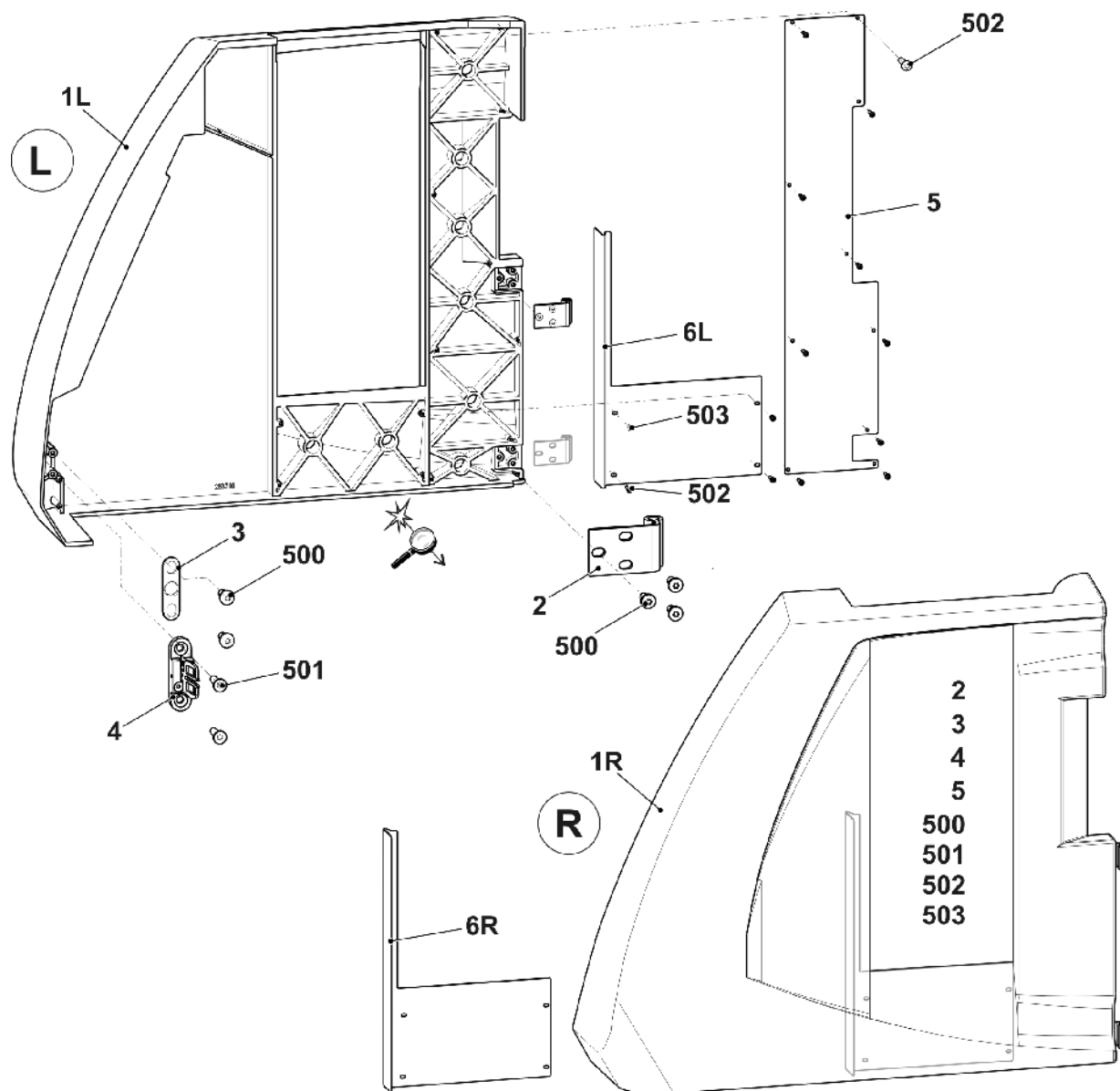
17.2.1 Safety door on the left

Pos	Designation	Id	Pos	Designation	Id
Σ	Safety door on the left complete	263 320			
1	Safety door on the left	263 316	6	Cover plate on the left	264 027
2	Hinge	263 216	500	Screw 6x12	263 996
3	Locking plate	219 748	501	Screw 50x20	263 540
4	Actuator	263 217	502	Screw 4x16	263 995
5	Cover plate	263 980	503	Screw 4x8	263 994



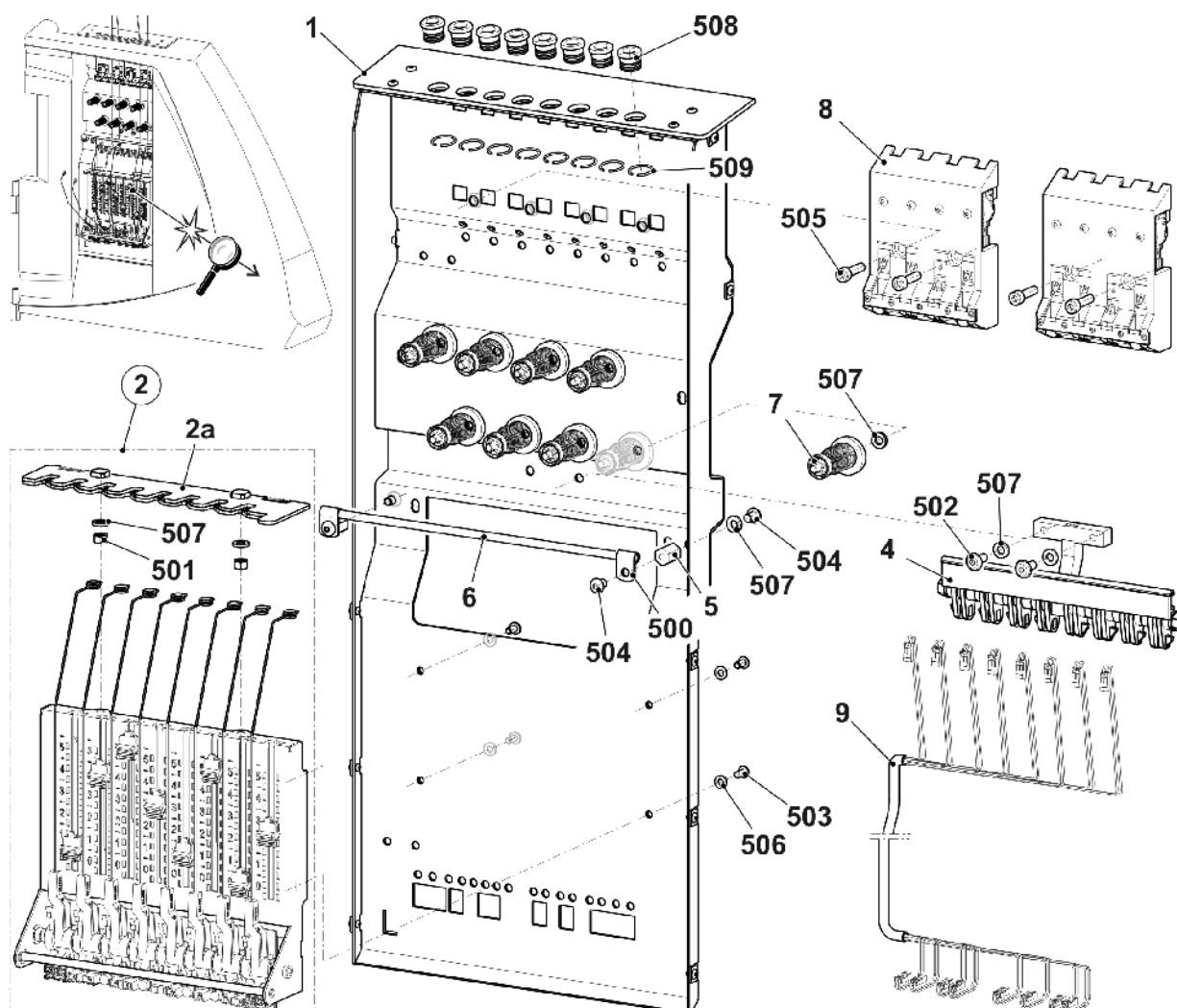
17.2.2 Safety door on the right

Pos	Designation	Id	Pos	Designation	Id
Σ	Safety door on the right complete	263 321			
1	Safety door on the right	263 317	6	Cover plate on the right	264 560
2	Hinge	263 216	500	Screw 6x12	263 996
3	Locking plate	219 748	501	Screw 50x20	263 540
4	Actuator	263 217	502	Screw 4x16	263 995
5	Cover plate	263 980	503	Screw 4x8	263 994



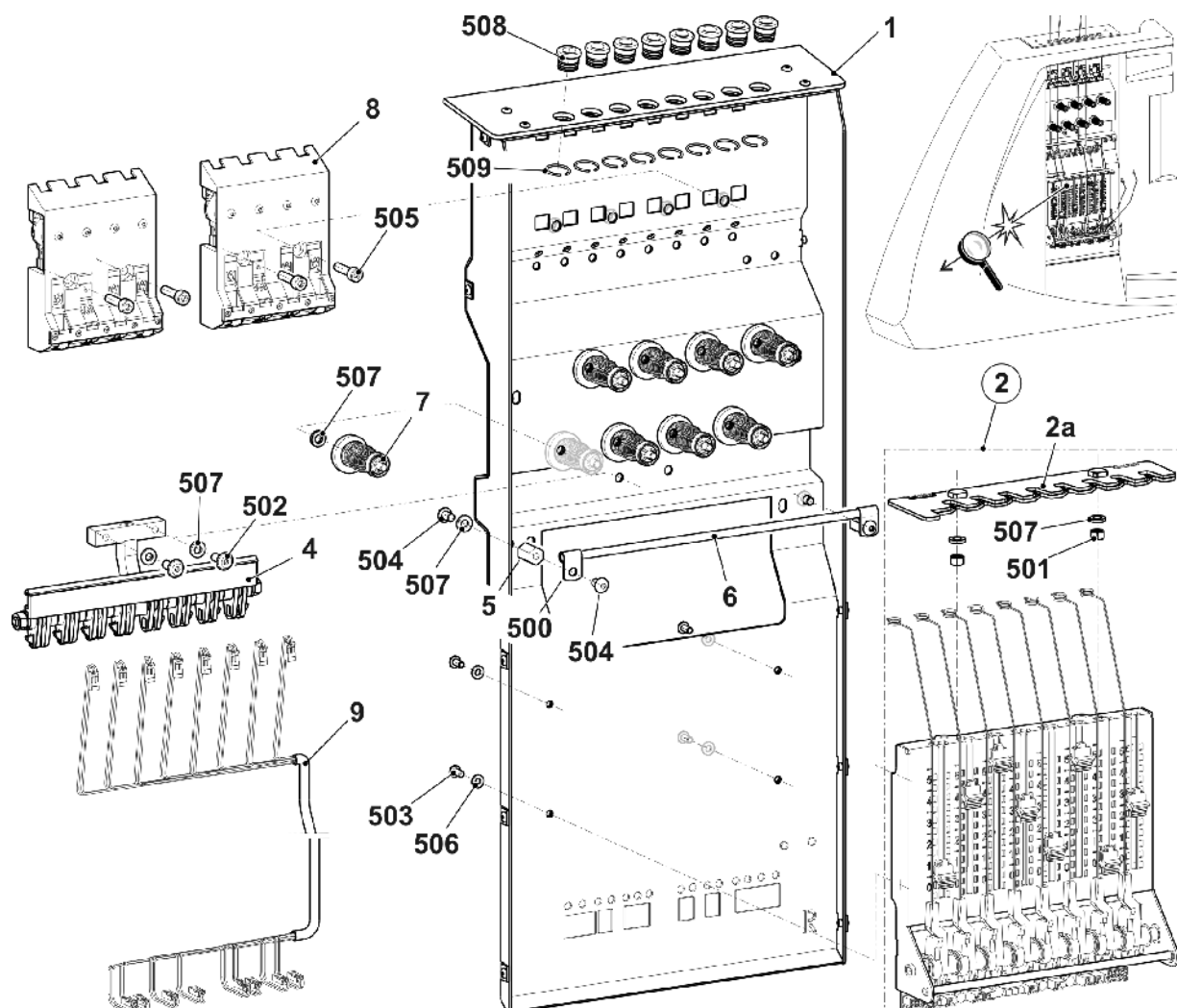
17.2.3 Left yarn guide

Pos	Designation	ID	Pos	Designation	ID
Σ	Left support complete				
	E10–E18	263 305	7	Yarn brake	
	E7 E8 E6.2	268 502		E10–E18	259 440
	E5	268 491		E5 E7 E8 E6.2	264 353
1	Left support	263 299	8	Thread clamp AKF	263 241
2	Yarn tensioner complete		9	Cover cable AKF	263 493
	E10–E18	263 294	500	Cable clip steel 4,8	258 495
	E7 E8 E6.2	268 504	502	Oval flange head screw M5x12	023 262
	E5	267 535	503	Pan head screw M4x8	023 579
2a	Left fixation complete	263 186	504	Pan head screw M5x8	239 408
501	Hexagon nut M5	020 835	505	Cap screw M5x20	020 133
507	Serrated lock washer J 5,3	022 489	506	Serrated lock washer J 4,3	022 482
4	Yarn deflector complete	263 266	508	Eyelet 8	021 504
5	Distance bolt	263 302	509	Snap ring A 12	020 996
6	Shaft	263 301			



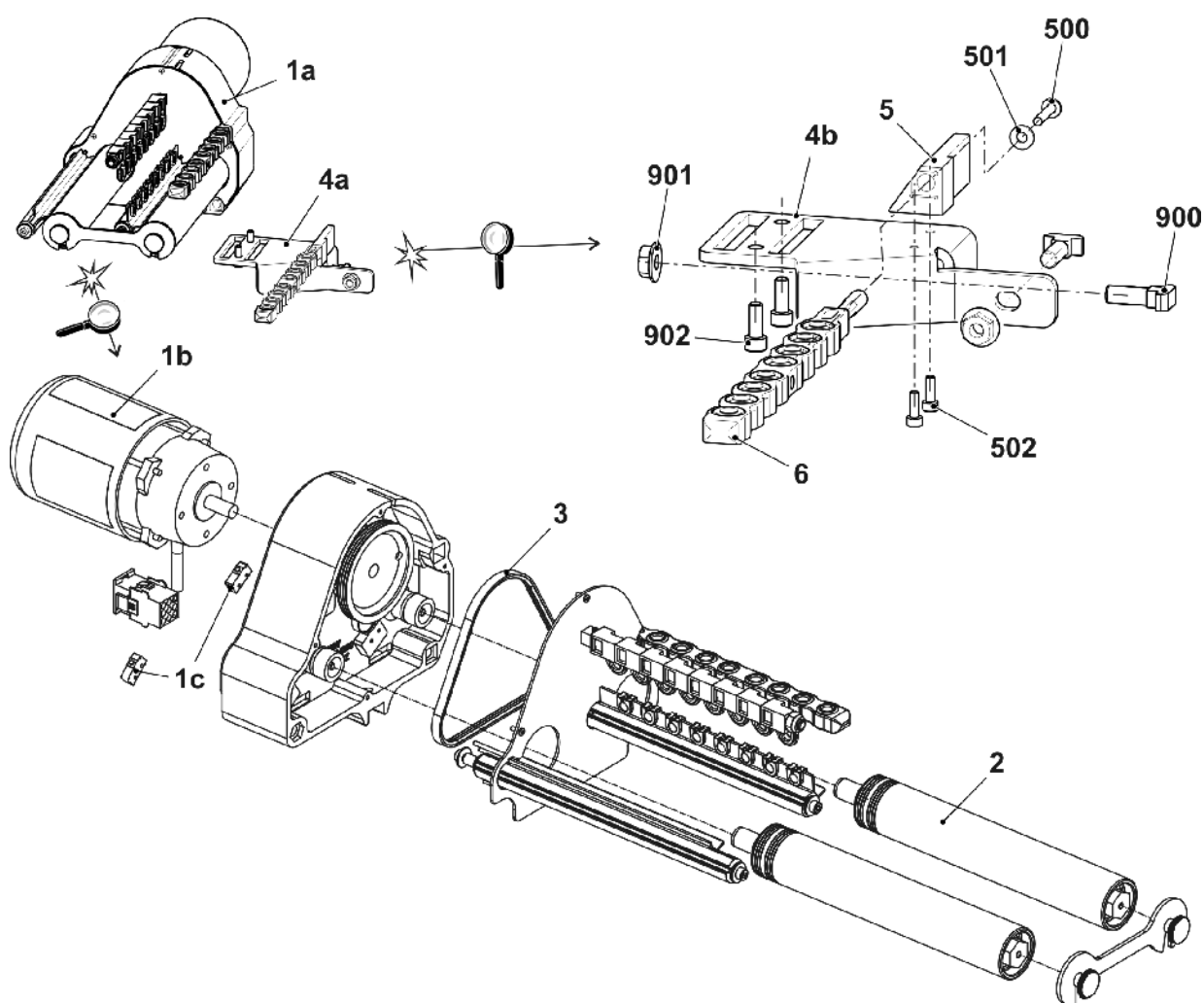
17.2.4 Right yarn guide

Pos	Designation	ID	Pos	Designation	ID
Σ	Right support complete				
	E10–E18	263 306	7	Yarn brake	
	E7 E8 E6.2	268 503		E10–E18	259 440
	E5	268 492		E5 E7 E8 E6.2	264 353
1	Right support complete	263 300	8	Thread clamp AKF	263 241
2	Yarn tensioner complete		9	Cover cable AKF	263 493
	E10–E18	263 294	500	Cable clip steel 4,8	258 495
	E7 E8 E6.2	268 504	502	Oval flange head screw M5x12	023 262
	E5	267 535	503	Pan head screw M4x8	023 579
	2a	Left fixation complete	504	Pan head screw M5x8	239 408
	501	Hexagon nut M5	505	Cap screw M5x20	020 133
	507	Serrated lock washer J 5,3	506	Serrated lock washer J 4,3	022 482
4	Yarn deflector complete	263 266	508	Eyelet 8	021 504
5	Distance bolt	263 302	509	Snap ring A 12	020 996
6	Shaft	263 301			



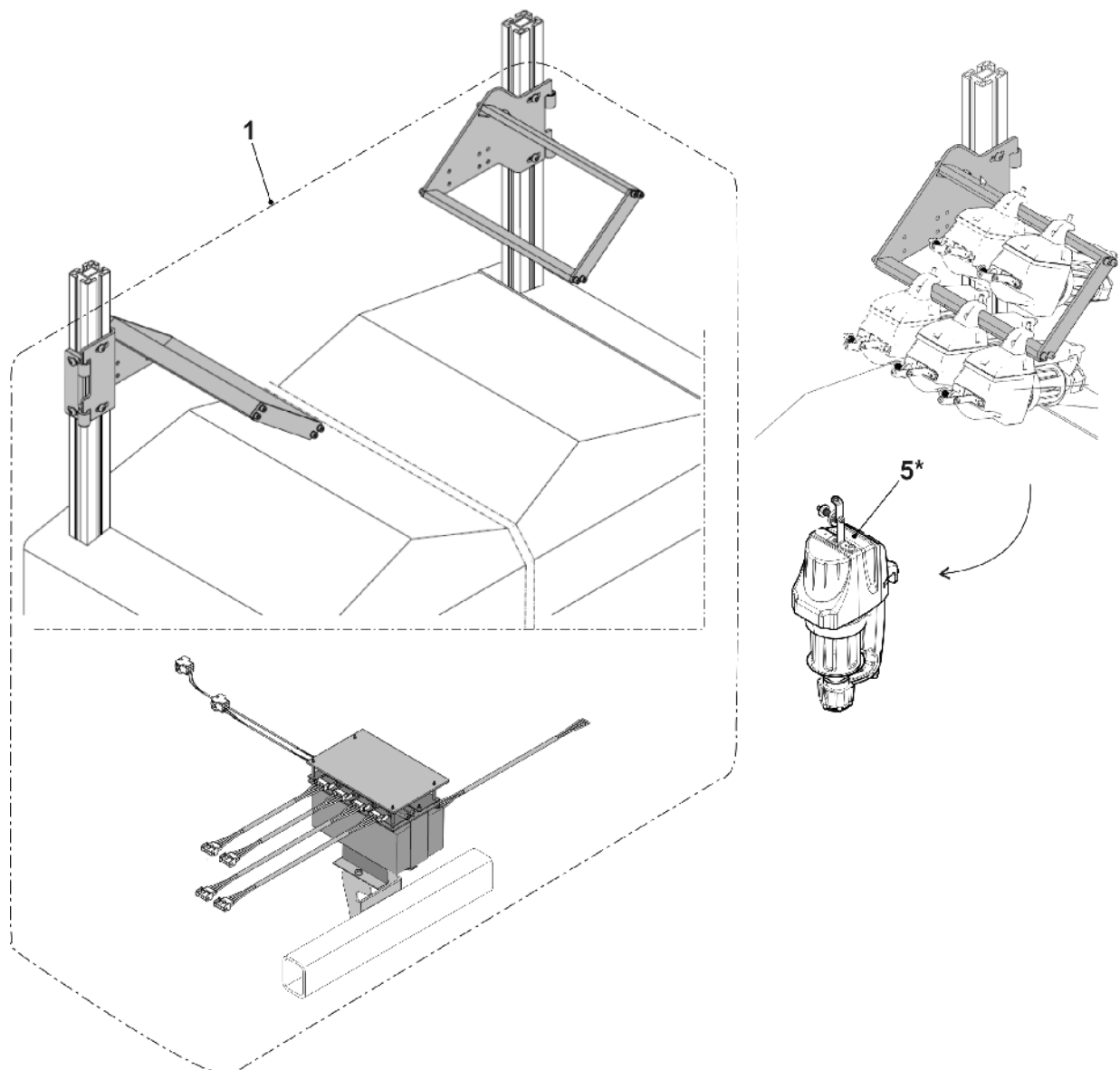
17.2.5 Friction feed wheel complete

Pos	Designation	ID	Pos	Designation	ID
Σ	Friction feed wheel on the left complete	264 985	4a	Left support complete	265 152
	Friction feed wheel on the right complete	264 986		Right support complete	265 153
1a	Friction feed wheel on the left	269 403	4b	Support of left feed wheel	263 515
	Friction feed wheel on the right	269 398		Support of right feed wheel	263 516
	1b Three-phase AC motor complete	219 800	5	Adaptor on the left	264 308
	1c Micro Switches	008 664		Adaptor on the right	264 309
2	Friction roller complete	269 400	6	Yarn guide rod complete	239431
3	Ribbed V-belt V3J 406	206 927	500	Screw KB40x25	241 595
			501	Washer 4	020 870
			502	Cap screw M4x12	022 664
			900	T-head bolt M8x25	022 866
			901	Serrated nut M8-10	023 026
			902	Cap screw M6x16	020 135



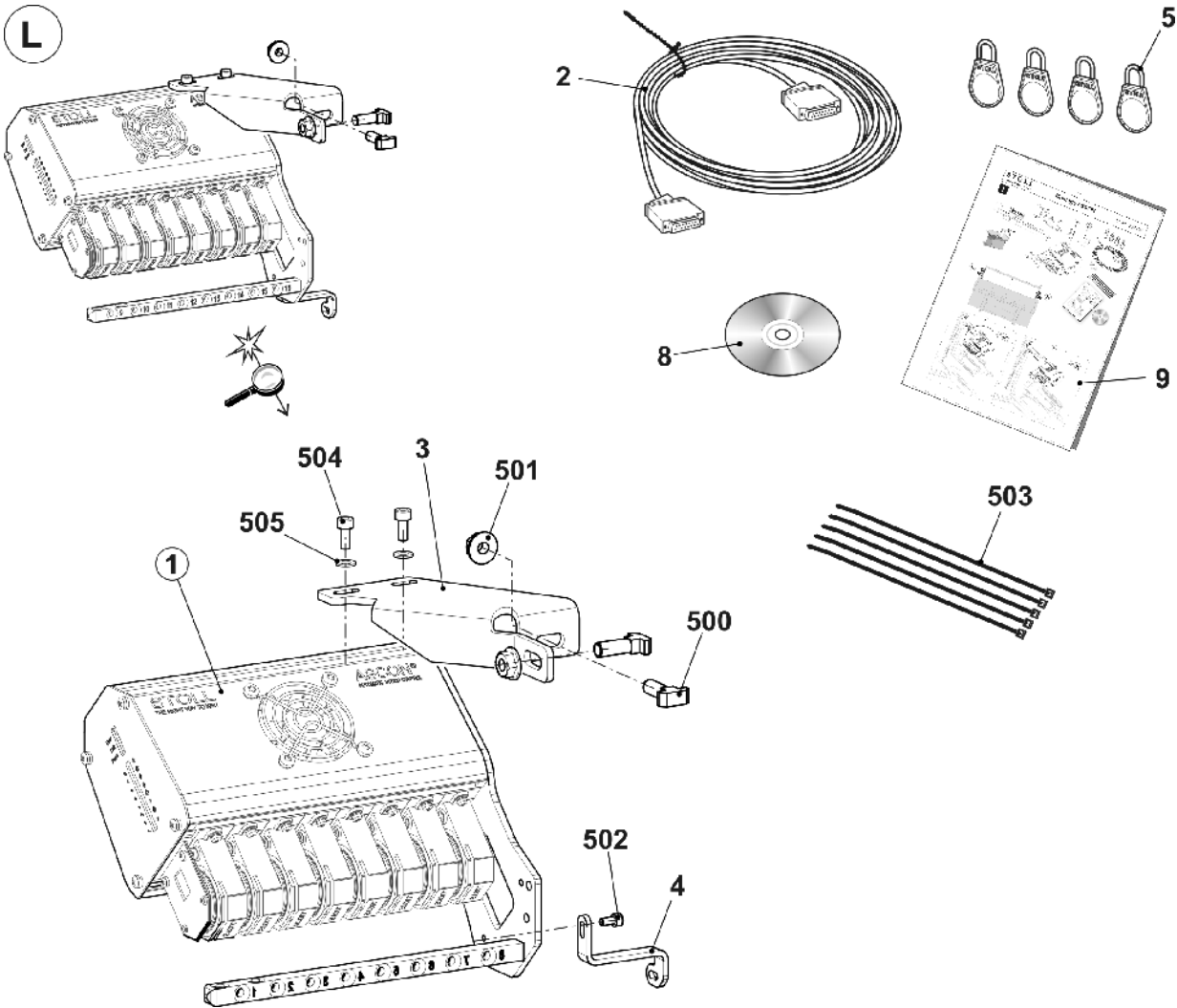
17.3 Storage feed wheel MSF-3 ADF

Pos	Designation	ID	Note
Σ	Assembly kit MSF-3 complete ADF	267 360	Please order the MSF-3 spare parts at: MEMMINGER-IRO GMBH Jakob-Mutz-Strasse 7 D-72280 Dornstetten Tel.: +49 (0)7443 281-0 Fax: +49 (0)7443 281-101 The item no. and the designation for the MSF-3 spare parts can be found in the enclosed assembling instructions of the company MEMMINGER-IRO.
5*	Storage feed wheel	259 604	



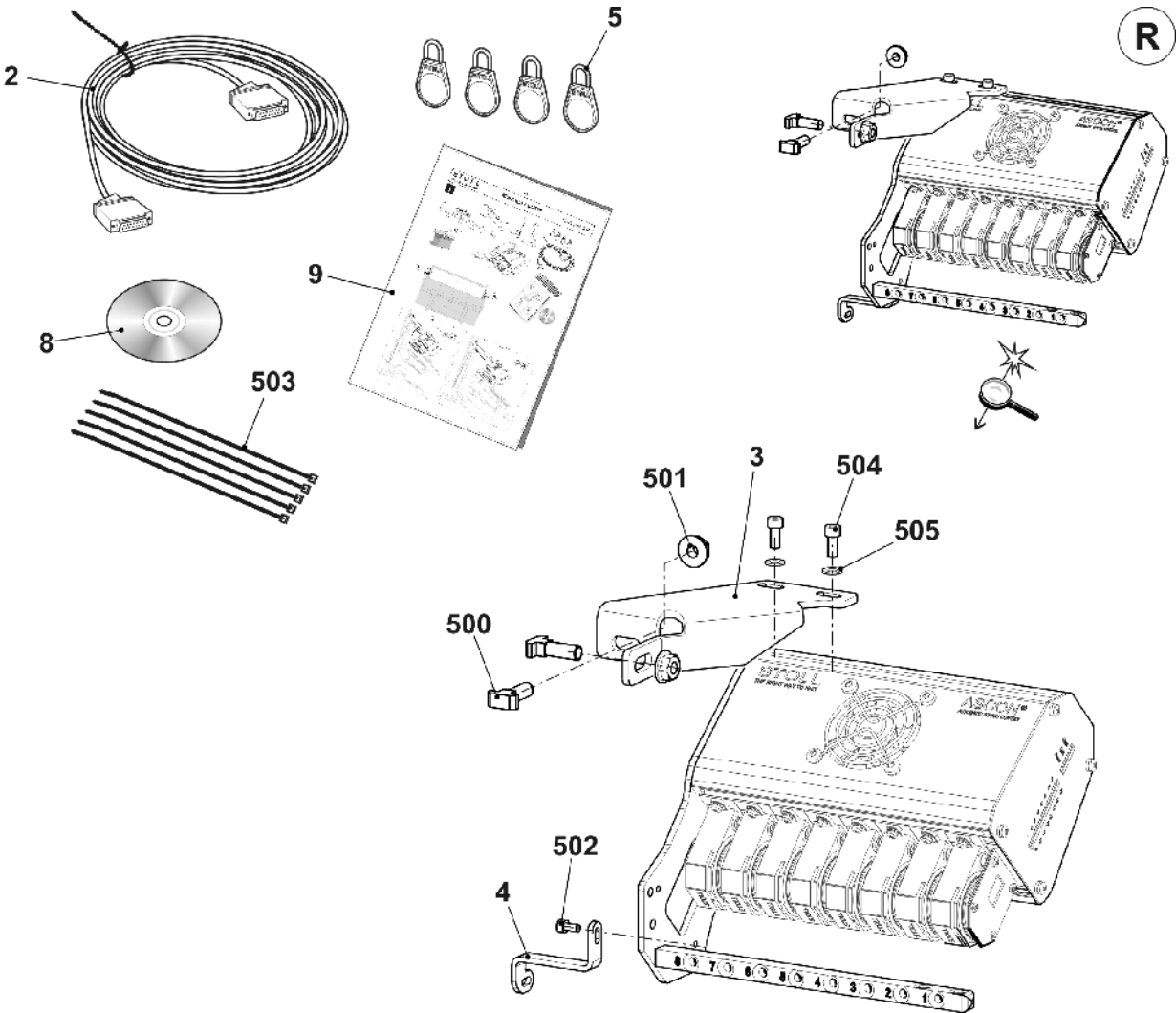
17.4 Yarn length measuring device on the left complete

Pos	Designation	Id	Pos	Designation	Id
Σ	Yarn length measuring device on the left complete	265 546	9	Operating instructions of ASCON ADF assembly	265 567
1	Yarn length measuring device on the left complete	257 283	500	T-head bolt M8x25	022 866
2	Cable ASCON	257 239	501	Serrated nut M8-10	023 026
3	Support on the left	265 543	502	Cap screw M4x8	022 501
4	Connecting lug on the left	257 137	503	Cable tape 302x4,8	008 642
5	Adjustment weight	212 241	504	Cap screw M5x12	020 132
8	DVD with operating instructions	258 391	505	Washer 5	020 871



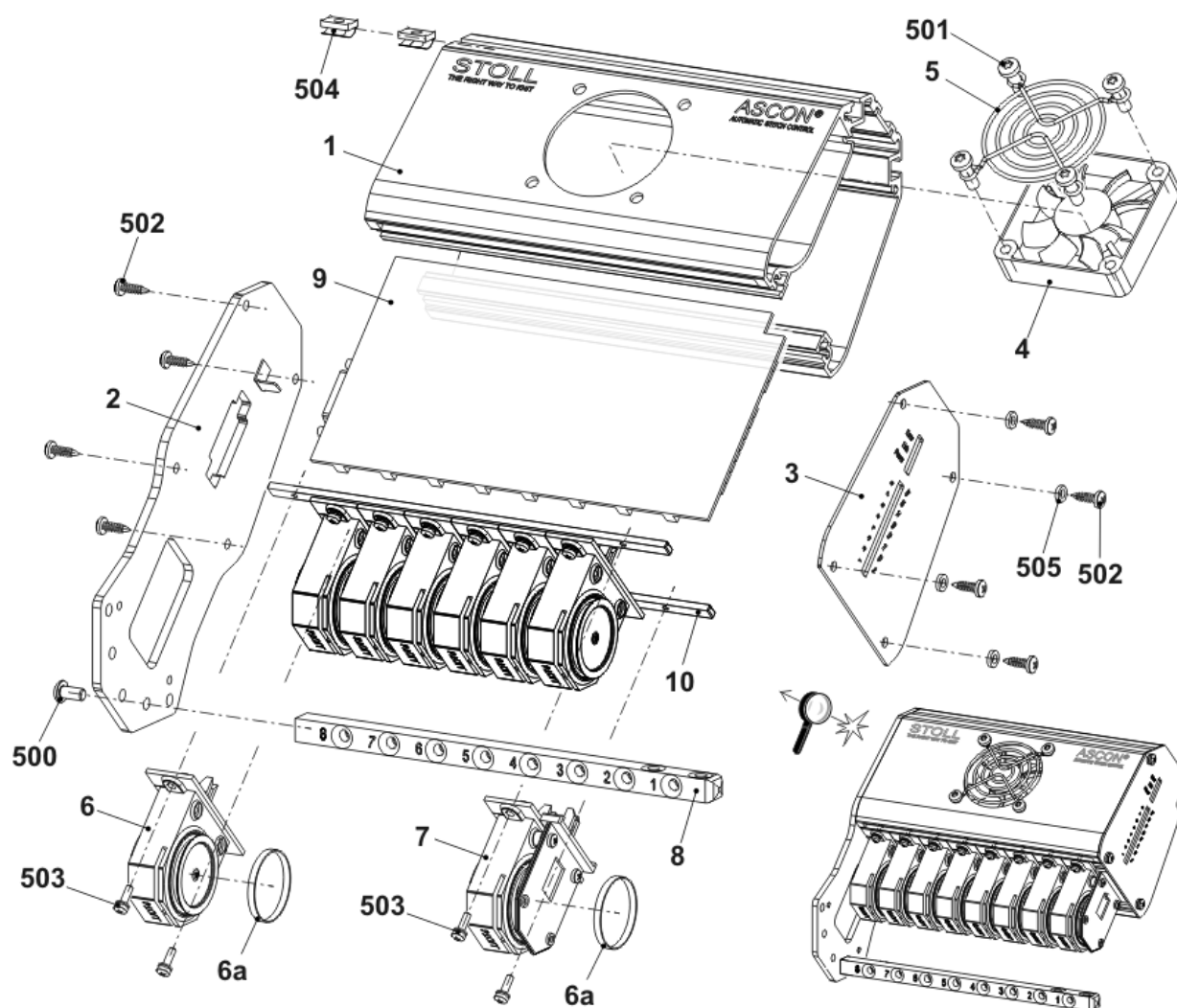
17.5 Yarn length measuring device on the right complete

Pos	Designation	Id	Pos	Designation	Id
Σ	Yarn length measuring device on the right complete	265 547	10	Operating instructions of ASCON ADF assembly	265 567
1	Yarn length measuring device on the right complete	257 282	500	T-head bolt M8x25	022 866
2	Cable ASCON	257 239	501	Serrated nut M8-10	023 026
3	Support right	265 542	502	Cap screw M4x8	022 501
4	Connecting lug on the right	257 136	503	Cable tape 302x4,8	008 642
5	Adjustment weight	212 241	504	Cap screw M5x12	020 132
8	DVD with operating instructions	258 391	505	Washer 5	020 871



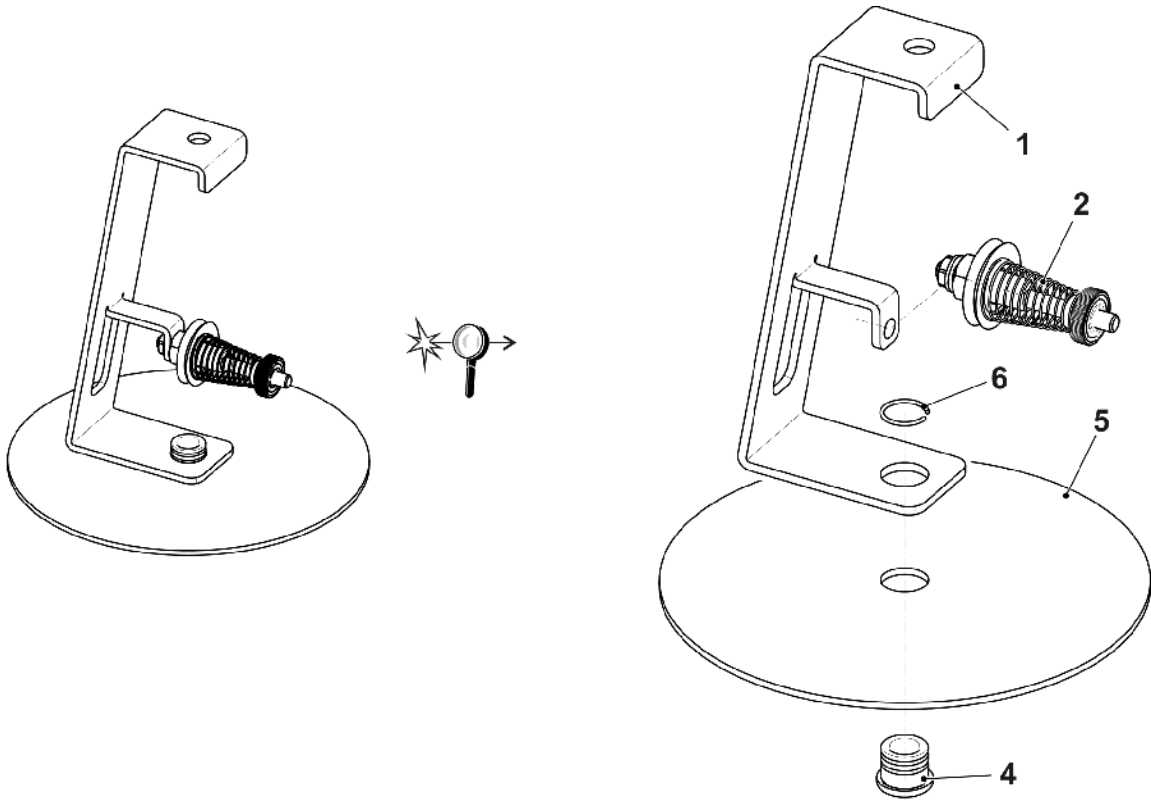
17.5.1 Yarn length measuring device on the right

Pos	Designation	Id	Pos	Designation	Id
Σ	Yarn length measuring device on the right complete	257 282	8	Yarn guide rod	257 139
1	Housing	257 281	9	Card Ascon	255 000
2	Support	257 278	10	Threaded strip	257 138
3	Cover	257 273	500	Pan-head screw M5x10	023 247
4	Fan with plug	257 048	501	Screw 50x15	251 728
5	Protective grid fan Servo5	229 142	502	Sheet metal screw ST3,5x13	022 940
6	Sensor	211 354	503	Oval head screw with washer M3x10	023 380
6a	Rubber running ring	258 582	504	Spring nut M5	022 873
7	Sensor complete	212 406	505	Serrated lock washer J3,7	022 554



17.6 Yarn brake

Pos	Designation	ID	Pos	Designation	ID
Σ	Yarn brake	266 739	4	Eyelet 8	021 504
1	Support sheet	266 718	5	Disk D = 130	263 545
2	Yarn brake	259 440	6	Snap ring A 12	020 996



17.7 Adjusting plates

Pos	Designation	Id	Pos	Designation	Id
Σ1	Yarn carrier adjusting plate set	266 736			
12	Adjusting plate E16-18	265 064	17	Adjusting plate V 0,25	267 253
13	Adjusting plate E3-4	265 061	18	Adjusting plate V 0,5	258 199
14	Adjusting plate E10-14	265 063	19	Adjusting plate V 1	258 200
15	Adjusting plate E2,5.2-8	265 062	20	Adjusting plate V 1,5	258 201

