

## Version description for

Operating system V\_ST168.0\_32\_03.012.000\_STOLL

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## 1. Operating system, ident. numbers,

for machine software TC machines ST168/ ST268/ ST468

Assembly ident. number: 224400

Operating system **V\_ST168.0\_32\_03.012.000\_STOLL**

Language pack **LANG\_00122.0000x**

Auto Sintral **00002.00072**

HD-Analyst, windows 95 **HD-ANALYST\_30.03.008.001**

HD-Analyst, windows XP **HD-ANALYST\_30.03.008.001**

ident. number: 224401

ident. number: 224402

ident. number: 224392

ident. number: 238087

Ident. number: 238709

Note: Order with the ident. number of the assembly.

## 2. Version information

### 2.1 Reason of the modification

- Internal improvements.

### 2.2 Modifications since last version V ST168.0 32 03.011.000 STOLL

- Network performance improved.

## Operating system V\_ST168.0\_32\_03.0112.000\_STOLL

### 2.3 Scope of application, features

Supported languages at the moment, except German: EN, ES, FR, IT, JP, CN, KR, CZ, TR, RU, PL

Machine class 530 gauges	3, 3.5, 4	
Machine class 531 gauges	5, 7, 8, 10, 12, 14, 16, 18	3,5.2, 5.2, 6.2, 7.2
Machine class 532 gauges	5, 7, 8, 10, 12, 14, 16, 18, 20,	2,5.2, 3,5.2, 5.2, 6.2, 7.2, 8.2, 9.2
Machine class 533 gauges	5, 7, 8, 10, 12, 14, 16, 18,	3,5.2, 7.2
Machine class 535 gauges	5, 7, 8, 10, 12, 14	
Machine class 538 gauges	5, 7, 8, 10, 12, 14, 16, 18	
Machine class 539 gauges	5, 7, 8, 10, 12, 14, 16, 18	2,5.2, 3,5.2, 5.2, 6.2, 7.2, 9.2
Machine class 540 gauges	5, 7, 8, 10, 12, 14, 16, 18	
Machine class 542 gauges	5, 7, 8, 12	
Machine class 543 gauges	5, 7, 8, 10, 12, 14,	2,5.2, 3,5.2, 5.2, 6.2, 7.2
Machine class 546 gauges	5, 14	
Machine class 547 gauges	5, 7, 8, 10, 14, 18	
Machine class 550 gauges	7, 8, 10, 12, 14, 16	
Machine class 550 multi gauges	-----	2,5.2, 3,5.2, 5.2, 6.2, 7.2, 8.2
Machine class 550 knit and wear	-----	2,5.2, 3,5.2, 5.2, 6.2, 7.2
Machine class 551 gauges	5, 7, 8, 10, 12,	2,5.2, 3,5.2, 5.2, 6.2, 7.2
Machine class 552 gauges		2,5.2
Machine class 555 gauges	3, 3.5, 4	
Machine class 556 gauges	5, 7, 8, 10, 12, 14, 16, 18	3,5.2, 5.2, 6.2, 7.2
Machine class 557 gauges	5, 7, 8, 10, 12, 14, 16, 18	2,5.2, 3,5.2, 6.2, 7.2, 8.2, 9.2
Machine class 558 gauges	10, 12, 14, 16, 18	
Machine class 563 gauges	5, 7, 8, 10, 12, 14, 18	
Machine class 564 gauges	5, 7, 12, 14,	2,5.2, 3,5.2, 6.2, 7.2,
Machine class 565 gauges	5, 7, 8, 10, 12, 14, 18	2,5.2, 3,5.2, 5.2, 6.2, 7.2, 9.2
Machine class 580 gauges	5, 7, 8, 10, 12, 14	
Machine class 581 gauges	7, 8, 10, 12, 14	
Machine class 582 gauges	12, 14	6.2, 7.2
Machine class 584 gauges	7, 8, 10, 12, 14	
Machine class 614 gauges	5, 7, 8, 10, 12	
Machine class 615 gauges	5, 7, 8, 10, 12, 14	
Machine class 617 gauges	5, 7, 10, 12,	
Machine class 713 gauges	5, 8, 10, 12	
Machine class 765 gauges	5, 7, 8, 10, 12, 14	
Machine class 766 gauges	5, 7, 8, 10, 12, 14	
Machine class 767 gauges	5, 7, 8, 10, 12, 14	
Machine class 768 gauges	5, 7, 8, 10, 12, 14	

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### 2.4 Documentation to TC machines and operating system

#### Notes:

- You will find the current operating instructions under "http://customer.stoll.com" path: FAQs and Tips  
→ [This link will bring you directly to the FAQs & Tips] → Download documentation → operating instructions of the respective machine.
- 2 DVDs with the ident. no. 242 283 contain the following current operating instructions.

MC	Instructions	Ident. number	Remark
CMS 4xx TC (ST168/ 268)	Operating instructions	225 987	
	Programming manual	224 780	
	Safety instructions	225 988	German
	Safety instructions	225 989	Foreign languages
	Spare Parts Catalog	225 990	
CMS 4xx TC (ST468)	Operating instructions	237 859	
	Programming manual	224 780	
	Safety instructions	237 860	German
	Safety instructions	237 861	Foreign languages
	Spare Parts Catalog	237 858	
CMS 3xx TC (ST168/ 268)	Operating instructions	224 488	
	Programming manual	224 780	
	Safety instructions	224 416	German
	Safety instructions	224 417	Foreign languages
	Spare Parts Catalog	224 559	
CMS 3xx TC (ST468)	Operating instructions	237 855	
	Programming manual	224 780	
	Safety instructions	237 856	German
	Safety instructions	237 857	Foreign languages
	Spare Parts Catalog	237 854	Working width 50"
	Spare Parts Catalog	238 180	Working widths 72" and 84"
CMS 3xx TC4/TC-R (ST168/ 268)	Operating instructions	226 005	
	Programming manual	224 780	
	Safety instructions	224 416	German
	Safety instructions	224 417	Foreign languages
	Spare Parts Catalog	226 004	
CMS 330 TC-T / TC-R (ST468)	Operating instructions	238 822	
	Programming manual	224 780	
	Safety instructions	237 856	German
	Safety instructions	237 857	Foreign languages
	Spare Parts Catalog	226 004	
Networking	Operating instructions	230 678	
STIXX	Operating instructions	228 325	
Pattern format Stoll-NT	Operating instructions	232 503	
Startup	Operating instructions	230 616	Foreign languages