

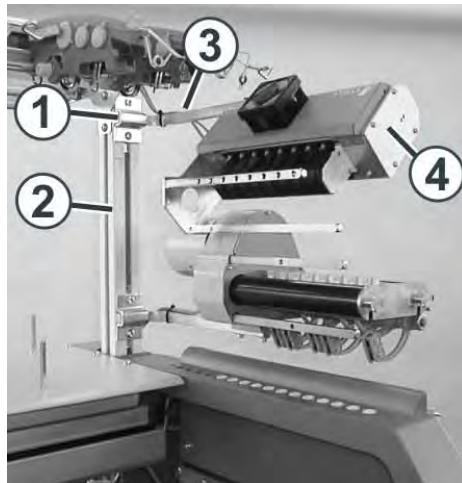
5 Assembly

This chapter contains information on:

- Mounting STIXX device [-> 13]
- Laying connection cable [-> 14]

5.1 Mounting STIXX device

If only one STIXX device is to be mounted, it is mounted on the right support (2).



Fastening the STIXX device

A second STIXX device is mounted on the left support.



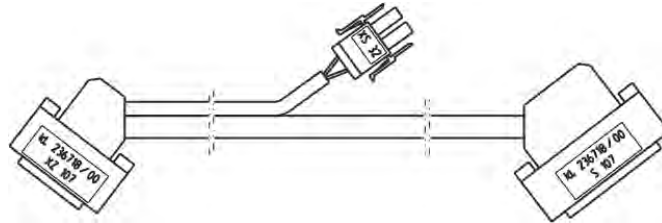
With the CMS 502, the STIXX device can only be mounted on the right side.

Mounting STIXX device:

1. Push the clamp (1) onto the support (2).
2. Insert the holder (3) into the clamp (1).
3. The distance between the bobbin board and the holder is about 45 cm.
4. Tighten the screws on the clamp (1).
5. Fasten the STIXX device (4) on the holder (3).

5.2 Laying connection cable

The cable is contained in the retrofit kit. It has three plugs altogether.



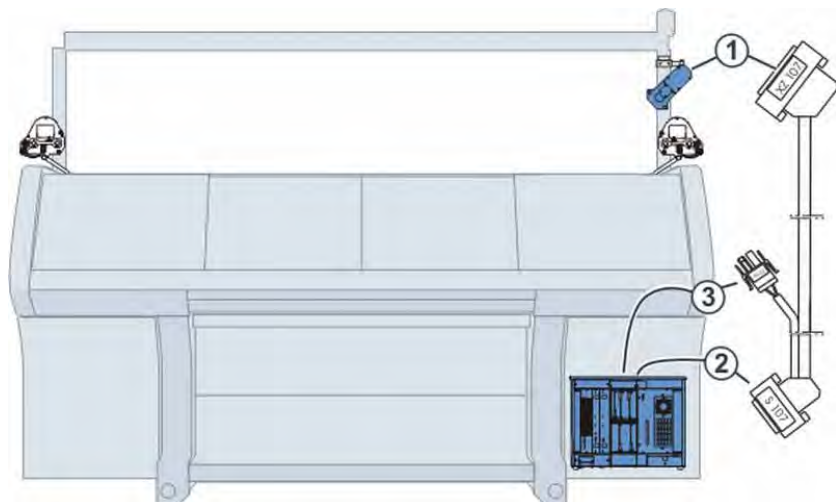
Connection cable STIXX device

Depending on the machine type, the machine has one or two control cabinets. Therefore, the connection cable is inserted into different places.

Machine with one control cabinet

Valid for:	
CMS 530	CMS 520
CMS 520 C	CMS 502

The connection cable is inserted into the right control cabinet.



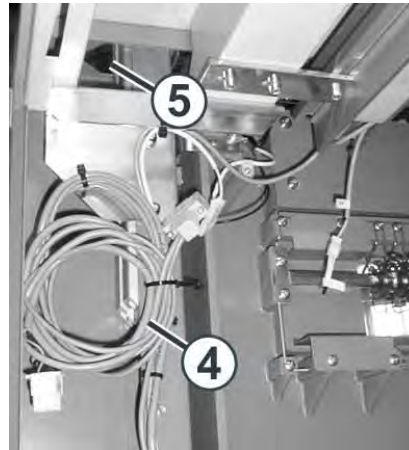
- | | | |
|---|--------|-----------------------------------|
| 1 | XZ 107 | Plug at the STIXX device |
| 2 | S 107 | Plug at the right control cabinet |
| 3 | XS 32 | Power supply for the STIXX device |

Connecting cable:

1. Set main switch to "0" and wait until the touch screen gets dark (approx. 60 seconds).
2. Remove the rear panel segments.
3. Insert plug "S 107" into the socket "S 107" at the right control cabinet.
4. Insert plug "XS 32" into the socket "XS 32" at the right control cabinet.

5.2 Laying connection cable

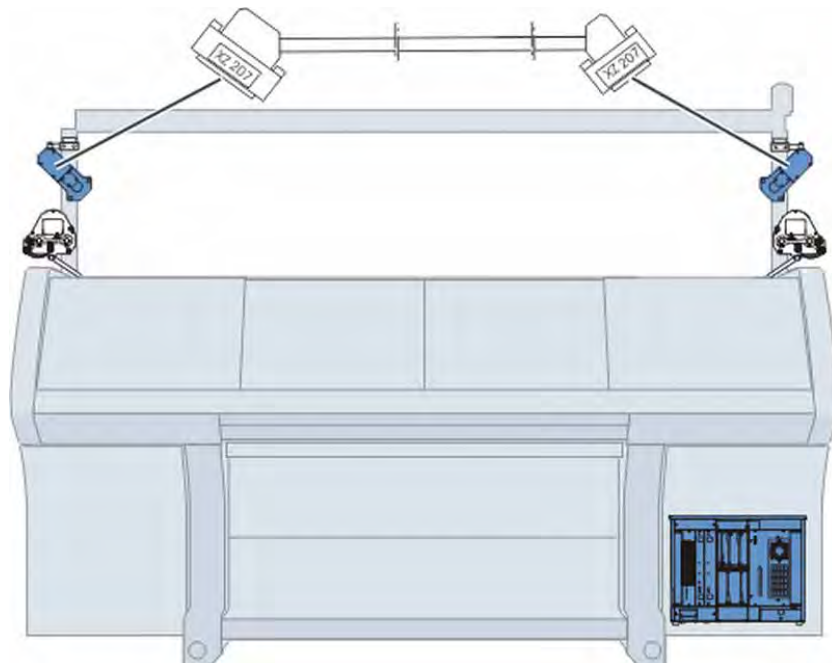
5. Route the cable (4) with the plug "XZ 107" for the STIXX device outwards through the opening (5).



6. Insert plug "XS 107" into the socket "XS 107" at the STIXX device.
7. Mount rear panel segment.



If a second STIXX device is to be mounted, it is mounted on the left-hand support of the machine. Route the connecting cable (ID 212 192) inside the machine. Insert the cable into the socket "XZ 207" of STIXX device on the right-hand side of the machine and into the socket "XZ 107" of STIXX device on the left-hand side of the machine.

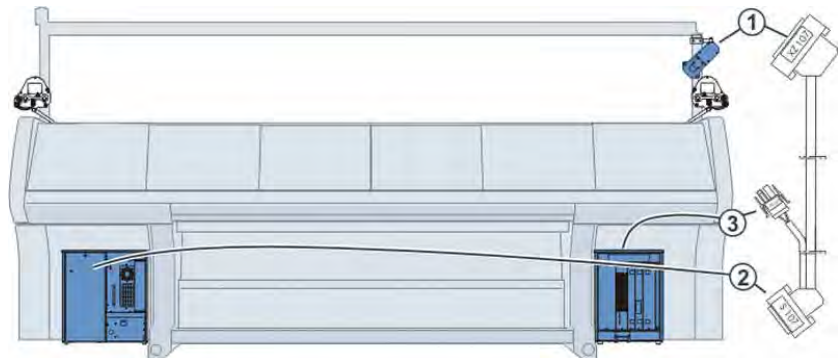


Machine with two control
cabinets

Valid for:

CMS 530 T	CMS 830 C
CMS 730 S	CMS 830 S
CMS 730 T	CMS 922
CMS 740	CMS 933
CMS 822	

The connection cable is inserted into the left and right control cabinet.



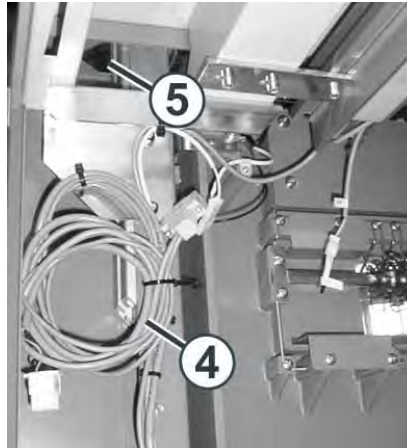
- | | | |
|---|--------|-----------------------------------|
| 1 | XZ 107 | Plug at the STIXX device |
| 2 | S 107 | Plug at the left control cabinet |
| 3 | XS 32 | Power supply for the STIXX device |

Connecting cable:

1. Set main switch to "0" and wait until the touch screen gets dark (approx. 60 seconds).
2. Remove the rear panel segments.
3. Insert plug "S 107" into the socket "S 107" at the left control cabinet.
4. Remove cable pit cover.
5. Lay connection cable along cable which has already been laid through cable pit of machine on right-hand side of machine.
6. Insert plug "XS 32" into the socket "XS 32" at the right control cabinet.

5.2 Laying connection cable

7. Mount rear panel segment.
8. Route the cable (4) with the plug "XZ 107" for the STIXX device outwards through the opening (5).



9. Insert plug "XS 107" into the socket "XS 107" at the STIXX device.
10. Mount rear panel segment.



If a second STIXX device is to be mounted, it is mounted on the left-hand support of the machine. Route the connecting cable (ID 212 192) inside the machine. Insert the cable into the socket "XZ 207" of STIXX device on the right-hand side of the machine and into the socket "XZ 107" of STIXX device on the left-hand side of the machine.

