**STOLL**

1 What is new in CKC V1.3?

1.1 Comb take-down - The take-down force has been increased

With some knitting programs, the problem occurred that the take-down force of a certain setup value was too low.

Therefore, the take-down force was increased.

ⓘ Check the take-down values for the comb when you produce an existing knitting program again. Because the comb pulls the fabric with a higher take-down value.
If necessary, reduce the WM values in the Setup Editor ("Take-down" menu -> "WMF" tab).
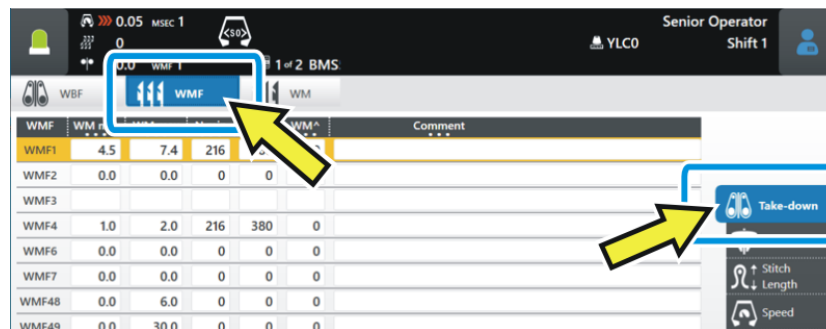
1.2 Stitch cams positions (NP) raised to 500

The maximum number has been raised from 250 to 500.

You need the following version on the pattern preparation unit to be able to use this:

- M1plus: V 7.4.036 (or higher)
- CREATE: V 2.1.6 (or higher)

1 What is new in CKC V1.3?

Expert tip: Modify the Setup file of a non active position (knitting program).

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1.3 Expert tip: Modify the Setup file of a non active position (knitting program).

Starting situ-
ation:
The order consists of several positions (knitting programs). Every position has its own, separate Setup file (.*setx*). This means: No Master Setup will be used.
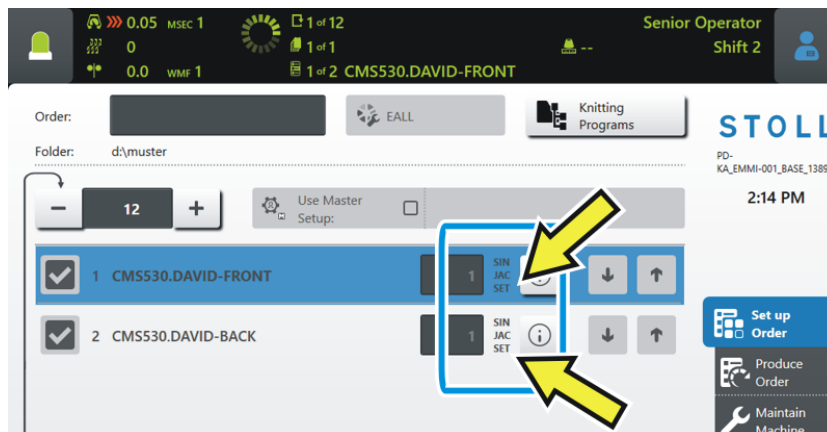
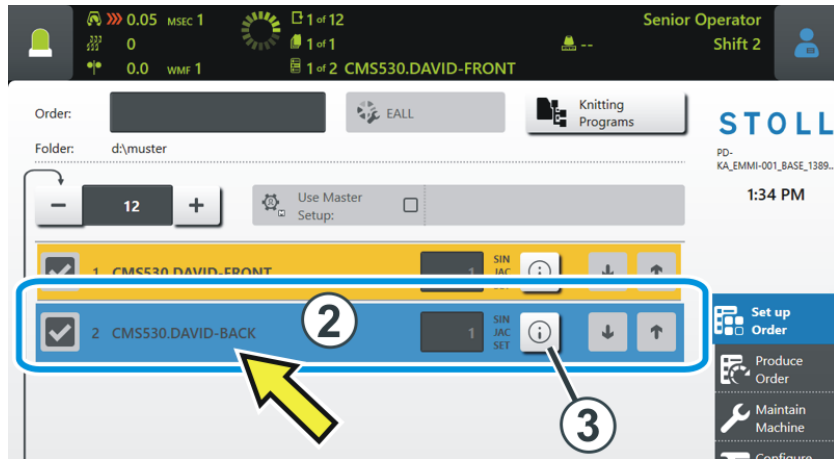The production was started - the first position is knitted (1).

Problem:
A modification should be carried out in a non active, so waiting, Setup file during the production.

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Expert tip: Modify the Setup file of a non active position (knitting program).

Solution: 1.   Select the non active position (2).
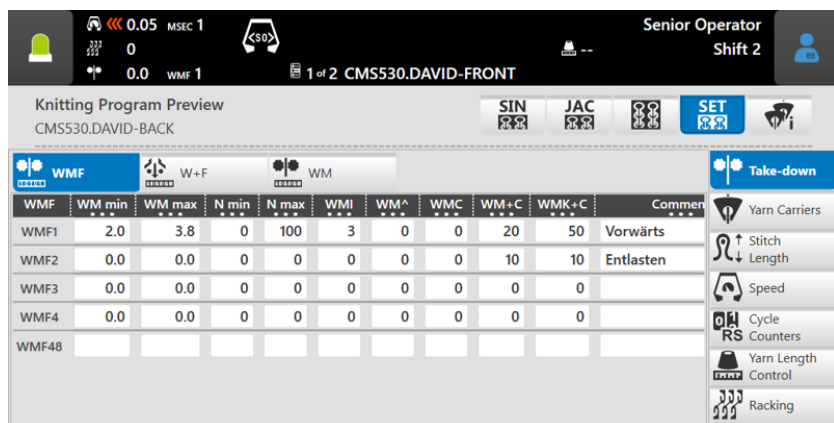
(⊞ "Set up Order" -> ⊞⁺ "Edit Order")

2.   Tap the button ⓘ (3) of the non active position.
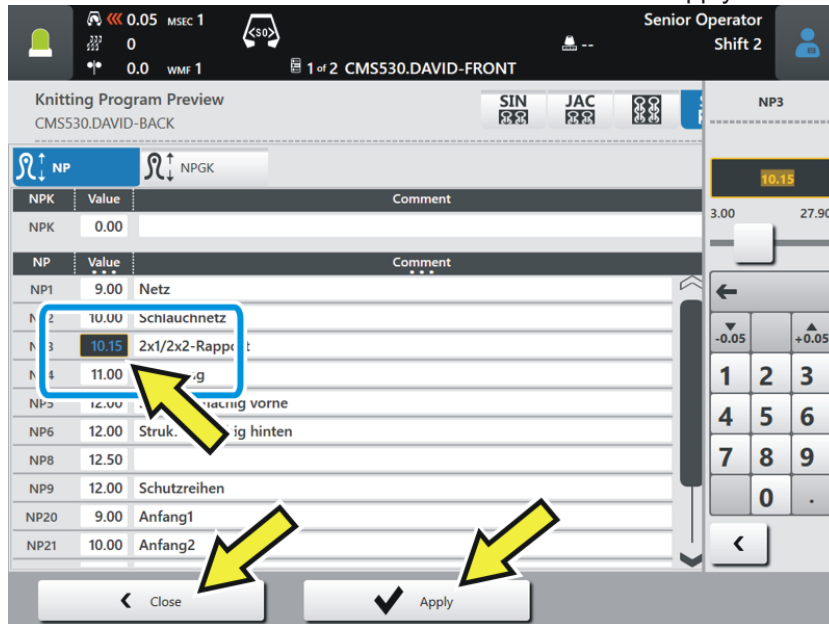
▷ The Pattern Preview will be opened.

3.   Tap the tab SET 🎛 (4).

4.   The Setup Editor appears.

Expert tip: Modify the Setup file of a non active position (knitting program).

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5. Execute the modification and confirm entries with ✔ " Apply".

▶ Close the Setup editor, for this, tap the button ◀ "Close".

ⓘ If the whole order is finished and you tap on the button 🗒 "Exit Production", you will get asked if the modification should be saved.

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1.4 Order Menu

✔️ The order consists of one position (knitting program)

Using the order menu, the various making-up sizes of an item (knitting program) in a list are gather together and processed one after another. The number of pieces, the cycle counters, and the counters are specified for each making-up size.

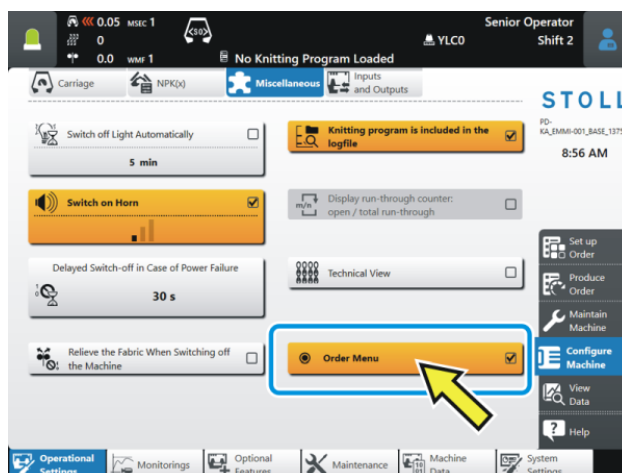| No.	Name	ST1	ST2	RS1	RS2	RS3	RS4	RS18	RS19	#50	#51	#52
1	SIZE-50	36	0	8	56	6	0	0	0	0	1	460
2	SIZE-48	36	0	8	52	4	0	0	0	0	1	450
3	SIZE-46	36	0	8	48	4	0	0	0	0	1	425
4	SIZE-44	36	0	6	44	4	0	0	0	0	0	405
5	SIZE-42	36	0	6	40	2	0	0	0	0	0	375
6	SIZE-40	26	0	4	32	2	0	0	0	0	0	360
7	SIZE-38	30	0	4	28	0	0	0	0	0	0	350

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A knitting order (line) is processed until the number of fabrics in the "ST1" and "ST2" columns are the same. The machine automatically switches over to the next size and produces the set piece number. Knitting is carried out line by line from top to bottom.

ⓘ For more information, see the online help on the machine.

1.4.1 Activate Order Menu

✔️ Condition: The "Production Management" function (Work with tickets) is deactivated.

▤ Configure Machine -> 🐷 Operational Settings -> ✖️ Miscellaneous -> ◉ Order Menu

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1.5 APM Mode - Cancel production, produce ticket again

Up to now	If the production is canceled, the ticket is finished and the next ticket is loaded. ⌐↓ Intervene Manually I -> ⟨s0⟩ Cancel Production
New	If the production is canceled, the ticket remains active ("InProgress") and is not finished ("Done"). If you pull the engaging rod up, the carriage moves back and forth without knitting (empty row). You have the following options for resuming the production: ◆ Continue to knit the ticket. Tap the button "Start Production" and pull up the engaging rod. ▦ Set up Order -> ▦⁺ Edit Order -> ◔ Start Production Piece number = 1: The ticket is produced again Piece number > 1: The production of the ticket is continued. The canceled fabric piece is produced again. ◆ Return or exit ticket Select the desired action in the menu ▦ "Edit Ticket". If you pull up the engaging rod, the next ticket will be produced.