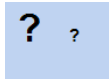# STOLL

1 What is new in OKC?

Operating system of the machine: "V_OKC_006.006.000_STOLL"

? ?   When a stop motion occurs, the help button flashes (a big and a small question mark in turns). With it, you can call up information for remedying the problem.

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1.1 Name change - Stoll Nameserver becomes Stitch Nameserver

The name of the Stoll Nameserver was modified in "Stitch Nameserver".

ⓘ The Stitch Nameserver is required for recognizing the network peer in the intranet.

1.2 Stitch cams positions (NP) raised to 500

The maximum number has been raised from 250 to 500.

You need the following version on the pattern preparation unit to be able to use this:

- M1plus: V 7.4.036 (or higher)
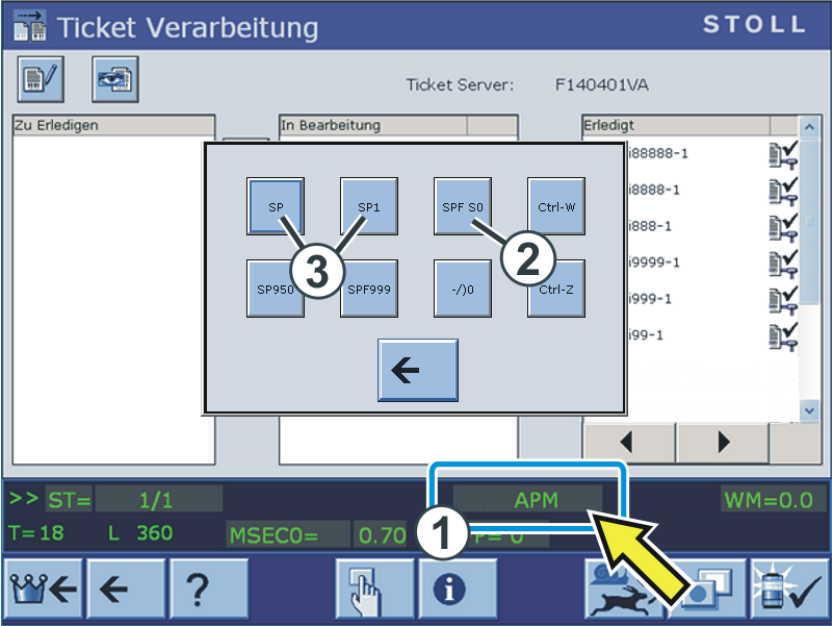- CREATE: V 2.1.6 (or higher)

1.3 ADF - a disabled yarn carrier is permanently deactivated

If a yarn carrier is disabled, it will remain deactivated until you activate it again.
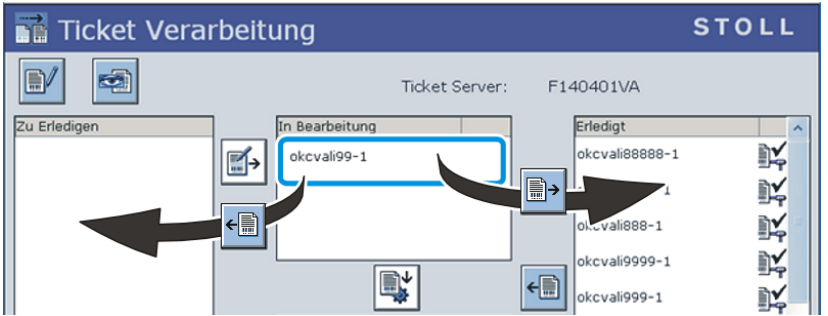
ⓘ Also while deactivating and activating the machine, during a Restart or during the installation of the operating system, the yarn carrier remains deactivated.

When starting a new knitting program, the machine checks if a disabled yarn carrier is in use. If this is the case, the machine will not start and an error message will appear.

1.4 APM Mode - Cancel production, produce ticket again

Up to now	If the production is canceled, the ticket is finished and the next ticket is loaded.
	Cancel production:
	◆ Tap on the field "APM" (1).
	◆ The "Actions" window appears.
	◆ Tap the "SPF S0" (2) key.
	◆ The production will be canceled.
New	If the production is canceled with "SPF S0", the ticket remains active ("In process") and is not finished ("Done").
	If you pull the engaging rod up, the carriage moves back and forth without knitting (empty row).
	You have the following options for resuming the production:
	◆ Continue to knit the ticket.
	In the "Actions" window, tap the button "SP" or "SP1" (3) and pull up the engaging rod.
	Quantity = 1: The ticket is produced again
	Quantity > 1: The production of the ticket is continued. The canceled fabric piece is produced again.
	◆ Return or exit ticket
	Select the desired action in the menu "Ticket processing".

– Return: Move ticket in the "ToDo" field

– Exit: Move ticket in the "Done" field

– If you pull up the engaging rod, the next ticket will be produced.

1.5 APM light

You can also use the APM mode without the switches on the rear panel (APM light)

■ If there are no further tickets available, the machine stops and the engaging rod falls down

■ If additional tickets are sent then, you must pull up the engaging rod

■ No automatic production start is possible